

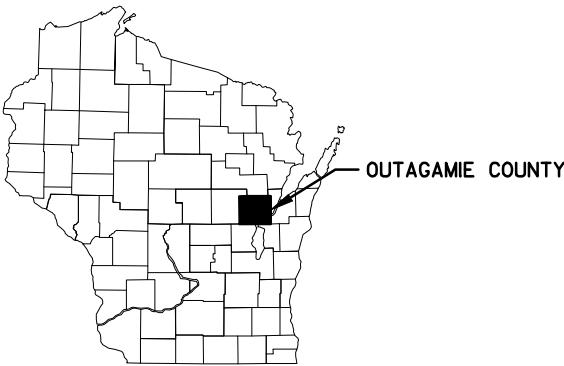
ORDER OF SHEETS  
WITH: N/A

PROJECT ID: 585900-14

COUNTY: OUTAGAMIE / WINNEBAGO

Section No. 1 Title  
Section No. 2 Typical Sections and Details  
Section No. 3 Estimate of Quantities  
Section No. 3 Miscellaneous Quantities  
Section No. 4 Right of Way Plat  
Section No. 5 Plan and Profile  
Section No. 6 Standard Detail Drawings  
Section No. 7 Sign Plates  
Section No. 8 Structure Plans  
Section No. 9 Computer Earthwork Data  
Section No. 9 Cross Sections

TOTAL SHEETS = ---



DESIGN DESIGNATION XXX XXX  
A.A.D.T. (2013) = XXX XXX  
A.A.D.T. (2033) = XXX XXX  
D.H.V. (K100, 2033) = XXX XXX  
D.D. = XXX XXX  
T. (DHV) = XXX XXX  
DESIGN SPEED = XXX XXX  
ESALS = XXX XXX

#### CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

# OUTAGAMIE COUNTY HIGHWAY DEPARTMENT

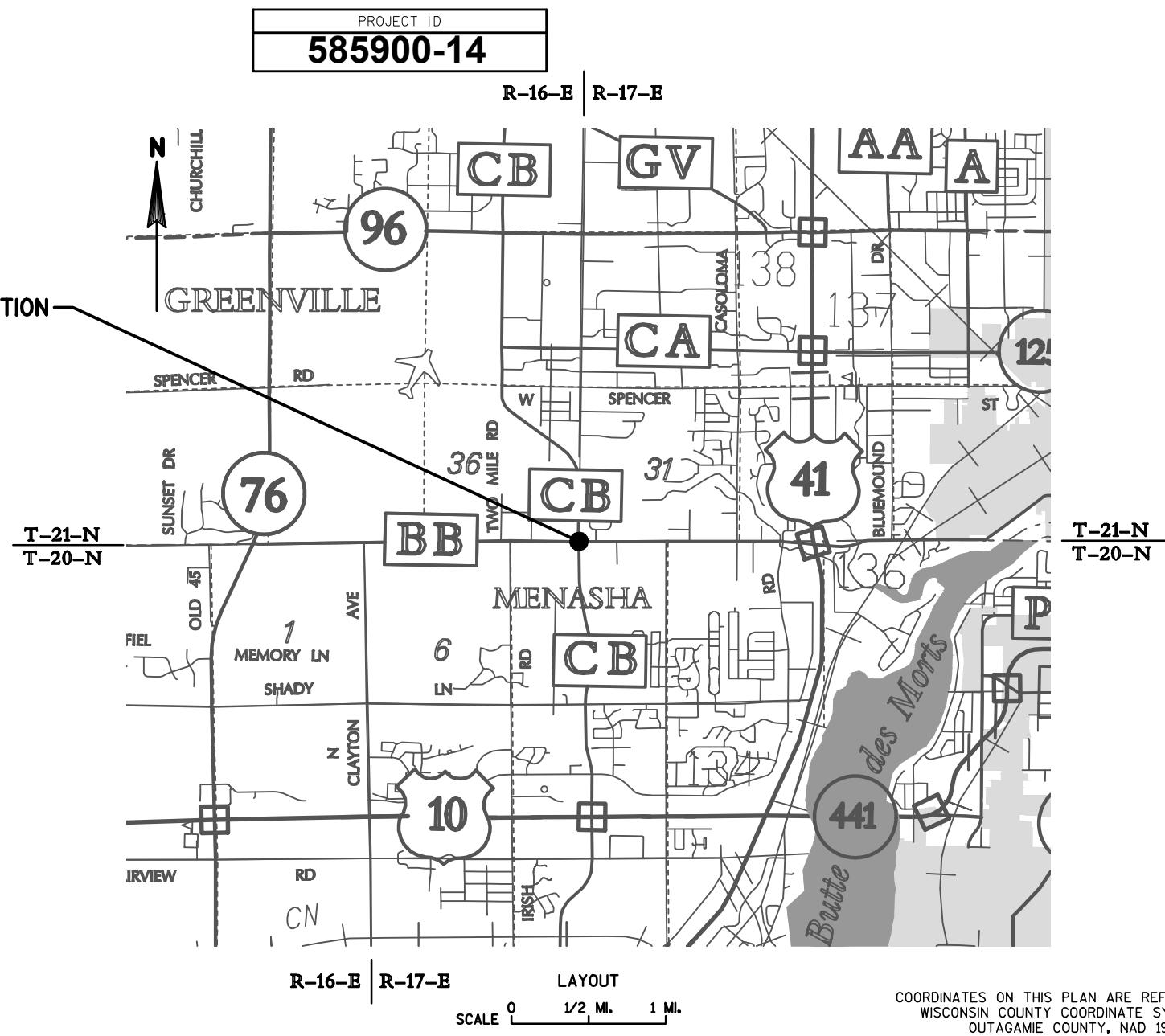
August 12, 2014

## PLAN OF PROPOSED IMPROVEMENT

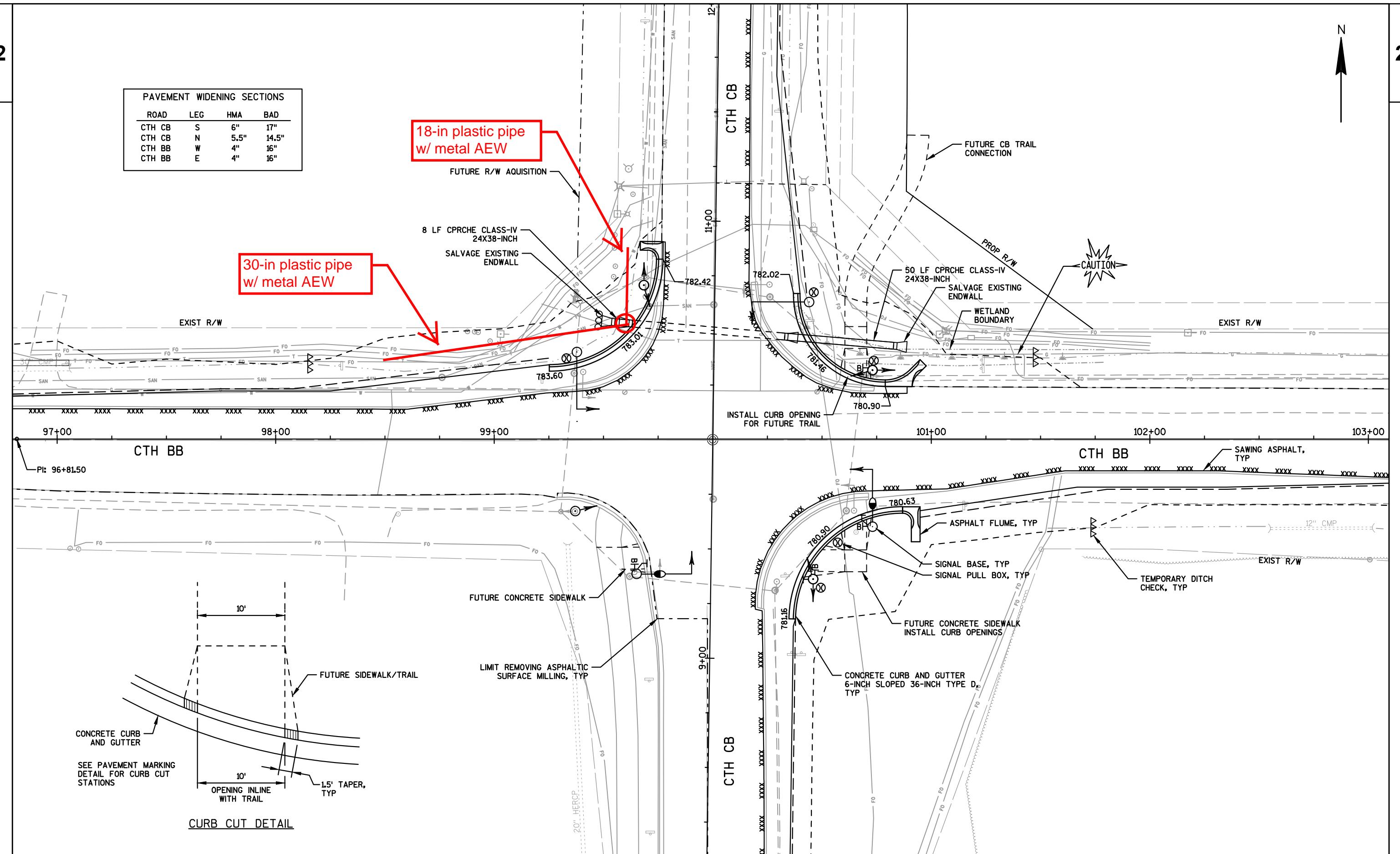
### CTH BB AND CTH CB INTERSECTION IMPROVEMENT

#### CTH BB / CTH CB

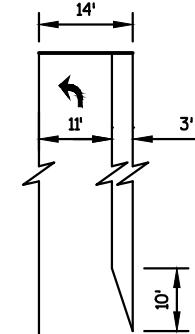
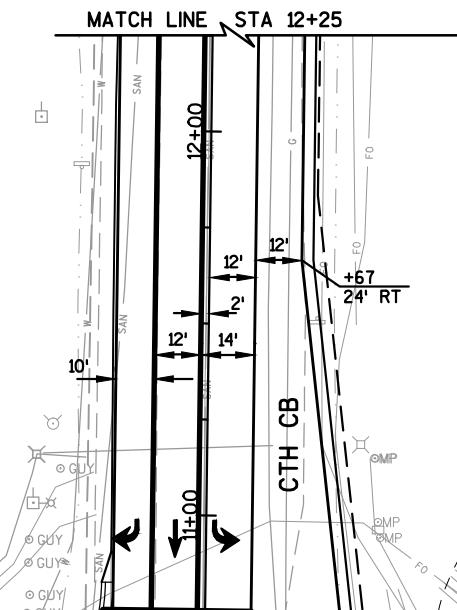
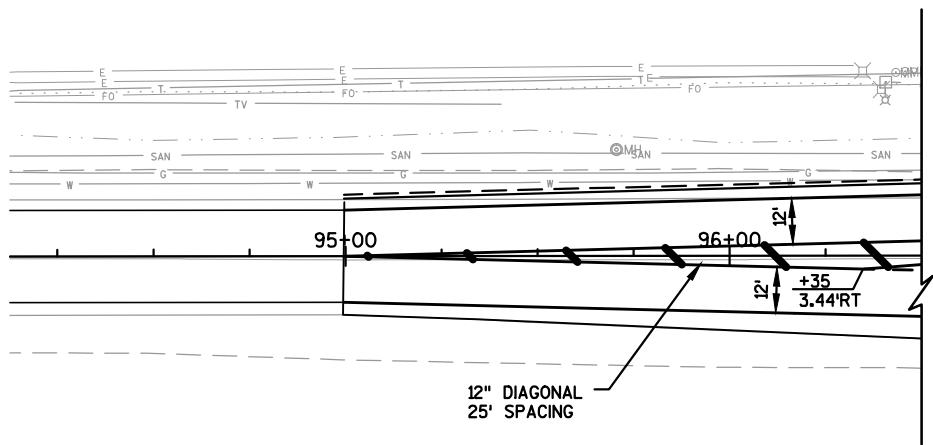
#### OUTAGAMIE AND WINNEBAGO COUNTIES



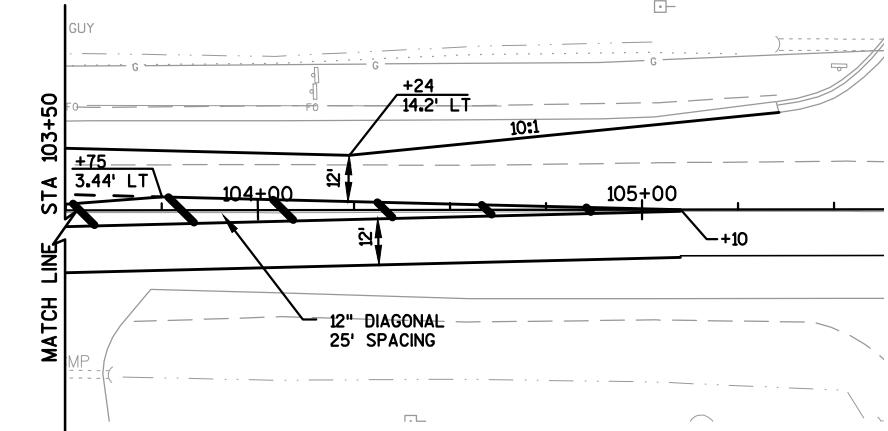
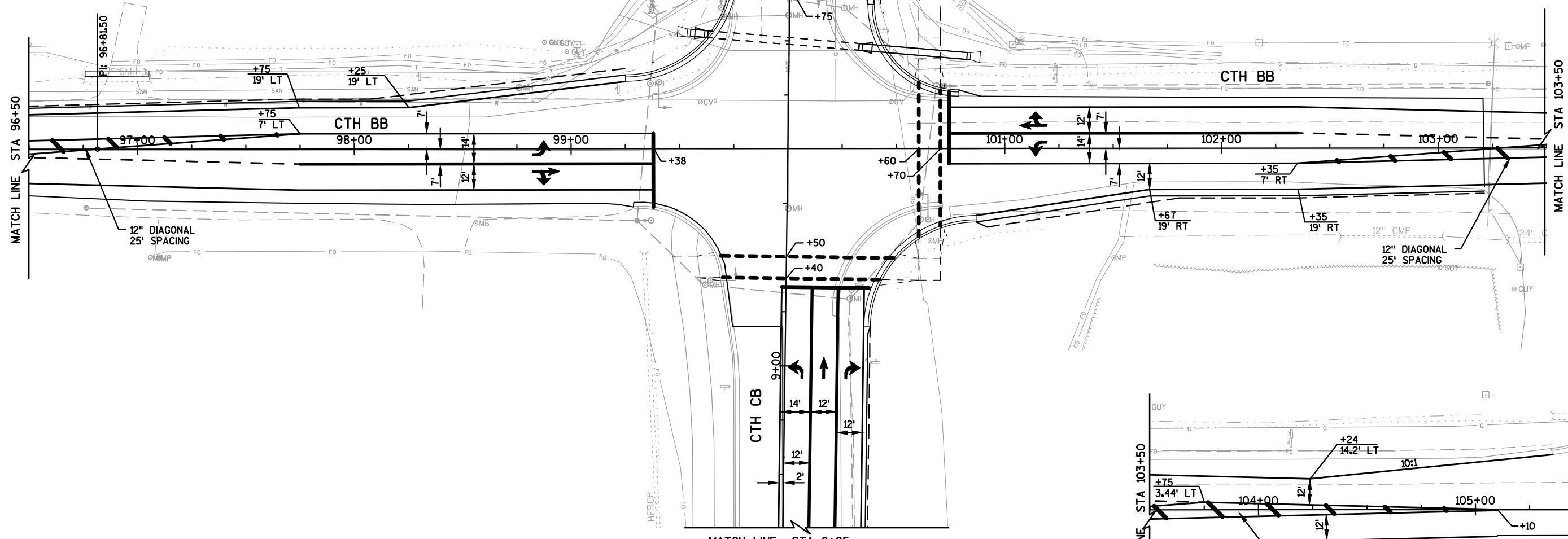
PAVEMENT WIDENING SECTIONS			
ROAD	LEG	HMA	BAD
CTH CB	S	6"	17"
CTH CB	N	5.5"	14.5"
CTH BB	W	4"	16"
CTH BB	E	4"	16"



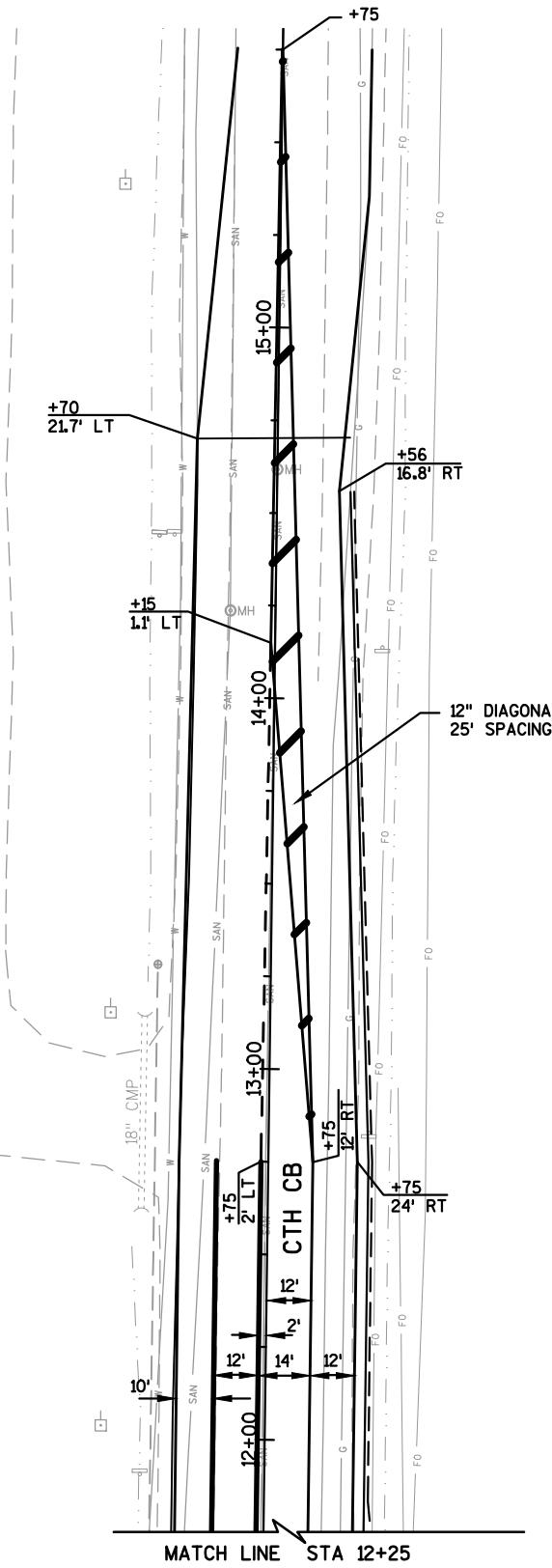
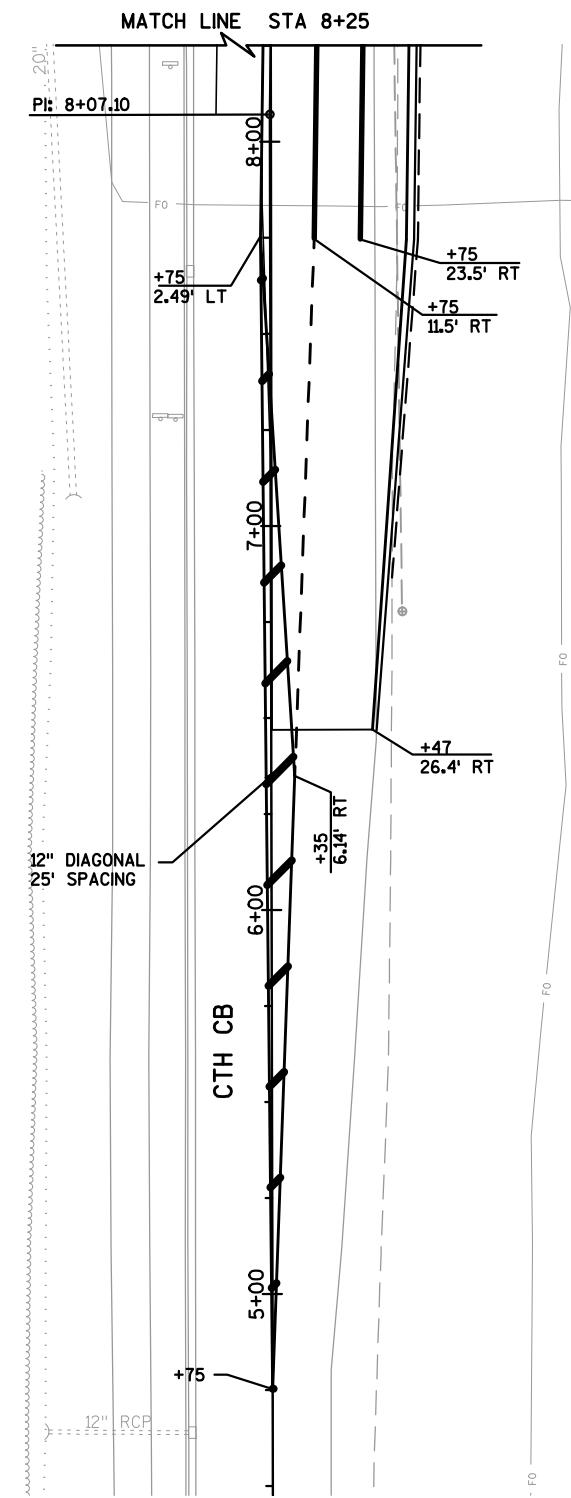
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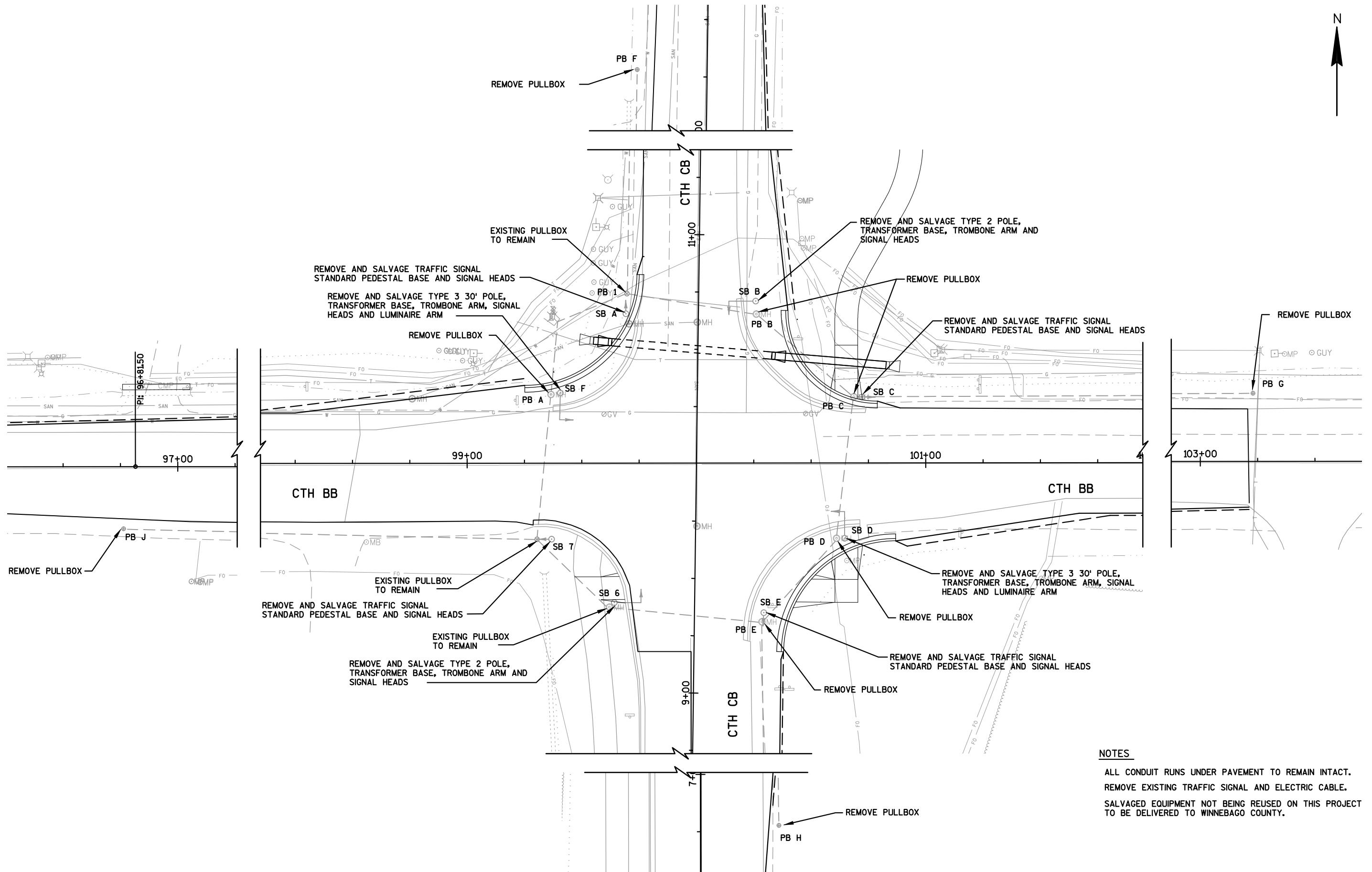
## TURN LANE MARKING DETAIL



2



2



## NOTES

ALL CONDUIT RUNS UNDER PAVEMENT TO REMAIN INTACT.  
REMOVE EXISTING TRAFFIC SIGNAL AND ELECTRIC CABLE.  
SALVAGED EQUIPMENT NOT BEING REUSED ON THIS PROJECT  
TO BE DELIVERED TO WINNEBAGO COUNTY.

PROJECT NO:585900-14

HWY: CTH C

COUNTY: OUTAGAMIE/WINNEBAGO

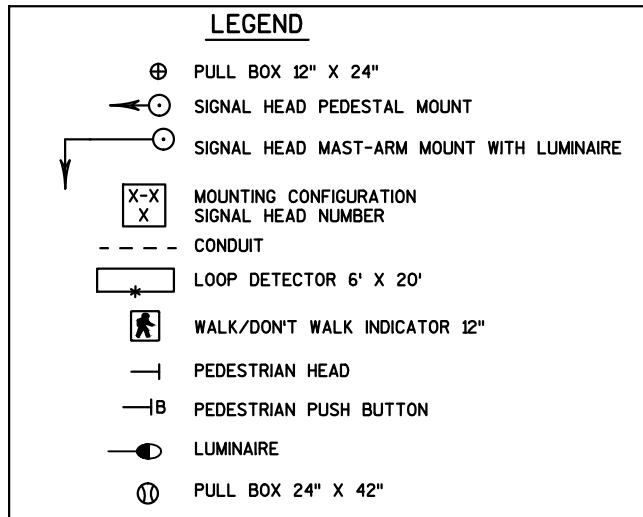
## TRAFFIC SIGNAL REMOVAL PLAN

SHEET

E

FILE NAME : F:\TR\JOBS\E2035A12\CIVIL 3D 2012\SHEETS\PLAN\E2035ULT\_024000\_SP.DWG  
E2035ULT 024001 sp

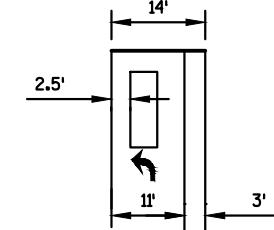
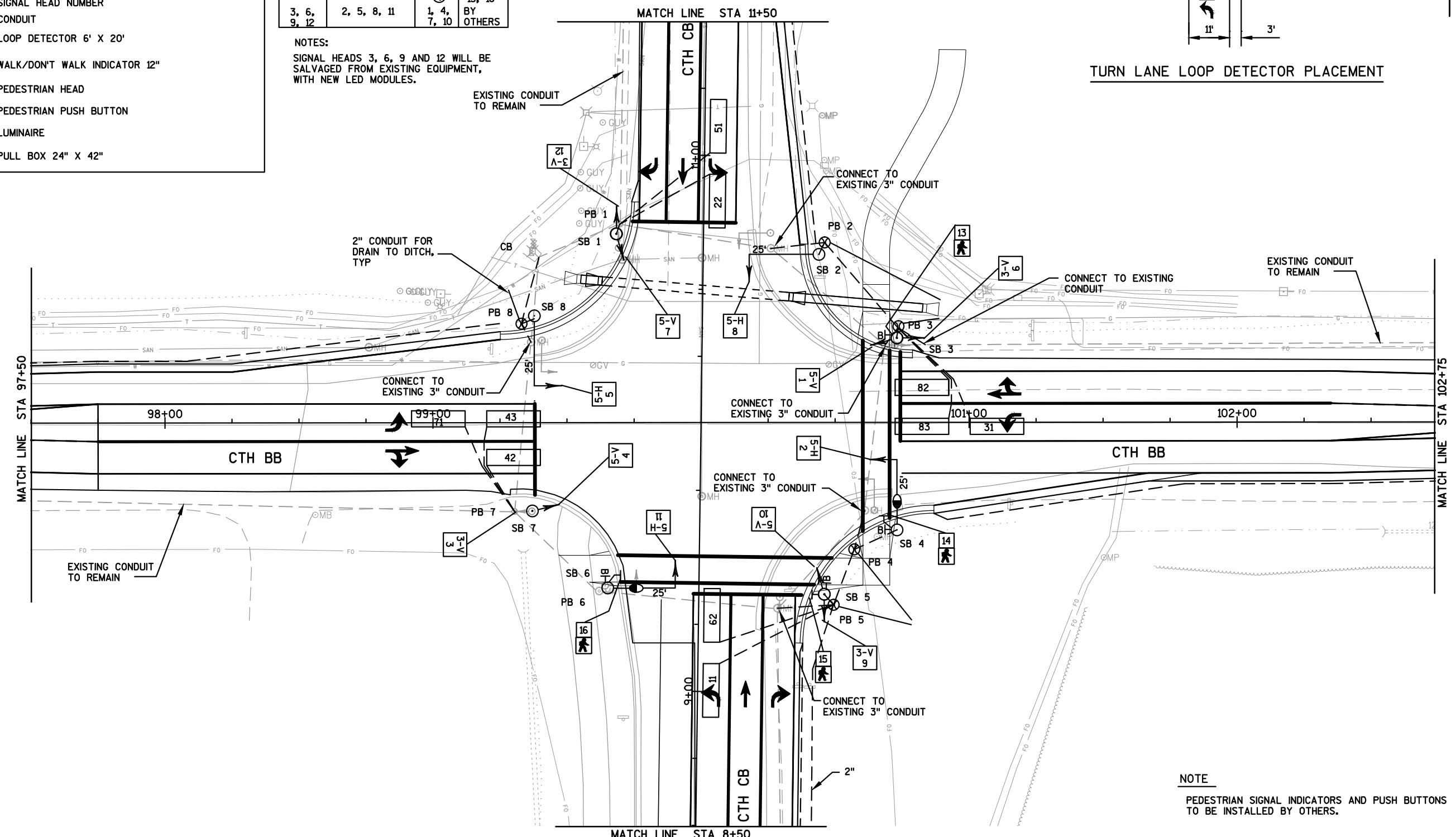
PLOT DATE : 4/17/2014 1:27 PM PLOT BY : OMNINI ASSOCIATES, INC - DAVE PERRY

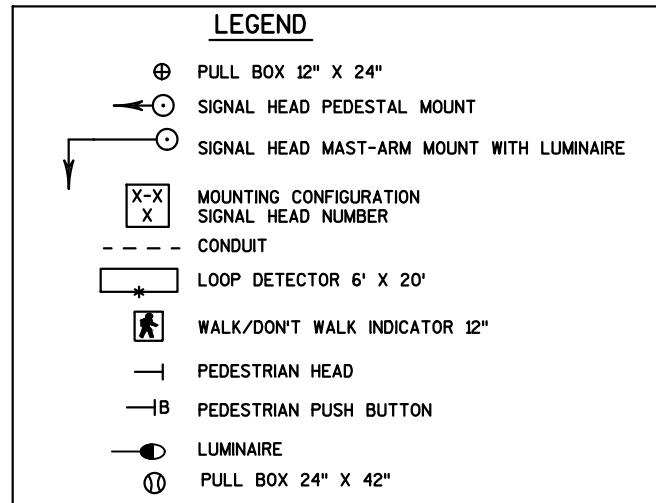


CONFIGURATION WITH HEAD NUMBER			
3-V	5-H	5-V	2-P
(R) Y G	(R) Y G G	(R) Y G G	(A)
3, 6, 9, 12	2, 5, 8, 11	1, 4, 7, 10	13, 14, 15, 16 BY OTHERS

## NOTES:

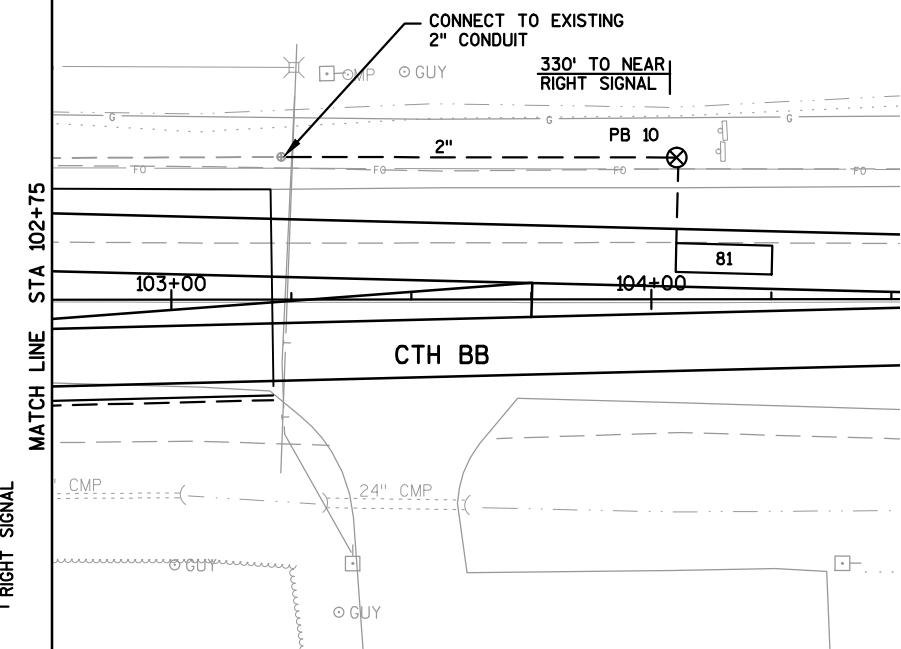
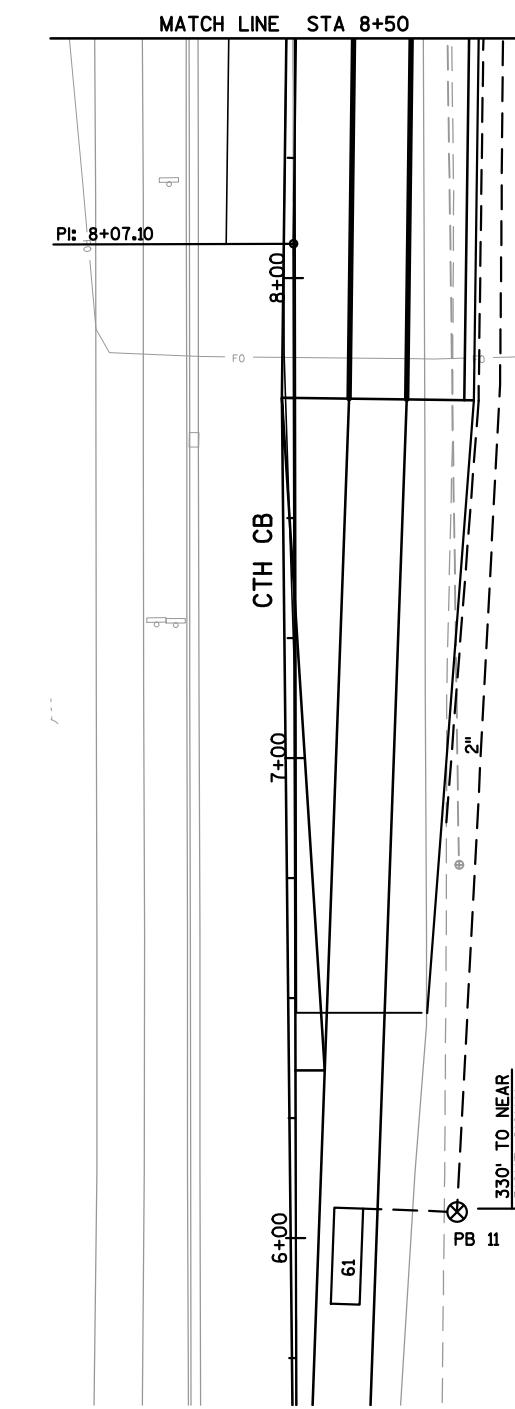
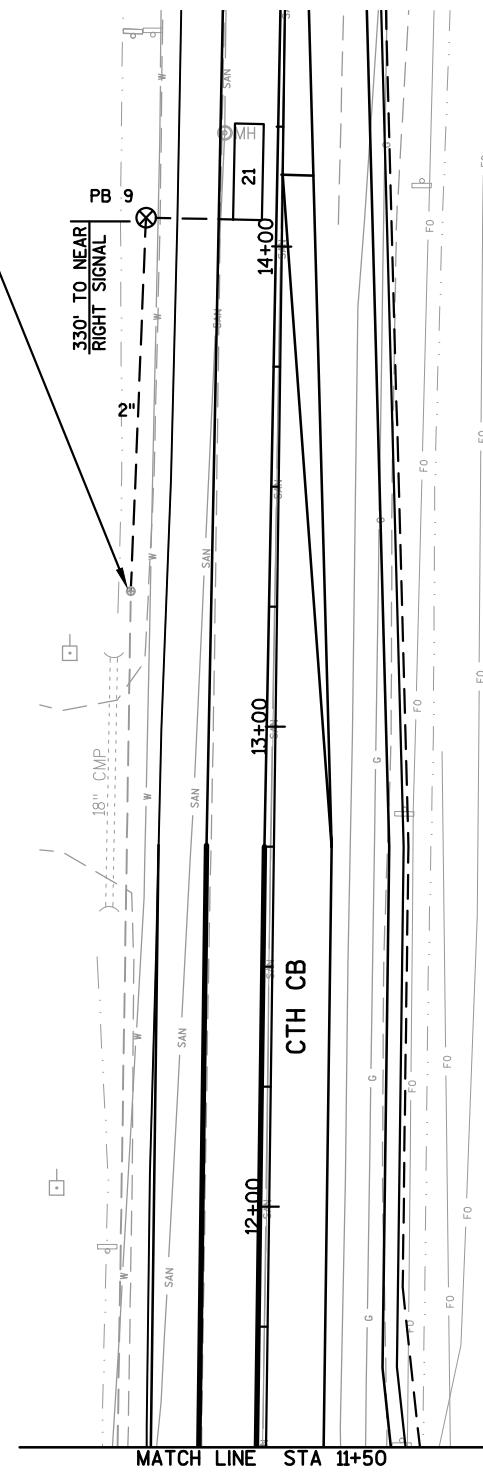
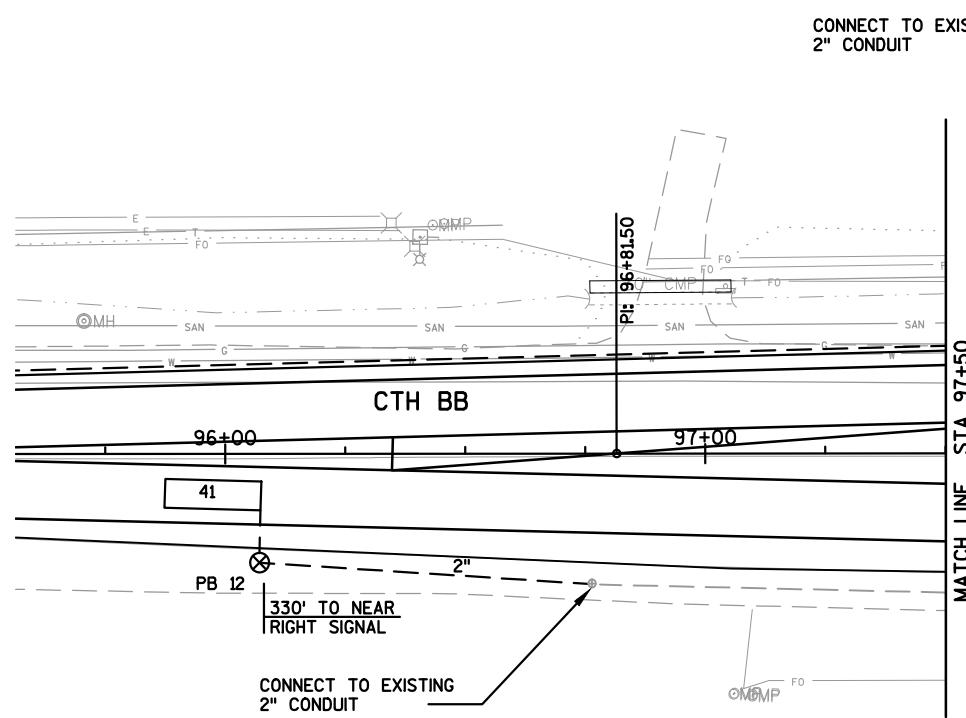
SIGNAL HEADS 3, 6, 9 AND 12 WILL BE SALVAGED FROM EXISTING EQUIPMENT, WITH NEW LED MODULES.





CONFIGURATION WITH HEAD NUMBER			
3-V	5-H	5-V	2-P
(R) G	(R) Y G	(R) G	(W)
3, 6, 9, 12	2, 5, 8, 11	1, 4, 7, 10	13, 14, 15, 16 BY OTHERS

NOTES:  
SIGNAL HEADS 3, 6, 9 AND 12 WILL BE SALVAGED FROM EXISTING EQUIPMENT.





**REMOVING CONCRETE BASES**

NUMBER	ALIGNMENT	STATION	OFFSET	204.0195 REMOVING CONCRETE BASES EACH
<b>CATEGORY 0010</b>				
SB A	CTH CB	10+65	31.6' LT	1
SB B	CTH CB	10+71	24.9' RT	1
SB C	CTH BB	100+72	28.7' LT	1
SB D	CTH BB	100+65	32.8' RT	1
SB E	CTH CB	9+35	30.2' RT	1
SB F	CTH BB	99+41	30.7' LT	1
TOTALS		6		

**REMOVING PULL BOXES**

NUMBER	ALIGNMENT	STATION	OFFSET	653.0905 REMOVING PULLBOXES EACH	NOTE: EXISTING SIZE
<b>CATEGORY 0010</b>					
PB A	CTH BB	99+37	30.0' LT	1	24"
PB B	CTH CB	10+66	25.1' RT	1	24"
PB C	CTH BB	100+69	28.9' LT	1	24"
PB D	CTH BB	100+61	32.9' RT	1	24"
PB E	CTH CB	9+31	29.4' RT	1	24"
PB F	CTH CB	13+28	30.5' LT	1	12"
PB G	CTH BB	103+23	29.7' LT	1	12"
PB H	CTH CB	6+78	34.2' RT	1	12"
PB J	CTH BB	96+76	33.5' RT	1	12"
TOTALS		9			

**CONDUIT**

FROM	TO	652.0325 CONDUIT RIGID NONMETALLIC SCHEDULE 80 2-INCH	652.0335 CONDUIT RIGID NONMETALLIC SCHEDULE 80 3-INCH	SPV.0060.01 CONNECT TO EXISTING CONDUIT	LF	LF	EACH
<b>CATEGORY 0010</b>							
EXISTING	PB 2	---	20	1			
PB 2	PB 3	---	42	---			
EXISTING	PB 3	---	8	1			
EXISTING	PB 4	---	15	1			
PB 4	PB 5	---	22	---			
EXISTING	PB 5	---	21	1			
EXISTING	PB 8	---	8	1			
PB 8	CB	26	26	---			
PB 1	SB 1	4	---	---			
PB 2	SB 2	5	---	---			
PB 3	SB 3	5	---	---			
PB 4	SB 4	18	---	---			
PB 5	SB 5	6	---	---			
PB 8	SB 8	5	---	---			
EXISTING	PB 9	78	---	1			
PB 3	EXISTING	13	---	1			
EXISTING	PB 10	82	---	1			
PB 5	PB 11	328	---	---			
EXISTING	PB 12	70	---	1			
PULLBOX DRAINS		150	---	---			
SUBTOTAL		790	162	9			
UNDISTRIBUTED		250	0	0			
TOTALS		1,040	162	9			

**PULL BOXES**

NUMBER	ALIGNMENT	STATION	OFFSET	653.0105 STEEL 12 X 24-INCH EACH	653.0140 STEEL 24 X 42-INCH EACH
<b>CATEGORY 0010</b>					
PB 1	CTH CB	10+74	31.3' LT	---	EXISTING
PB 2	CTH CB	10+68	45.2' RT	---	1
PB 3	CTH BB	100+74	35.1' LT	---	1
PB 4	CTH BB	100+57	47.4' RT	---	1
PB 5	CTH CB	9+33	50.3' RT	---	1
PB 6	CTH CB	9+37	37.2' LT	---	EXISTING
PB 7	CTH BB	99+30	33.2' RT	---	EXISTING
PB 8	CTH BB	99+33	36.9' LT	---	1
PB 9	CTH CB	14+06	28.3' LT	1	---
PB 10	CTH BB	104+05	29.5' LT	1	---
PB 11	CTH CB	6+05	33.6' RT	1	---
PB 12	CTH BB	96+07	22.7' RT	1	---
TOTALS		4		5	

**CONCRETE BASES**

BASE NUMBER	ALIGNMENT	STATION	OFFSET	654.0101 CONCRETE BASES TYPE 1 EACH	654.0102 CONCRETE BASES TYPE 2 EACH
<b>CATEGORY 0010</b>					
SB 1	CTH CB	10+70	32.5 LT	1	---
SB 2	CTH CB	10+64	43.2 RT	---	1
SB 3	CTH BB	100+73	31.5 LT	1	---
SB 4	CTH BB	100+73	40.1 RT	---	1
SB 5	CTH CB	9+37	46.8 RT	1	---
SB 6	CTH CB	9+38	34.0 LT	EXISTING	---
SB 7	CTH BB	99+37	33.0 RT	---	EXISTING
SB 8	CTH BB	99+38	39.8 LT	---	1
TOTALS				3	3

**LIGHTING CABLE AND WIRING**

FROM	TO	655.0305 CABLE TYPE UF 2-12 AWG GROUNDED LF	655.0610 ELECTRICAL WIRE LIGHTING 12 AWG LF
<b>CATEGORY 0010</b>			
CB	SB 6	211	---
CB	SB 4	324	---
	SB 6	---	43
	SB 4	---	43
TOTALS		535	86

**TRAFFIC SIGNAL CABLE AND WIRING**

FROM	TO	655.0240 CABLE TRAFFIC SIGNAL 7-14 AWG LF	655.0260 CABLE TRAFFIC SIGNAL 12-14 AWG LF	655.0270 CABLE TRAFFIC SIGNAL 15-14 AWG LF	655.0515 ELECTRICAL WIRE TRAFFIC SIGNALS (GRND CONDUCTOR) 10 AWG LF
<b>CATEGORY 0010</b>					
CB	SB 1	34	---	57	50
SB 1	SB 2	47	109	---	107
CB	SB 3	34	---	188	181
SB 3	SB 4	47	132	---	130
CB	SB 6	47	---	179	172
SB 6	SB 5	34	121	---	119
CB	SB 8	47	---	54	50
SB 8	SB 7	34	108	---	106
SB 1	PB 1	---	---	---	15
SB 2	PB 2	---	---	---	16
SB 3	PB 3	---	---	---	16
SB 4	PB 4	---	---	---	29
SB 5	PB 5	---	---	---	17
SB 6	PB 6	---	---	---	14
SB 7	PB 7	---	---	---	18
SB 8	PB 8	---	---	---	16
TOTALS		324	470	478	1,056

**LOOP DETECTORS**

LOOP NO	ALIGNMENT	STATION	OFFSET	SIZE LF	URNS	652.0800 CONDUIT LOOP DETECTOR LF	655.0700 LOOP DETECTOR LEAD IN CABLE LF	655.0800 LOOP DETECTOR WIRE LF
<b>CATEGORY 0010</b>								
11	CTH CB	9+10	5.0' RT	6' X 20'	4	100	246	309
21	CTH CB	14+06	7.2' LT	6' X 20'	4	70	373	249
22	CTH CB	10+73	5.0' RT	6' X 20'	4	90	38	289
31	CTH BB	101+00	0.0' RT	6' X 20'	4	94	162	297
41	CTH BB	96+07	8.7' RT	6' X 20'	4	63	436	235
42	CTH BB	99+40	13.0' RT	6' X 20'	4	72	109	253
43	CTH BB	99+40	0.0' RT	6' X 20'	4	86	109	281
51	CTH CB	11+01	5.0' RT	6' X 20'	4	95	38	299
61	CTH CB	6+06	11.0' RT	6' X 20'	4	72	577	253
62	CTH CB	9+38	5.0' RT	6' X 20'	4	97	246	303
71	CTH BB	99+12	0.0' RT	6' X 20'	4	88	109	285
81	CTH BB	104+05	8.7' LT	6' X 20'	4	70	499	249
82	CTH BB	100+72	13.0' LT	6' X 20'	4	79	162	267
83	CTH BB	100+72	0.0' RT	6' X 20'	4	93	162	295
TOTAL						1,169	3,266	3,864

**TRAFFIC SIGNAL POLES, ARMS, & BASES**

**3**

**3**

BASE NO.	RL	STA	OFFSET	657.0100 PEDESTAL BASES EACH	657.0255 TRANSFORMER BASES BREAKAWAY 11 1/2-INCH BOLT CIRCLE EACH	657.0305 POLES TYPE 2 EACH	657.0310 POLES TYPE 3 EACH	657.0425 TRAFFIC SIGNAL STANDARDS ALUMINUM 15-FT EACH	657.0595 TROMBONE ARMS 25-FT EACH	658.0110 TRAFFIC SIGNAL FACE 3 - 12 INCH VERTICAL EACH	658.0120 TRAFFIC SIGNAL FACE 5 - 12 INCH VERTICAL EACH	658.0165 TRAFFIC SIGNAL FACE 5 - 12 INCH HORIZONTAL EACH	658.0225 BACKPLATES SIGNAL FACE 5 SECTION 12-INCH EACH	658.0600 LED MODULES 12-INCH RED BALL EACH	658.0605 LED MODULES 12-INCH YELLOW BALL EACH	658.0610 LED MODULES 12-INCH GREEN BALL EACH
CATEGORY 0010																
SB 1	CTH CB	10+70	32.5 LT	SALV	---	---	---	1	---	SALV	1	---	1	1	1	1
SB 2	CTH CB	10+64	43.2 RT	---	SALV	SALV	---	---	1	---	---	1	1	---	---	---
SB 3	CTH BB	100+73	31.5 LT	SALV	---	---	---	1	---	SALV	1	---	1	1	1	1
SB 4	CTH BB	100+73	40.1 RT	---	SALV	---	SALV	---	1	---	---	1	1	---	---	---
SB 5	CTH CB	9+37	46.8 RT	SALV	---	---	---	1	---	SALV	1	---	1	1	1	1
SB 6	CTH CB	9+38	34.0 LT	---	SALV	---	SALV	---	1	---	---	1	1	---	---	---
SB 7	CTH BB	99+37	33.0 RT	SALV	---	---	---	1	---	SALV	1	---	1	1	1	1
SB 8	CTH BB	99+38	39.8 LT	---	SALV	SALV	---	---	1	---	---	1	1	---	---	---
TOTALS		0	0	0	0	4	4	0	4	4	4	8	4	4	4	4

NOTES:

SALV = SALVAGED EQUIPMENT FROM EXISTING TRAFFIC SIGNAL INSTALLATION

PEDESTRIAN SIGNALS AND PUSHBUTTONS TO BE INSTALLED BY OTHERS AT LATER DATE

**SIGNAL MOUNTING HARDWARE**

PROJECT	658.5069 SIGNAL MOUNTING HARDWARE LS
CATEGORY 0010	
CTH CB & CTH BB	1

TOTAL

1

**REMOVING EXISTING SIGNAL CABLES**

PROJECT	SPV.0105.01 REMOVING EXISTING SIGNAL CABLES LS
CATEGORY 0010	
CTH CB & CTH BB	1

TOTAL

1

**REMOVING TRAFFIC SIGNALS**

PROJECT	SPV.0105.02 REMOVING TRAFFIC SIGNALS LS
CATEGORY 0010	
CTH CB & CTH BB	1

TOTAL

1

**INSTALLING TRAFFIC SIGNAL EQUIPMENT**

PROJECT	SPV.0105.03 INSTALLING SALVAGED TRAFFIC SIGNAL EQUIPMENT LS
CATEGORY 0010	
CTH CB & CTH BB	1

TOTAL

1

## MILLING

LOCATION	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY
CTH BB 95+00 TO 103+20 CTH CB 6+45 TO 14+70	7,460
TOTAL	7,460

## REMOVING CURB AND GUTTER

LOCATION	204.0150 REMOVING CURB AND GUTTER LF
SE QUAD CTH CB/CTH BB	82
NE QUAD CTH CB/CTH BB	83
NW QUAD CTH CB/CTH BB	62

TOTAL 227

## BASE AGGREGATE DENSE

LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON
CTH BB SOUTH LEG AND SE QUAD	21	662
CTH CB NORTH LEG AND NE QUAD	27	732
CTH BB WEST LEG AND NW QUAD	18	648
CTH BB EAST LEG	10	292

TOTALS 76 2,333

## EARTHWORK

LOCATION	205.0100 EXCAVATION COMMON	UNUSABLE MATERIAL	AVAILABLE MATERIAL	UNADJUSTED FILL	ADJUSTED FILL FILL FACTOR = 1.2 CY	WASTE
CTH BB SOUTH LEG, SE QUAD, AND CTH BB EAST	260	0	260	190	228	32
CTH CB NORTH LEG AND NE QUAD	240	0	240	160	192	48
CTH BB WEST LEG AND NW QUAD	240	0	240	95	114	126
TOTAL	740					

## PIPE

LOCATION	521.0130 CULVERT PIPE CORRUGATED STEEL 30-INCH LF	521.1530 APRON ENDWALLS FOR CULVERT PIPE SLOPED SIDE DRAINS STEEL 30-INCH 6 TO 1	523.0424 CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL CLASS HE-IV 24X38 INCH LF	524.0636 APRON ENDWALLS FOR CULVERT PIPE SALVAGED 36-INCH EA	REMARKS
CTH CB STA 10+50	---	---	58	2	8' LT, 50' RT
CTH BB 96+93, LT	30	2	---	---	
TOTALS	30	2	58	2	

## LANDSCAPING

LOCATION	625.0100 TOPSOIL SY	628.2004 EROSION MAT CLASS 1 TYPE B SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB
CTH BB / CTH CB INTERSECTION	3,445	3,445	2.2	0.9
TOTALS	3,445	3,445	2.2	0.9

## EROSION CONTROL

LOCATION	628.1504 SILT FENCE LF	628.7504 TEMPORARY DITCH CHECKS LF	628.7555 CULVERT PIPE CHECKS EA
UNDISTRIBUTED	500	40	2

TOTALS 500 40 2

## CONCRETE CURB AND GUTTER

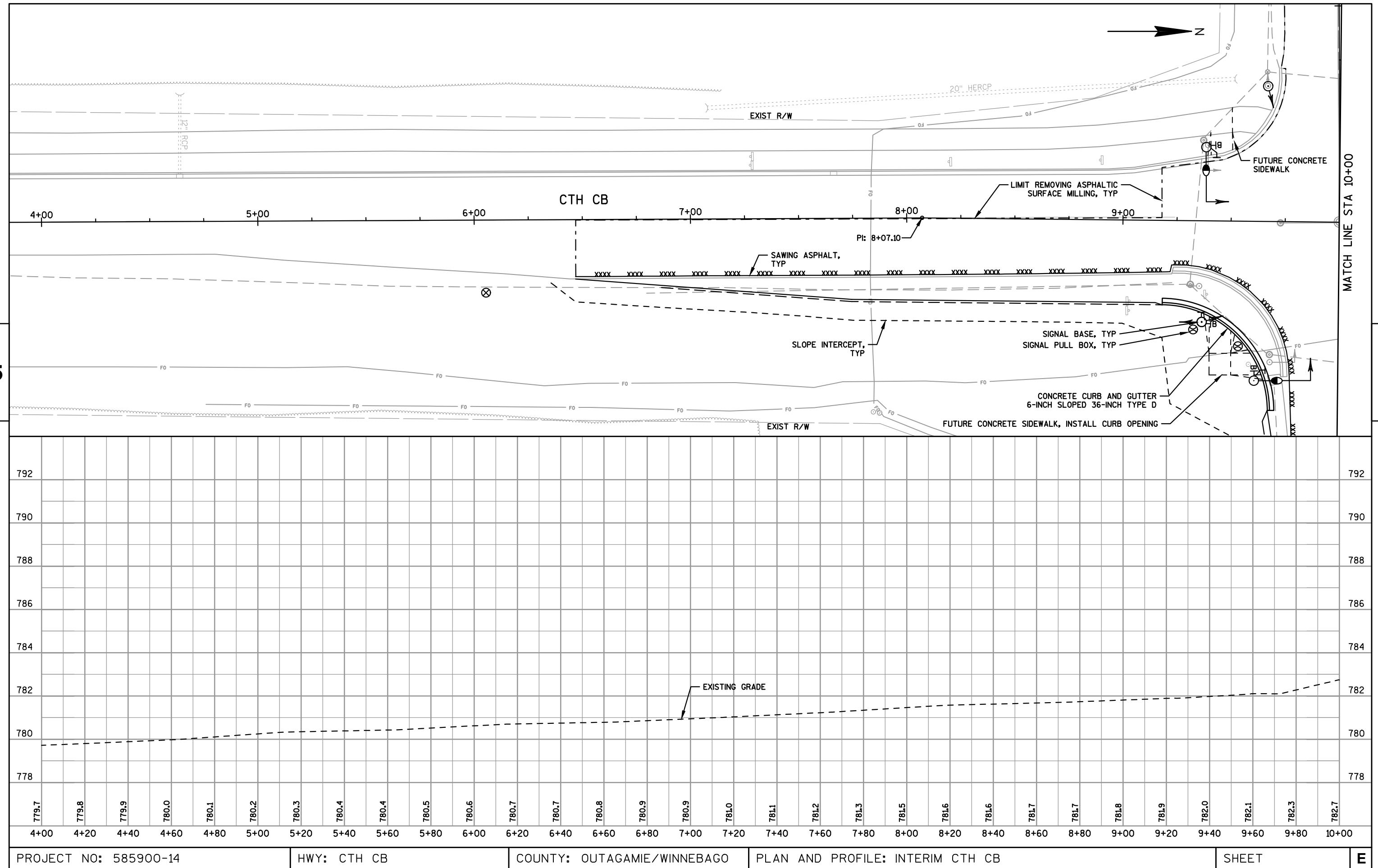
LOCATION	601.0557 CONCRETE CURB AND GUTTER 6-INCH SLOPED 36-INCH TYPE D LF
SE QUAD CTH CB/CTH BB	89
NE QUAD CTH CB/CTH BB	75
NW QUAD CTH CB/CTH BB	89

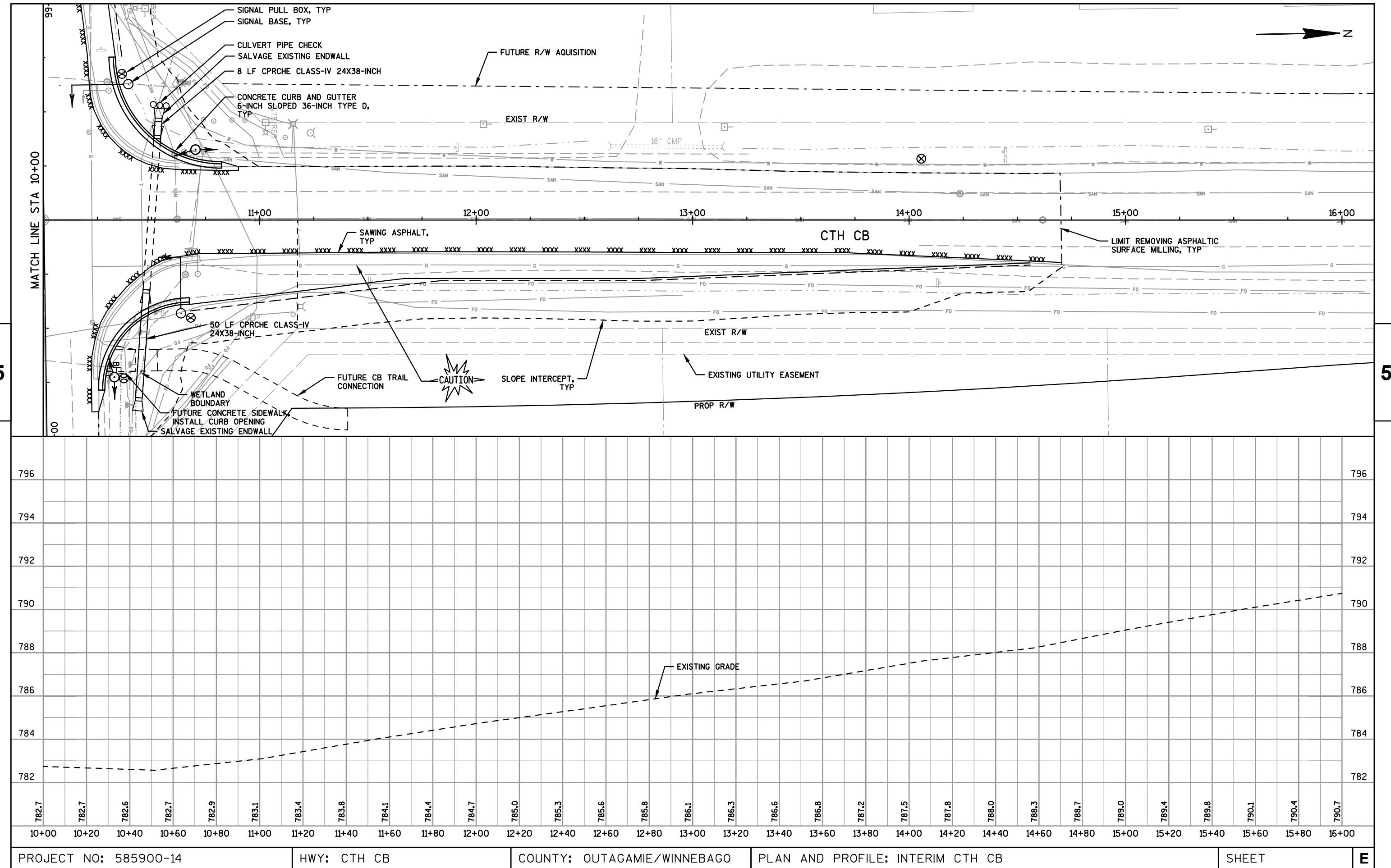
TOTAL 253

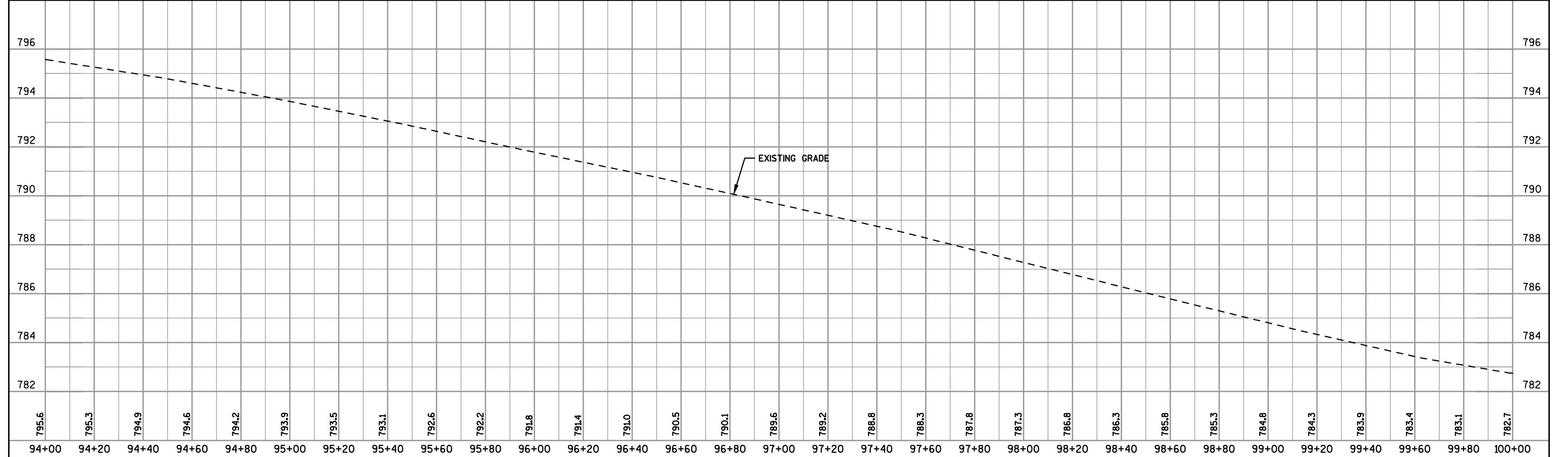
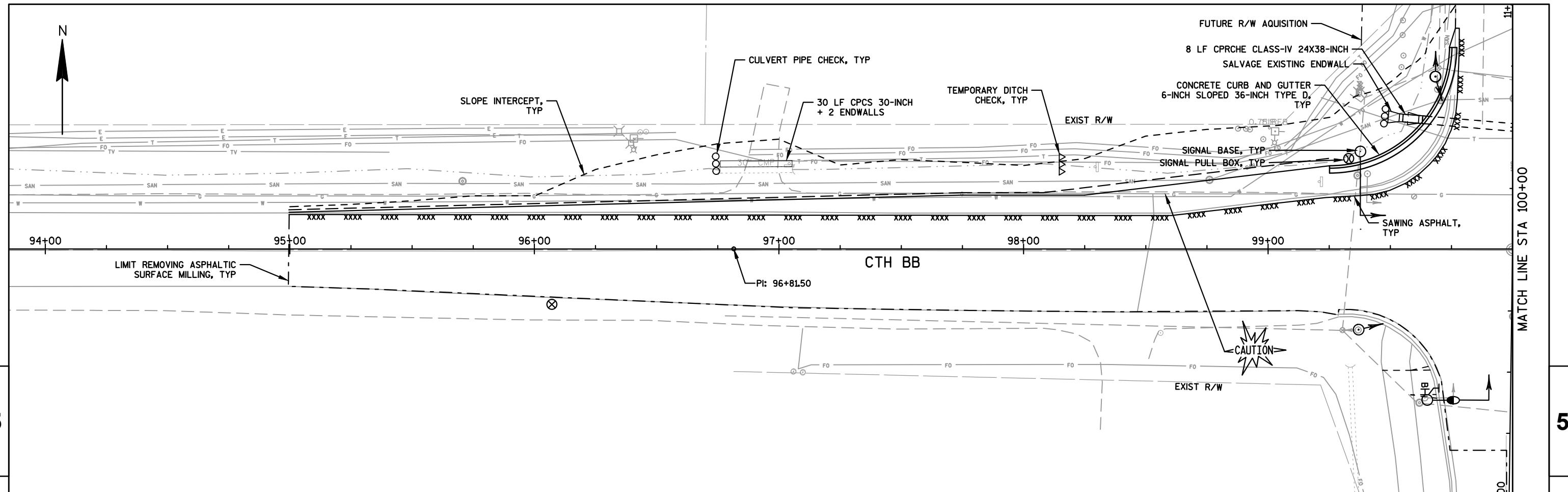
## SAWING

LOCATION	690.0150 SAWING ASPHALT LF
CTH BB SOUTH LEG, SE QUAD, AND CTH BB EAST	612
CTH CB NORTH LEG AND NE QUAD	503
CTH BB WEST LEG AND NW QUAD	530

TOTAL 1,645







PROJECT NO: 585900-14

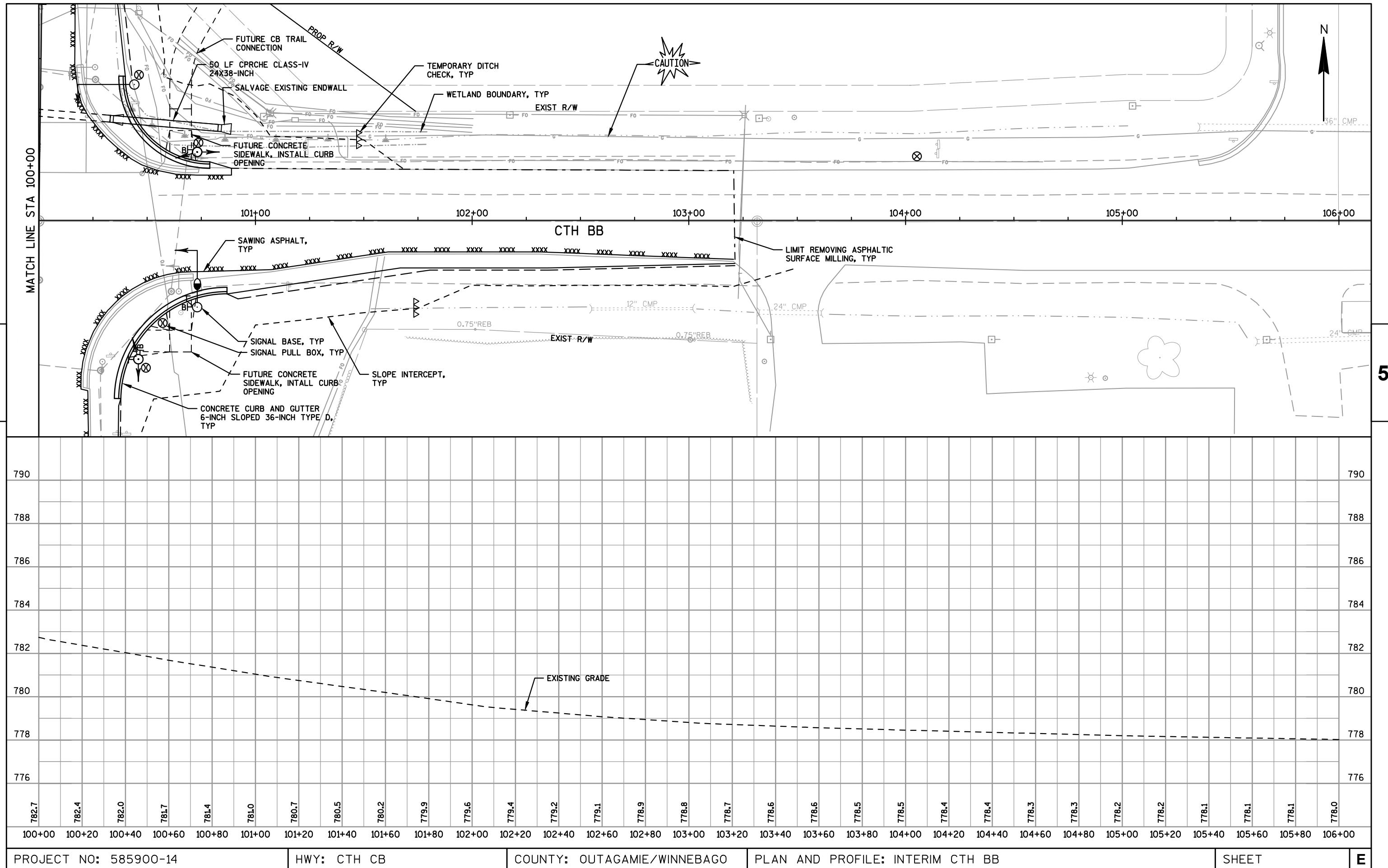
HWY: CTH CB

COUNTY: OUTAGAMIE/WINNEBAGO

PLAN AND PROFILE: INTERIM CTH BB

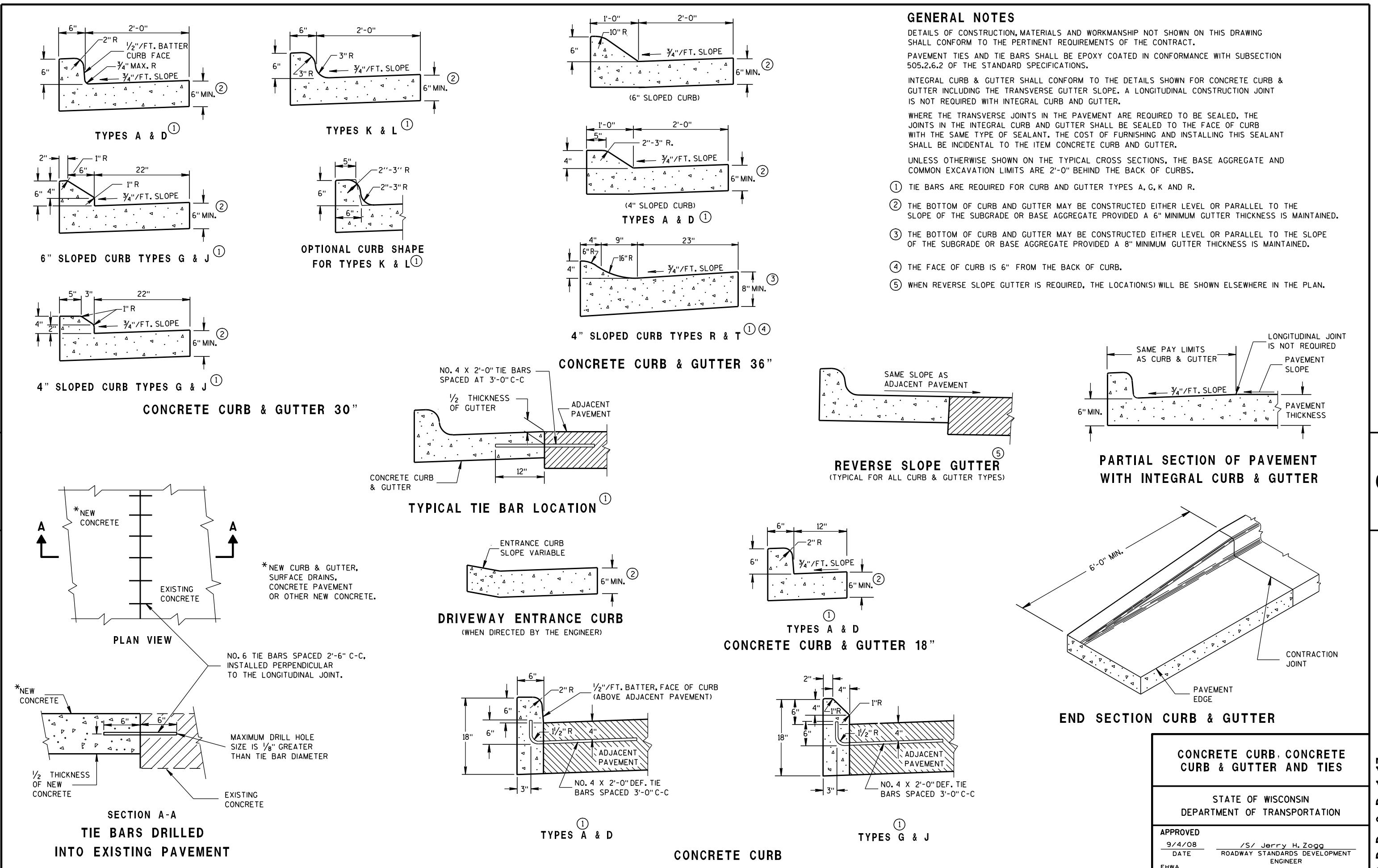
SHEET

E



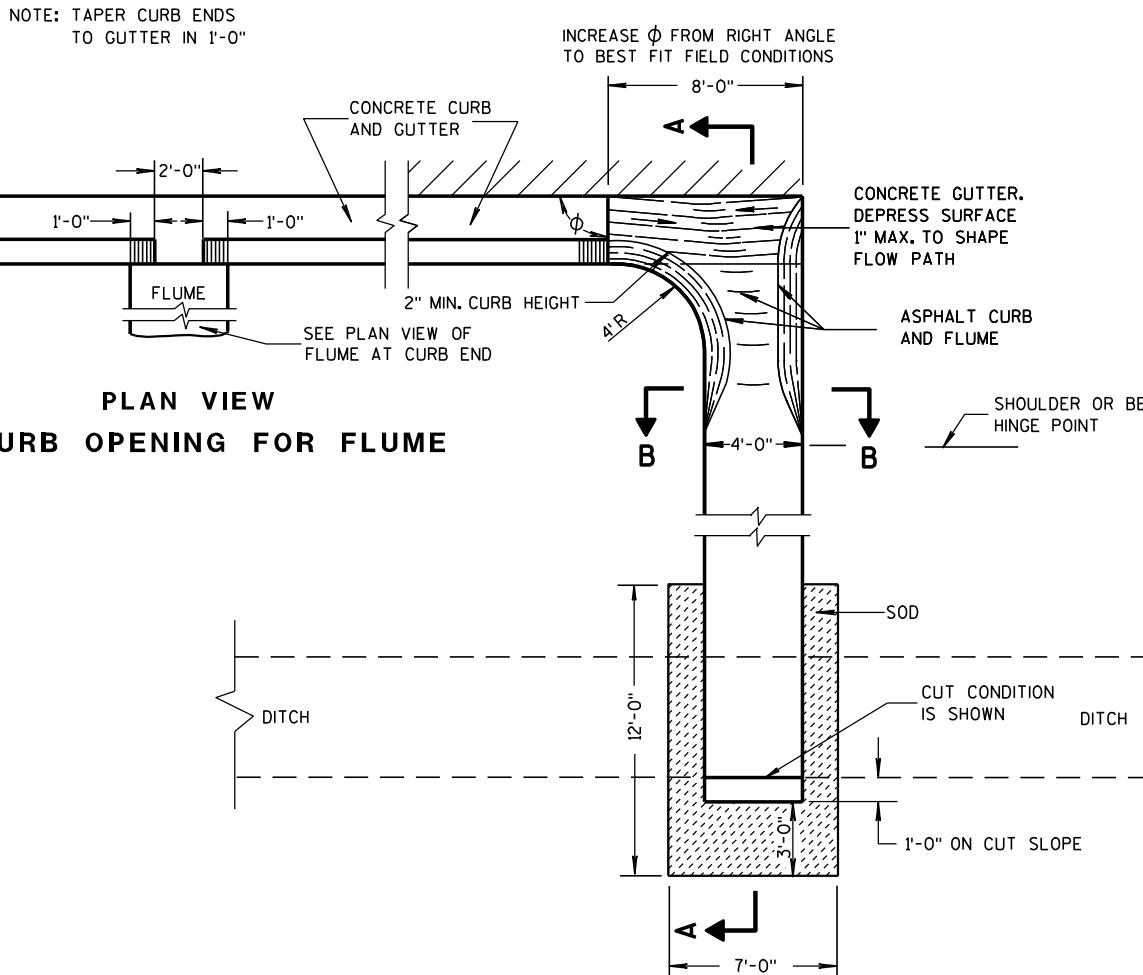


# 8D1: Concrete Curb, Concrete Curb & Gutter and Ties

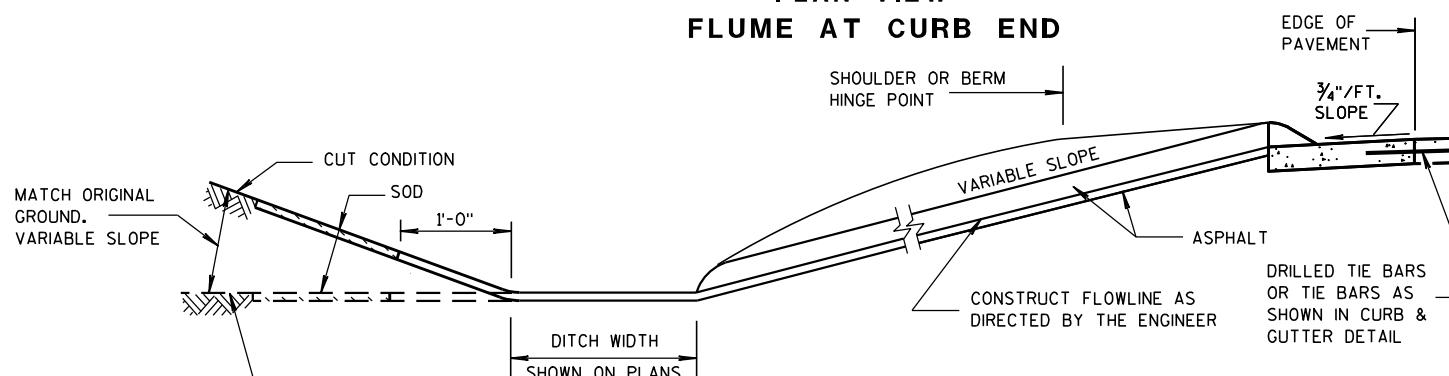




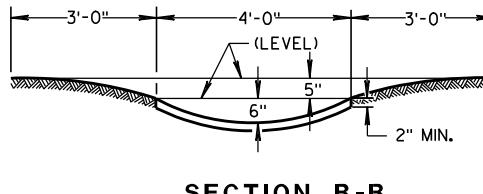
## ASPHALTIC FLUME



## PLAN VIEW FLUME AT CURB END



## SECTION A-A



## SECTION B-B

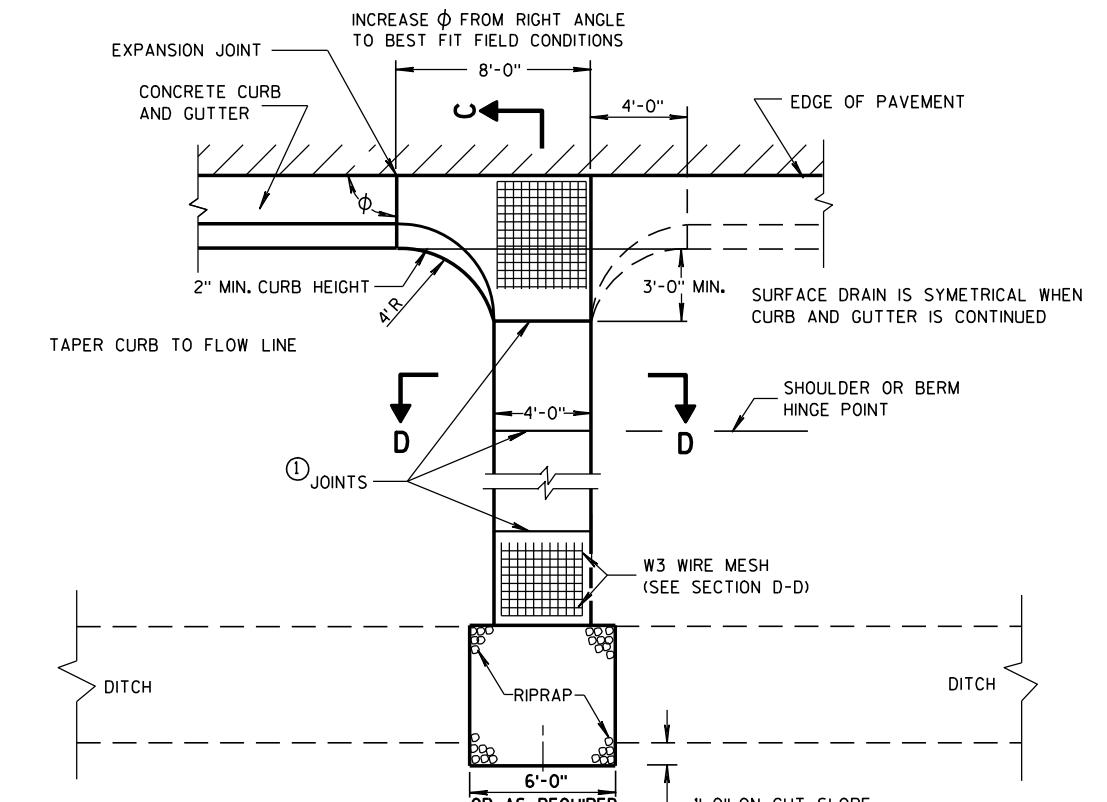
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

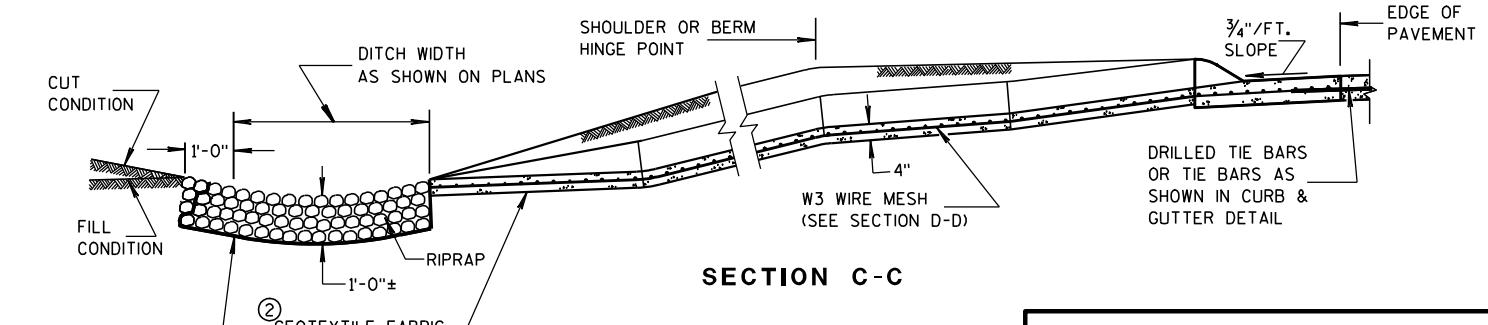
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE  $\frac{1}{8}$  TO  $\frac{1}{4}$  INCH WIDE BY  $1\frac{1}{2}$  INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

## ③ CONCRETE SURFACE DRAIN



## PLAN VIEW

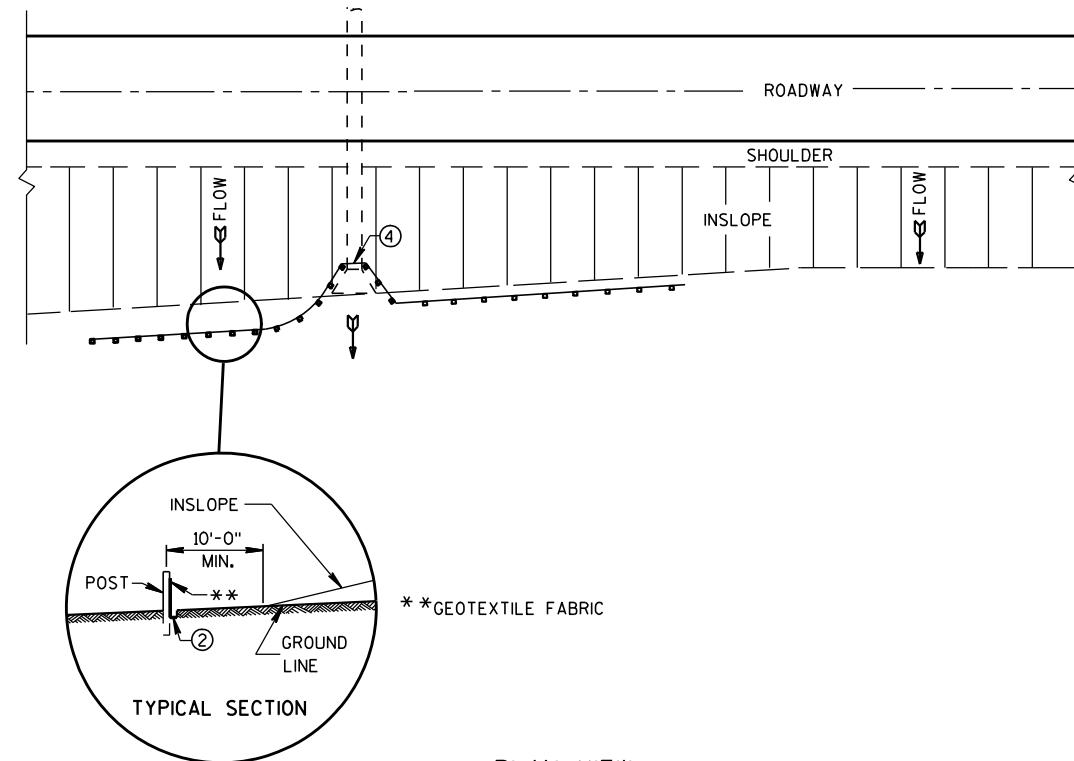


## CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

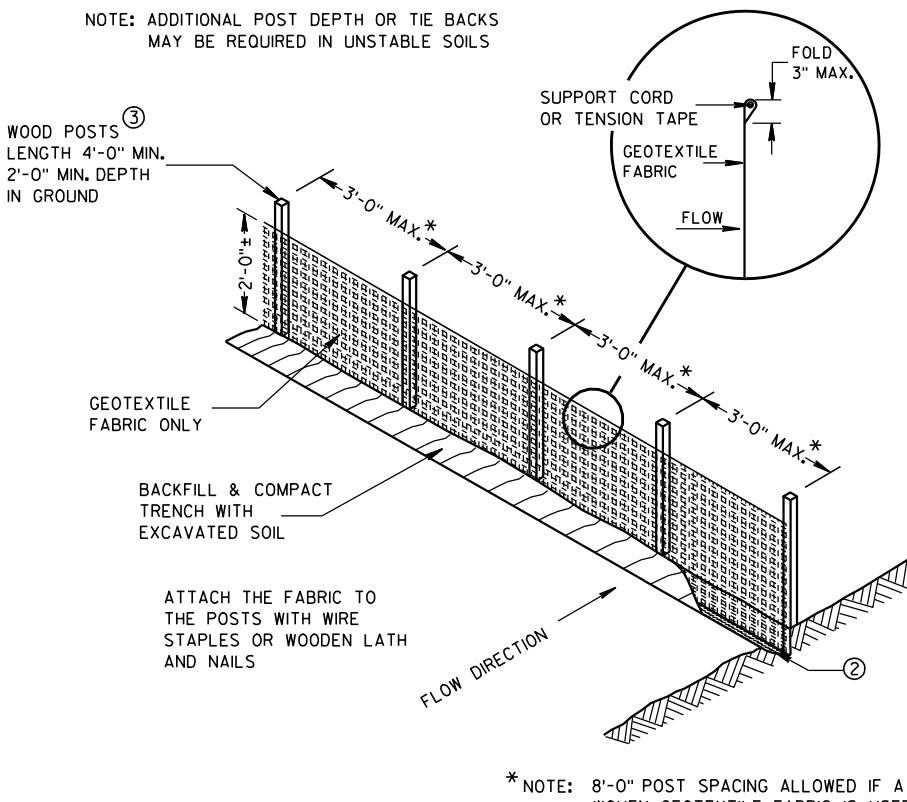
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
FHWA ENGINEER

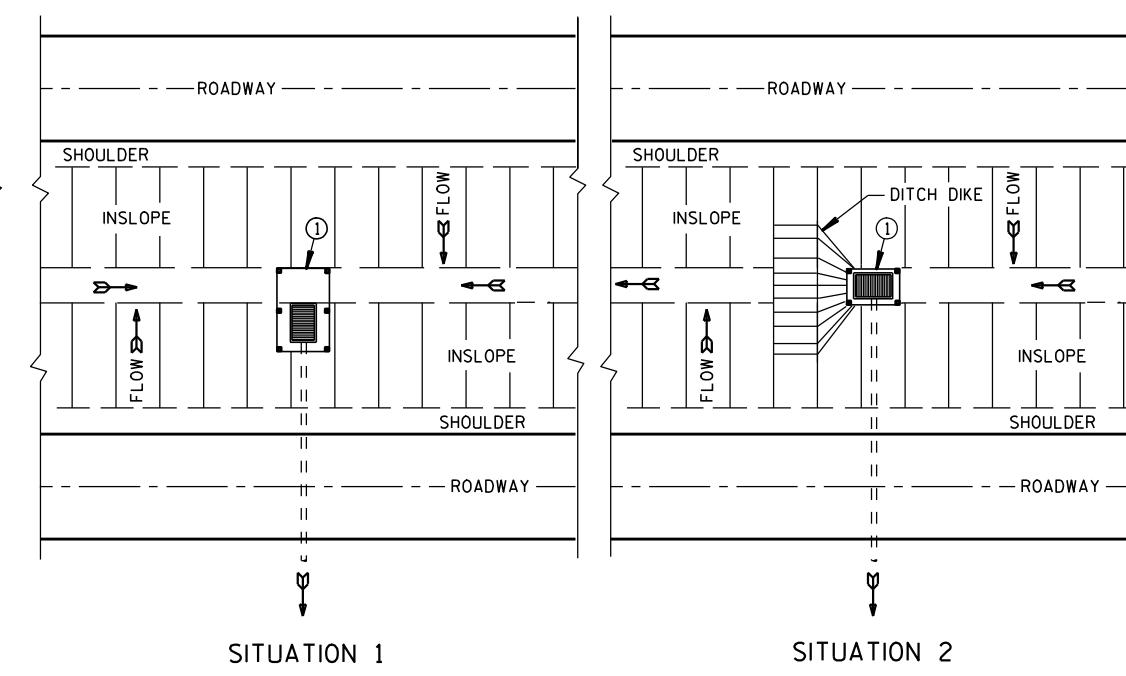


PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE

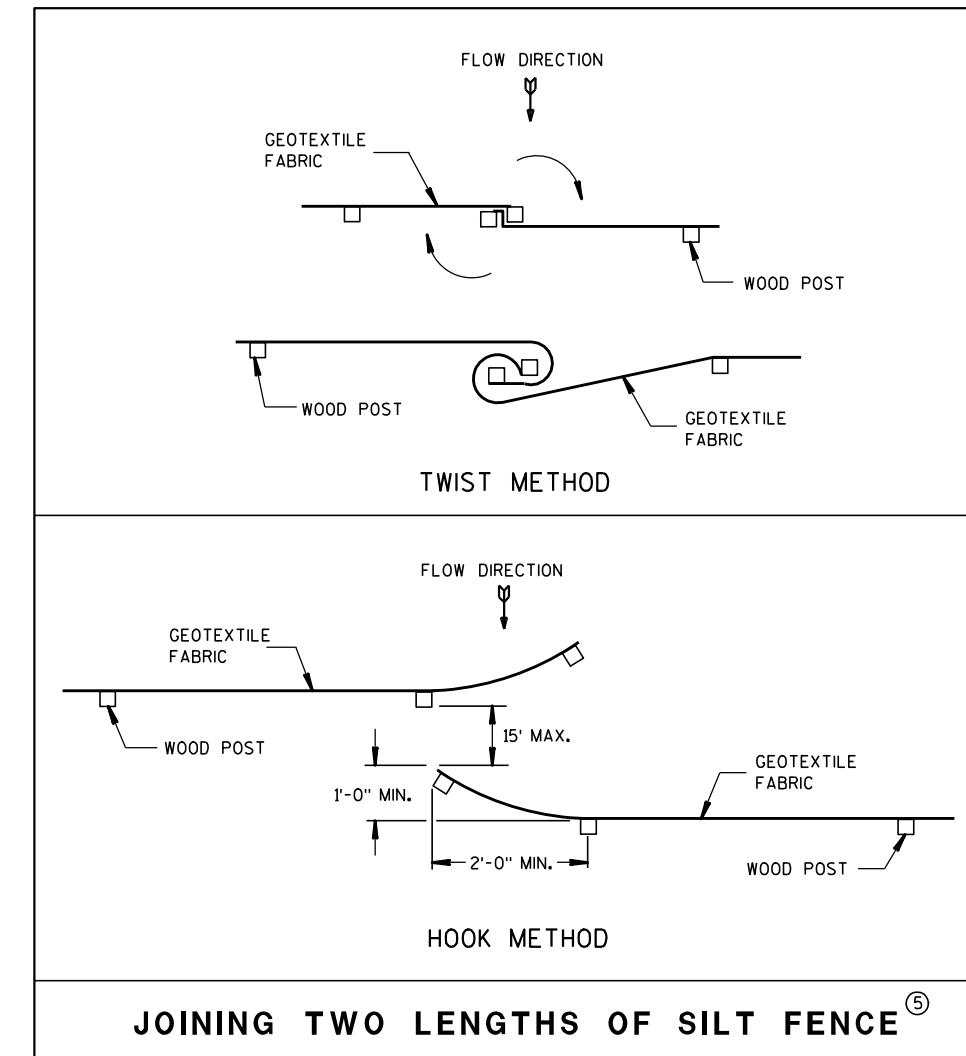


SILT FENCE

\* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

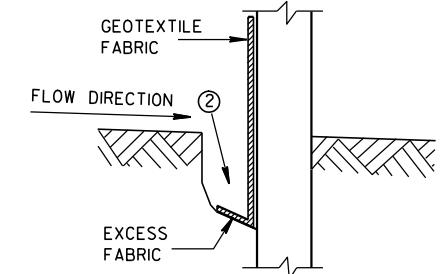


JOINING TWO LENGTHS OF SILT FENCE<sup>⑤</sup>

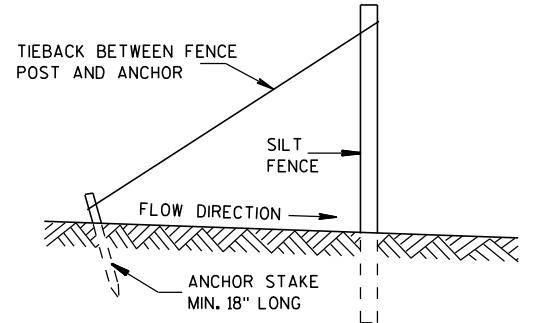
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1/8" X 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

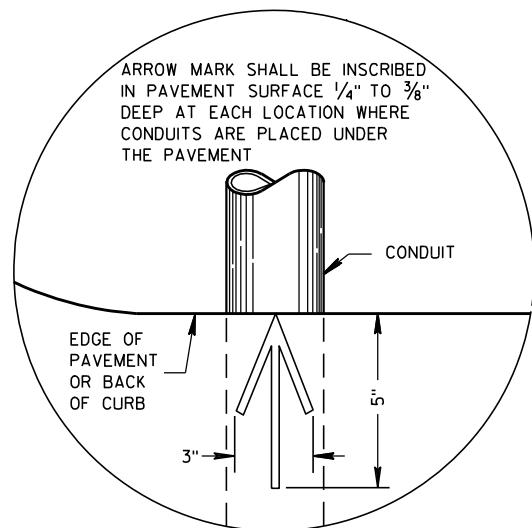


TRENCH DETAIL

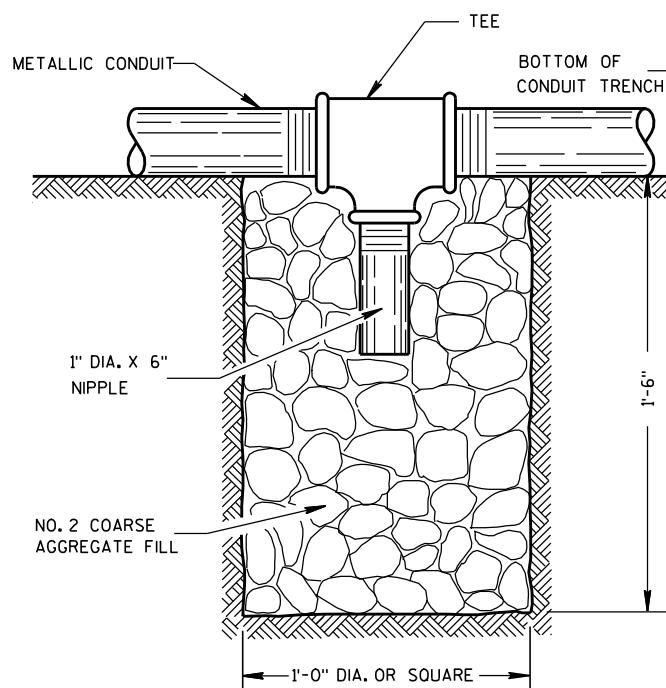


SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE FHWA	/S/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER

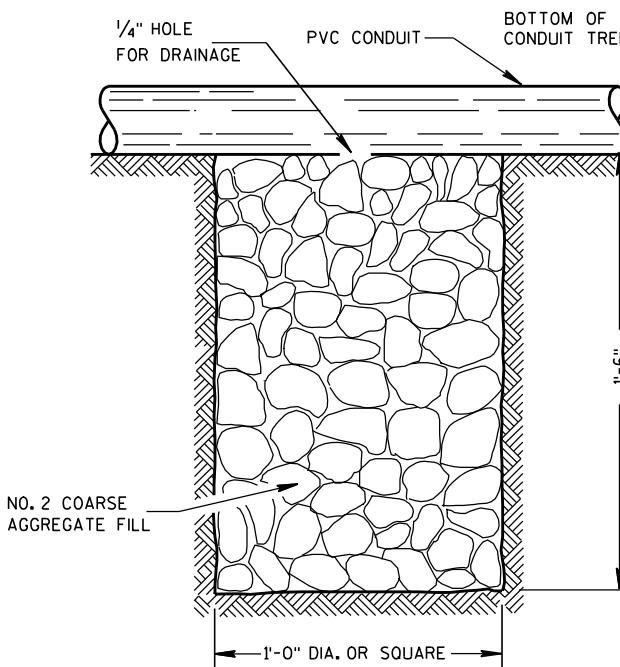


PLAN VIEW  
ARROW MARK



NOTE: INSTALL AT LOCATIONS WHERE METALLIC CONDUITS  
CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR METALLIC CONDUIT



NOTE: INSTALL AT LOCATIONS WHERE PVC CONDUITS  
CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR PVC CONDUIT

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING  
SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION  
652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM  
AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES  
MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL  
OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED  
WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED  
WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION  
AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN  
CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSION  
TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC  
CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED  
ADAPTER FITTINGS SHALL BE USED.

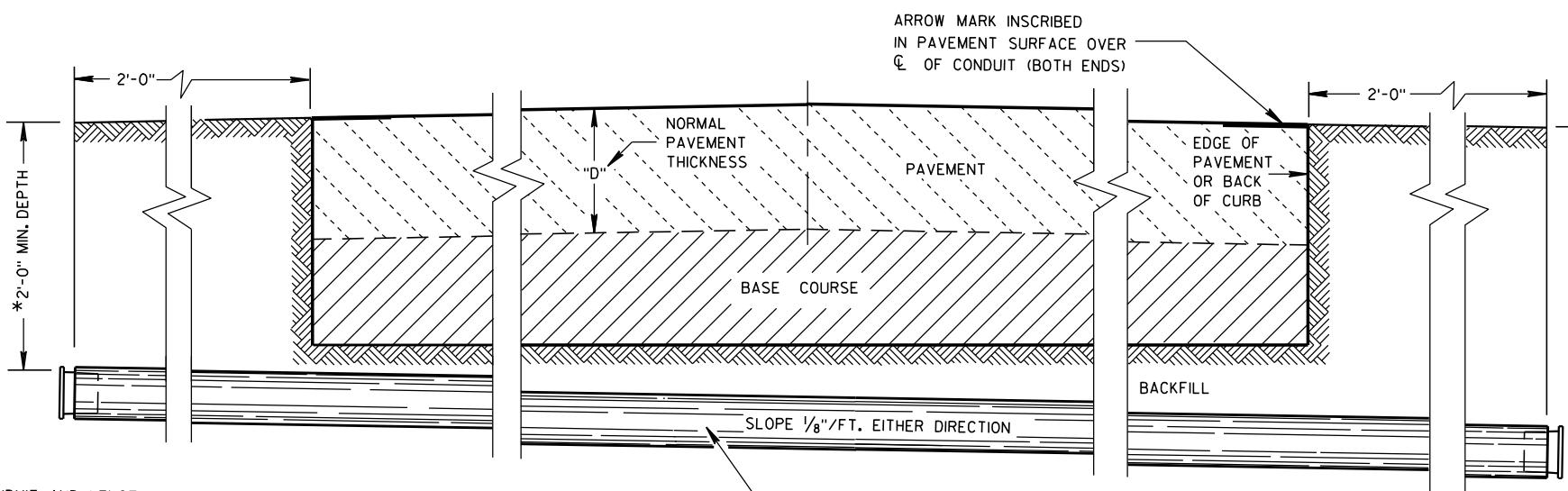
PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS,  
PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REIN-  
STALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY  
ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX  
TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

POLY ROPE OR A PULL WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION,  
ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX  
TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.



\*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES  
WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

SIDE ELEVATION  
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

CONDUIT

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
10/23/03 /S/ Balu Ananthanarayanan  
DATE STATE ELECTRICAL ENGINEER FOR HWYS  
FHWA

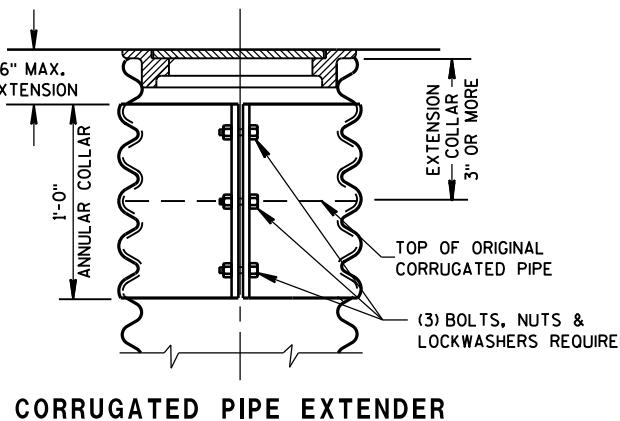


## TABLE OF NOMINAL DIMENSIONS AND WEIGHTS

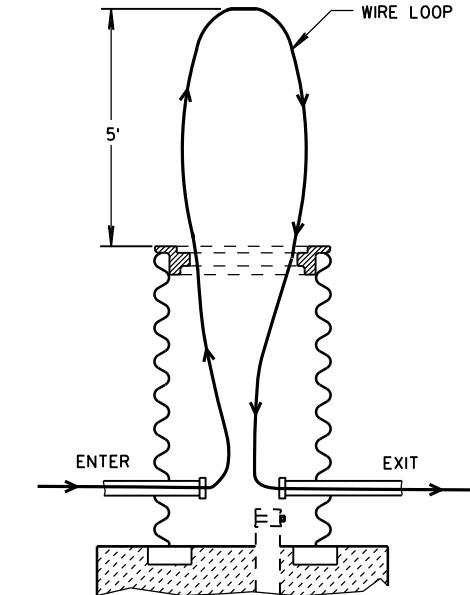
DIMENSION IN INCHES		CORRUGATED STEEL PIPE									
PIPE DIAMETER (INSIDE)	A	12	12	12	18	18	18	24	24	24	24
PIPE LENGTH **	B	24	30	36	24	30	36	36	42	48	
WALL THICKNESS	C	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064
COVER	D	10 1/4	10 1/4	10 1/4	16 1/4	16 1/4	16 1/4	22 1/4	22 1/4	22 1/4	
FRAME	E	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2	26 1/2	26 1/2	26 1/2	
FRAME	F	8 1/2	8 1/2	8 1/2	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2	
FRAME	G	11 1/2	11 1/2	11 1/2	17 1/2	17 1/2	17 1/2	23 1/2	23 1/2	23 1/2	
WEIGHT IN POUNDS *											
FRAME AND COVER		60	60	60	110	110	110	155	155	155	

\* THE ACTUAL WEIGHT OF THE MANHOLE FRAME AND COVER MAY VARY WITHIN 5 PERCENT PLUS OR MINUS OF THE WEIGHTS SHOWN.

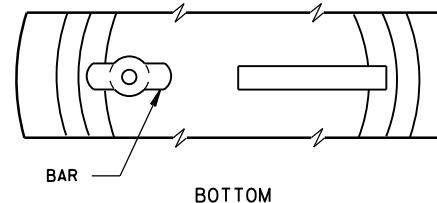
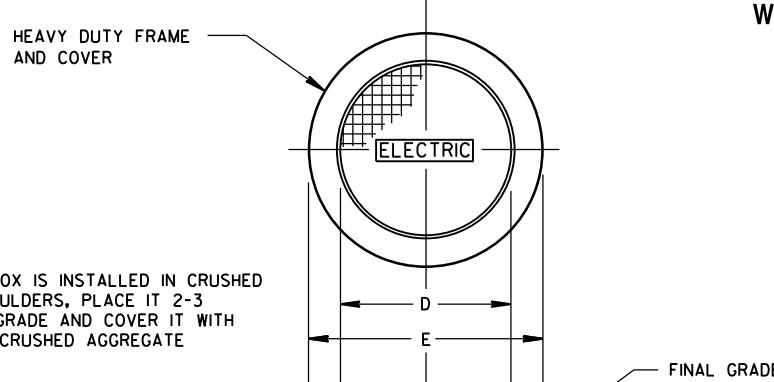
\*\* NORMALLY USED LENGTHS. THE PROJECT ENGINEER SHALL DETERMINE IF PIPE LENGTHS, OTHER THAN THOSE SPECIFIED, SHALL BE USED, TO A MAXIMUM OF 48" (CONTINUOUS LENGTH, NON-SPliced). THE ADDITIONAL LENGTH SHALL BE INCIDENTAL TO THE PULL BOX BID PRICE.



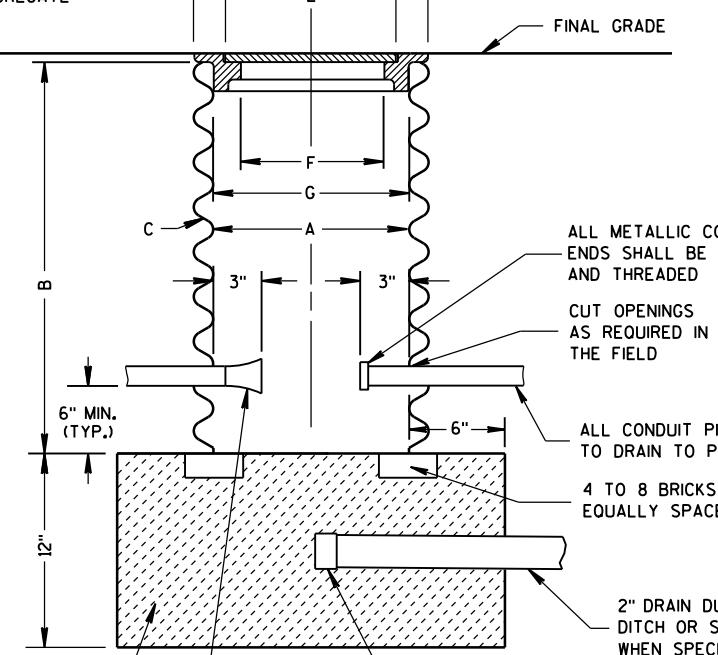
CORRUGATED PIPE EXTENDER



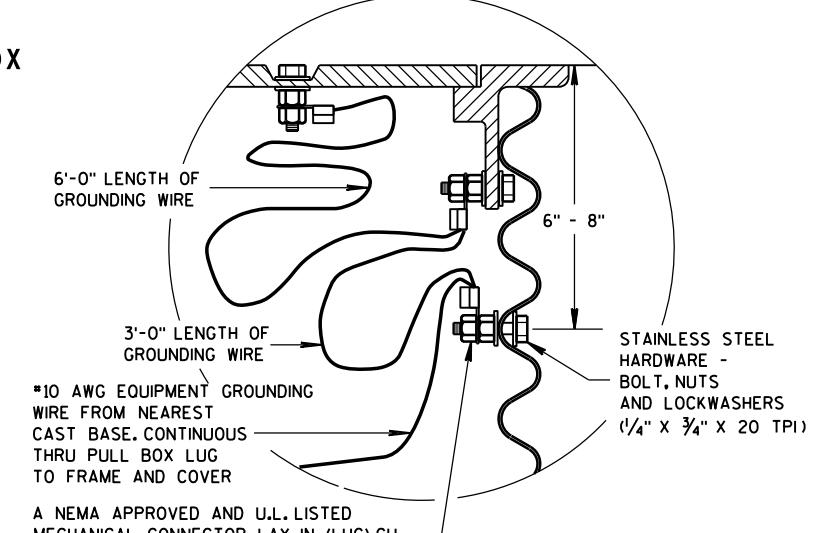
MEASUREMENT DETAIL FOR WIRE/CABLE IN THE PULL BOX

ALTERNATE COVER (LOCKING)  
TIGHTENING BAR TYPE

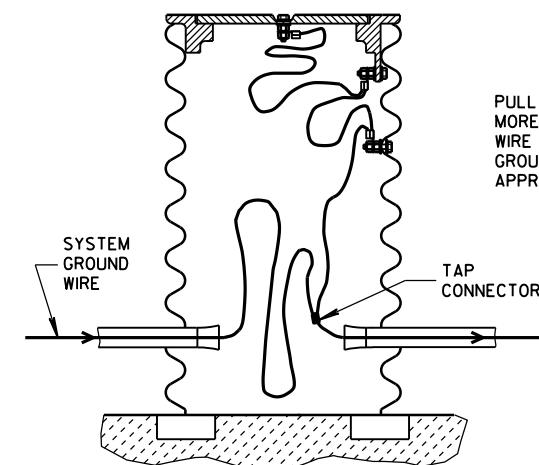
WHEN A PULL BOX IS INSTALLED IN CRUSHED AGGREGATE SHOULders, PLACE IT 2-3 INCHES BELOW GRADE AND COVER IT WITH 2-3 INCHES OF CRUSHED AGGREGATE



PULL BOX



EQUIPMENT GROUNDING LUG AND LOCATION IN STEEL PULL BOXES



EQUIPMENT GROUNDING LUG AND LOCATION IN STEEL PULL BOXES

PULL BOX

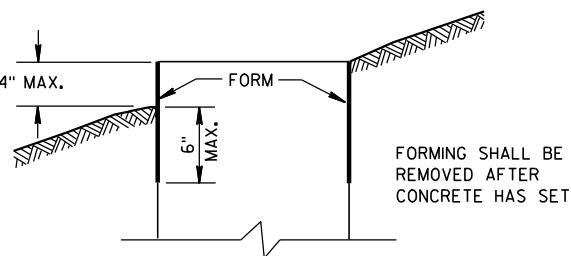
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
2-7-2013 /S/ Ahmet Demirbilek  
DATE  
FHWA  
STATE ELECTRICAL ENGINEER



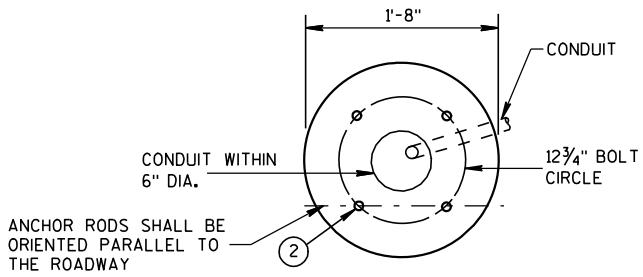
# 9C2: Concrete Bases Types 1, 2 and 5

FORM DEPTH SHALL BE NO MORE THAN 6" BELOW GRADE ON THE LOWER SIDE OF BASE



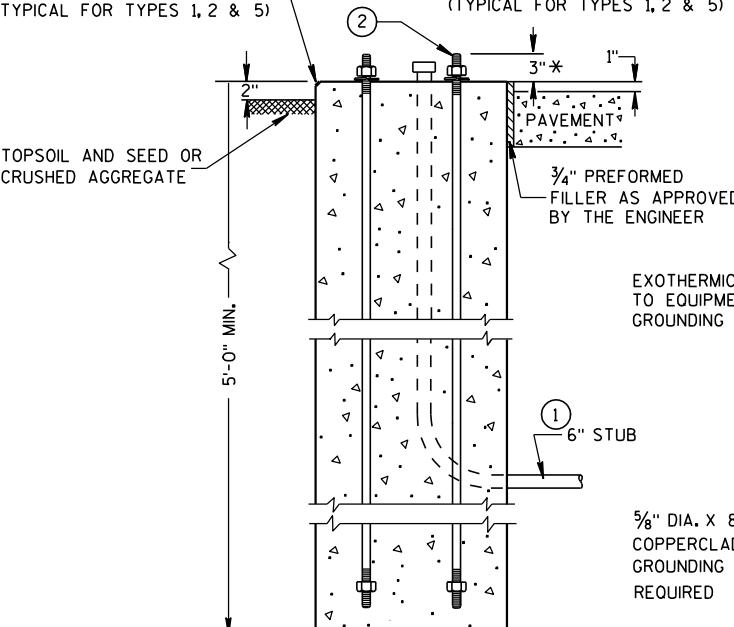
## FORMING DETAIL

QUANTITY REQUIREMENTS	CONCRETE BASE TYPE 1	2	5
APPROX. CUBIC YARDS OF CONCRETE	0.40	0.57	0.40
LBS. OF HOOP BAR STEEL	NONE	23	16
LBS. OF VERTICAL BAR STEEL	NONE	60	18

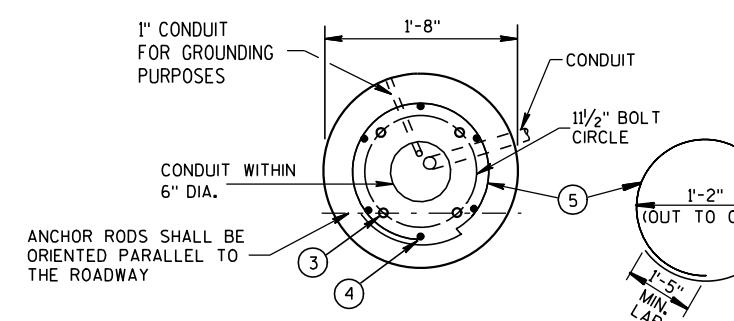


ANCHOR RODS SHALL BE ORIENTED PARALLEL TO THE ROADWAY

HALF SECTION IN UNPAVED AREA (TYPICAL FOR TYPES 1, 2 & 5)

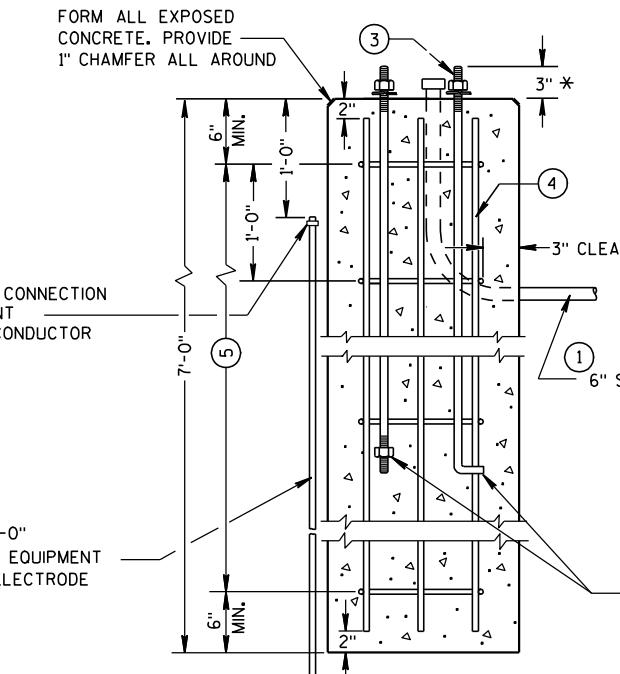


**TYPE 1**



ANCHOR RODS SHALL BE ORIENTED PARALLEL TO THE ROADWAY

HALF SECTION IN PAVEMENT (TYPICAL FOR TYPES 1, 2 & 5)



**TYPE 2**

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER.

TOP SURFACES OF CONCRETE BASES SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

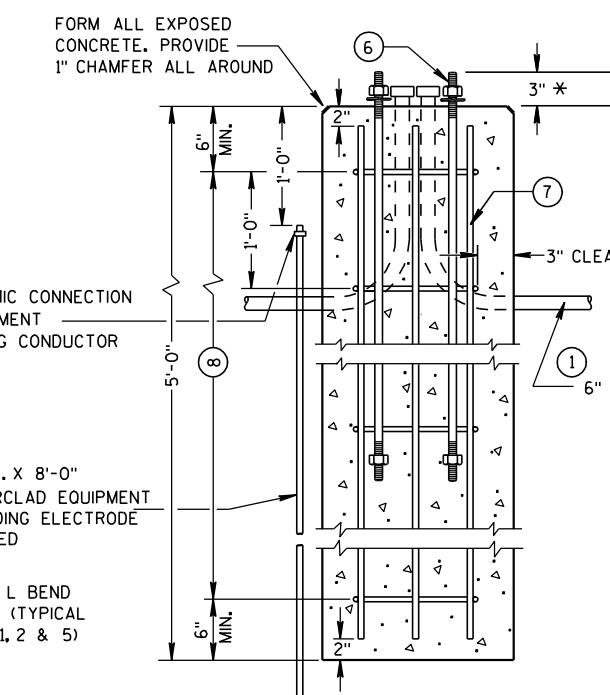
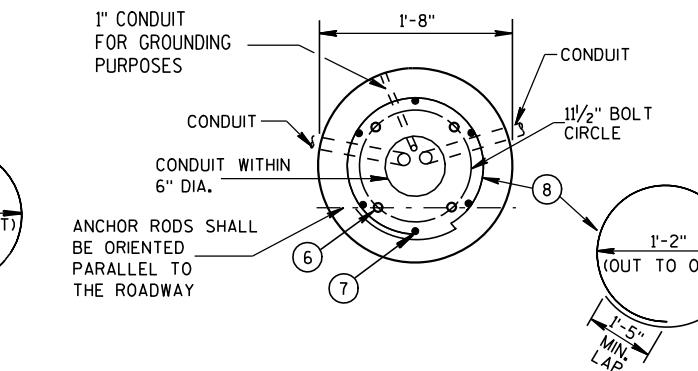
CONDUIT SIZES AND LOCATIONS SHALL BE AS SHOWN ON THE PLANS.

THE FINAL OR TERMINATING CONCRETE BASE IN A CONDUIT RUN SHALL HAVE A 6" EXIT STUB INSTALLED FOR FUTURE CABLING USE. THE EXIT STUB SHALL BE SIZED AS USED THROUGHOUT THE CONDUIT RUN AS SHOWN AT THE ENTRANCE OF THE BASE.

MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6 X THE DIAMETER.

CONDUIT HEIGHT ABOVE CONCRETE BASES SHALL BE 1 INCH. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.



**TYPE 5**

## GENERAL NOTES (CONTINUED)

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION OF CABLE OR WIRE.

ENDS OF CONDUIT INSTALLED BELOW GRADE FOR FUTURE USE SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.

A NO. 4 AWC, STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD) FOR TYPE 2 AND TYPE 5 BASES.

THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER THE BASE OF THE TYPE 2 AND TYPE 5 BASES THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.

ANCHOR RODS SHALL BE THREADED 12" IN LENGTH ON EACH END OF THE ROD. ANCHOR RODS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 654.2.1 AND 641.2.2 OF THE STANDARD SPECIFICATIONS, ASTM A-449, OR ASTM A-687 (GRADE 105).

WASHERS AND LOCK WASHERS ARE REQUIRED ON ALL ANCHOR RODS.

WHEN ANCHOR RODS USING THE ALTERNATE "L" BEND ARE FURNISHED, THE 4" "L" BEND SHALL BE IN ADDITION TO THE SPECIFIED ANCHOR ROD BAR LENGTH. THE "L" BEND END SHALL NOT BE THREADED.

ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TIE WIRES SHALL BE USED.

BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS (LATEST EDITION).

1) THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18 INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36 INCHES EXCEPT WITH WRITTEN APPROVAL BY THE ENGINEER.

2) (4) 1" DIA. X 3'-6" ANCHOR RODS.

3) (4) 1" DIA. X 5'-0" ANCHOR RODS.

4) (6) NO. 6 X 6'-8" BAR STEEL REINFORCEMENT.

5) (7) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.

6) (4) 1" DIA. X 3'-6" ANCHOR RODS.

7) (6) NO. 4 X 4'-8" BAR STEEL REINFORCEMENT.

8) (5) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.

**CONCRETE BASES,  
TYPES 1, 2 & 5**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/3/10 /S/ Joanna L. Bush  
DATE STATE ELECTRICAL ENGINEER FOR HWYS  
FHWA

\* ANY ANCHOR ROD PROJECTION SHORTER THAN 2 3/4" OR LONGER THAN 3 1/4" SHALL REQUIRE THE BASE TO BE REMOVED AND REPLACED AT THE CONTRACTOR'S EXPENSE.

\*\* FOR NONBREAKAWAY INSTALLATIONS, 4 1/2" ± ANCHOR ROD PROJECTION WITH THE USE OF LEVELING NUTS. RODENT SCREEN REQUIRED.

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

FOUR (4) BOLTS SHALL BE FURNISHED WITH EACH TRANSFORMER BASE. BOLTS SHALL BE 1" DIAMETER, 4" IN LENGTH, WITH WASHERS, LOCK WASHERS AND NUTS. BOLTS, NUTS AND WASHERS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 641.2.2 OF THE STANDARD SPECIFICATIONS, ASTM A-325, (92,000 YIELD) HEAVY HEX NUT AND BE GALVANIZED IN ACCORDANCE WITH ASTM A-153, CLASS C.

LEVELING SHIMS, IF NEEDED, SHALL BE DESIGNED FOR THE PURPOSE AND USED UNDER CAST BASES WHEN PLUMBING POLES OR STANDARDS DURING INSTALLATION. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE.

SHIM LENGTH SHALL BE LONG ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.

DOUBLE NUTTING IS NOT ACCEPTABLE FOR LEVELING OR MOUNTING PURPOSES.

A NEMA APPROVED AND U.L. LISTED MECHANICAL CONNECTOR (LUG) AL/CU RATED AND SIZED TO ACCEPT #10 AWG STRANDED WIRE, SHALL BE FURNISHED AND INSTALLED IN THE PEDESTAL AND TRANSFORMER BASES.

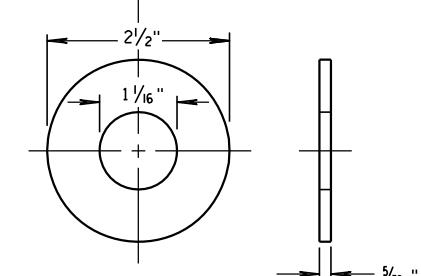
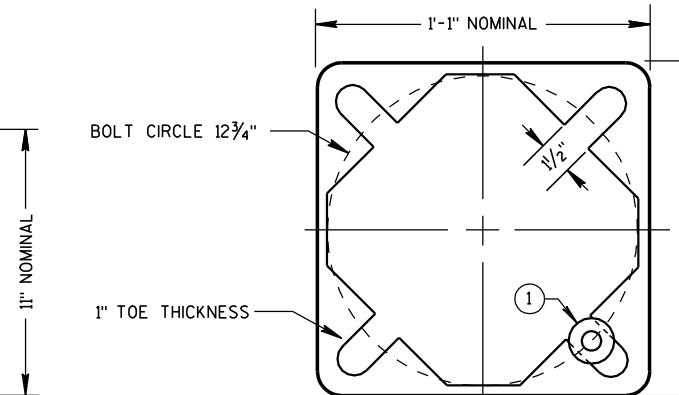
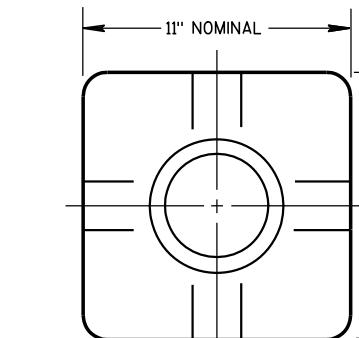
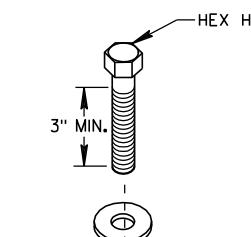
THE MECHANICAL CONNECTOR SHALL BE INSTALLED USING A  $\frac{1}{4}$ " - 20 (TPI) STAINLESS STEEL HEX HEAD BOLT OF SUFFICIENT LENGTH TO FIRMLY ATTACH THE LUG TO THE BASE.

SHOULD THE MANNER OF ATTACHMENT OF THE LUG REQUIRE WASHERS, HEX NUTS, LOCK WASHER - THEY SHALL BE STAINLESS STEEL AS IS THE BOLT. THE MANNER OF ATTACHMENT SHALL NOT BLOCK ACCESSIBILITY TO WIRE PLACEMENT IN THE CONNECTOR.

PEDESTAL BASE COLLAR THREADING SHALL BE TAPERED AND IN ACCORDANCE WITH NATIONAL PIPE THREADING DIMENSIONS.

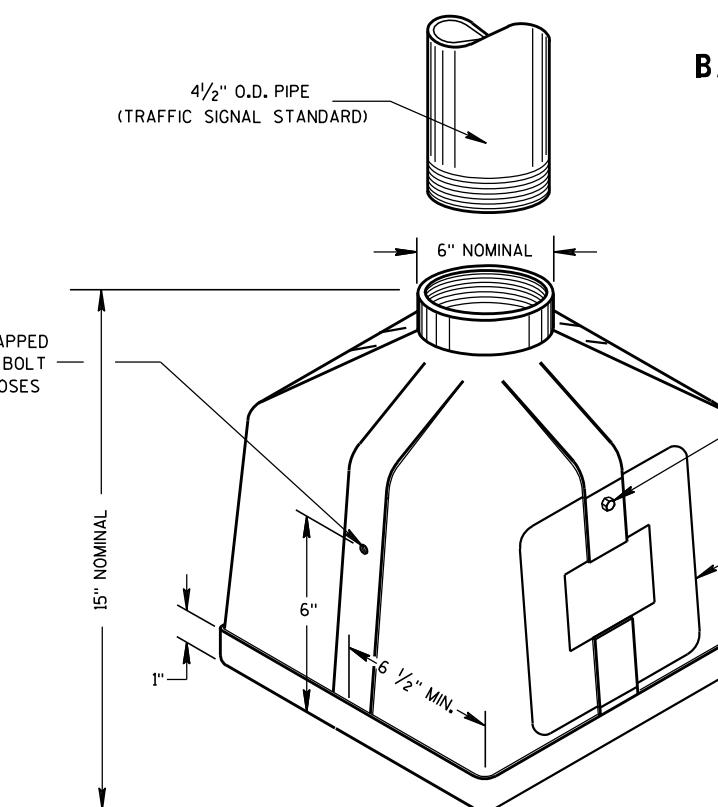
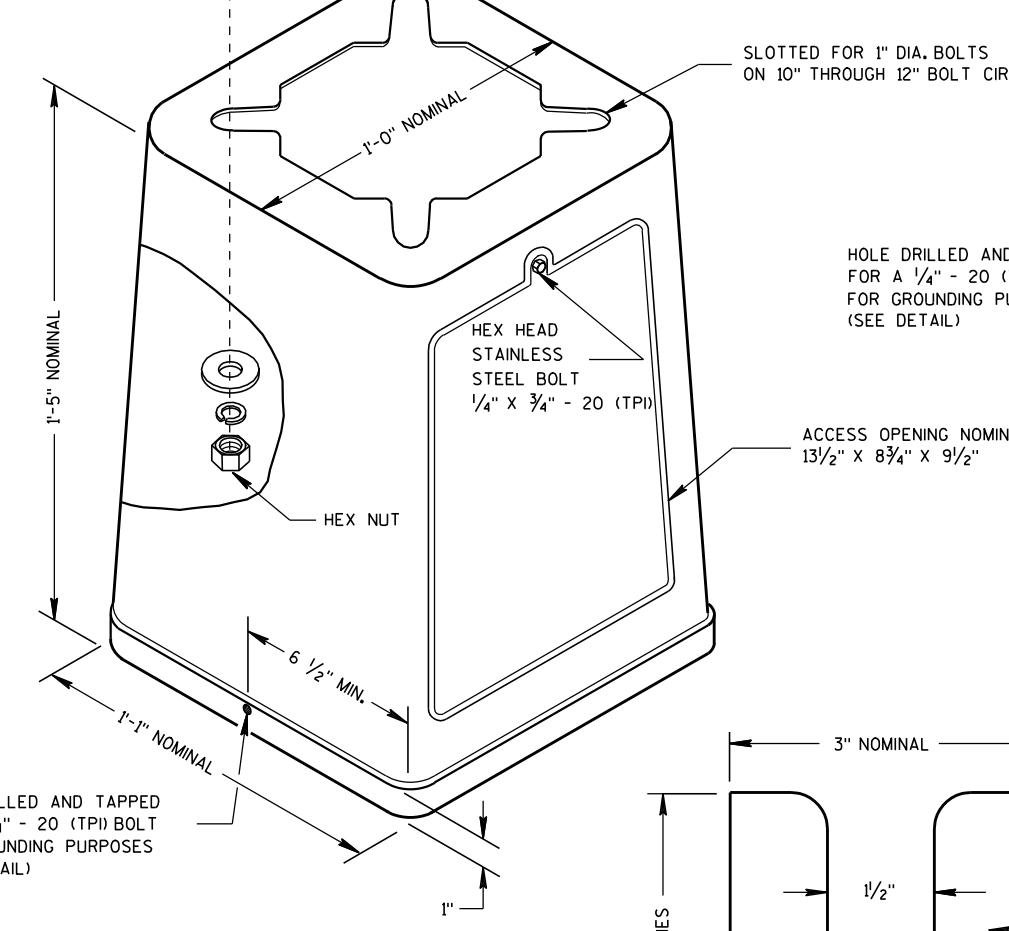
BASE COLLAR THREADING SHALL EXTEND INTO THE BASE COLLAR WITH SUFFICIENT DEPTH TO ACCEPT THE INSTALLATION OF TRAFFIC SIGNAL STANDARDS TO A DEPTH OF  $\frac{1}{2}$ ", THEN TIGHTENING TO A POINT OF BEING IMMOVABLE.

THE ACCESS DOOR SHALL BE OF THE SAME MATERIAL AS THE BASE.

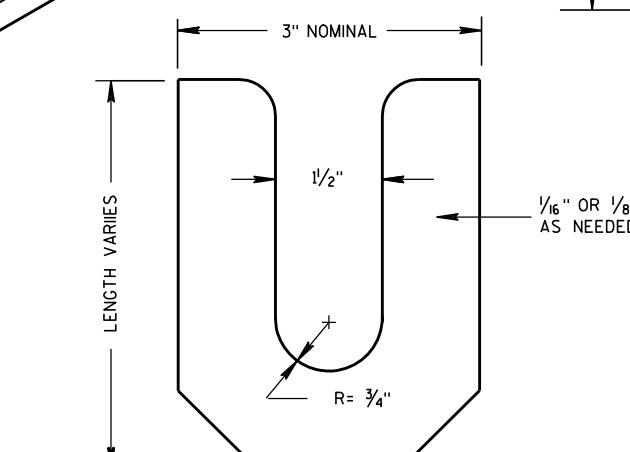


**PEDESTAL  
BASE WASHER** ①

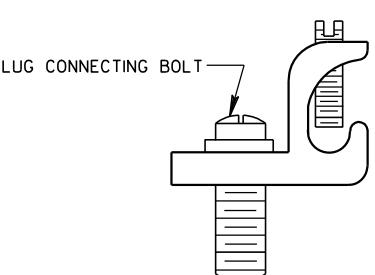
ZINC COATED STEEL WASHER  
TO BE PROVIDED BY THE CONTRACTOR



**ISOMETRIC VIEW  
PEDESTAL BASE**



**LEVELING SHIM**



**TYPICAL MECHANICAL  
CONNECTOR LUG**

TO BE FURNISHED WITH EACH BASE

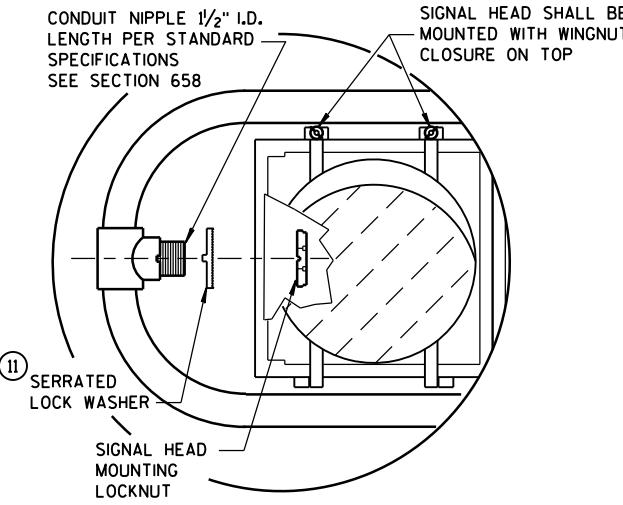
**TRANSFORMER BASE**

INTENDED FOR USE WITH TYPE 2, 3, 4, 5 & 6 POLES

**TRANSFORMER/PEDESTAL BASES**

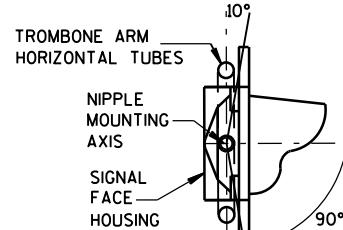
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
10/27/09 /S/ Joanna L. Bush  
DATE STATE ELECTRICAL ENGINEER FOR HWYS  
FHWA



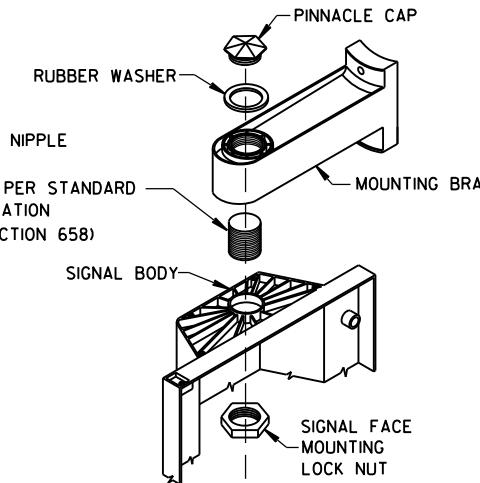
## HORIZONTAL SIGNAL HEAD MOUNTING DETAIL \*

\* SIGNAL HEAD ATTACHMENT ALSO APPLIES TO MOUNTING AT CROSS BAR

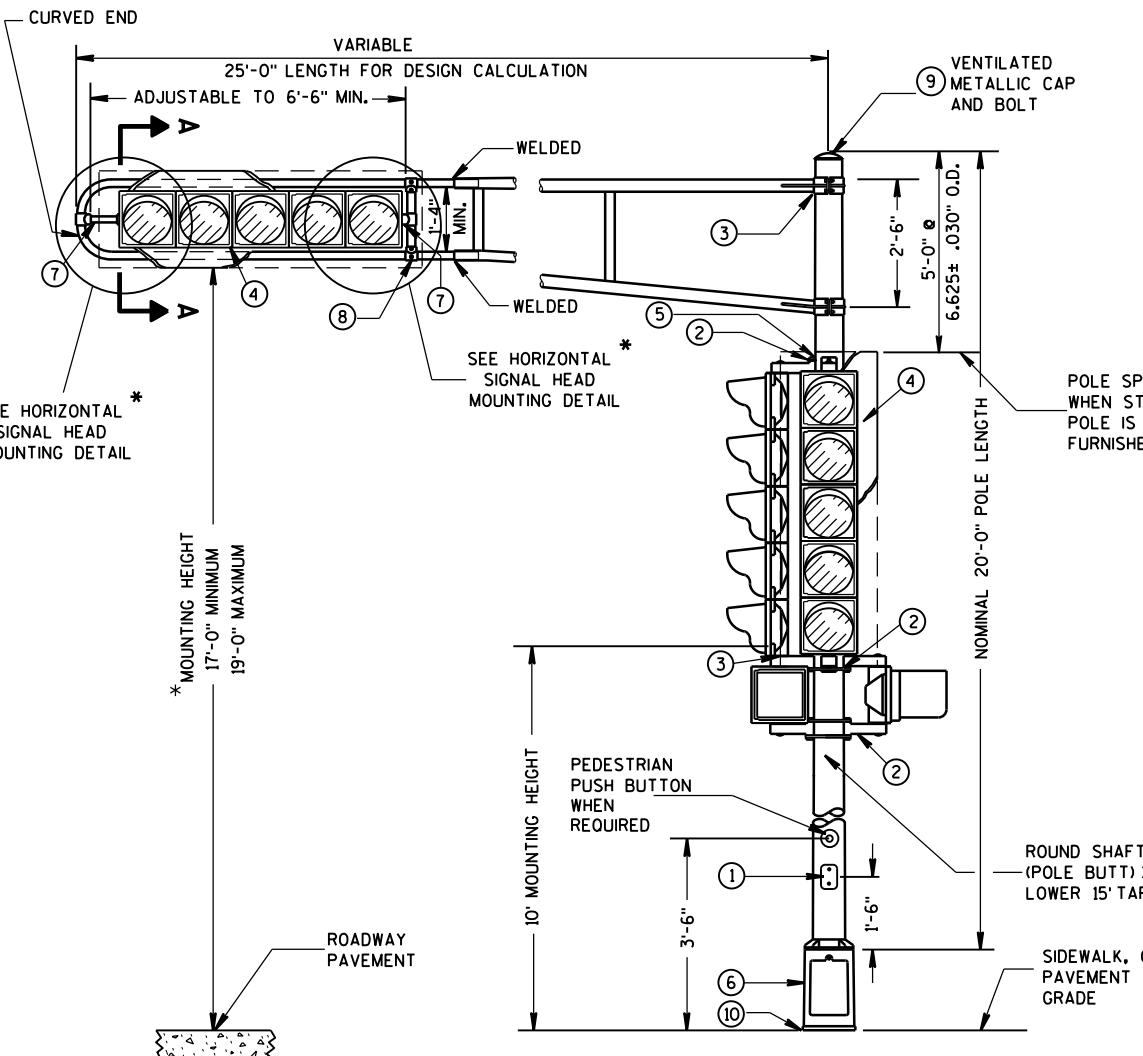


SECTION A-A

(10 DEGREES TILT REQUIREMENT OF FACE(S) IN THE TROMBONE MOUNTING)



SIGNAL FACE MOUNTING DETAIL  
(BANDED)



TYPICAL MOUNTING OF BACK TO BACK  
3 AND 5 SECTION SIGNAL FACES

TYPE 2 POLE MOUNTING CONFIGURATION

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLES SHALL BE EITHER ALUMINUM OR GALVANIZED STEEL AS CALLED FOR IN THE CONTRACT.

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

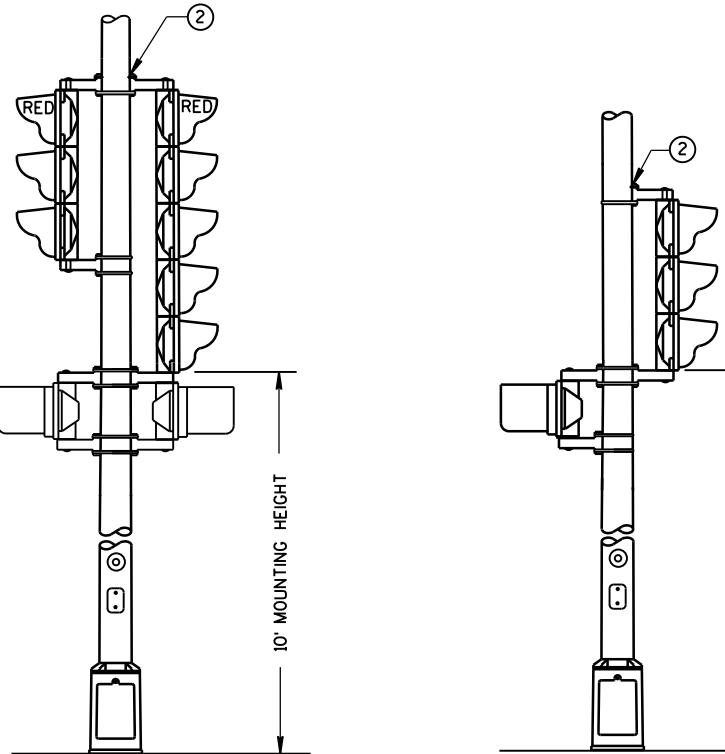
A PULL WIRE/ROPE IN ACCORDANCE WITH STANDARD SPECIFICATION 652 SHALL BE INSTALLED IN EACH TROMBONE ARM RACEWAY DURING THE MANUFACTURING PROCESS.

TYPE 2 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063-T6 ALUMINUM ALLOY. SLEEVING INSIDE THE POLE IS NOT ACCEPTABLE.

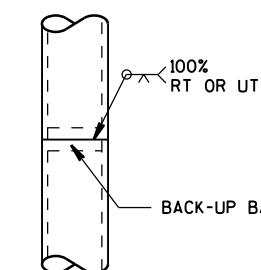
WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- ① 4" X 6" REINFORCED HANDHOLE & COVER ASSEMBLY WITH 2 (TWO) 1/4" X 3/4" - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- ② SIGNAL FACE MOUNTING BRACKETS. MOUNT WITH CAP SCREWS AND BANDING. (SEE STANDARD SPECIFICATIONS - SEC. 658)
- ③ GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 1/8" HOLE IN POLE SHAFT FOR WIRING.
- ④ SECURELY MOUNT DULL BLACK POLYCARBONATE BACKPLATES, PROJECTION 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- ⑤ POLE MOUNTED SIGNAL FACES SHALL REQUIRE 1 OR MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACES.
- ⑥ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ⑦ MOUNTING BRACKET NIPPLES FOR THE SIGNAL FACE(S) SHALL BE 2 INCHES IN LENGTH AND 1/2 INCHES IN DIAMETER. (SEE STANDARD SPECIFICATION - SECTION 658).
- ⑧ VERTICAL STRUT (ADJUSTABLE). ONE (1) SET SCREW (1/4" X 3/4" LONG-20 TPI, STAINLESS STEEL, HEX HEAD) INTO EACH ARM MEMBER IF STRUT IS THE SLIDING TYPE.
- ⑨ FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑩ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND THE TRANSFORMER BASE.
- ⑪ USE SERRATED LOCK WASHERS WITH NOTCHES BETWEEN END TEE AND SIGNAL HEAD.

\* MOUNTING HEIGHT LIMITATION DIMENSIONS OF THE TROMBONE MAST ARM WILL BE DEPENDENT UPON THE USE/NON-USE OF A TRANSFORMER BASE.



TYPICAL MOUNTING OF 3 SECTION  
SIGNAL FACE



POLE SPLICE DETAIL

POLE MOUNTINGS FOR  
TRAFFIC SIGNALS  
TYPE 2

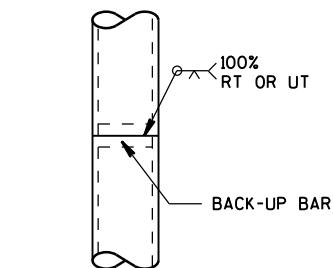
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



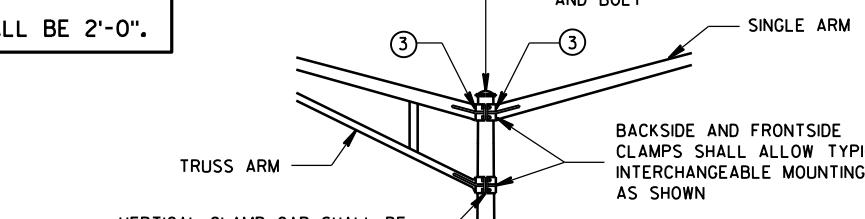
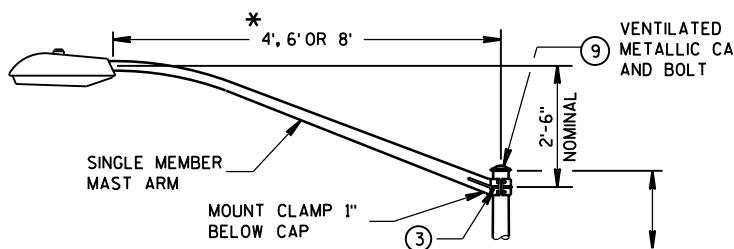
# 9E1 sheet b: Pole Mountings for Traffic Signals and Lighting Units Type 3 (Heavy Duty)

## FOR MANUFACTURERS USE ONLY

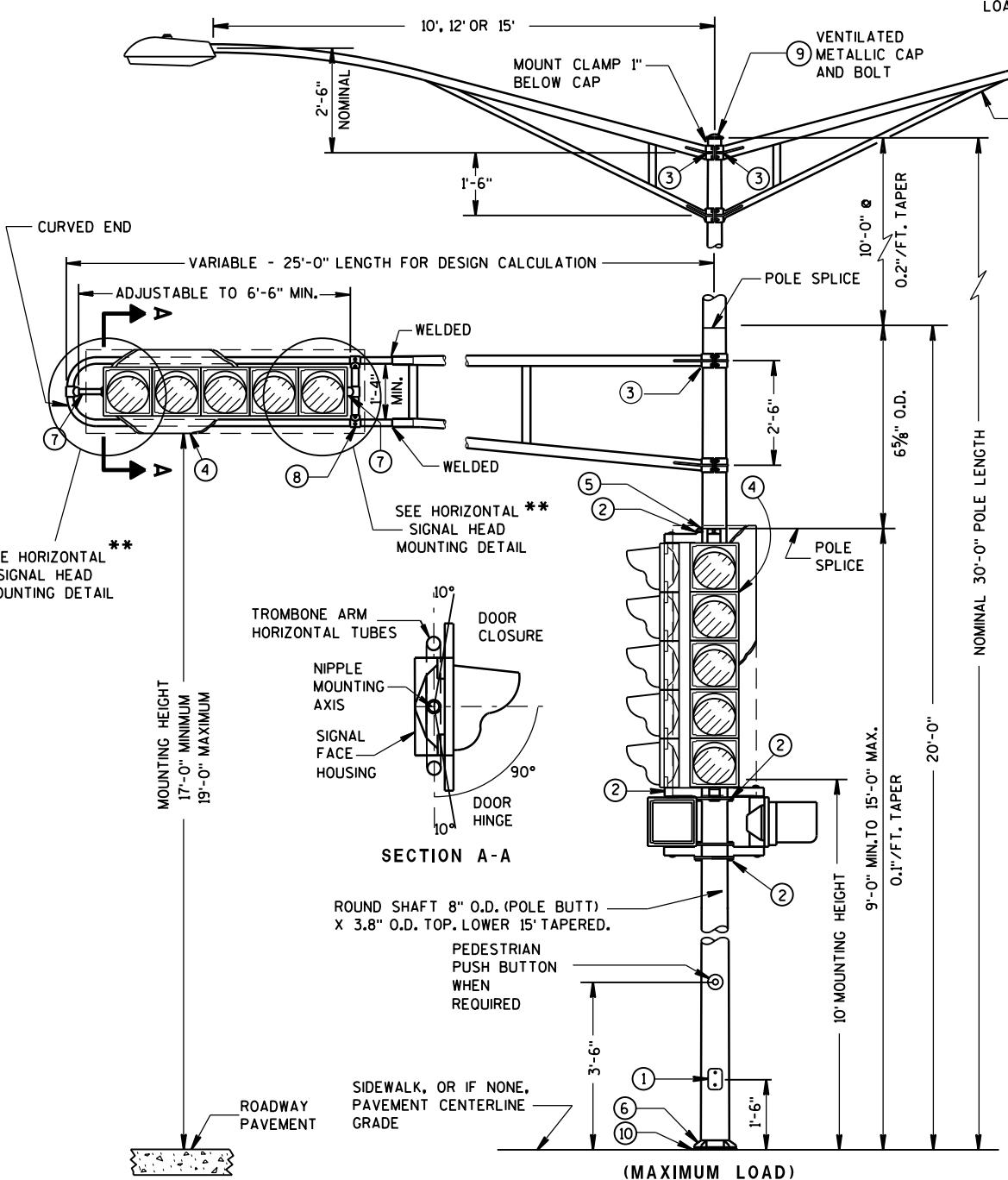
WELD TO BE 100% R.T. OR U.T. TESTED AS PER THE REQUIREMENTS OF AWS D 1.5-88. RECORDS OF COMPLIANCE OF SUCH TESTING SHALL BE FURNISHED TO THE OFFICE OF DESIGN/BRIDGE FOR VERIFICATION AND APPROVAL.



POLE SPLICING DETAIL



INTERCHANGEABLE MOUNTING DETAIL



TYPE 3 POLE MOUNTING CONFIGURATION

TYPICAL MOUNTING OF BACK TO BACK 3 AND 5 SECTION SIGNAL FACES

TYPICAL MOUNTING OF 3 SECTION SIGNAL FACE

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT. ALL TYPE 3 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL.

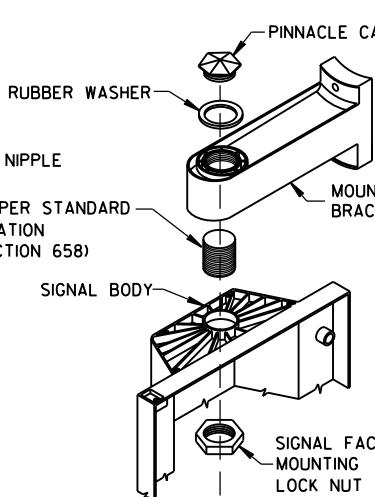
SECTION 657. POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

A PULL WIRE/ROPE IN ACCORDANCE WITH STANDARD SPECIFICATION 652, SHALL BE INSTALLED IN EACH TROMBONE ARM RACEWAY DURING THE MANUFACTURING PROCESS.

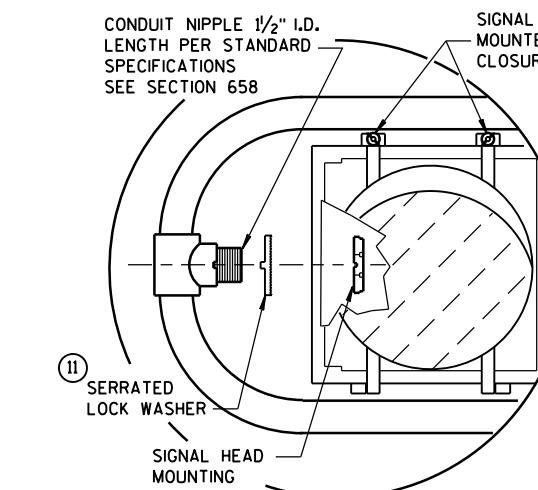
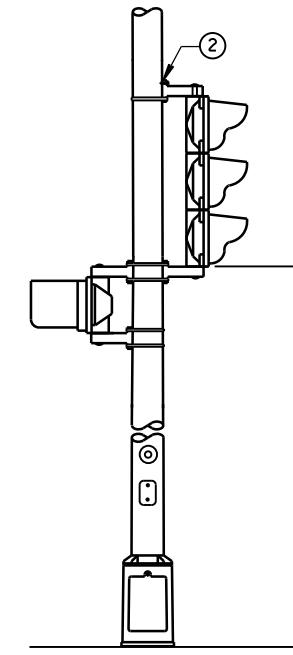
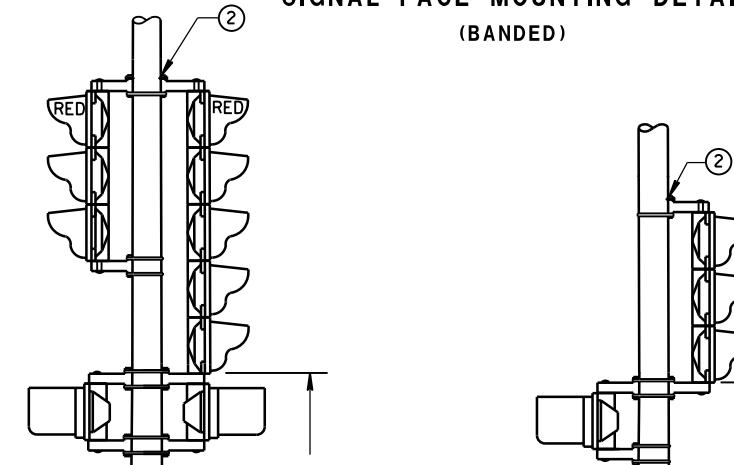
THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 3/8 INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- ① 4" X 6" REINFORCED HANHOLE & COVER ASSEMBLY WITH 2 (TWO) 1/4" X 3/4" - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- ② SIGNAL FACE MOUNTING BRACKETS. MOUNT WITH CAP SCREWS AND BANDING. (SEE STANDARD SPECIFICATIONS - SEC. 658)
- ③ GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 1/8" HOLE IN POLE SHAFT FOR WIRING.
- ④ SECURELY MOUNT DULL BLACK POLYCARBONATE BACKPLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- ⑤ POLE MOUNTED SIGNAL FACES SHALL REQUIRE 1 OR MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACE.
- ⑥ TYPE 3 POLE CONFIGURATIONS SHALL BE MOUNTED DIRECTLY TO THEIR CONCRETE BASES.
- ⑦ MOUNTING BRACKET NIPPLES FOR THE SIGNAL FACE(S) SHALL BE 2 INCHES IN LENGTH AND 1/2" INCHES IN DIAMETER. (SEE STANDARD SPECIFICATION - SECTION 658)
- ⑧ VERTICAL STRUT (ADJUSTABLE). ONE (1) SET SCREW (1/4" X 3/4" - 20 TPI, STAINLESS STEEL, HEX HEAD) INTO EACH ARM MEMBER IF STRUT IS THE SLIDING TYPE.
- ⑨ FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS.
- ⑩ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND POLE.
- ⑪ USE SERRATED LOCK WASHERS WITH NOTCHES BETWEEN END TEE AND SIGNAL HEAD.



SIGNAL FACE MOUNTING DETAIL (BANDED)

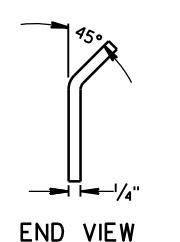


HORIZONTAL SIGNAL HEAD MOUNTING DETAIL \*\*

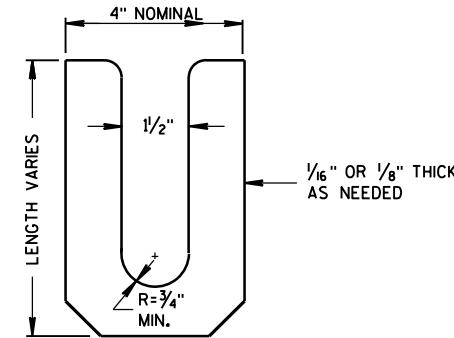
\*\* SIGNAL HEAD ATTACHMENT ALSO APPLYS TO MOUNTING AT CROSS BAR

POLE MOUNTINGS FOR TRAFFIC SIGNALS AND LIGHTING UNITS, TYPE 3 (HEAVY DUTY)

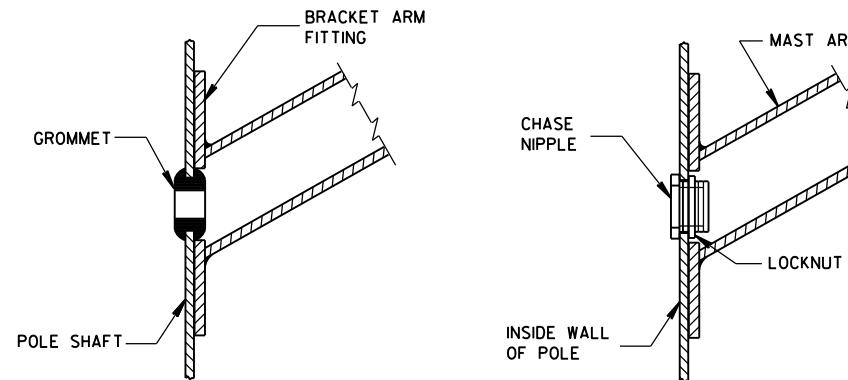
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



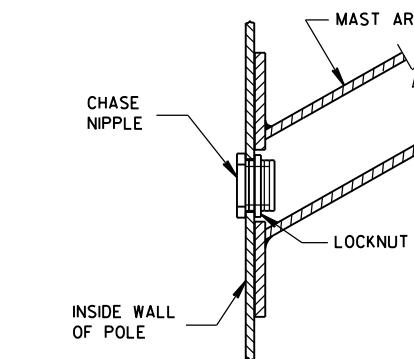
FRONT VIEW  
RECTANGULAR CLAMP SHIM  
(4 TO A SET)



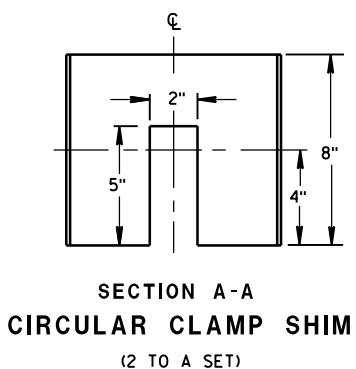
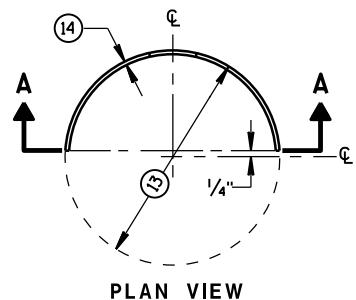
LEVELING SHIM  
SHALL BE ALUMINUM



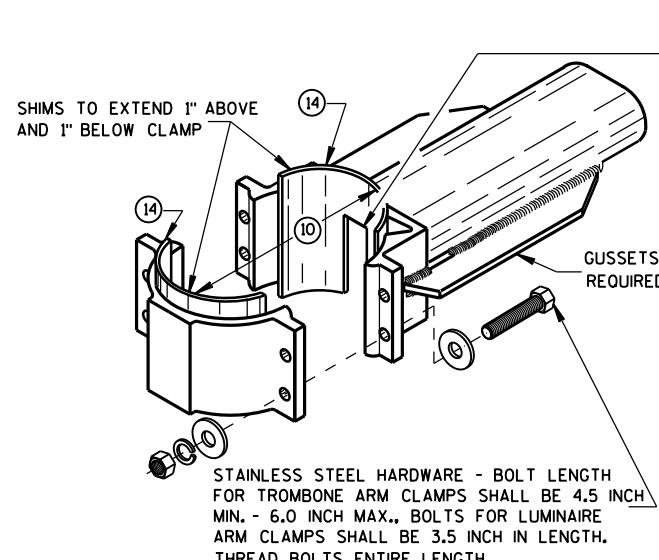
TYPICAL APPLICATION OF  
GROMMET IN POLE SHAFT



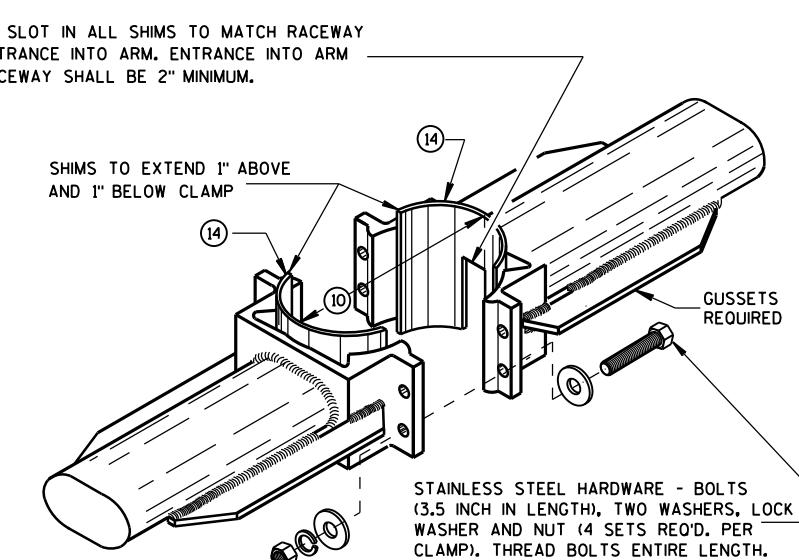
TYPICAL APPLICATION OF  
CHASE NIPPLE IN POLE SHAFT



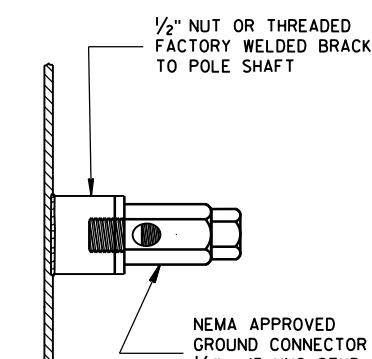
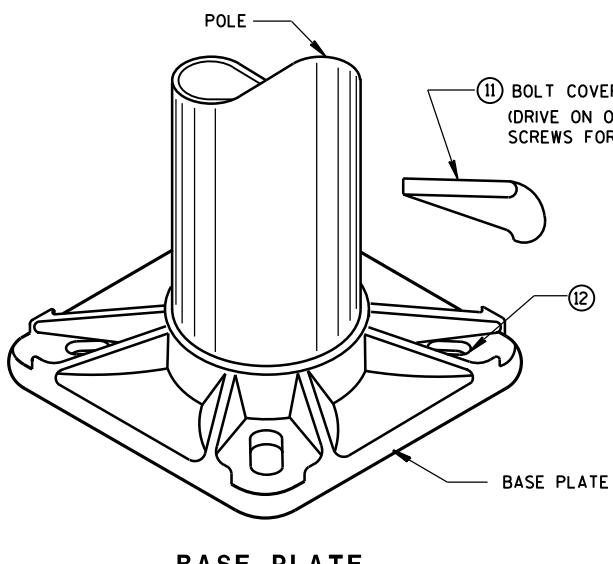
SECTION A-A  
CIRCULAR CLAMP SHIM  
(2 TO A SET)



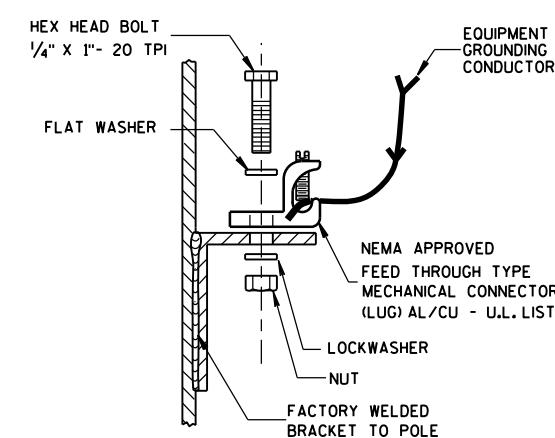
TYPICAL TROMBONE MAST ARM AND SINGLE  
LUMINAIRE MAST ARM MOUNTING CLAMP



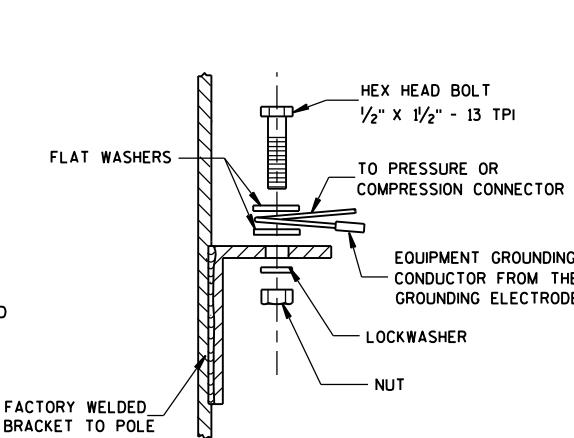
TYPICAL LUMINAIRE MAST ARM  
(DOUBLE) MOUNTING BRACKETS



NEMA APPROVED  
GROUND CONNECTOR  
1/2" - 13 UNC STD,  
SILICON BRONZE



TYPICAL GROUNDING CONNECTIONS  
NUT, BOLT AND WASHERS SHALL  
BE STAINLESS STEEL



## GENERAL NOTES

CLAMP BOLT-NUT TIGHTENING TORQUE SHALL BE INDICATED BY INDENT STAMPING (1/2 INCH NUMERALS AND LETTERS) OR WEATHERPROOF PRINTING ON THE INSIDE OF THE CLAMP THAT IS WELDED TO THE ARM MEMBER.

- (10) 4.5" I.D. FOR LUMINAIRE MAST ARM CLAMP.  
6.625" I.D. FOR TROMBONE MAST ARM CLAMP.
- (11) INDIVIDUAL BASE PLATE ANCHOR ROD COVERS. (4 REQUIRED)
- (12) BASE PLATE SLOTTED TO ACCEPT 1" THROUGH 12" BOLT CIRCLE USING 1" DIAMETER ANCHOR RODS.
- (13) OUTSIDE SHIM DIAMETER - (4.5" O.D. FOR LUMINAIRE MAST ARM)  
(6.625" O.D. FOR TROMBONE MAST ARM)
- (14) VARIABLE SHIM THICKNESS - (0.10", 0.25", 0.35", 0.53" OR 0.70")  
SHIM THICKNESS FOR TROMBONE MAST ARMS MAY BE TYPICALLY 0.25", 0.35", 0.53" OR 0.70".

SHIM THICKNESS FOR LUMINAIRE MAST ARMS MAY BE TYPICALLY 0.10", 0.25" OR 0.35".

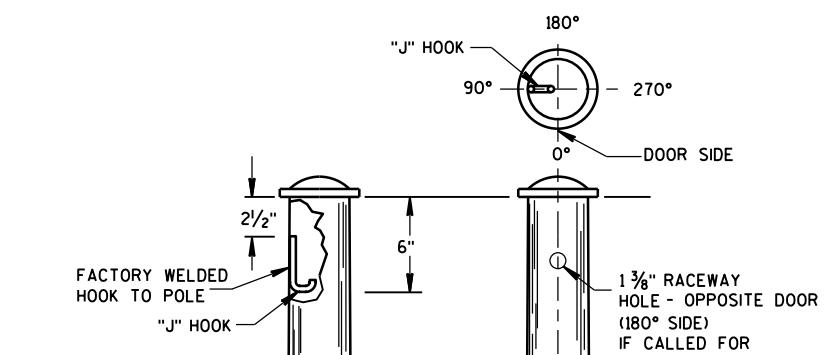
SHIM MATERIAL SHALL BE ALUMINUM ALLOY.

SHIM THICKNESS SHALL BE IMPRESSED INTO EACH SHIM. NUMERALS SHALL BE 1/4" HIGH AND LEGIBLE.

THE CONTRACTOR SHALL SUBMIT TWO COPIES OF ALL SHIM SHOP DRAWINGS TO THE ENGINEER FOR APPROVAL.

- (15) LEVELING SHIMS, DESIGNED FOR THE PURPOSE, SHALL BE USED WHEN PLUMBING POLES. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE. LEVELING SHIMS SHALL BE USED ONLY BETWEEN THE TOP OF THE CONCRETE BASE AND A METALLIC BASE PLATE.

SHIMS SHALL BE LONG ENOUGH AND WIDE ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.



TYPICAL "J" HOOK LOCATION

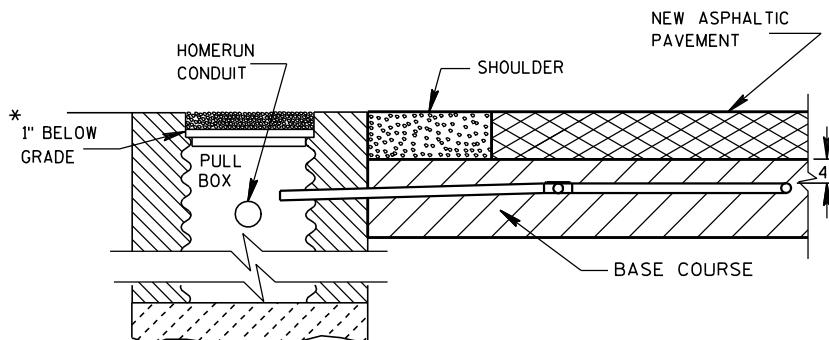
## HARDWARE DETAILS FOR POLE MOUNTINGS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
2/7/2013 /S/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER  
FHWA



# 9F8: Loop Detector Placed in Crushed Aggregate Base (New Asphaltic Pavement)



**SECTION A-A**  
**NO CURB & GUTTER**

## DETECTOR LOOP INSTALLATION DETAIL

\*RECESS PULL BOX SO THAT THE COVER IS 3" BELOW GRADE IN SHOULDER AREAS OF CRUSHED AGGREGATE. BACKFILL OVER COVER WITH THE CRUSHED AGGREGATE TO BRING THE AREA TO GRADE LEVEL.

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD-OUT CONDUIT TO DRAIN TO ROADSIDE PULL BOX.

SPlices shall be installed by using cast in place splice kits such as 3M type 82A1 or approved equal. Non-insulated butt splices to fit #12 AWG stranded wire shall be used. Splices shall be soldered and insulated from each other as per instructions included in the splice kit.

MEASURE GROUND RESISTANCE USING A MEGGER. REPLACE LOOP WIRE NOT ATTAINING A READING OF INFINITY TO GROUND.

AFTER SPLICING THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

ANTI-SIEZE LUBRICATING MATERIAL SHALL BE USED ON ALL THREADS OF THREADED ASSEMBLIES BEFORE INSTALLATION.

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

THE #12 AWG LOOP WIRE FROM THE LOOP TO THE ROADSIDE PULL BOX, SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE INSTALLATION.

SPlices of loop wire to lead-in cable shall be made only in pull boxes at the side of the road.

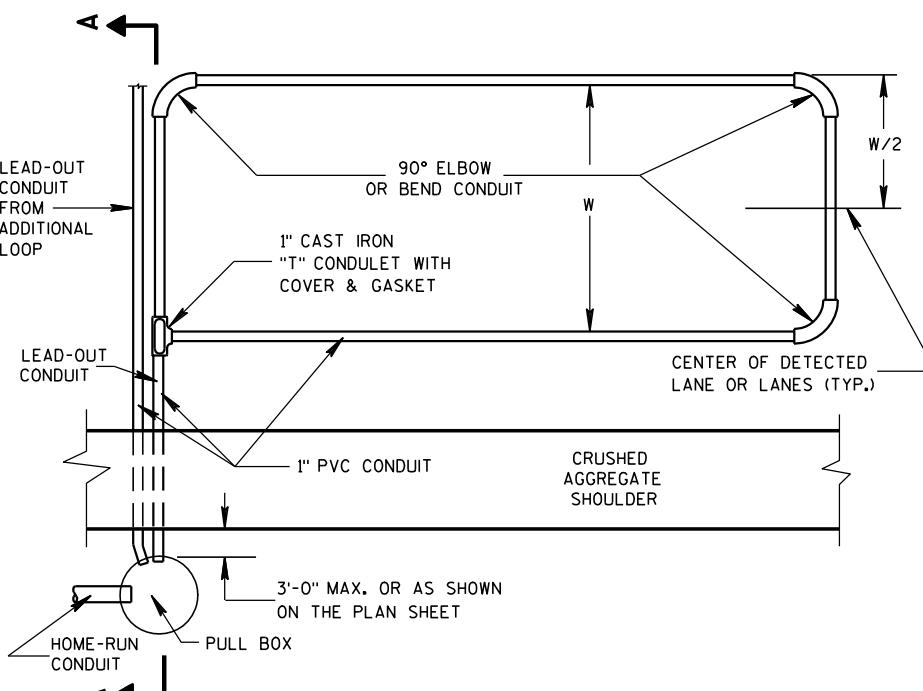
THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL BOX, THROUGH THE LOOP DUCT, BACK TO THE ROADSIDE PULL BOX, AND BE INSTALLED IN ONE, NON-SPliced, CONTINUOUS LENGTH.

PROTECTION OF THE CONDUIT AND CONDULET SHALL BE REQUIRED AFTER INSTALLATION AND BEFORE THE ASPHALTIC PAVEMENT IS PLACED.

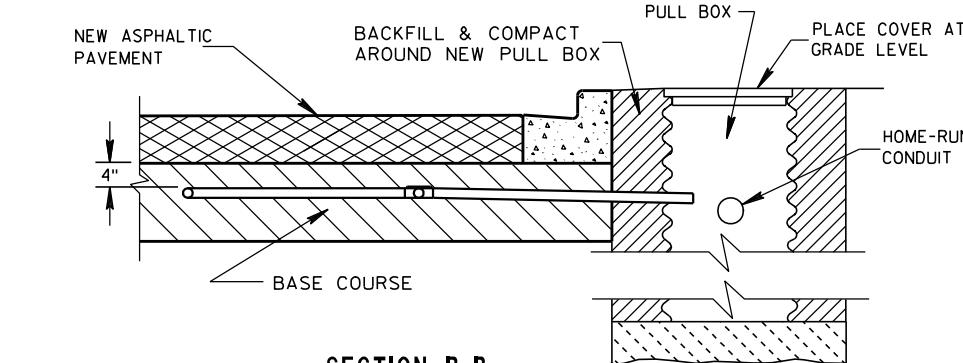
WHEN MULTIPLE LAYERS OF ASPHALTIC PAVEMENT ARE TO BE PLACED, LOOPS MAY BE INSTALLED BY SAWING A TWO INCH WIDE SLOT IN THE FIRST LAYER, DIG OUT THE ASPHALTIC MATERIAL AND BASE COURSE, PLACE THE LOOP, FILL THE SLOT WITH BASE COURSE MATERIAL AND NEW ASPHALTIC MATERIAL AND TAMP THE ASPHALTIC MATERIAL IN PLACE.

SHOULD TRAFFIC BE ALLOWED TO USE THE AREA OF ROADWAY WITH THE NEWLY INSTALLED LOOP BEFORE THE PLACEMENT OF THE NEXT LAYER OF ASPHALTIC PAVEMENT, THE SLOT/PAVEMENT OPENING SHALL BE SEALED WITH HOT Poured ELASTIC TYPE MATERIAL CONFORMING TO THE REQUIREMENTS OF THE "SPECIFICATION FOR JOINT SEALANTS, HOT Poured, FOR CONCRETE AND ASPHALT PAVEMENTS, ASTM DESIGNATION: D3405".

DRIVE A 1 1/2" MAX. PK NAIL INTO THE NEW ASPHALTIC PAVEMENT AND DIRECTLY ABOVE THE CONDULET AFTER THE FINAL LAYER OF NEW ASPHALTIC PAVEMENT IS COMPLETELY INSTALLED, IF REQUIRED BY THE DISTRICT TRAFFIC SECTION.

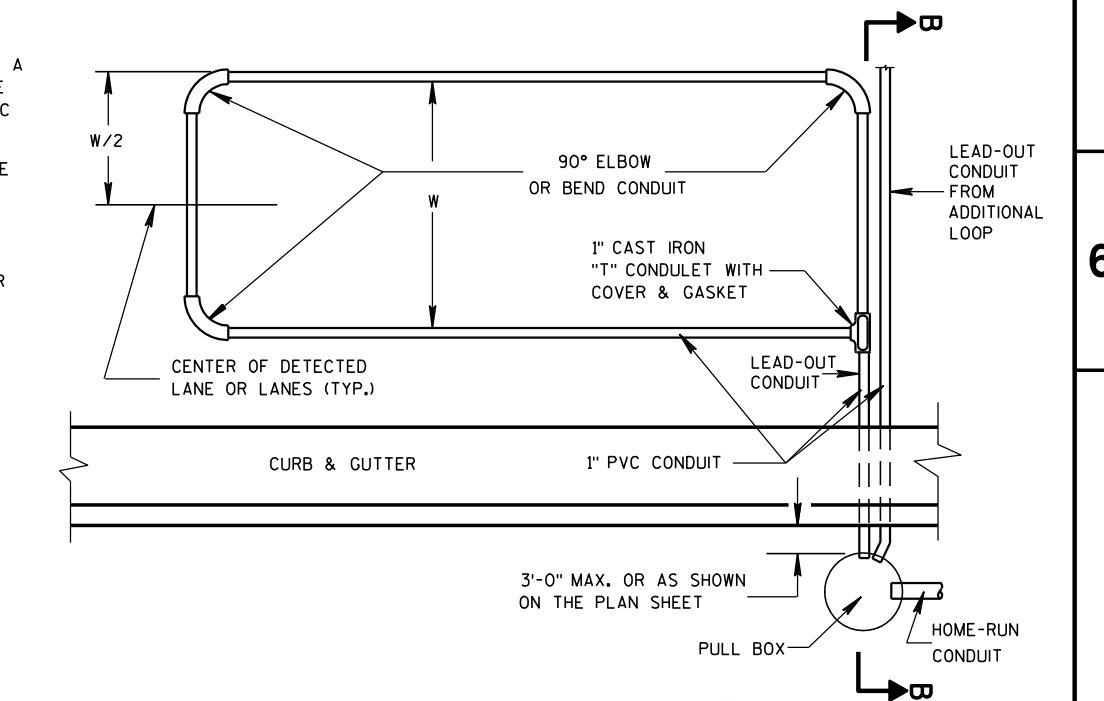


**TYPICAL PLAN OF LOOP DETECTOR**



**SECTION B-B**  
**CURB & GUTTER**

## LOOP DETECTOR INSTALLATION DETAIL



**TYPICAL PLAN OF LOOP DETECTOR**

**LOOP DETECTOR PLACED  
IN CRUSHED AGGREGATE BASE  
(NEW ASPHALTIC PAVEMENT)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

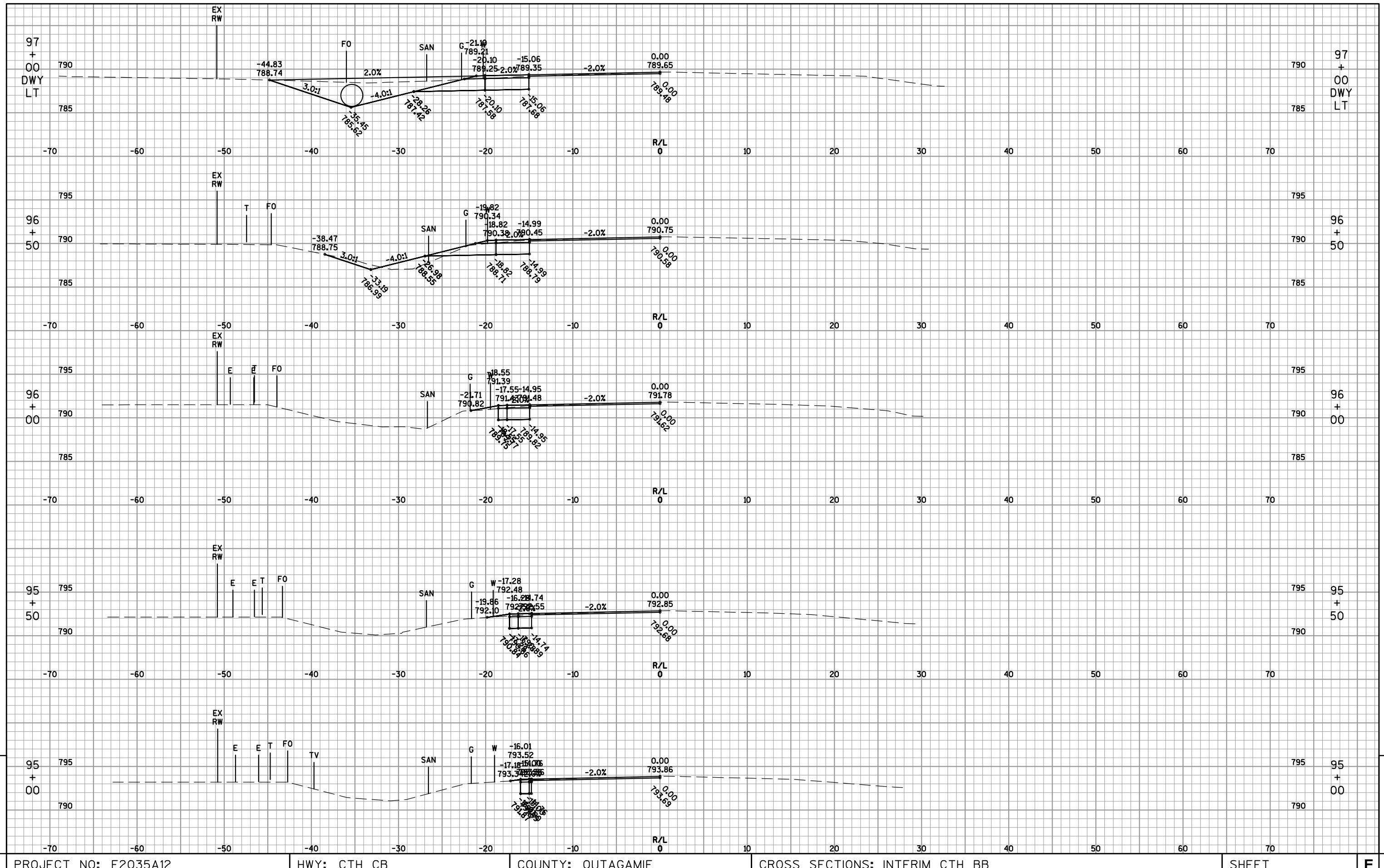
APPROVED

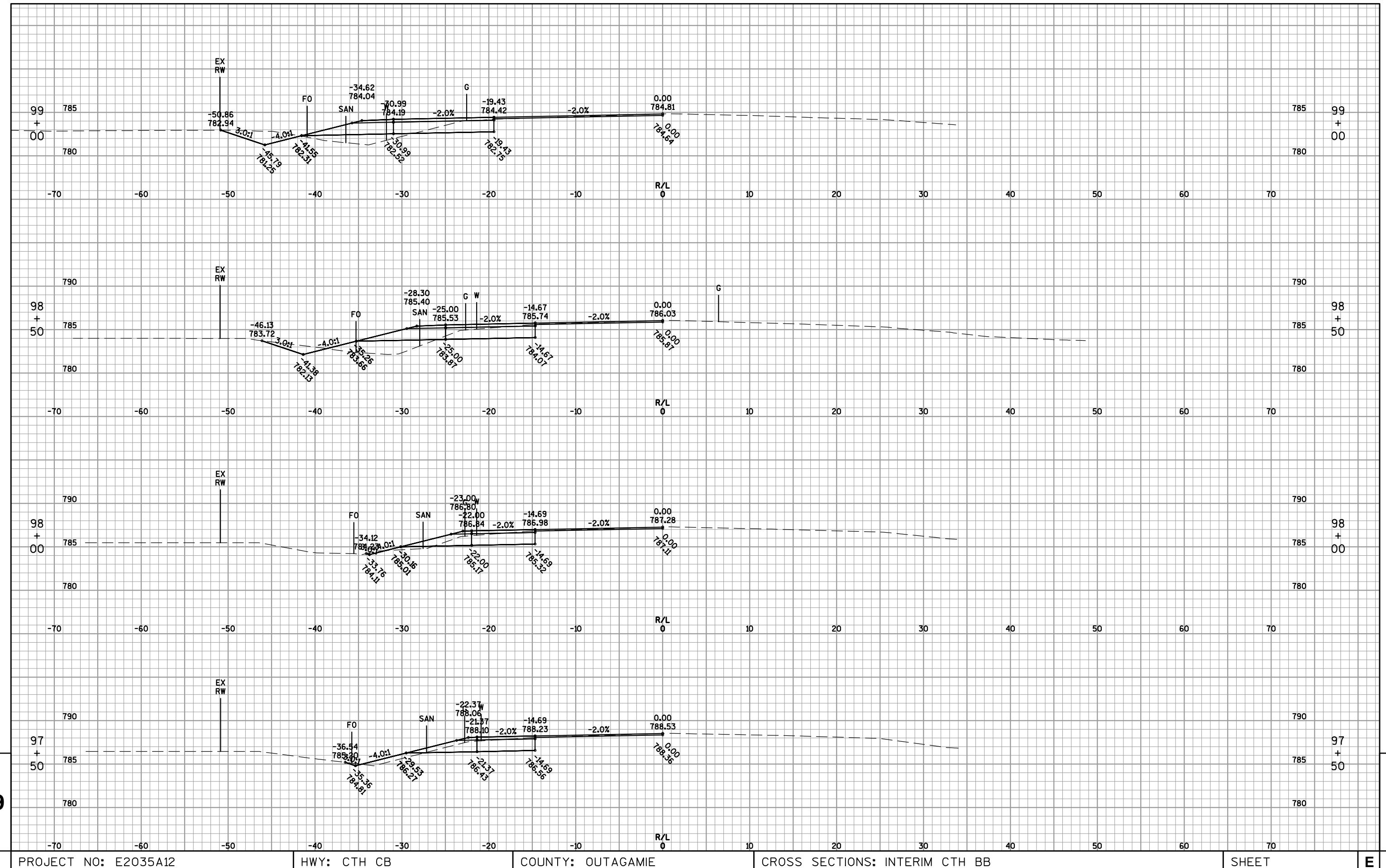
6/7/06

/S/ Balu Ananthanarayanan

STATE ELECTRICAL ENGINEER FOR HWYS

FHWA





PROJECT NO: E2035A12

HWY: CTH CB

COUNTY: OUTAGAMIE

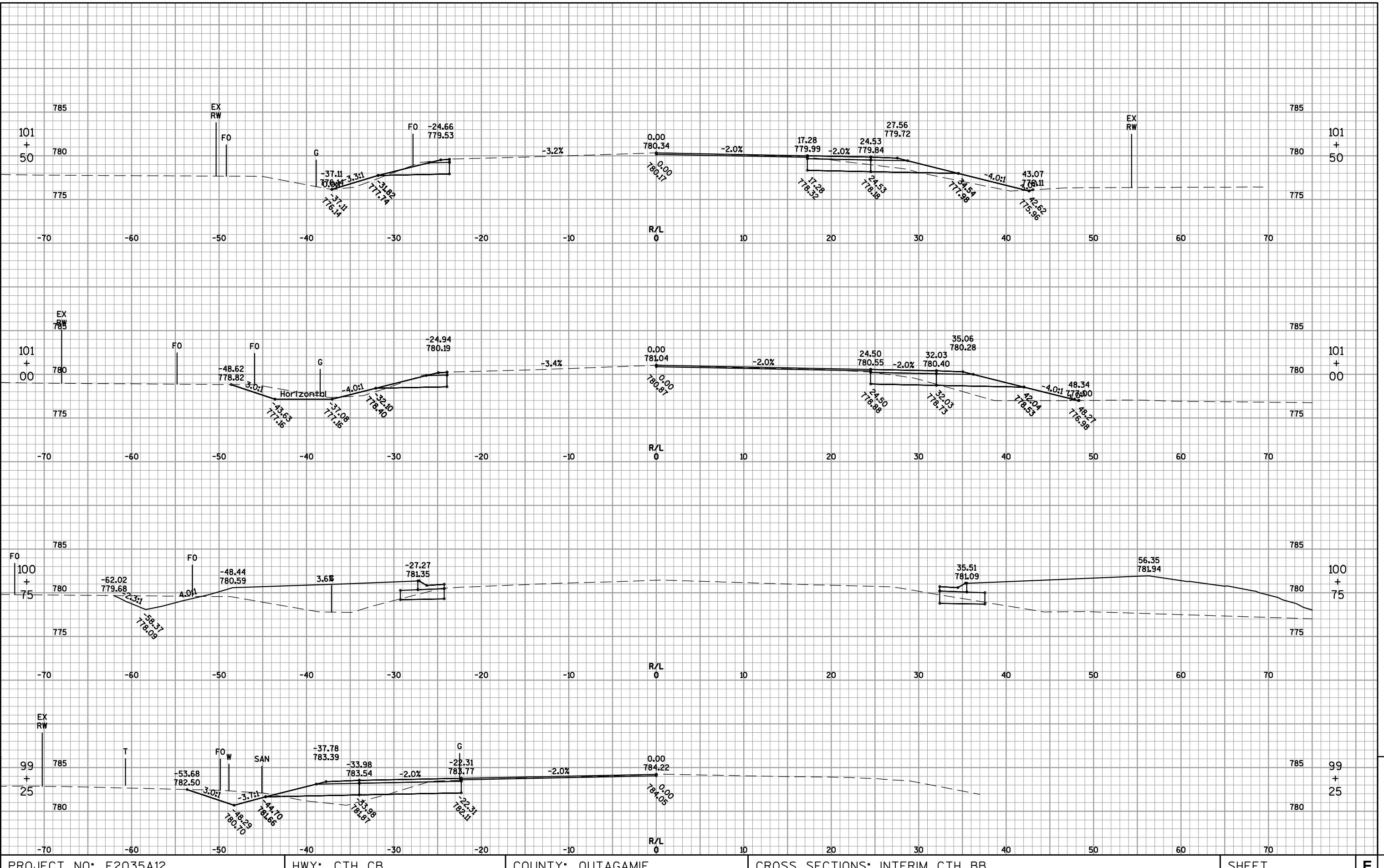
## CROSS SECTIONS: INTERIM CTH BB

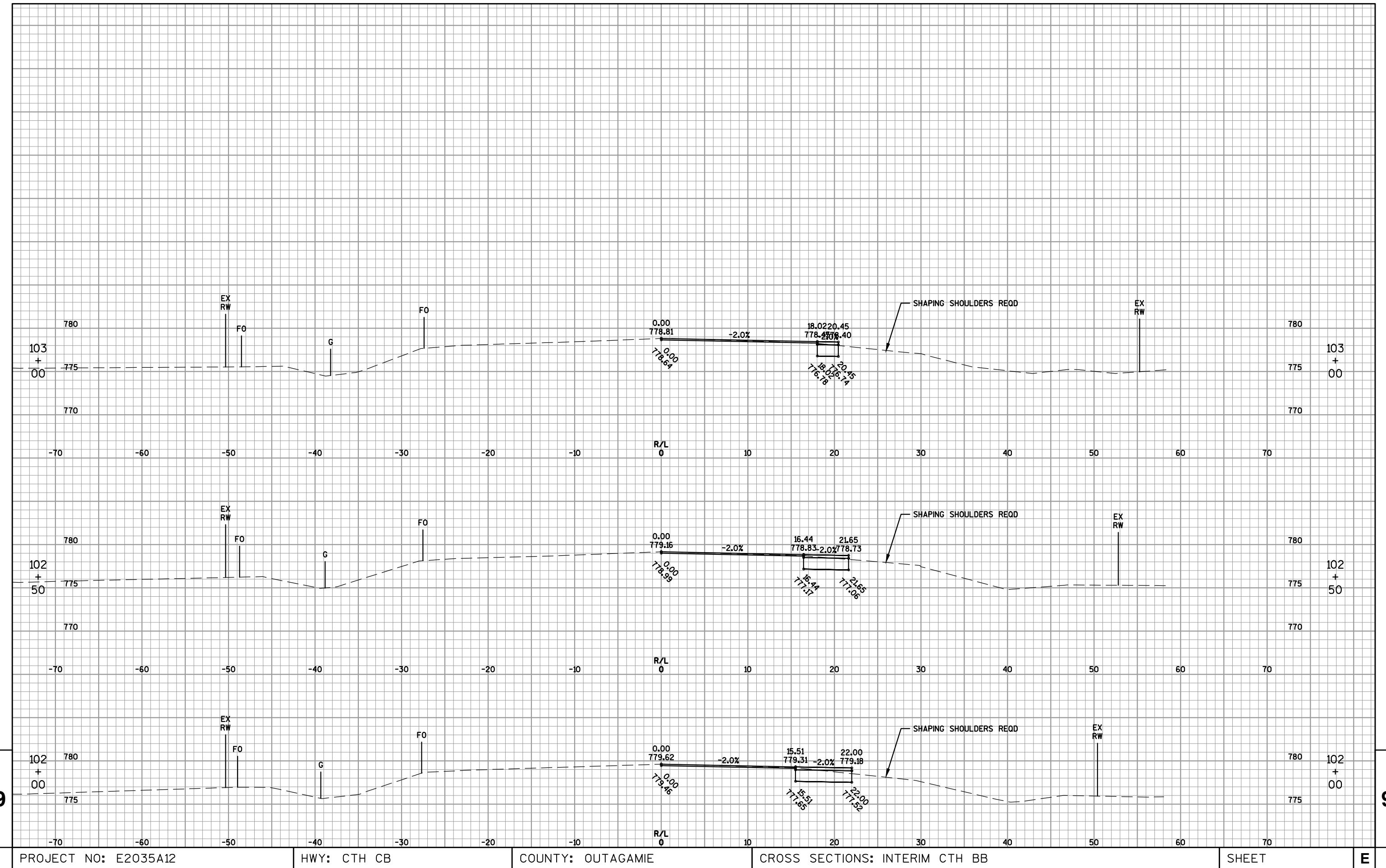
SHEET

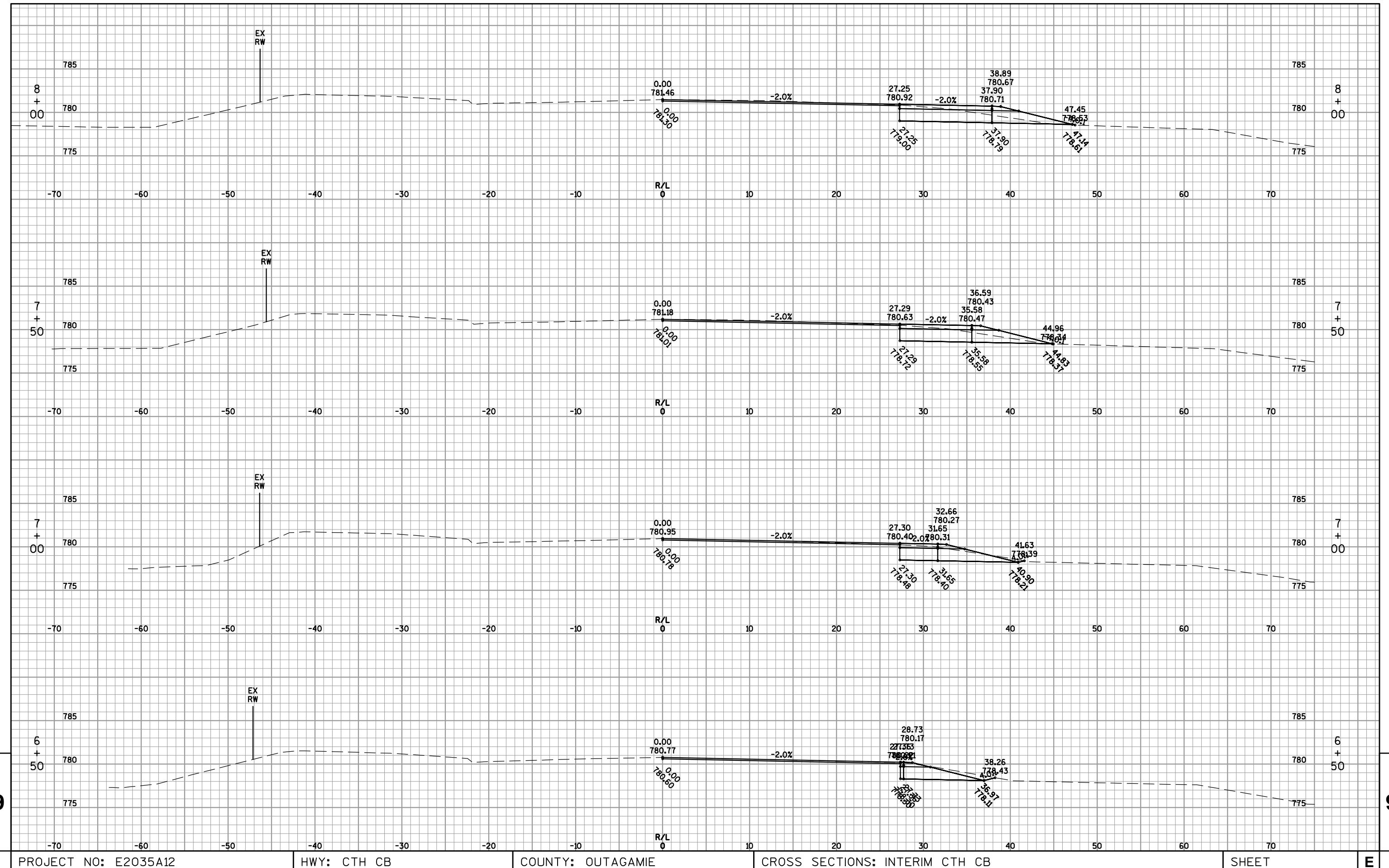
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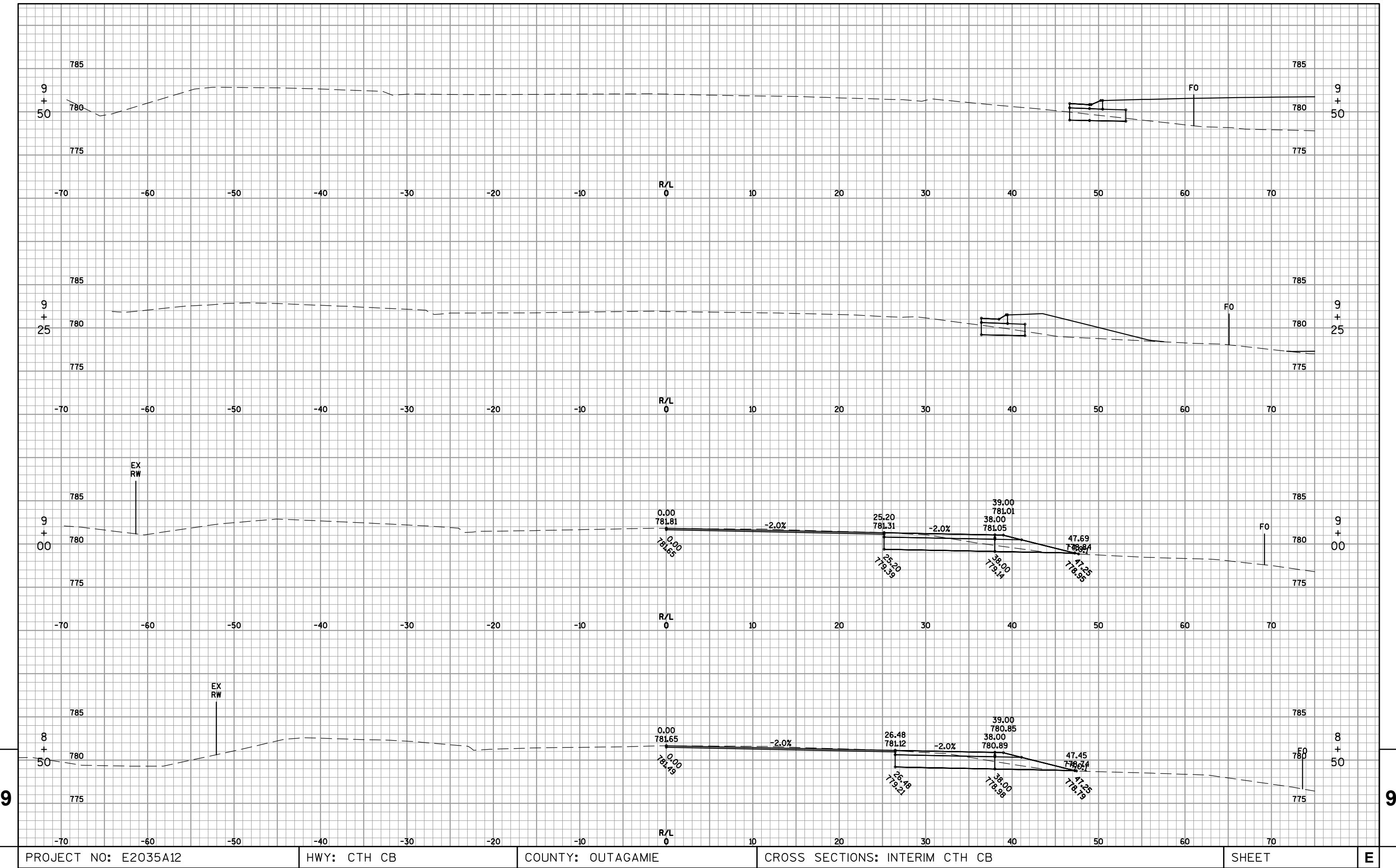
PLOT DATE : 12/17/2013 7:09 AM PLOT BY : OMNNI ASSOCIATES, INC - ANDREW WESTBROOK

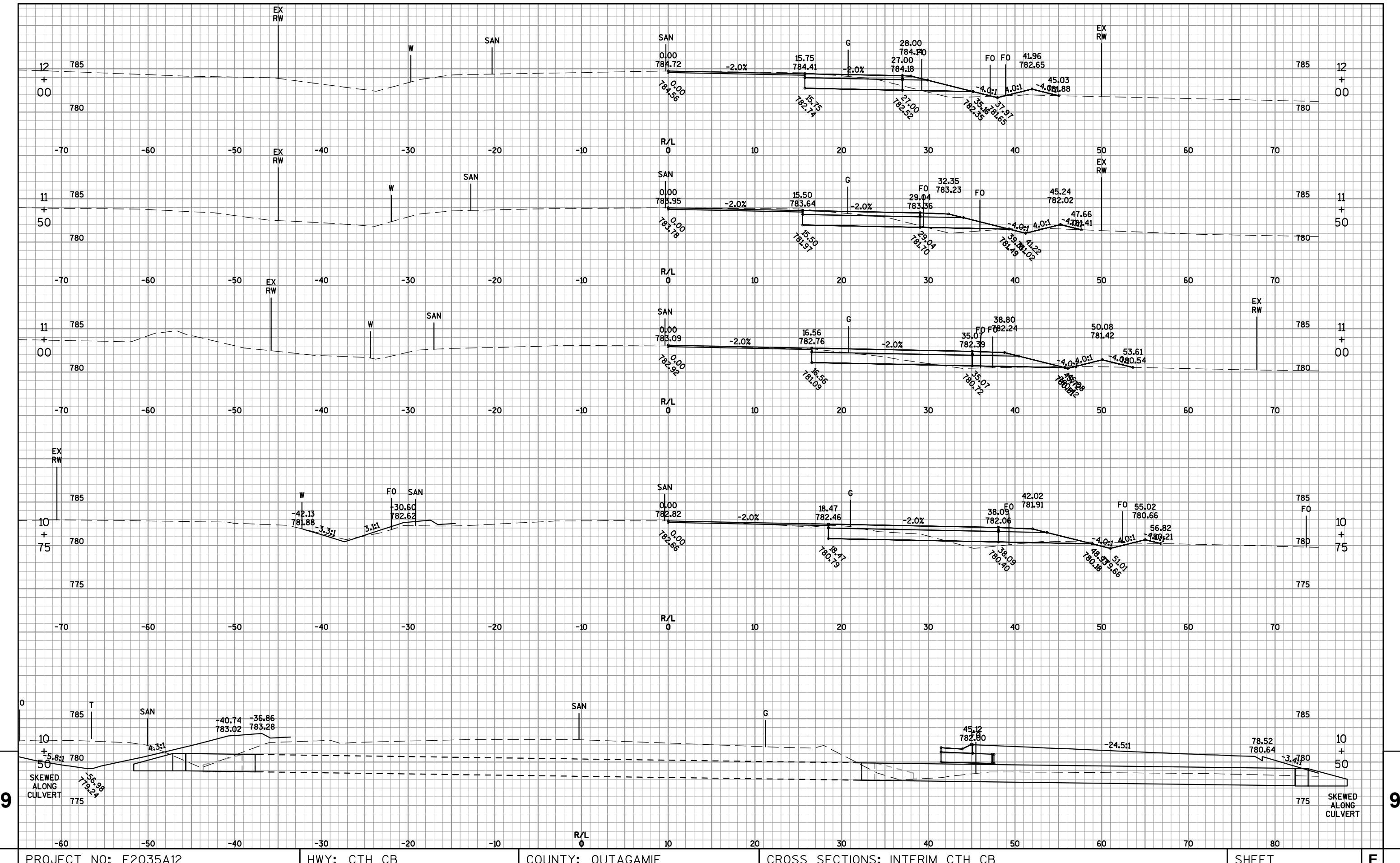
WISDOT/CARDS SHEET 49

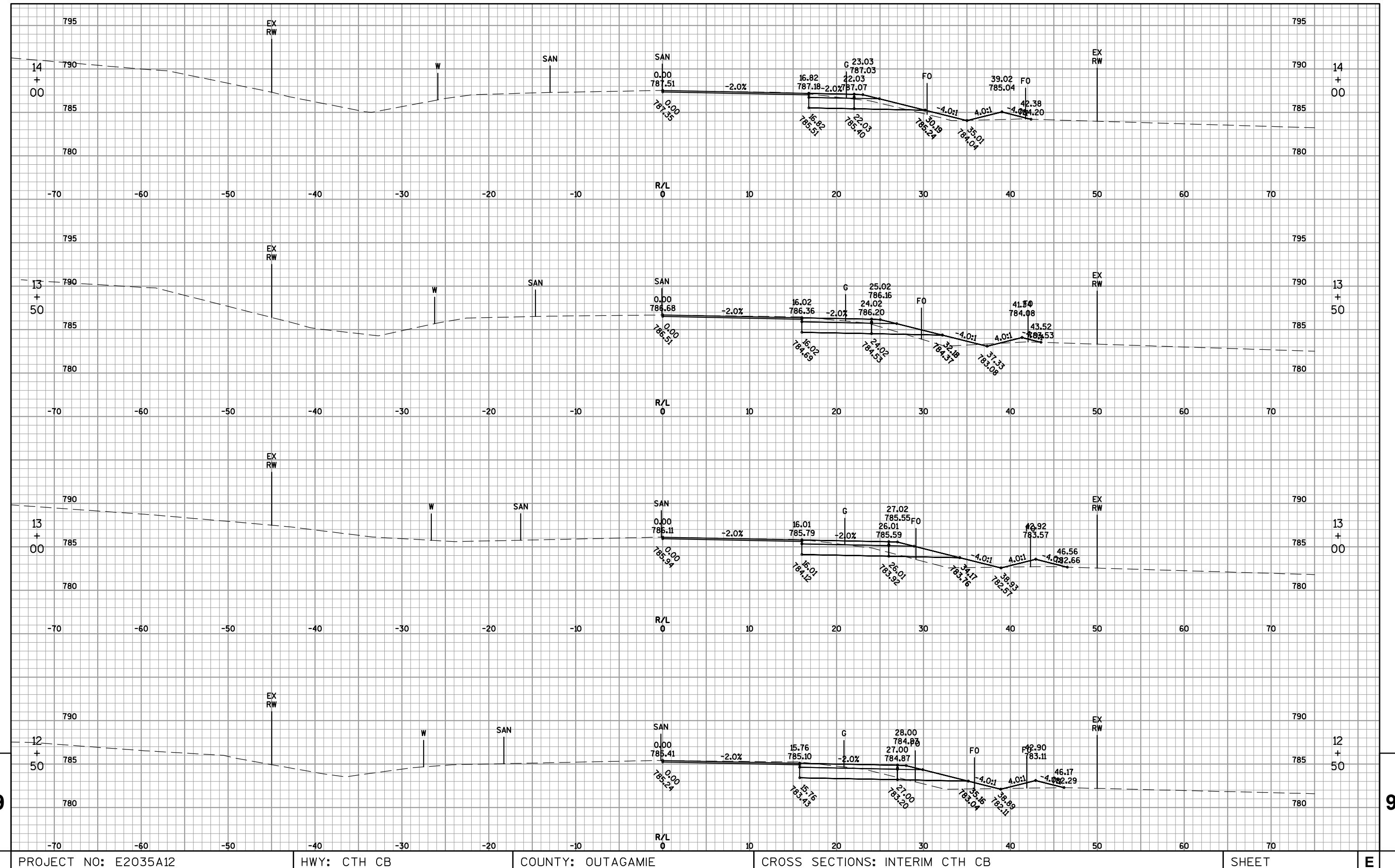












PROJECT NO: E2035A12

HWY: CTH C

COUNTY: OUTAGAMIE

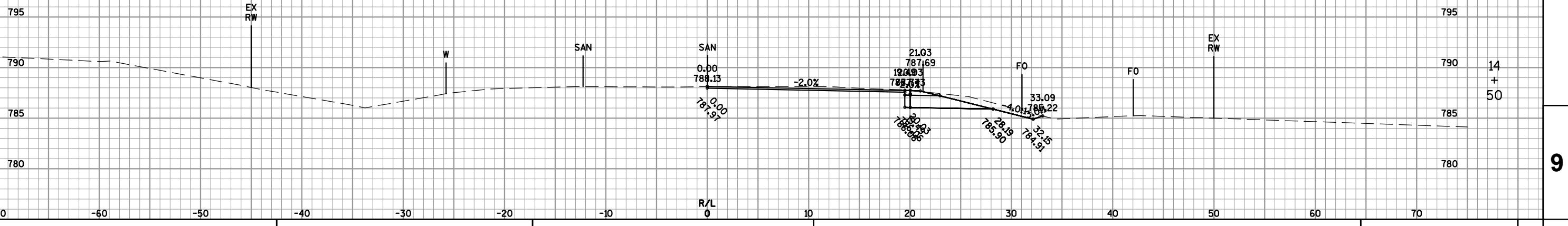
## CROSS SECTIONS: INTERIM CTH CB

SHEET

FILE NAME : F:\TR\JOBS\E2035A12\CIVIL 3D 2012\SheetsPlan\xsects\INTERIM XS.DWG

PLOT DATE : 12/17/2013 7:09 AM

PLOT BY : OMNNI ASSOCIATES, INC - ANDREW WESTBROOK



PROJECT NO: E2035A12

HWY: CTH CB

COUNTY: OUTAGAMIE

CROSS SECTIONS: INTERIM CTH CB

SHEET

E

# **EPlans Preliminary Sheet Numbering Tool**

## **Notes**

- Acrobat 5 or higher is required to Insert Preliminary Sheet Numbers.
- The Bureau of Highway Construction Plan Examiner places sheet numbers in the final plan.
- This sheet is for placing preliminary sheet numbers with a "PRE\_" prefix.
- If a plan contains multiple projects, number each plan individually.
- Leave this sheet in the plan.

## **TO ADD PRELIMINARY SHEET NUMBERS**

- 1. Insert this sheet at the end of the plan**
  - a. With the plan open in Acrobat, select Document > Insert Pages.
  - b. In the Select File to Insert dialog box, select this file (Preliminary\_Sheet\_Numbers.pdf)
  - c. In the Insert dialog box, choose After for Location and Last page for Page.
  - d. Click OK.
- 2. Click the Place Preliminary Sheet Numbers button**
  - a. Go to the last sheet of the plan.
  - b. Click the Place Preliminary Sheet Numbers button once.  
(The preliminary sheet number appears in the bottom right corner of the sheets.  
The number should match the page number in the Acrobat Status bar).
- 3. Re-Save the PDF**
  - a. Select File > Save As and save the PDF.

## **TO REMOVE PRELIMINARY SHEET NUMBERS**

### **STARTING PAGE NUMBER**