

PROJECT ID: 585900-14
WITH: N/A

COUNTY: OUTAGAMIE / WINNEBAGO

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = ---

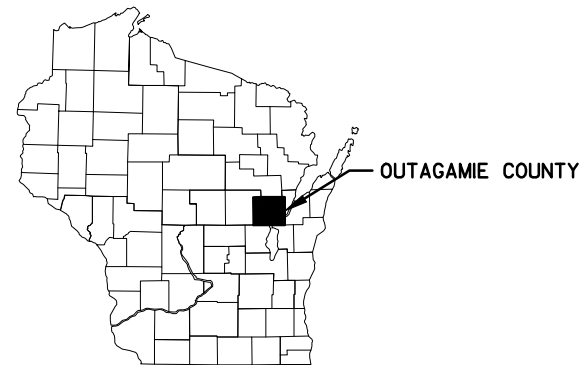
OUTAGAMIE COUNTY HIGHWAY DEPARTMENT

PLAN OF PROPOSED IMPROVEMENT

CTH BB AND CTH CB INTERSECTION IMPROVEMENT

CTH BB / CTH CB
OUTAGAMIE AND WINNEBAGO COUNTIES

August 12, 2014



DESIGN	DESIGNATION	XXX	XXX
A.A.D.T. (2013)	=	XXX	XXX
A.A.D.T. (2033)	=	XXX	XXX
D.H.V. (K100, 2033)	=	XXX	XXX
D.D.	=	XXX	XXX
T. (DHV)	=	XXX	XXX
DESIGN SPEED	=	XXX	XXX
ESALS	=	XXX	XXX

CONVENTIONAL SYMBOLS

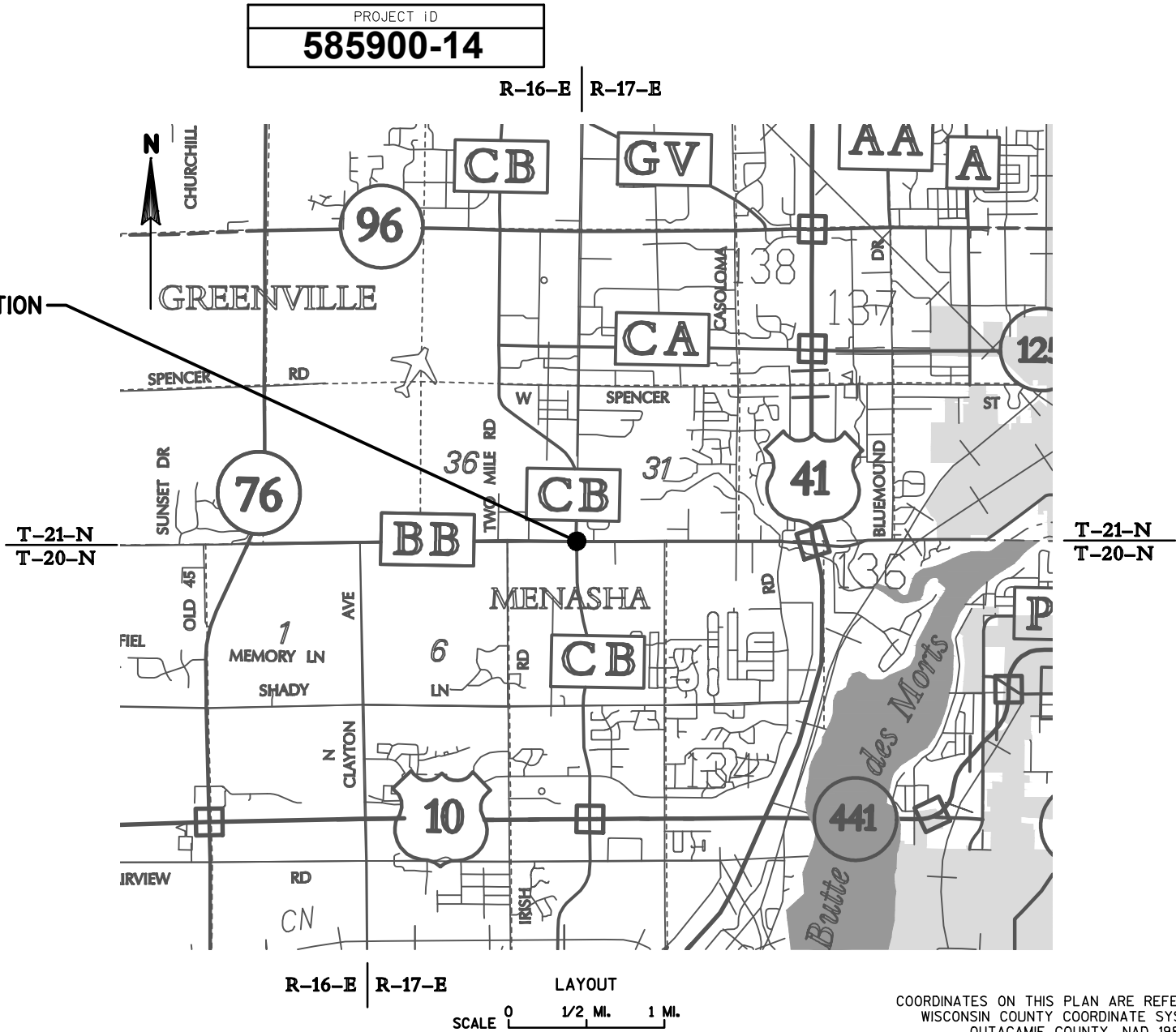
PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

PROJECT LOCATION



COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), OUTAGAMIE COUNTY, NAD 1983 (91)

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 NAVD 88 (91)

PAVEMENT WIDENING SECTIONS

ROAD	LEG	HMA	BAD
CTH CB	S	6"	17"
CTH CB	N	5.5"	14.5"
CTH BB	W	4"	16"
CTH BB	E	4"	16"

18-in plastic pipe
w/ metal AEW

30-in plastic pipe
w/ metal AEW

FUTURE R/W ACQUISITION

8 LF CPRCHE CLASS-IV
24X38-INCH
SALVAGE EXISTING
ENDWALL

FUTURE CB TRAIL
CONNECTION

PROP R/W

CAUTION

50 LF CPRCHE CLASS-IV
24X38-INCH
SALVAGE EXISTING
ENDWALL

WETLAND
BOUNDARY

EXIST R/W

EXIST R/W

INSTALL CURB OPENING
FOR FUTURE TRAIL

CTH BB

CTH BB

SAWING ASPHALT,
TYP

PI: 96+81.50

ASPHALT FLUME, TYP

SIGNAL BASE, TYP
SIGNAL PULL BOX, TYP

TEMPORARY DITCH
CHECK, TYP

FUTURE CONCRETE SIDEWALK
INSTALL CURB OPENINGS

CONCRETE CURB AND GUTTER
6-INCH SLOPED 36-INCH TYPE D,
TYP

FUTURE CONCRETE SIDEWALK

LIMIT REMOVING ASPHALTIC
SURFACE MILLING, TYP

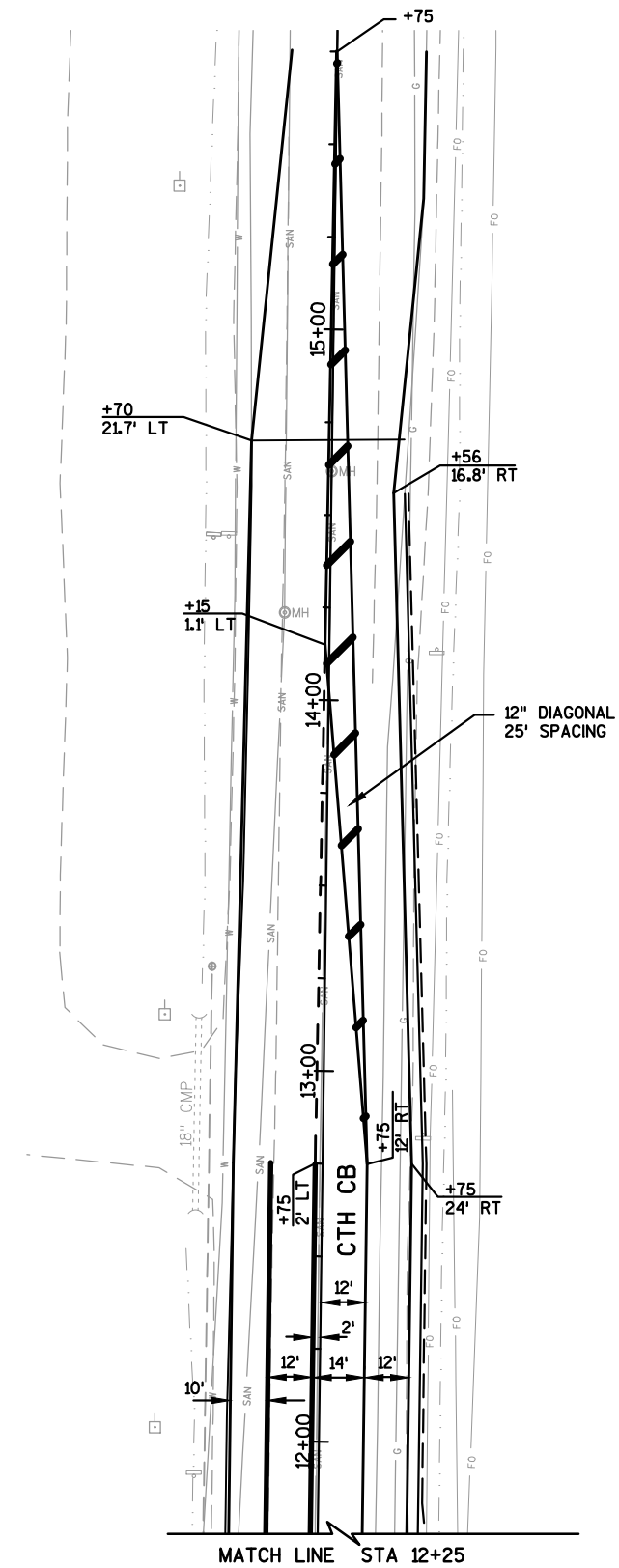
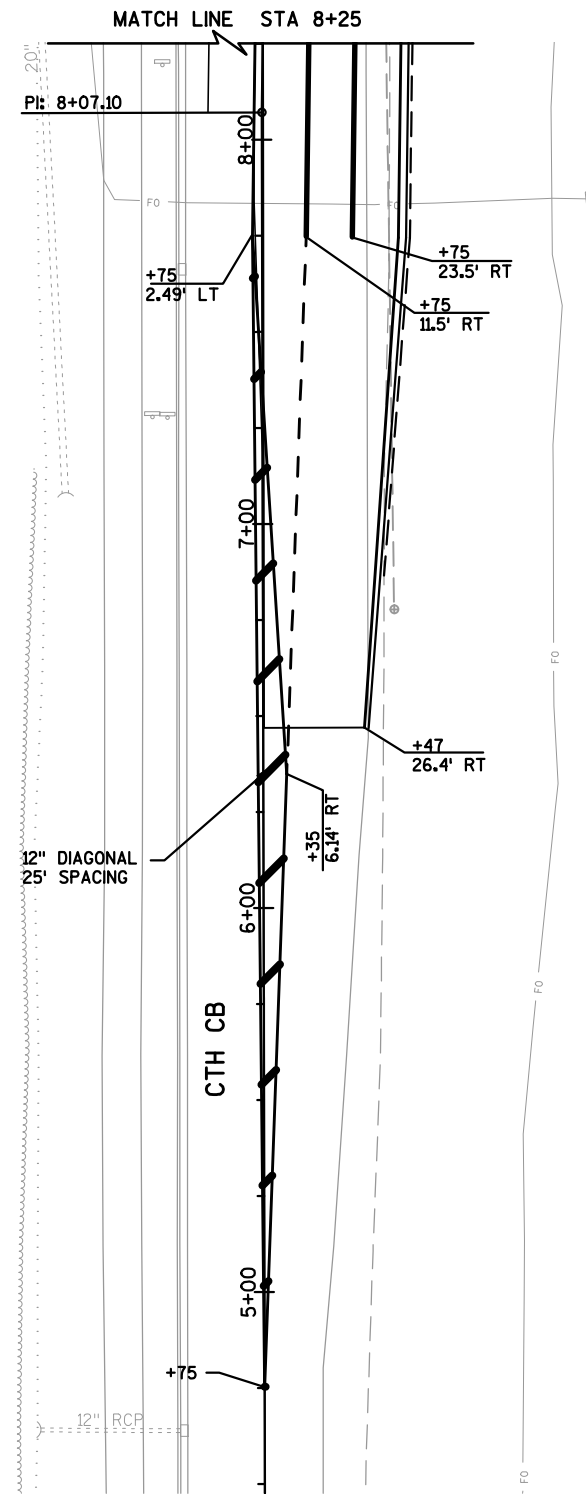
FUTURE SIDEWALK/TRAIL

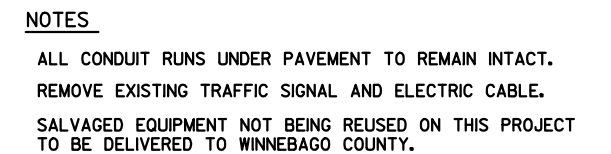
CONCRETE CURB
AND GUTTER

SEE PAVEMENT MARKING
DETAIL FOR CURB CUT
STATIONS

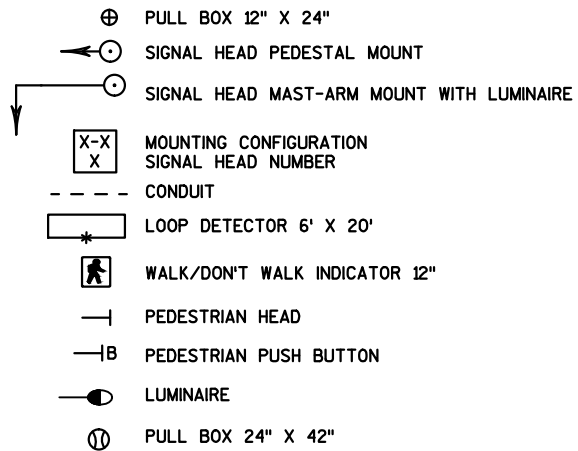
CURB CUT DETAIL







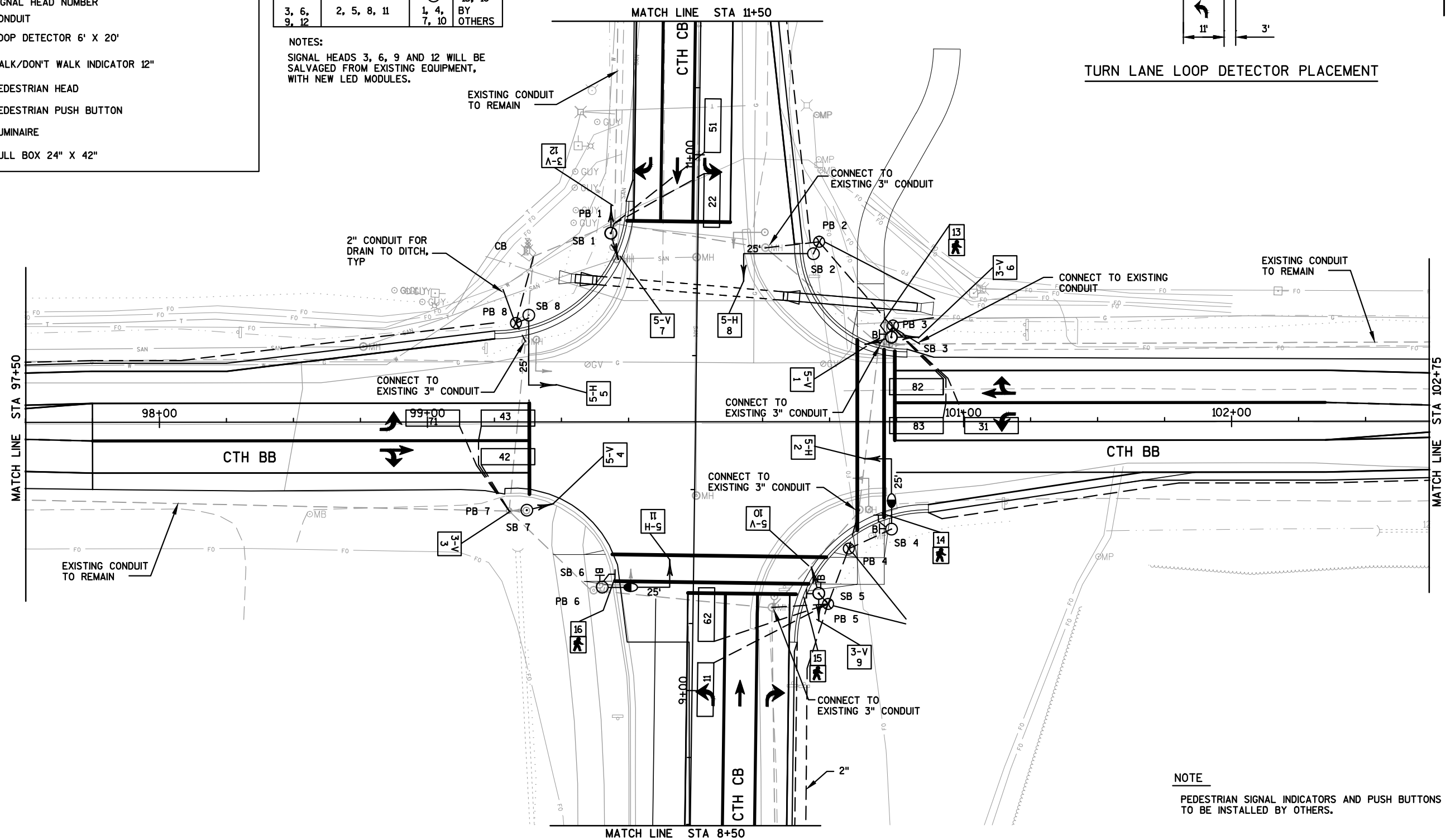
LEGEND



CONFIGURATION WITH HEAD NUMBER			
3-V	5-H	5-V	2-P
(R) (Y) (G)	(R)(Y)(G)	(R) (Y) (G)	[WALKER]
3, 6, 9, 12	2, 5, 8, 11	1, 4, 7, 10	13, 14, 15, 16 BY OTHERS

NOTES:

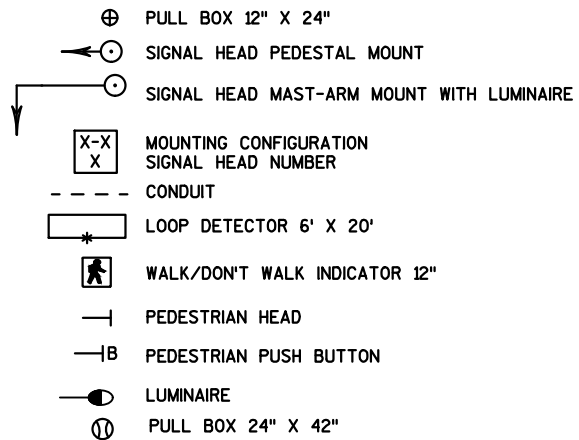
SIGNAL HEADS 3, 6, 9 AND 12 WILL BE SALVAGED FROM EXISTING EQUIPMENT, WITH NEW LED MODULES.



NOTE

PEDESTRIAN SIGNAL INDICATORS AND PUSH BUTTONS TO BE INSTALLED BY OTHERS.

LEGEND

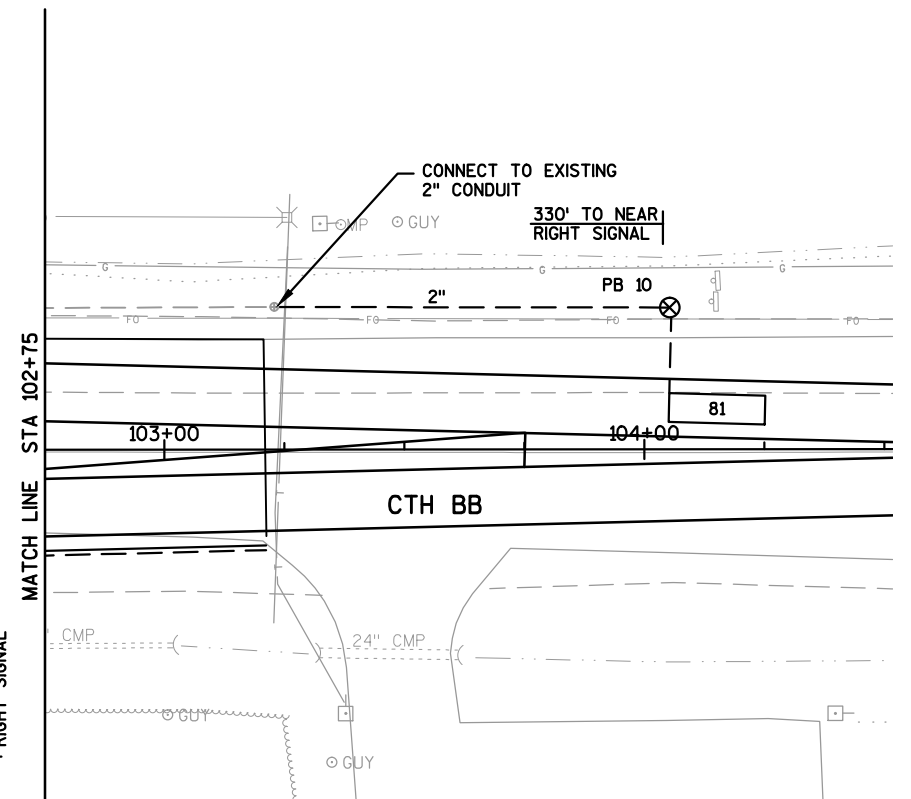
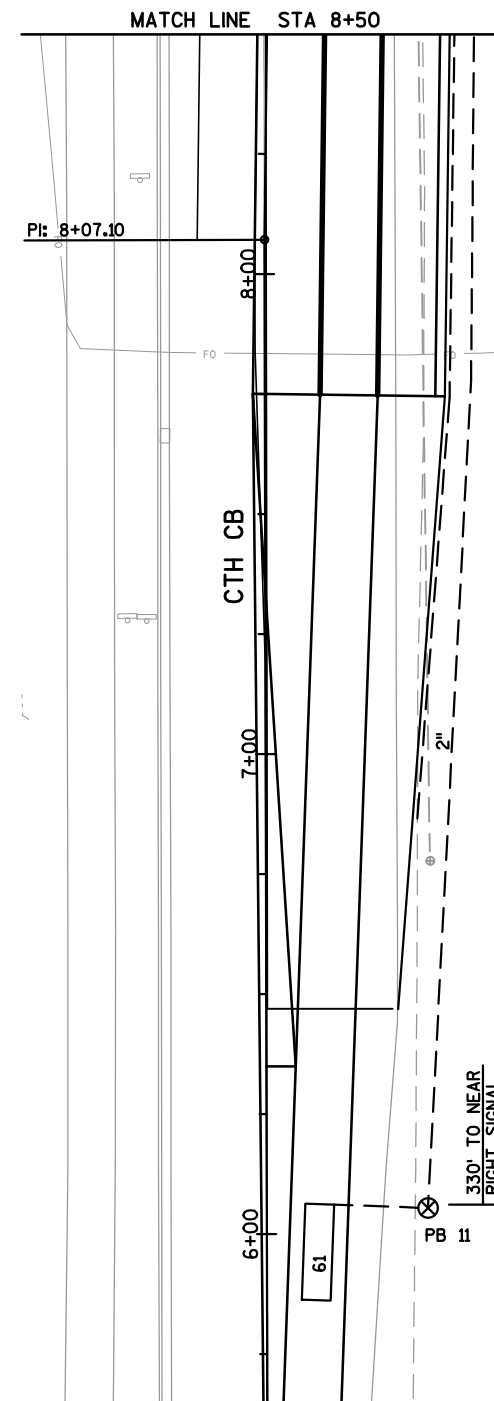
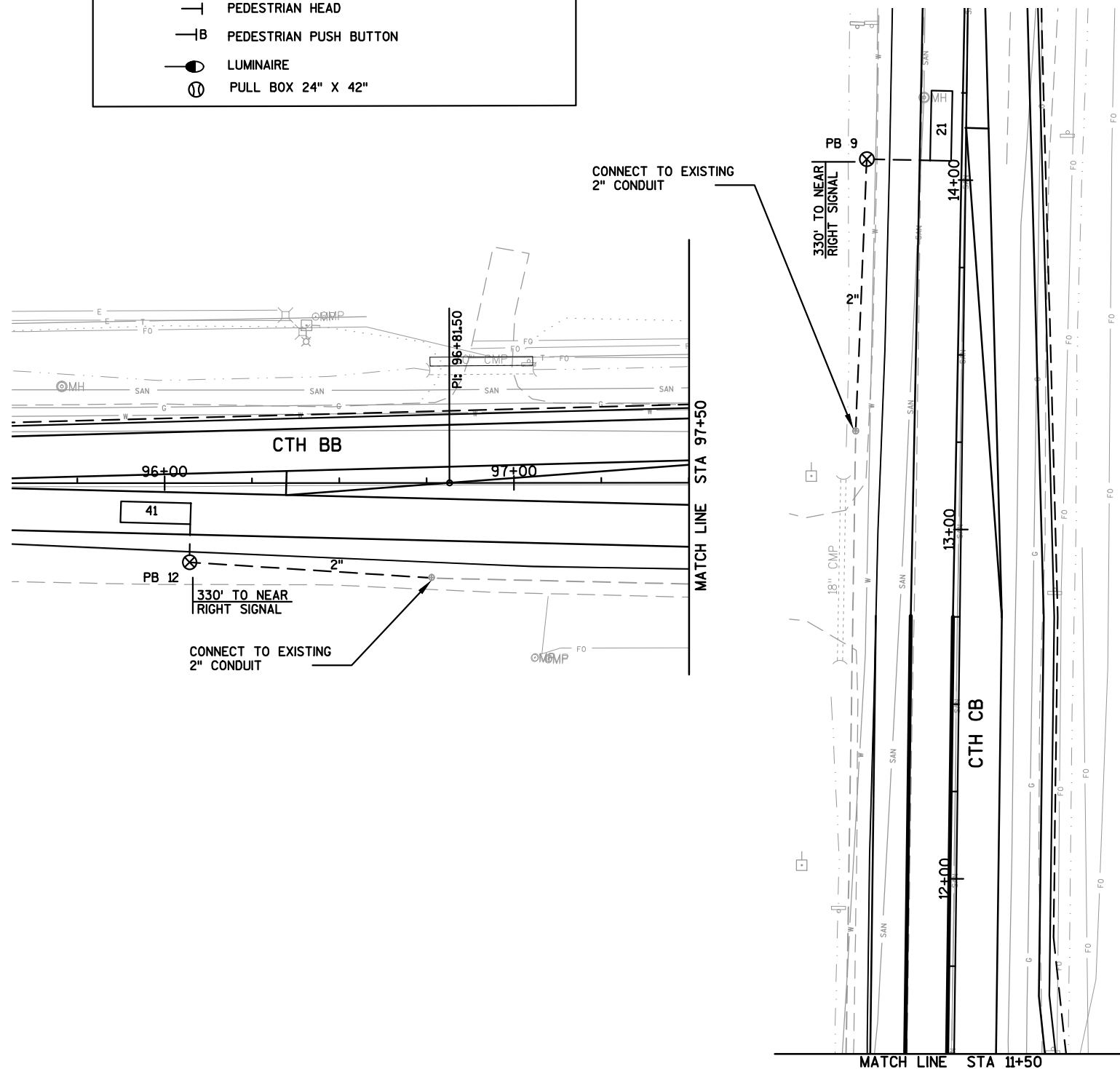


CONFIGURATION WITH HEAD NUMBER

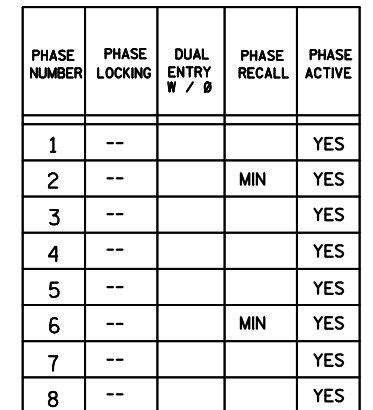
3-V	5-H	5-V	2-P
3, 6, 9, 12	2, 5, 8, 11	1, 4, 7, 10	13, 14, 15, 16 BY OTHERS

NOTES:

SIGNAL HEADS 3, 6, 9 AND 12 WILL BE SALVAGED FROM EXISTING EQUIPMENT.



CONTROLLER LOGIC



O.L. "A" =
O.L. "B" =
O.L. "C" =
O.L. "D" =

TYPE OF LIGHTING	
BY OTHER AGENCY	
IN TRAFFIC SIGNAL CABINET	
IN SEPARATE DOT LIGHTING CABINET	

■

REMOVING CONCRETE BASES

NUMBER	ALIGNMENT	STATION	OFFSET	204.0195 REMOVING CONCRETE BASES EACH
CATEGORY 0010				
SB A	CTH CB	10+65	31.6' LT	1
SB B	CTH CB	10+71	24.9' RT	1
SB C	CTH BB	100+72	28.7' LT	1
SB D	CTH BB	100+65	32.8' RT	1
SB E	CTH CB	9+35	30.2' RT	1
SB F	CTH BB	99+41	30.7' LT	1

TOTALS 6

CONDUIT

		652.0325 CONDUIT RIGID NONMETALLIC SCHEDULE 80 2-INCH	652.0335 CONDUIT RIGID NONMETALLIC SCHEDULE 80 3-INCH	SPV.0060.01 CONNECT TO EXISTING CONDUIT
FROM	TO	LF	LF	EACH
CATEGORY 0010				
EXISTING	PB 2	---	20	1
PB 2	PB 3	---	42	---
EXISTING	PB 3	---	8	1
EXISTING	PB 4	---	15	1
PB 4	PB 5	---	22	---
EXISTING	PB 5	---	21	1
EXISTING	PB 8	---	8	1
PB 8	CB	26	26	---
PB 1	SB 1	4	---	---
PB 2	SB 2	5	---	---
PB 3	SB 3	5	---	---
PB 4	SB 4	18	---	---
PB 5	SB 5	6	---	---
PB 8	SB 8	5	---	---
EXISTING	PB 9	78	---	1
PB 3	EXISTING	13	---	1
EXISTING	PB 10	82	---	1
PB 5	PB 11	328	---	---
EXISTING	PB 12	70	---	1
PULLBOX DRAINS		150	---	---
SUBTOTAL		790	162	9
UNDISTRIBUTED		250	0	0

TOTALS 1,040 162 9

REMOVING PULL BOXES

NUMBER	ALIGNMENT	STATION	OFFSET	653.0905 REMOVING PULLBOXES EACH	NOTE: EXISTING SIZE
CATEGORY 0010					
PB A	CTH BB	99+37	30.0' LT	1	24"
PB B	CTH CB	10+66	25.1' RT	1	24"
PB C	CTH BB	100+69	28.9' LT	1	24"
PB D	CTH BB	100+61	32.9' RT	1	24"
PB E	CTH CB	9+31	29.4' RT	1	24"
PB F	CTH CB	13+28	30.5' LT	1	12"
PB G	CTH BB	103+23	29.7' LT	1	12"
PB H	CTH CB	6+78	34.2' RT	1	12"
PB J	CTH BB	96+76	33.5' RT	1	12"

TOTALS 9

PULL BOXES

NUMBER	ALIGNMENT	STATION	OFFSET	653.0105 STEEL 12 X 24-INCH EACH	653.0140 STEEL 24 X 42-INCH EACH
CATEGORY 0010					
PB 1	CTH CB	10+74	31.3' LT	---	EXISTING
PB 2	CTH CB	10+68	45.2' RT	---	1
PB 3	CTH BB	100+74	35.1' LT	---	1
PB 4	CTH BB	100+57	47.4' RT	---	1
PB 5	CTH CB	9+33	50.3' RT	---	1
PB 6	CTH CB	9+37	37.2' LT	---	EXISTING
PB 7	CTH BB	99+30	33.2' RT	---	EXISTING
PB 8	CTH BB	99+33	36.9' LT	---	1
PB 9	CTH CB	14+06	28.3' LT	1	---
PB 10	CTH BB	104+05	29.5' LT	1	---
PB 11	CTH CB	6+05	33.6' RT	1	---
PB 12	CTH BB	96+07	22.7' RT	1	---

TOTALS 4 5

CONCRETE BASES

BASE NUMBER	ALIGNMENT	STATION	OFFSET	654.0101 CONCRETE BASES TYPE 1 EACH	654.0102 CONCRETE BASES TYPE 2 EACH
CATEGORY 0010					
SB 1	CTH CB	10+70	32.5 LT	1	---
SB 2	CTH CB	10+64	43.2 RT	---	1
SB 3	CTH BB	100+73	31.5 LT	1	---
SB 4	CTH BB	100+73	40.1 RT	---	1
SB 5	CTH CB	9+37	46.8 RT	1	---
SB 6	CTH CB	9+38	34.0 LT	EXISTING	---
SB 7	CTH BB	99+37	33.0 RT	---	EXISTING
SB 8	CTH BB	99+38	39.8 LT	---	1
TOTALS				3	3

LIGHTING CABLE AND WIRING

FROM	TO	655.0305 CABLE TYPE UF 2-12 AWG GROUNDED LF	655.0610 ELECTRICAL WIRE LIGHTING 12 AWG LF
CATEGORY 0010			
CB	SB 6	211	---
CB	SB 4	324	---
	SB 6	---	43
	SB 4	---	43
TOTALS		535	86

TRAFFIC SIGNAL CABLE AND WIRING

FROM	TO	655.0240 CABLE TRAFFIC SIGNAL 7-14 AWG LF	655.0260 CABLE TRAFFIC SIGNAL 12-14 AWG LF	655.0270 CABLE TRAFFIC SIGNAL 15-14 AWG LF	655.0515 ELECTRICAL WIRE TRAFFIC SIGNALS (GRND CONDUCTOR) 10 AWG LF
CATEGORY 0010					
CB	SB 1	34	---	57	50
SB 1	SB 2	47	109	---	107
CB	SB 3	34	---	188	181
SB 3	SB 4	47	132	---	130
CB	SB 6	47	---	179	172
SB 6	SB 5	34	121	---	119
CB	SB 8	47	---	54	50
SB 8	SB 7	34	108	---	106
SB 1	PB 1	---	---	---	15
SB 2	PB 2	---	---	---	16
SB 3	PB 3	---	---	---	16
SB 4	PB 4	---	---	---	29
SB 5	PB 5	---	---	---	17
SB 6	PB 6	---	---	---	14
SB 7	PB 7	---	---	---	18
SB 8	PB 8	---	---	---	16
TOTALS		324	470	478	1,056

LOOP DETECTORS

LOOP NO	ALIGNMENT	STATION	OFFSET	SIZE LF	TURNS	652.0800 CONDUIT LOOP DETECTOR LF	655.0700 LOOP DETECTOR LEAD IN CABLE LF	655.0800 LOOP DETECTOR WIRE LF
CATEGORY 0010								
11	CTH CB	9+10	5.0' RT	6' X 20'	4	100	246	309
21	CTH CB	14+06	7.2' LT	6' X 20'	4	70	373	249
22	CTH CB	10+73	5.0' RT	6' X 20'	4	90	38	289
31	CTH BB	101+00	0.0' RT	6' X 20'	4	94	162	297
41	CTH BB	96+07	8.7' RT	6' X 20'	4	63	436	235
42	CTH BB	99+40	13.0' RT	6' X 20'	4	72	109	253
43	CTH BB	99+40	0.0' RT	6' X 20'	4	86	109	281
51	CTH CB	11+01	5.0' RT	6' X 20'	4	95	38	299
61	CTH CB	6+06	11.0' RT	6' X 20'	4	72	577	253
62	CTH CB	9+38	5.0' RT	6' X 20'	4	97	246	303
71	CTH BB	99+12	0.0' RT	6' X 20'	4	88	109	285
81	CTH BB	104+05	8.7' LT	6' X 20'	4	70	499	249
82	CTH BB	100+72	13.0' LT	6' X 20'	4	79	162	267
83	CTH BB	100+72	0.0' RT	6' X 20'	4	93	162	295
TOTAL						1,169	3,266	3,864

TRAFFIC SIGNAL POLES, ARMS, & BASES																
BASE NO.	RL	STA	OFFSET	657.0100 PEDESTAL BASES EACH	657.0255 TRANSFORMER BASES BREAKAWAY 11 1/2-INCH BOLT CIRCLE EACH	657.0305 POLES TYPE 2 EACH	657.0310 POLES TYPE 3 EACH	657.0425 TRAFFIC SIGNAL STANDARDS ALUMINUM 15-FT EACH	657.0595 TROMBONE ARMS 25-FT EACH	658.0110 TRAFFIC SIGNAL FACE 3 - 12 INCH VERTICAL EACH	658.0120 TRAFFIC SIGNAL FACE 5 - 12 INCH VERTICAL EACH	658.0165 TRAFFIC SIGNAL FACE 5 - 12 INCH HORIZONTAL EACH	658.0225 BACKPLATES SIGNAL FACE 5 SECTION 12-INCH EACH	658.0600 LED MODULES 12-INCH RED BALL EACH	658.0605 LED MODULES 12-INCH YELLOW BALL EACH	658.0610 LED MODULES 12-INCH GREEN BALL EACH
CATEGORY 0010																
SB 1	CTH CB	10+70	32.5 LT	SALV	---	---	---	1	---	SALV	1	---	1	1	1	1
SB 2	CTH CB	10+64	43.2 RT	---	SALV	SALV	---	---	1	---	---	1	1	---	---	---
SB 3	CTH BB	100+73	31.5 LT	SALV	---	---	---	1	---	SALV	1	---	1	1	1	1
SB 4	CTH BB	100+73	40.1 RT	---	SALV	---	SALV	---	1	---	---	1	1	---	---	---
SB 5	CTH CB	9+37	46.8 RT	SALV	---	---	---	1	---	SALV	1	---	1	1	1	1
SB 6	CTH CB	9+38	34.0 LT	---	SALV	---	SALV	---	1	---	---	1	1	---	---	---
SB 7	CTH BB	99+37	33.0 RT	SALV	---	---	---	1	---	SALV	1	---	1	1	1	1
SB 8	CTH BB	99+38	39.8 LT	---	SALV	SALV	---	---	1	---	---	1	1	---	---	---
TOTALS				0	0	0	0	4	4	0	4	4	8	4	4	4

NOTES:
SALV = SALVAGED EQUIPMENT FROM EXISTING TRAFFIC SIGNAL INSTALLATION
PEDESTRIAN SIGNALS AND PUSHBUTTONS TO BE INSTALLED BY OTHERS AT LATER DATE

SIGNAL MOUNTING HARDWARE

	658.5069
PROJECT	SIGNAL MOUNTING HARDWARE LS
CATEGORY 0010	
CTH CB & CTH BB	1

TOTAL 1

REMOVING EXISTING SIGNAL CABLES

	SPV.0105.01
PROJECT	REMOVING EXISTING SIGNAL CABLES LS
CATEGORY 0010	
CTH CB & CTH BB	1

TOTAL 1

REMOVING TRAFFIC SIGNALS

	SPV.0105.02
PROJECT	REMOVING TRAFFIC SIGNALS LS
CATEGORY 0010	
CTH CB & CTH BB	1

TOTAL 1

INSTALLING TRAFFIC SIGNAL EQUIPMENT

	SPV.0105.03
PROJECT	INSTALLING SALVAGED TRAFFIC SIGNAL EQUIPMENT LS
CATEGORY 0010	
CTH CB & CTH BB	1

TOTAL 1

MILLING

LOCATION	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY
CTH BB 95+00 TO 103+20 CTH CB 6+45 TO 14+70	7,460

TOTAL 7,460

REMOVING CURB AND GUTTER

LOCATION	204.0150 REMOVING CURB AND GUTTER LF
SE QUAD CTH CB/CTH BB	82
NE QUAD CTH CB/CTH BB	83
NW QUAD CTH CB/CTH BB	62

TOTAL 227

BASE AGGREGATE DENSE

LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON
CTH BB SOUTH LEG AND SE QUAD	21	662
CTH CB NORTH LEG AND NE QUAD	27	732
CTH BB WEST LEG AND NW QUAD	18	648
CTH BB EAST LEG	10	292

TOTALS 76 2,333

EARTHWORK

LOCATION	205.0100 EXCAVATION COMMON CY	UNUSABLE MATERIAL CY	AVAILABLE MATERIAL CY	UNADJUSTED FILL CY	ADJUSTED FILL FILL FACTOR = 1.2 CY	WASTE CY
CTH BB SOUTH LEG, SE QUAD, AND CTH BB EAST	260	0	260	190	228	32
CTH CB NORTH LEG AND NE QUAD	240	0	240	160	192	48
CTH BB WEST LEG AND NW QUAD	240	0	240	95	114	126

TOTAL 740

ASPHALTIC ITEMS

LOCATION	PAVEMENT DEPTH (IN)	460.1103 HMA PAVEMENT TYPE E-3 TON	455.0105 ASPHALTIC MATERIAL PG58-28 TON	455.0605 TACK COAT GAL
CTH BB SOUTH LEG AND SE QUAD	6	151	8	11
CTH CB NORTH LEG AND NE QUAD	5.5	184	10	15
CTH BB WEST LEG AND NW QUAD	4	93	5	10
CTH BB EAST LEG	4	40	2	4
CTH BB 95+00 TO 103+20 CTH CB 6+45 TO 14+70	2	858	47	187

TOTALS 1,327 73 227

PIPE

LOCATION	521.0130 CULVERT PIPE CORRUGATED STEEL 30-INCH LF	521.1530 APRON ENDWALLS FOR CULVERT PIPE SLOPED SIDE DRAINS STEEL 30-INCH 6 TO 1	523.0424 CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL CLASS HE-IV 24X38 INCH LF	524.0636 APRON ENDWALLS FOR CULVERT PIPE SALVAGED 36-INCH EA	REMARKS
CTH CB STA 10+50	---	---	58	2	8' LT, 50' RT
CTH BB 96+93, LT	30	2	---	---	

TOTALS 30 2 58 2

CONCRETE CURB AND GUTTER

LOCATION	601.0557 CONCRETE CURB AND GUTTER 6-INCH SLOPED 36-INCH TYPE D LF
SE QUAD CTH CB/CTH BB	89
NE QUAD CTH CB/CTH BB	75
NW QUAD CTH CB/CTH BB	89

TOTAL 253

LANDSCAPING

LOCATION	625.0100 TOPSOIL SY	628.2004 EROSION MAT CLASS 1 TYPE B SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB
CTH BB / CTH CB INTERSECTION	3,445	3,445	2.2	0.9

TOTALS 3,445 3,445 2.2 0.9

EROSION CONTROL

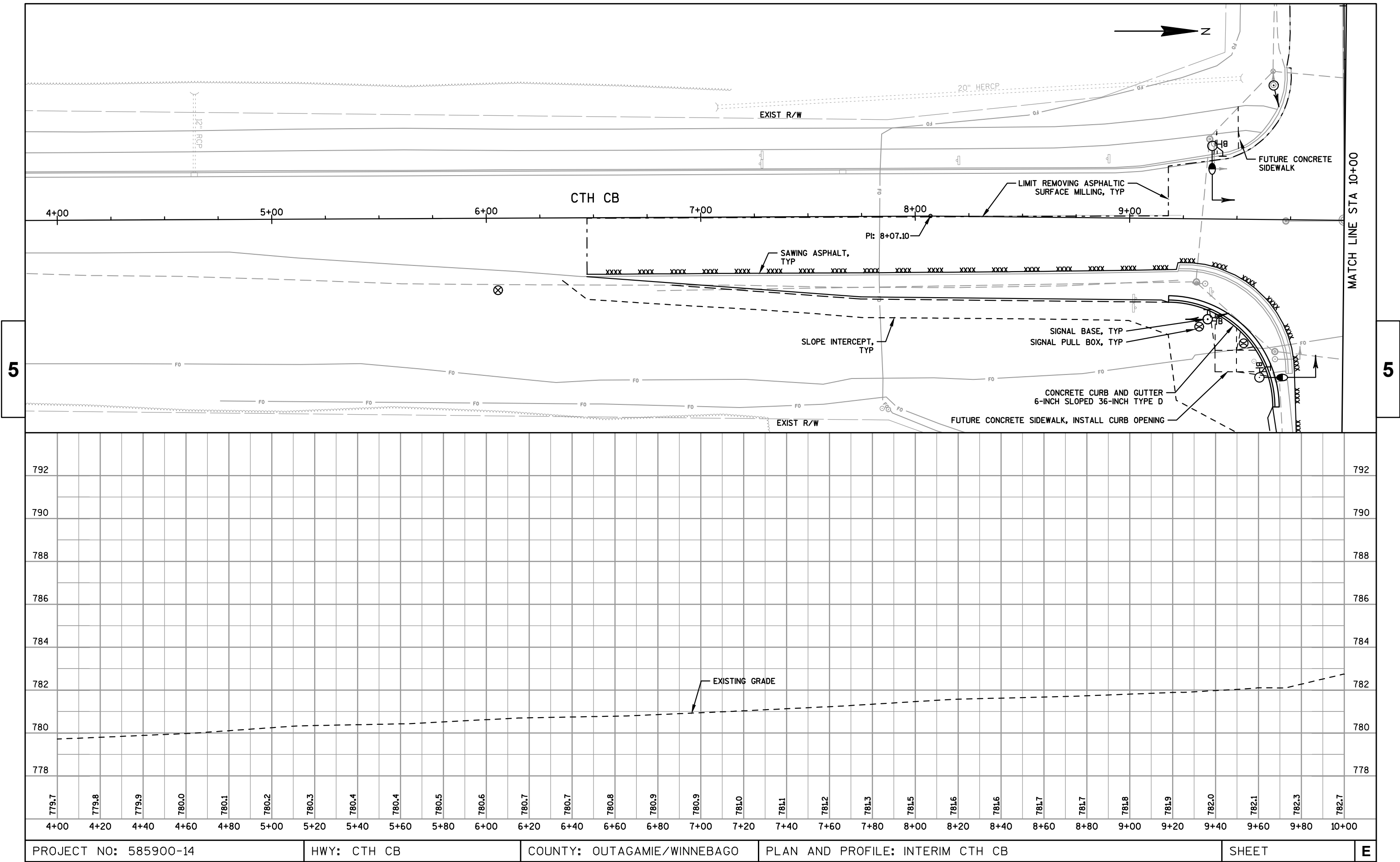
LOCATION	628.1504 SILT FENCE LF	628.7504 TEMPORARY DITCH CHECKS LF	628.7555 CULVERT PIPE CHECKS EA
UNDISTRIBUTED	500	40	2

TOTALS 500 40 2

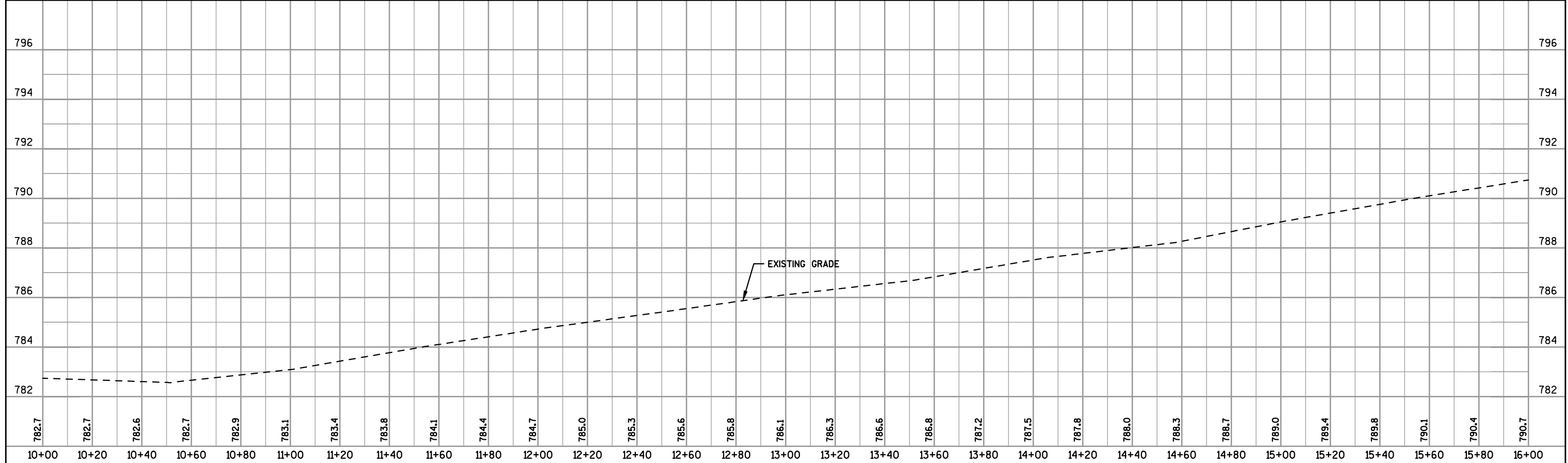
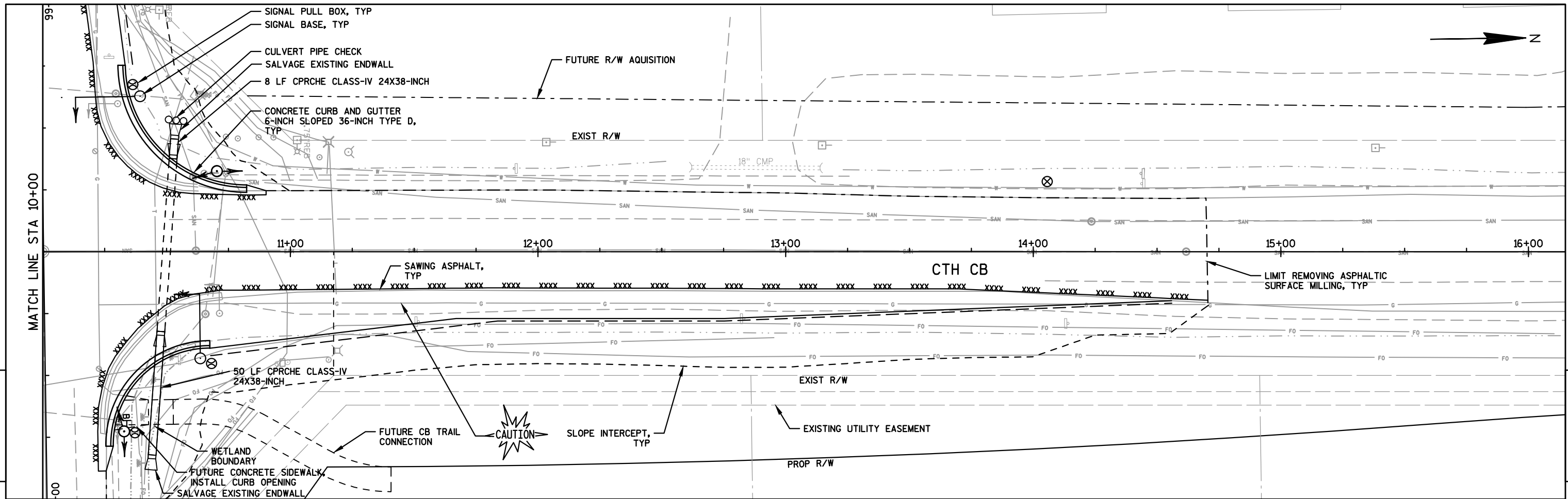
SAWING

LOCATION	690.0150 SAWING ASPHALT LF
CTH BB SOUTH LEG, SE QUAD, AND CTH BB EAST	612
CTH CB NORTH LEG AND NE QUAD	503
CTH BB WEST LEG AND NW QUAD	530

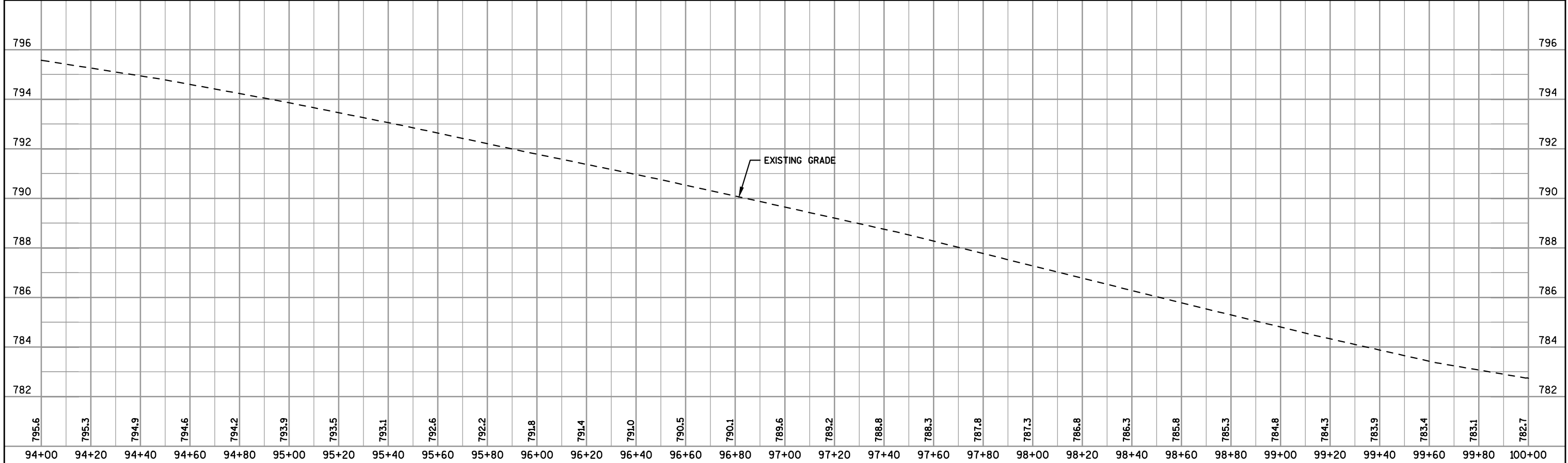
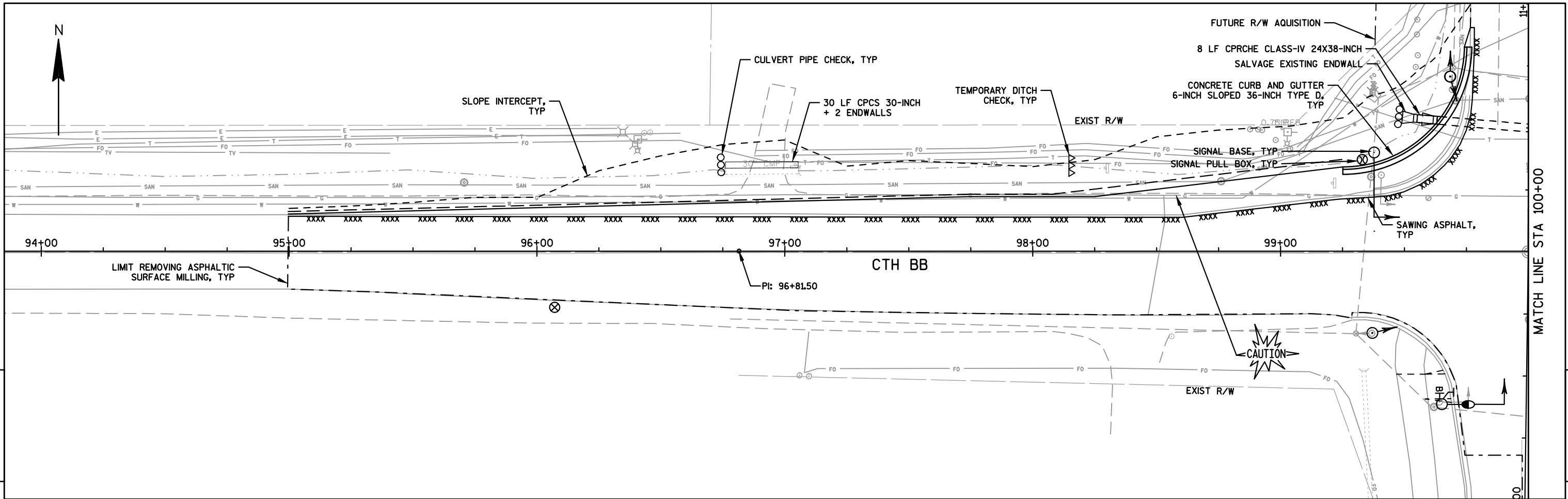
TOTAL 1,645



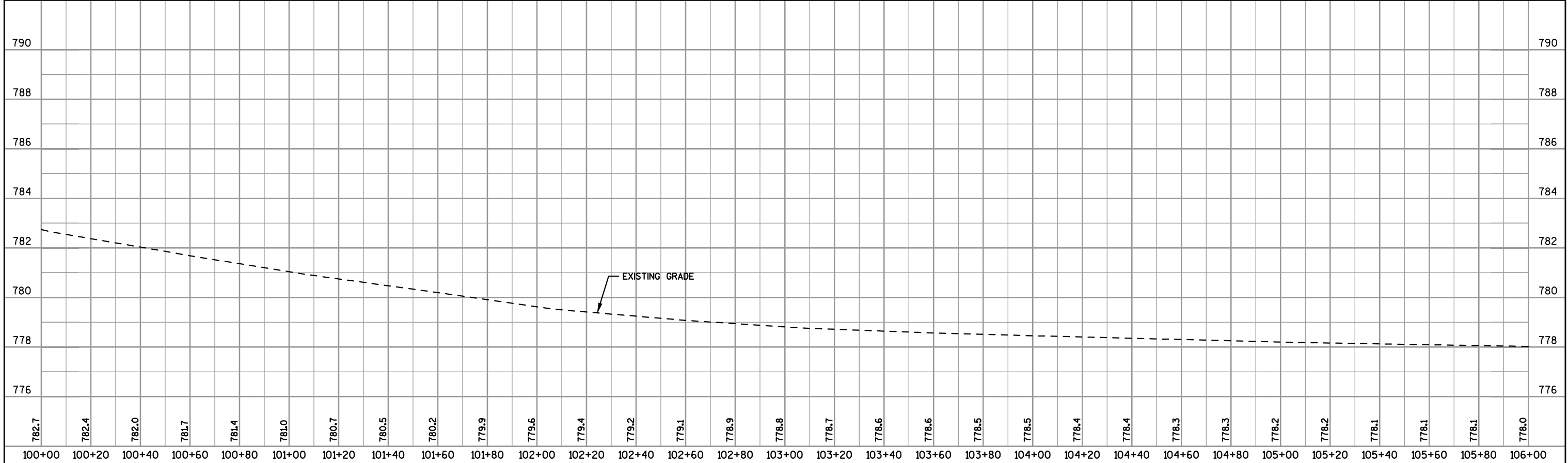
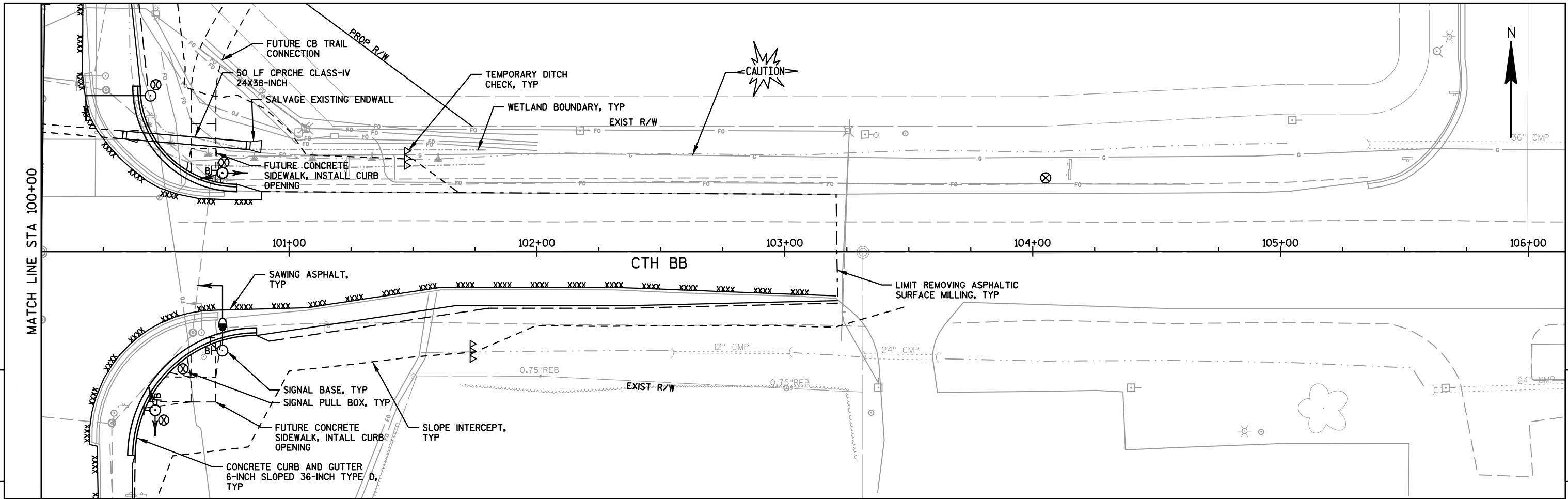
PROJECT NO: 585900-14					HWY: CTH CB					COUNTY: OUTAGAMIE/WINNEBAGO					PLAN AND PROFILE: INTERIM CTH CB										SHEET			E
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PROJECT NO: 585900-14	HWY: CTH CB	COUNTY: OUTAGAMIE/WINNEBAGO	PLAN AND PROFILE: INTERIM CTH CB	SHEET	E
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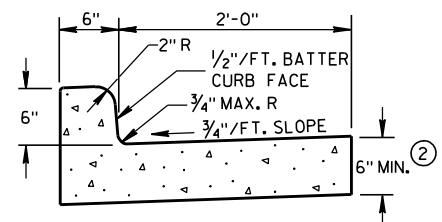
PROJECT NO: 585900-14	HWY: CTH CB	COUNTY: OUTAGAMIE/WINNEBAGO	PLAN AND PROFILE: INTERIM CTH BB	SHEET	5
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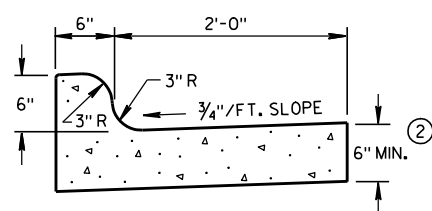
PROJECT NO: 585900-14	HWY: CTH CB	COUNTY: OUTAGAMIE/WINNEBAGO	PLAN AND PROFILE: INTERIM CTH BB	SHEET	5
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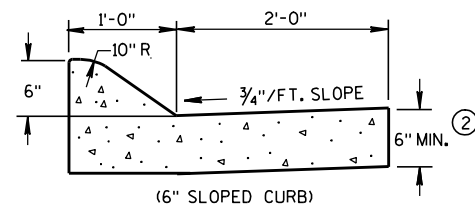
8D1: Concrete Curb, Concrete Curb & Gutter and Ties



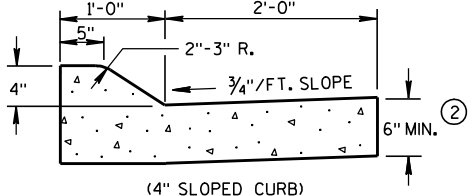
TYPES A & D



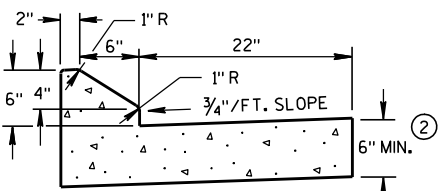
TYPES K & L



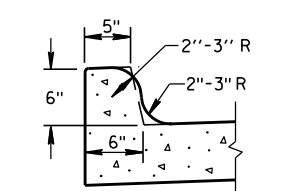
(6" SLOPED CURB)



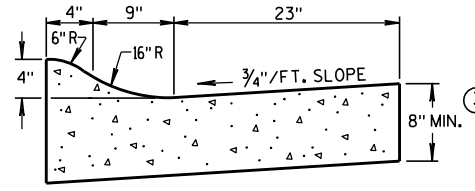
TYPES A & D



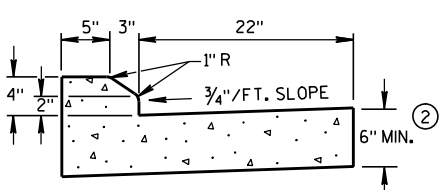
6" SLOPED CURB TYPES G & J



OPTIONAL CURB SHAPE FOR TYPES K & L

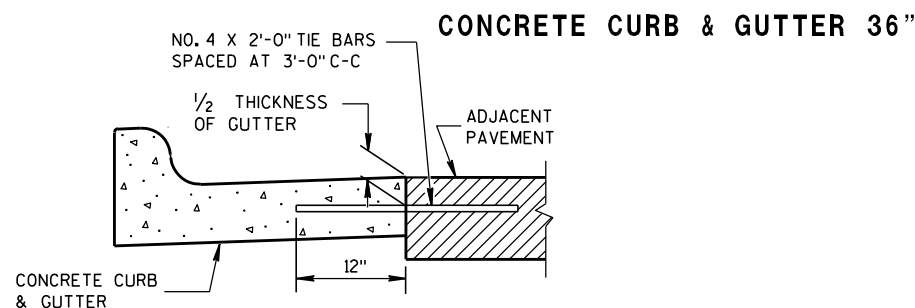


4" SLOPED CURB TYPES R & T

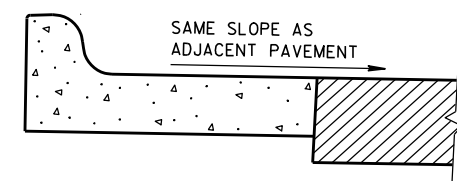


4" SLOPED CURB TYPES G & J

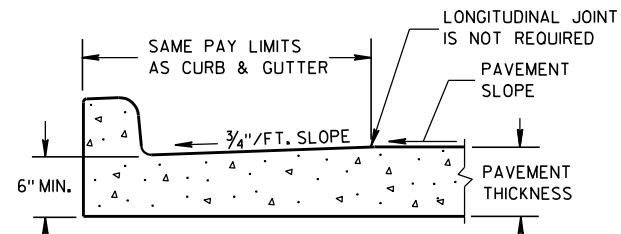
CONCRETE CURB & GUTTER 30"



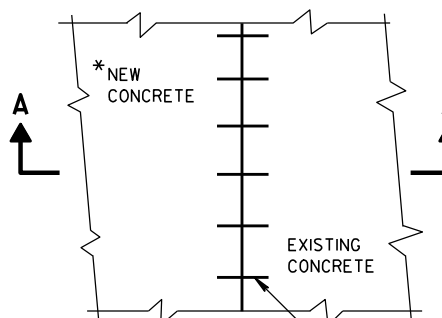
CONCRETE CURB & GUTTER 36"



REVERSE SLOPE GUTTER (TYPICAL FOR ALL CURB & GUTTER TYPES)



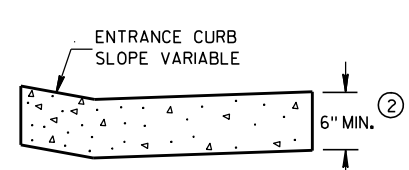
PARTIAL SECTION OF PAVEMENT WITH INTEGRAL CURB & GUTTER



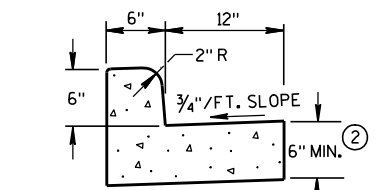
PLAN VIEW

* NEW CURB & GUTTER, SURFACE DRAINS, CONCRETE PAVEMENT OR OTHER NEW CONCRETE.

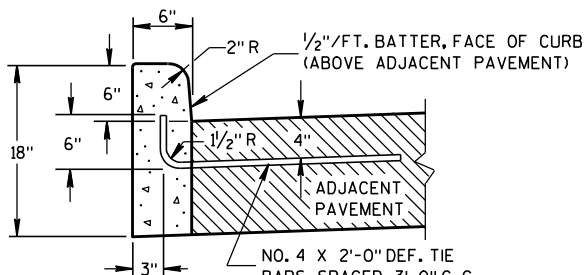
TYPICAL TIE BAR LOCATION



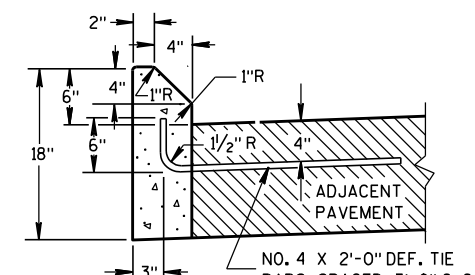
DRIVEWAY ENTRANCE CURB (WHEN DIRECTED BY THE ENGINEER)



TYPES A & D CONCRETE CURB & GUTTER 18"

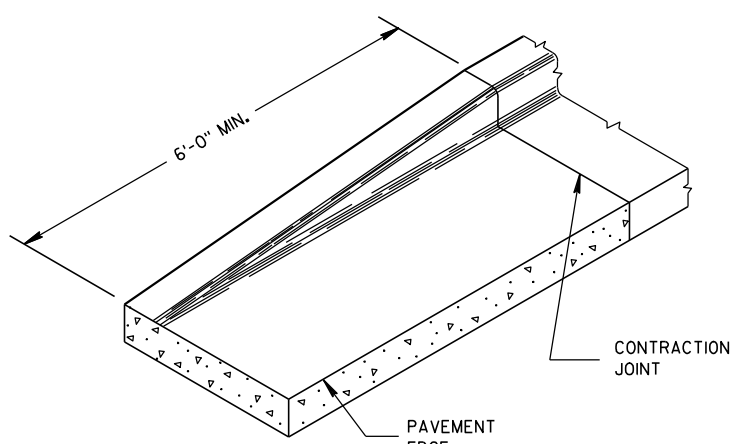


TYPES A & D

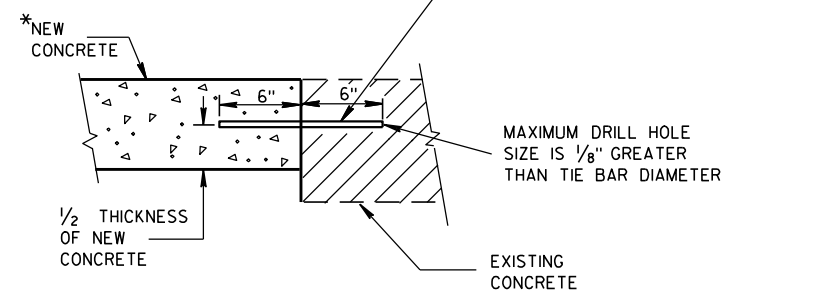


TYPES G & J

CONCRETE CURB



END SECTION CURB & GUTTER



SECTION A-A TIE BARS DRILLED INTO EXISTING PAVEMENT

NO. 6 TIE BARS SPACED 2'-6" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT.

MAXIMUM DRILL HOLE SIZE IS 1/8" GREATER THAN TIE BAR DIAMETER

EXISTING CONCRETE

CONCRETE CURB, CONCRETE CURB & GUTTER AND TIES

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

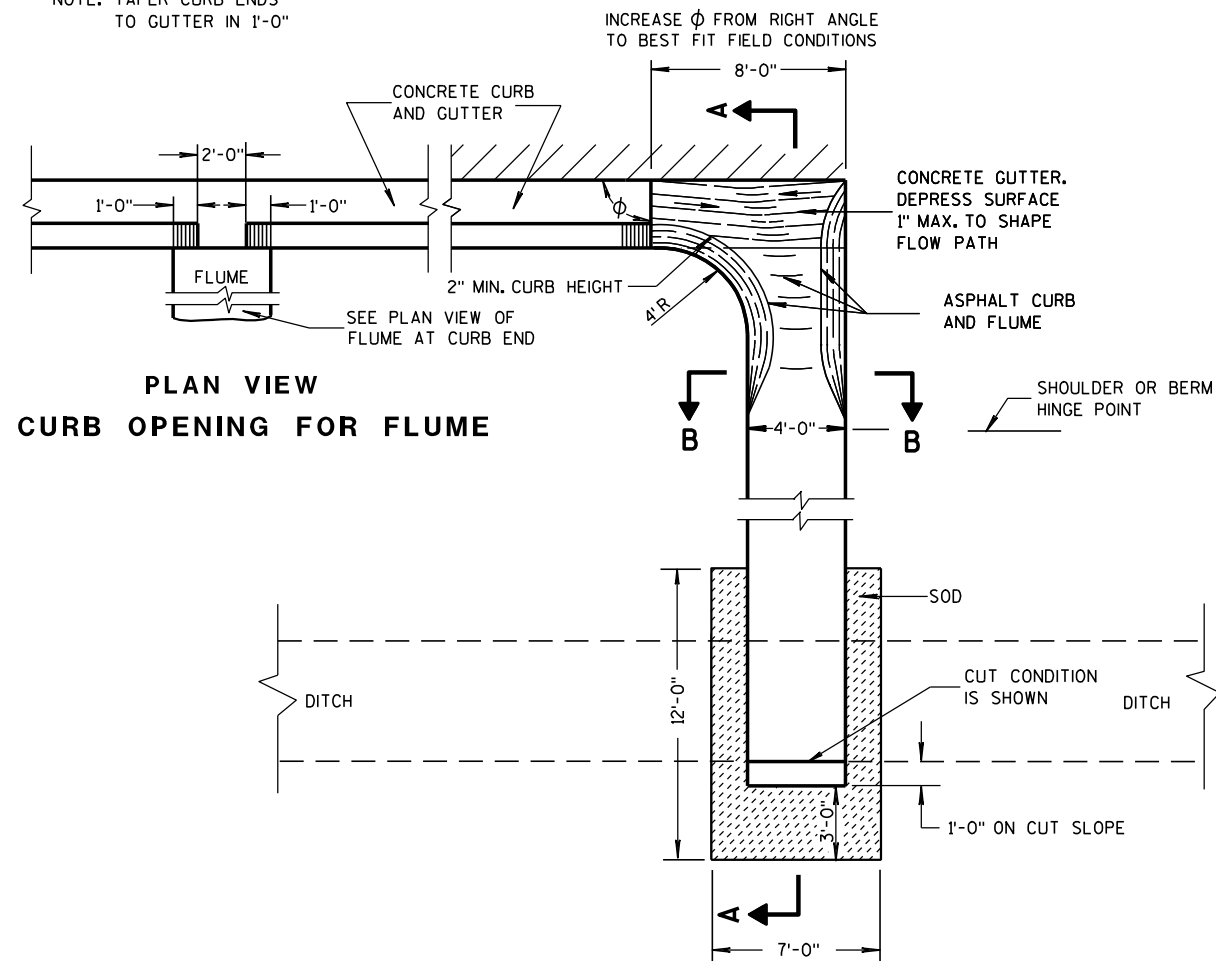
APPROVED 9/4/08 DATE /S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER FHWA



8D4: Concrete Surface Drains & Asphaltic Flumes

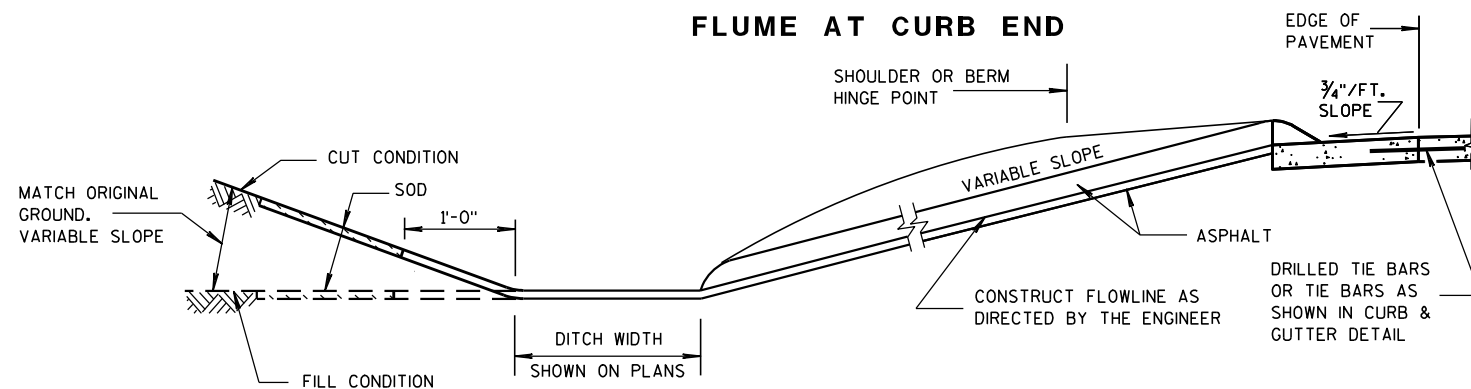
ASPHALTIC FLUME

NOTE: TAPER CURB ENDS
TO GUTTER IN 1'-0"

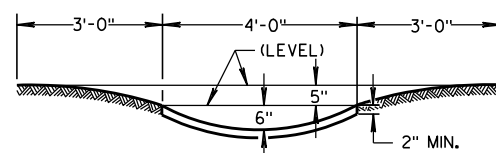


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

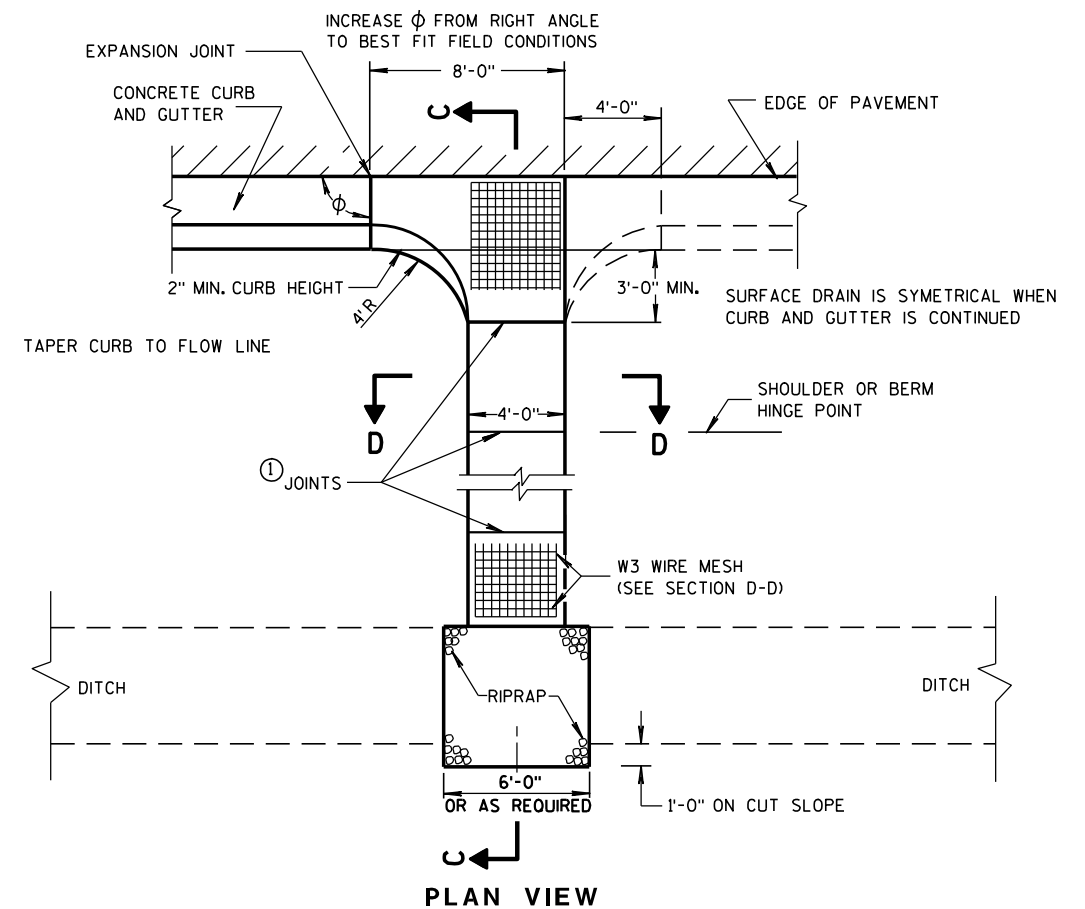
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

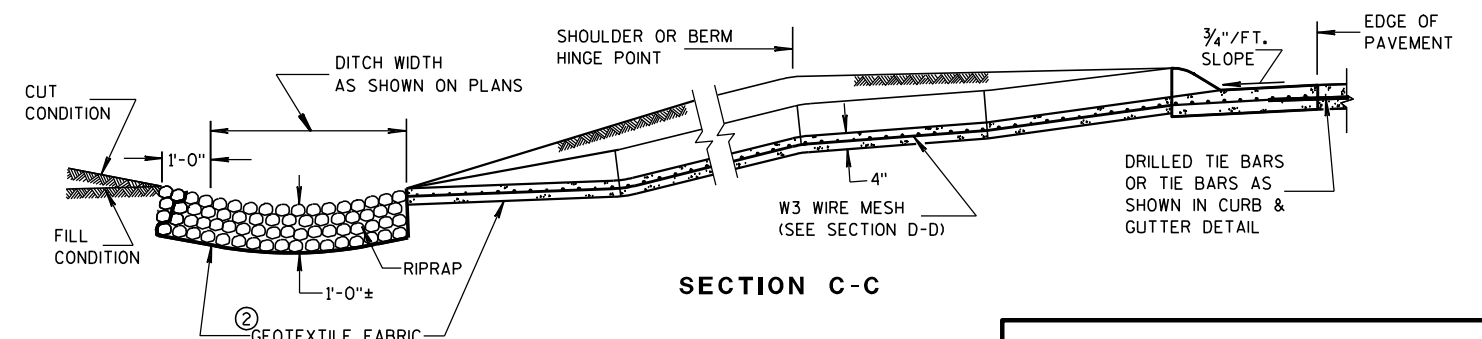
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- JOINTS SHALL BE $\frac{1}{8}$ TO $\frac{1}{4}$ INCH WIDE BY $1\frac{1}{2}$ INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

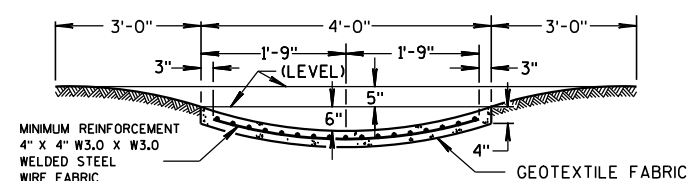
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

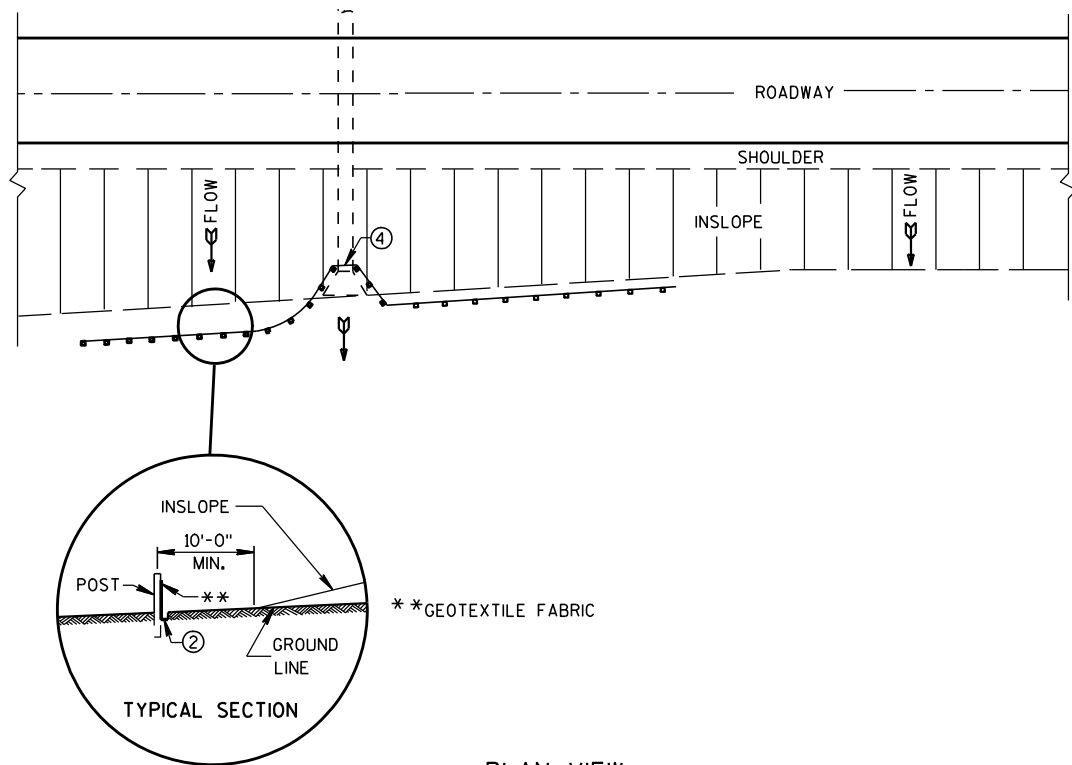
APPROVED

9-4-08

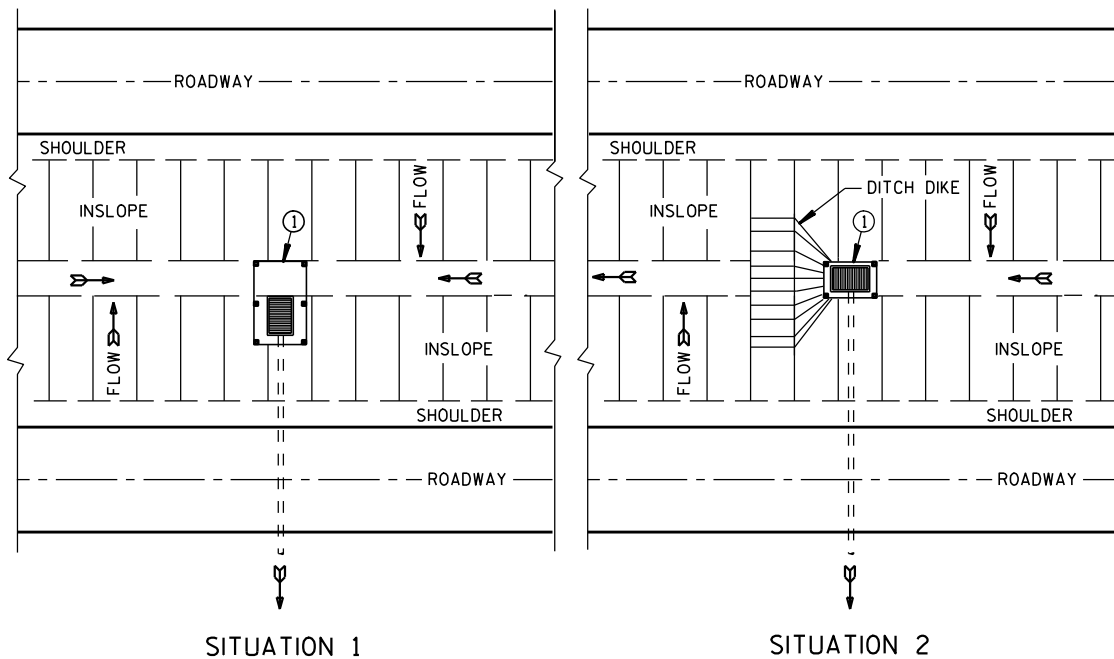
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

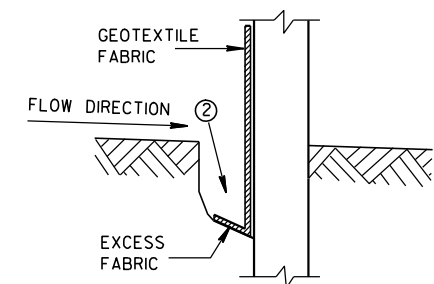


SITUATION 1
SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

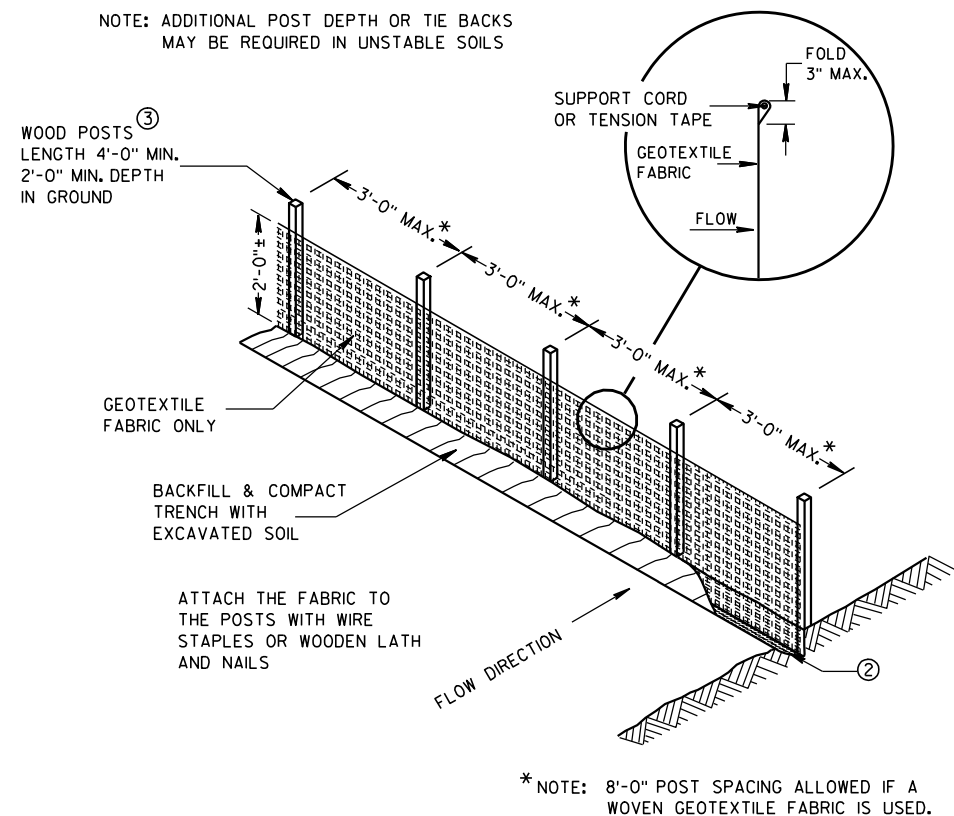
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

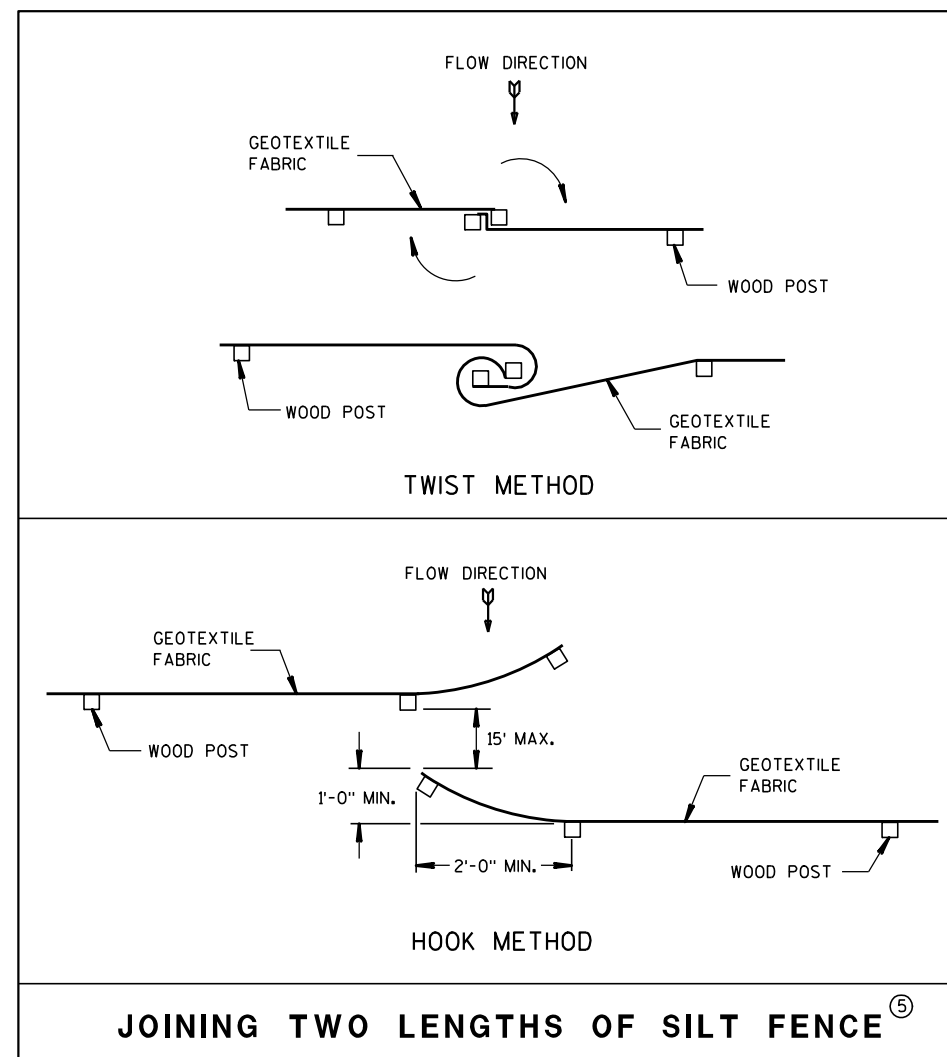
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



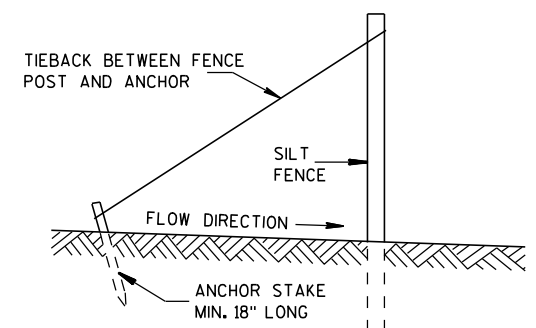
TRENCH DETAIL



SILT FENCE



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

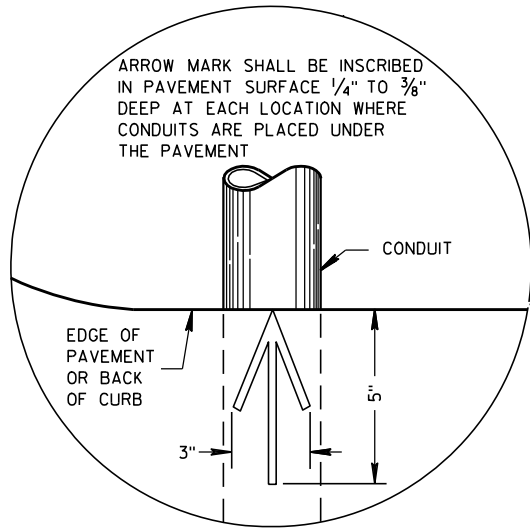
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

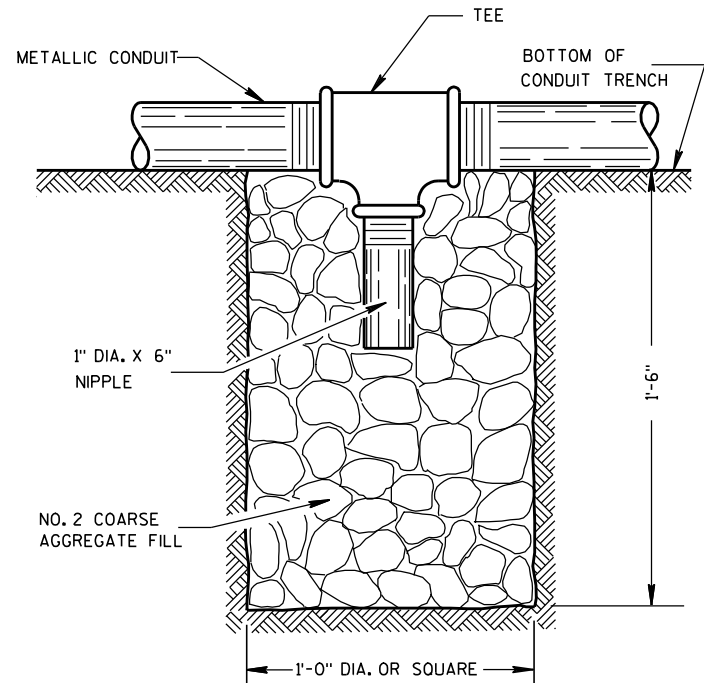
4-29-05
DATE

FHWA

/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

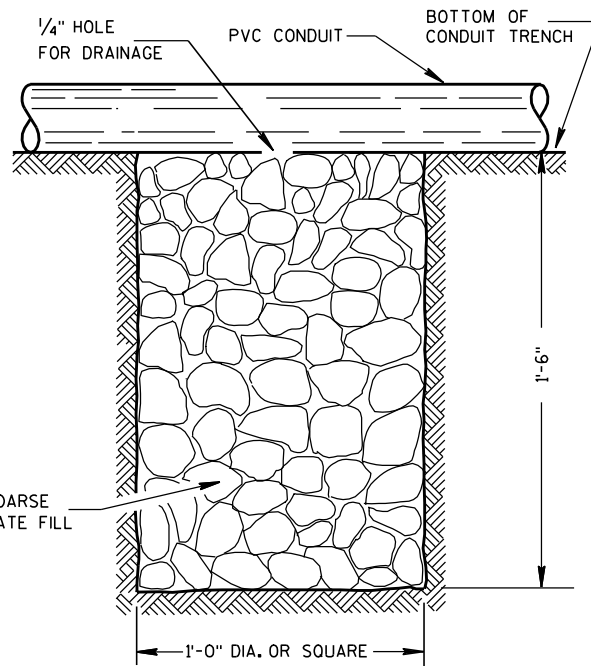


PLAN VIEW
ARROW MARK



NOTE: INSTALL AT LOCATIONS WHERE METALLIC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR METALLIC CONDUIT



NOTE: INSTALL AT LOCATIONS WHERE PVC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR PVC CONDUIT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSON TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

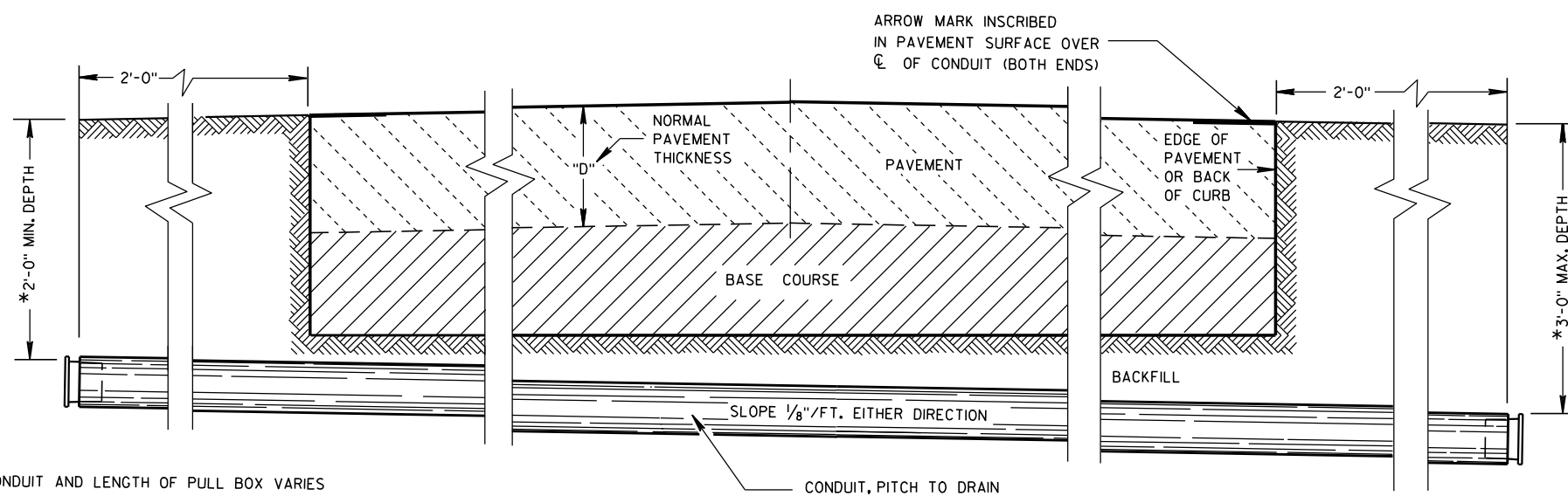
PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

POLY ROPE OR A PULL WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.



*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

SIDE ELEVATION
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

CONDUIT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

10/23/03

DATE

FHWA

/S/ Balu Ananthanarayanan
STATE ELECTRICAL ENGINEER FOR HWYS

TABLE OF NOMINAL DIMENSIONS AND WEIGHTS

DIMENSION IN INCHES		CORRUGATED STEEL PIPE								
PIPE DIAMETER (INSIDE)	A	12	12	12	18	18	18	24	24	24
PIPE LENGTH **	B	24	30	36	24	30	36	36	42	48
WALL THICKNESS	C	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064
COVER	D	10 1/4	10 1/4	10 1/4	16 1/4	16 1/4	16 1/4	22 1/4	22 1/4	22 1/4
FRAME	E	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2	26 1/2	26 1/2	26 1/2
FRAME	F	8 1/2	8 1/2	8 1/2	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2
FRAME	G	11 1/2	11 1/2	11 1/2	17 1/2	17 1/2	17 1/2	23 1/2	23 1/2	23 1/2
WEIGHT IN POUNDS *										
FRAME AND COVER		60	60	60	110	110	110	155	155	155

* THE ACTUAL WEIGHT OF THE MANHOLE FRAME AND COVER MAY VARY WITHIN 5 PERCENT PLUS OR MINUS OF THE WEIGHTS SHOWN.

** NORMALLY USED LENGTHS. THE PROJECT ENGINEER SHALL DETERMINE IF PIPE LENGTHS, OTHER THAN THOSE SPECIFIED, SHALL BE USED, TO A MAXIMUM OF 48" (CONTINUOUS LENGTH, NON-SPLICED). THE ADDITIONAL LENGTH SHALL BE INCIDENTAL TO THE PULL BOX BID PRICE.

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL FRAMES AND COVERS SHALL BE HEAVY DUTY TYPE, SUITABLE FOR VEHICULAR TRAFFIC LOADS.

PULL BOXES LOCATED IN THE ROADWAYS SHALL HAVE LOCKING COVERS.

ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

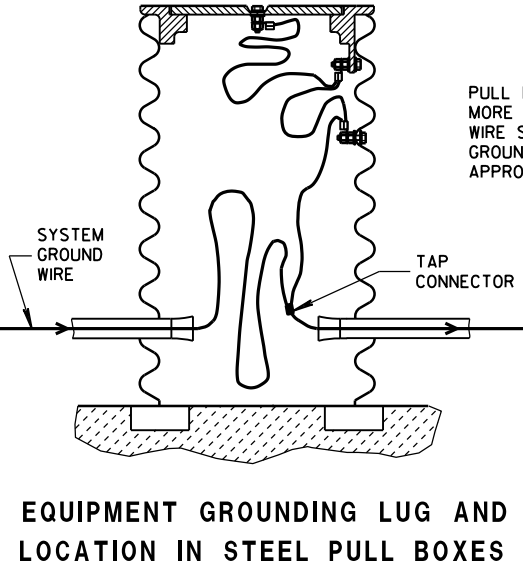
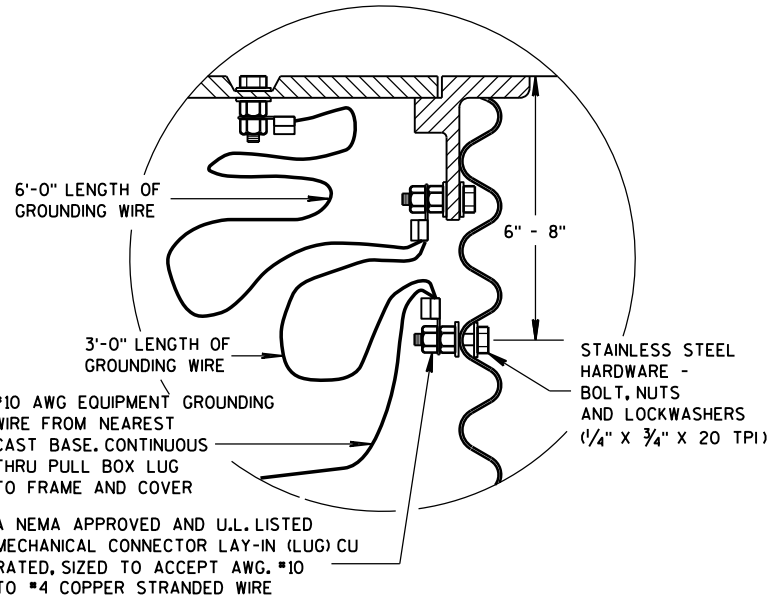
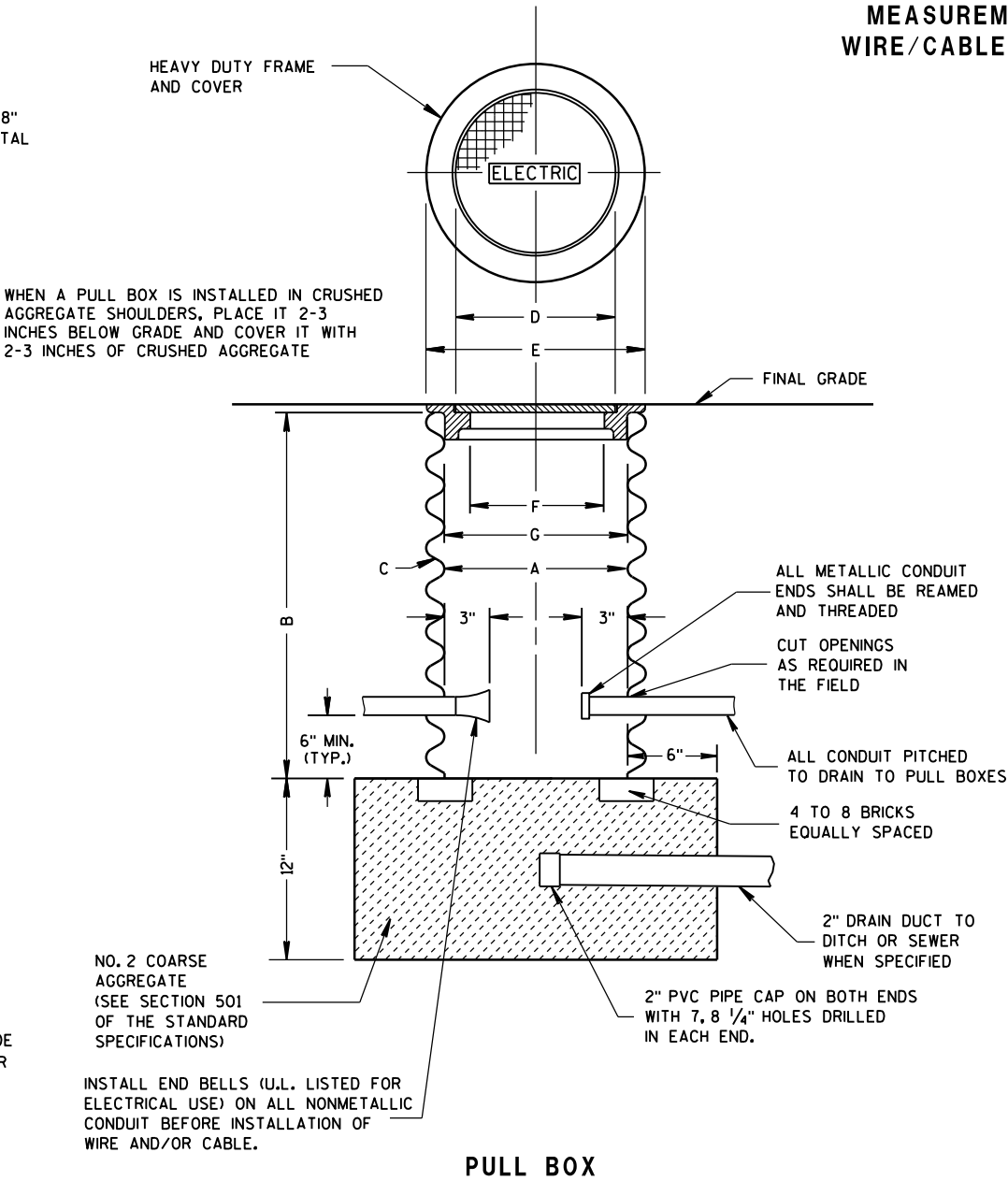
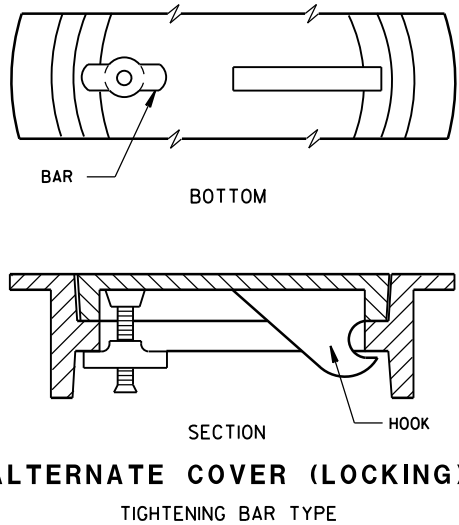
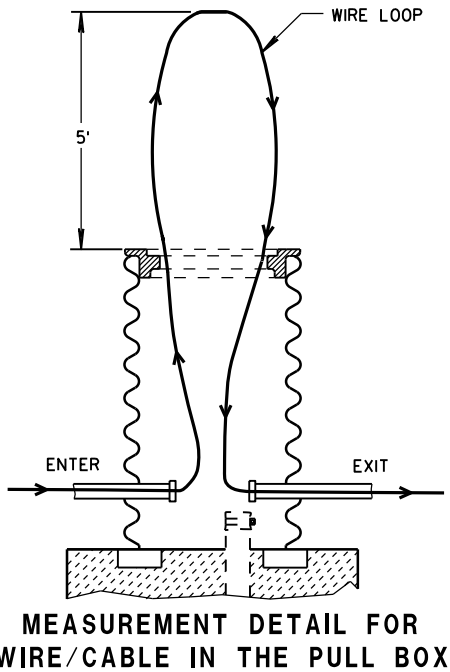
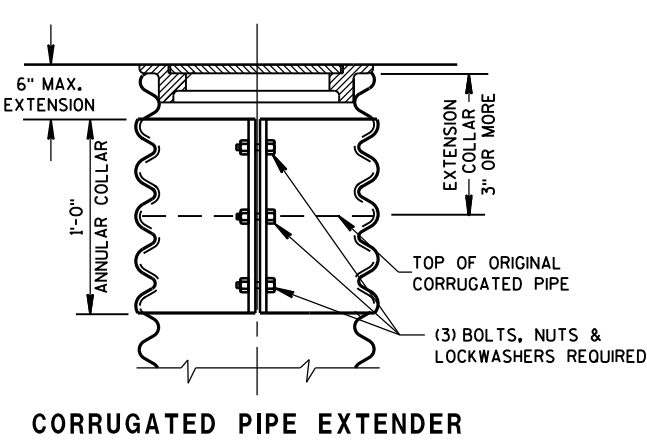
GROUNDING LUGS (MECHANICAL CONNECTORS) SHALL BE U.L. LISTED AND APPROVED FOR USE WITH COPPER WIRE.

GROUNDING LUGS ARE NOT REQUIRED IN PULL BOXES WHEN VOLTAGES OF LESS THAN 50 VOLTS AC ARE THE ONLY VOLTAGES ENCOUNTERED IN THE BOXES.

ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

S.D.D. 9B2, "CONDUIT", APPLIES TO THIS DRAWING.

WHEN PULL BOXES ARE INSTALLED FOR FUTURE USE, DO NOT INSTALL THE EQUIPMENT GROUNDING LUG. THE EQUIPMENT GROUNDING LUG, THE EQUIPMENT GROUNDING ELECTRODE AND THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE REQUIRED AND INSTALLED UNDER A FUTURE WIRING CONTRACT.



PULL BOX	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 2-7-2013 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	



9C3: Transformer/Pedestal Bases

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

FOUR (4) BOLTS SHALL BE FURNISHED WITH EACH TRANSFORMER BASE. BOLTS SHALL BE 1" DIAMETER, 4" IN LENGTH, WITH WASHERS, LOCK WASHERS AND NUTS. BOLTS, NUTS AND WASHERS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 641.2.2 OF THE STANDARD SPECIFICATIONS, ASTM A-325, (92,000 YIELD) HEAVY HEX NUT AND BE GALVANIZED IN ACCORDANCE WITH ASTM A-153, CLASS C.

LEVELING SHIMS, IF NEEDED, SHALL BE DESIGNED FOR THE PURPOSE AND USED UNDER CAST BASES WHEN PLUMBING POLES OR STANDARDS DURING INSTALLATION. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE.

SHIM LENGTH SHALL BE LONG ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.

DOUBLE NUTTING IS NOT ACCEPTABLE FOR LEVELING OR MOUNTING PURPOSES.

A NEMA APPROVED AND U.L. LISTED MECHANICAL CONNECTOR (LUG) AL/CU RATED AND SIZED TO ACCEPT #10 AWG STRANDED WIRE, SHALL BE FURNISHED AND INSTALLED IN THE PEDESTAL AND TRANSFORMER BASES.

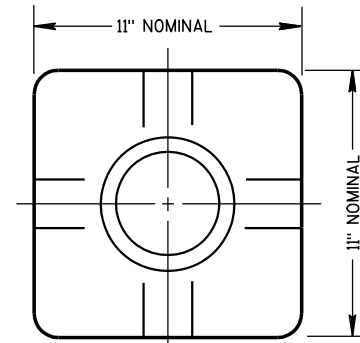
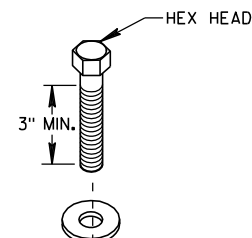
THE MECHANICAL CONNECTOR SHALL BE INSTALLED USING A 1/4" - 20 (TPI) STAINLESS STEEL HEX HEAD BOLT OF SUFFICIENT LENGTH TO FIRMLY ATTACH THE LUG TO THE BASE.

SHOULD THE MANNER OF ATTACHMENT OF THE LUG REQUIRE WASHERS, HEX NUTS, LOCK WASHER - THEY SHALL BE STAINLESS STEEL AS IS THE BOLT. THE MANNER OF ATTACHMENT SHALL NOT BLOCK ACCESSIBILITY TO WIRE PLACEMENT IN THE CONNECTOR.

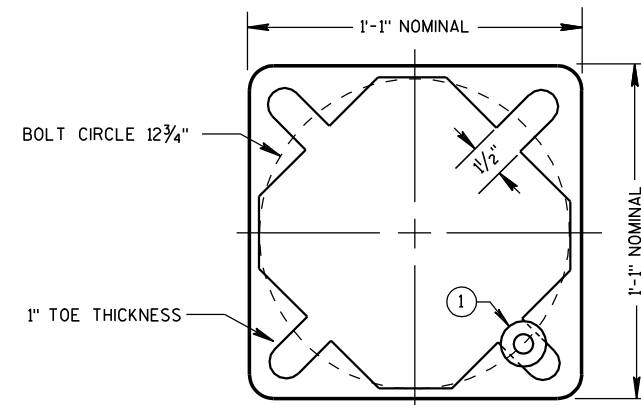
PEDESTAL BASE COLLAR THREADING SHALL BE TAPERED AND IN ACCORDANCE WITH NATIONAL PIPE THREADING DIMENSIONS.

BASE COLLAR THREADING SHALL EXTEND INTO THE BASE COLLAR WITH SUFFICIENT DEPTH TO ACCEPT THE INSTALLATION OF TRAFFIC SIGNAL STANDARDS TO A DEPTH OF 1 1/2", THEN TIGHTENING TO A POINT OF BEING IMMOVABLE.

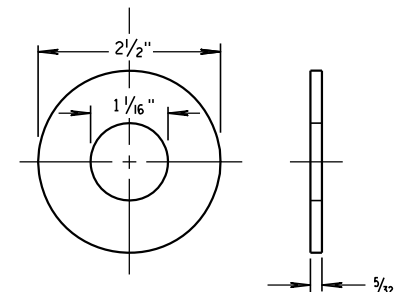
THE ACCESS DOOR SHALL BE OF THE SAME MATERIAL AS THE BASE.



TOP VIEW
(PEDESTAL BASE)

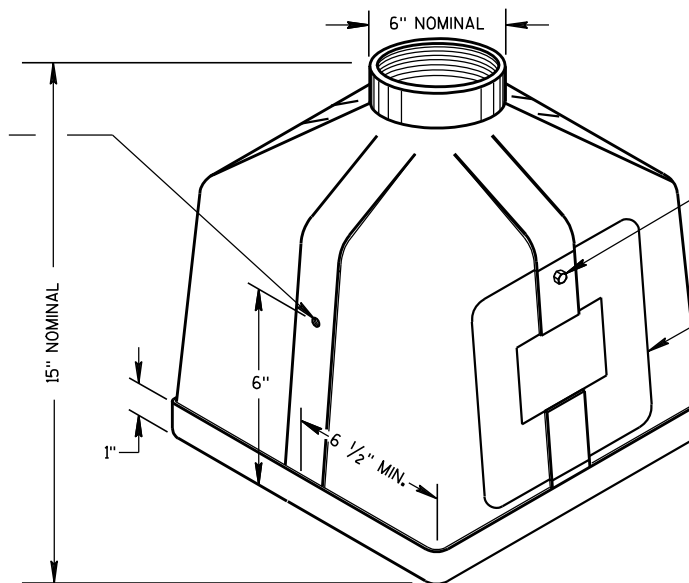
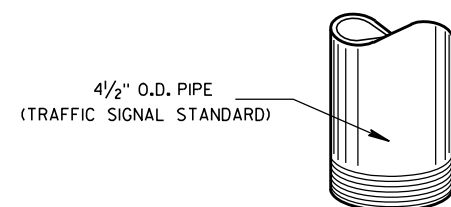


BOTTOM VIEW
(PEDESTAL BASE)

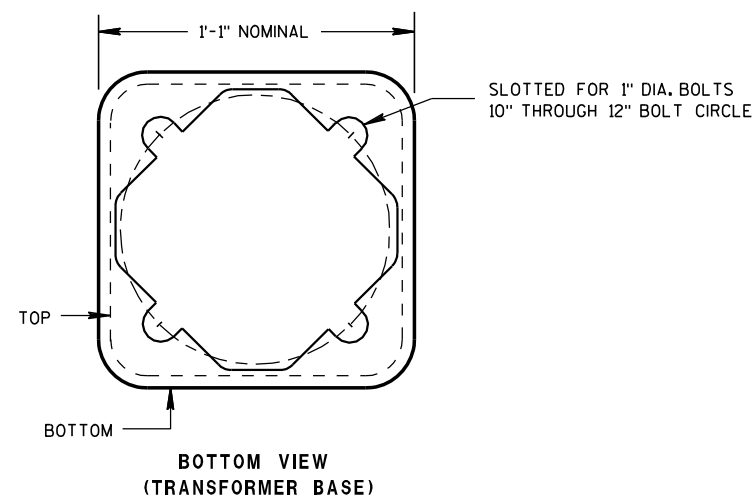


ZINC COATED STEEL WASHER
TO BE PROVIDED BY THE CONTRACTOR

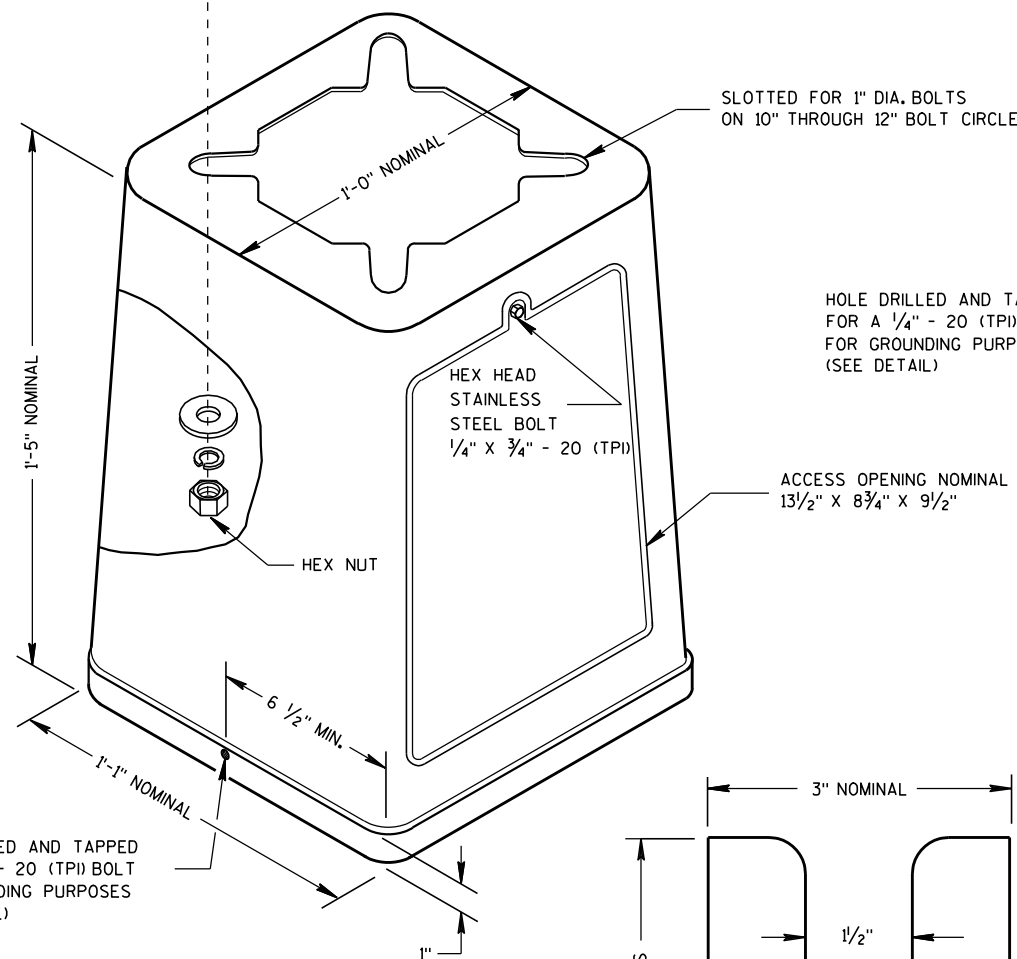
PEDESTAL
BASE WASHER ①



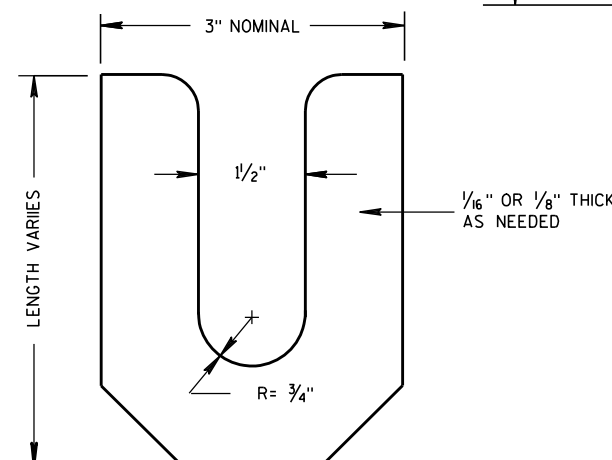
ISOMETRIC VIEW
PEDESTAL BASE



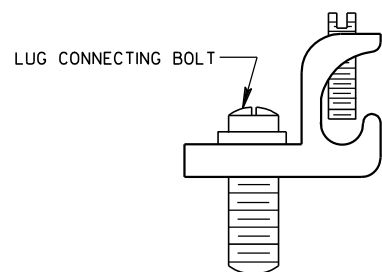
BOTTOM VIEW
(TRANSFORMER BASE)



ISOMETRIC VIEW



LEVELING SHIM



TYPICAL MECHANICAL
CONNECTOR LUG

TO BE FURNISHED WITH EACH BASE

TRANSFORMER BASE

INTENDED FOR USE WITH TYPE 2, 3, 4, 5 & 6 POLES

TRANSFORMER/PEDESTAL BASES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

10/27/09

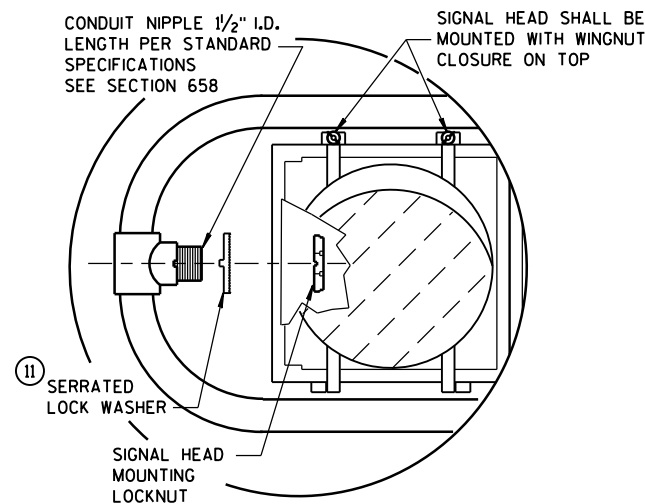
DATE

FHWA

/S/ Joanna L. Bush
STATE ELECTRICAL ENGINEER FOR HWYS

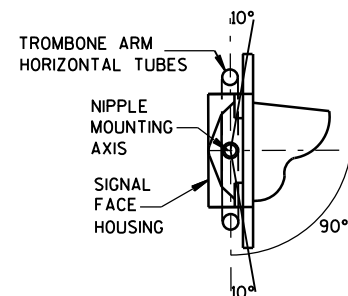


9E1 sheet a: Pole Mountings for Traffic Signals Type 2



HORIZONTAL SIGNAL HEAD MOUNTING DETAIL *

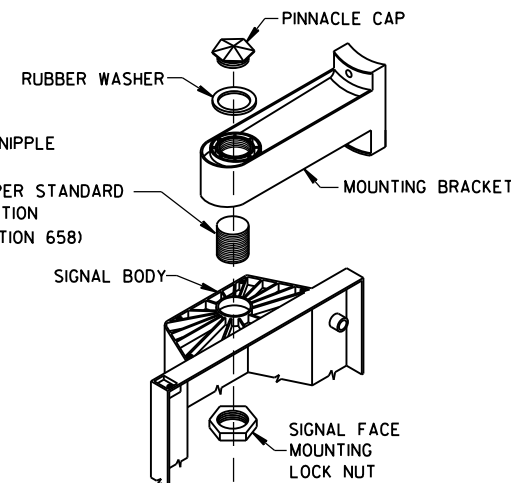
* SIGNAL HEAD ATTACHMENT ALSO APPLYS TO MOUNTING AT CROSS BAR



SECTION A-A

(10 DEGREES TILT REQUIREMENT OF FACE(S) IN THE TROMBONE MOUNTING)

CONDUIT NIPPLE
1/2" I.D.
LENGTH PER STANDARD
SPECIFICATION
(SEE SECTION 658)



**SIGNAL FACE MOUNTING DETAIL
(BANDED)**

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLES SHALL BE EITHER ALUMINUM OR GALVANIZED STEEL AS CALLED FOR IN THE CONTRACT.

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

A PULL WIRE/ROPE IN ACCORDANCE WITH STANDARD SPECIFICATION 652 SHALL BE INSTALLED IN EACH TROMBONE ARM RACEWAY DURING THE MANUFACTURING PROCESS.

TYPE 2 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063-T6 ALUMINUM ALLOY. SLEEVING INSIDE THE POLE IS NOT ACCEPTABLE.

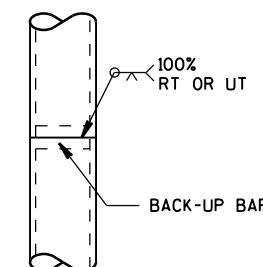
WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- 1 4" X 6" REINFORCED HANDHOLE & COVER ASSEMBLY WITH 2 (TWO) 1/4" X 3/4" - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- 2 SIGNAL FACE MOUNTING BRACKETS. MOUNT WITH CAP SCREWS AND BANDING. (SEE STANDARD SPECIFICATIONS - SEC. 658)
- 3 GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 1/4" HOLE IN POLE SHAFT FOR WIRING.
- 4 SECURELY MOUNT DULL BLACK POLYCARBONATE BACKPLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- 5 POLE MOUNTED SIGNAL FACES SHALL REQUIRE 10R MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACES.
- 6 CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- 7 MOUNTING BRACKET NIPPLES FOR THE SIGNAL FACE(S) SHALL BE 2 INCHES IN LENGTH AND 1/2 INCHES IN DIAMETER. (SEE STANDARD SPECIFICATION - SECTION 658).
- 8 VERTICAL STRUT (ADJUSTABLE), ONE (1) SET SCREW (1/4" X 3/4" LONG-20 TPI, STAINLESS STEEL, HEX HEAD) INTO EACH ARM MEMBER IF STRUT IS THE SLIDING TYPE.
- 9 FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- 10 SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND THE TRANSFORMER BASE.
- 11 USE SERRATED LOCK WASHERS WITH NOTCHES BETWEEN END TEE AND SIGNAL HEAD.

*MOUNTING HEIGHT LIMITATION DIMENSIONS OF THE TROMBONE MAST ARM WILL BE DEPENDENT UPON THE USE/NON-USE OF A TRANSFORMER BASE.

FOR MANUFACTURERS USE ONLY

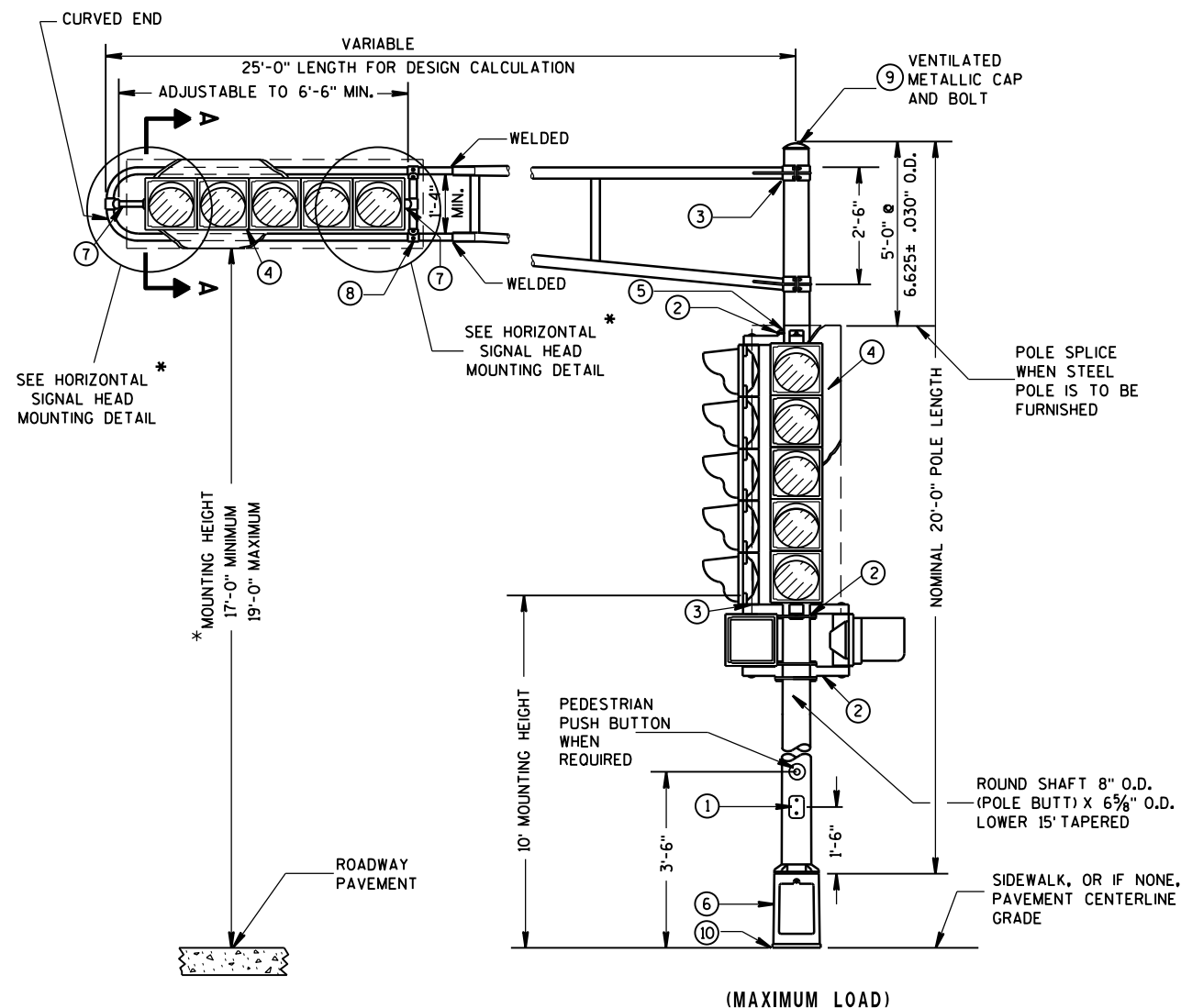
WELD TO BE 100% R.T. OR U.T. TESTED AS PER THE REQUIREMENTS OF AWS D 1.5-88. RECORDS OF COMPLIANCE OF SUCH TESTING SHALL BE FURNISHED TO THE OFFICE OF DESIGN/BRIDGE FOR VERIFICATION AND APPROVAL.



POLE SPLICE DETAIL

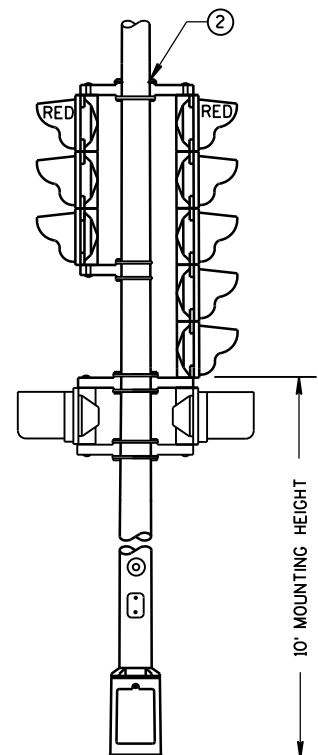
**POLE MOUNTINGS FOR
TRAFFIC SIGNALS
TYPE 2**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

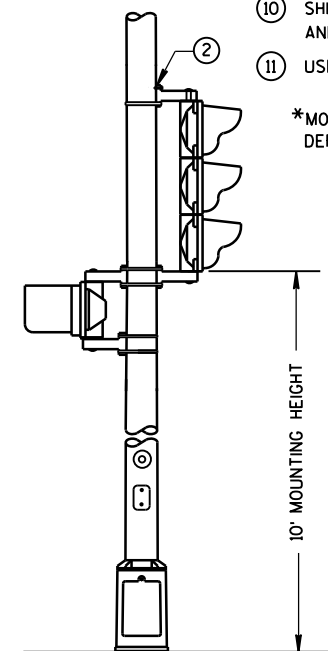


**TYPICAL MOUNTING OF BACK TO BACK
3 AND 5 SECTION SIGNAL FACES**

TYPE 2 POLE MOUNTING CONFIGURATION

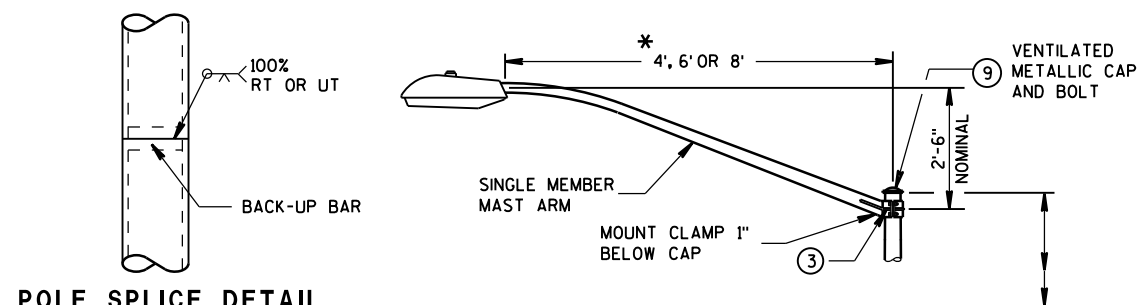


**TYPICAL MOUNTING OF 3 SECTION
SIGNAL FACE**



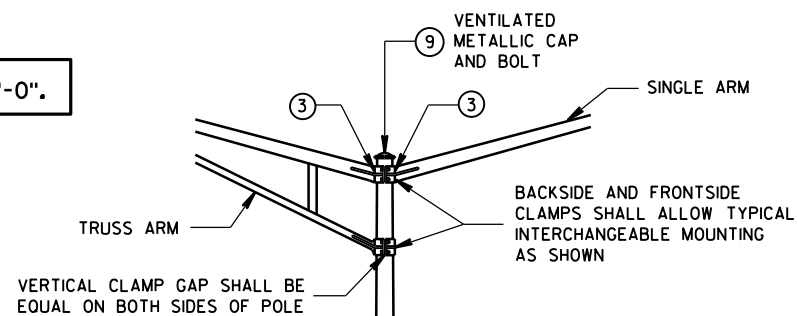
FOR MANUFACTURERS USE ONLY

WELD TO BE 100% R.T. OR U.T. TESTED AS PER THE REQUIREMENTS OF AWS D 1.5-88. RECORDS OF COMPLIANCE OF SUCH TESTING SHALL BE FURNISHED TO THE OFFICE OF DESIGN/BRIDGE FOR VERIFICATION AND APPROVAL.



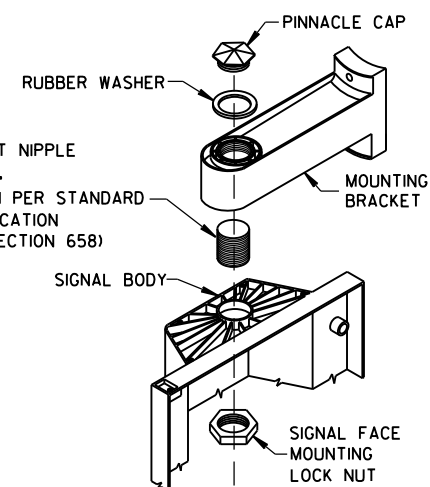
POLE SPLICE DETAIL

* RISE FOR 4' ARM SHALL BE 2'-0".

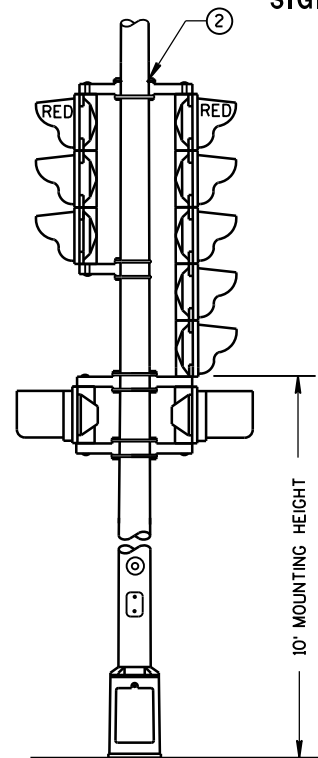


INTERCHANGEABLE MOUNTING DETAIL

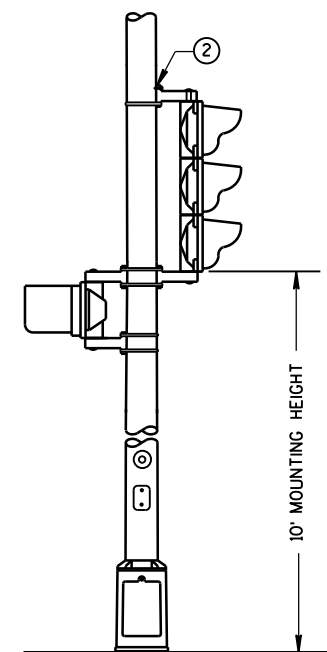
LUMINAIRE
WT. - 50 LBS.
EFFECTIVE PROJECTED
AREA FOR WIND
LOADING = 1.5 SQ. FT.



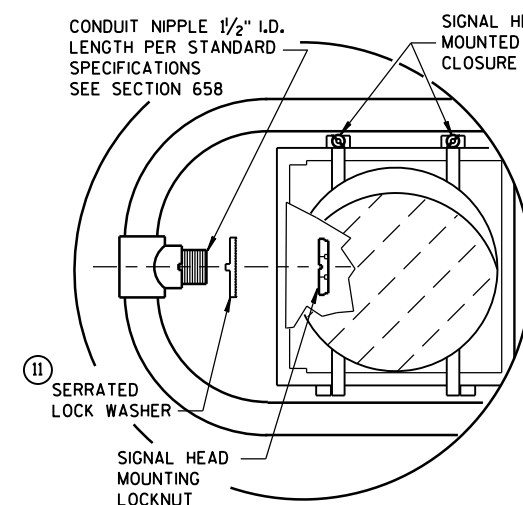
SIGNAL FACE MOUNTING DETAIL (BANDED)



TYPICAL MOUNTING OF BACK TO BACK 3 AND 5 SECTION SIGNAL FACES



TYPICAL MOUNTING OF 3 SECTION
SIGNAL FACE



HORIZONTAL SIGNAL HEAD MOUNTING DETAIL**

** SIGNAL HEAD ATTACHMENT ALSO APPLYS TO MOUNTING AT CROSS BAR

POLE MOUNTINGS FOR TRAFFIC SIGNALS AND LIGHTING UNITS, TYPE 3 (HEAVY DUTY)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS
DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL TYPE 3 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL.

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

A PULL WIRE/ROPE IN ACCORDANCE WITH STANDARD SPECIFICATION 652, SHALL BE INSTALLED IN EACH TROMBONE ARM RACEWAY DURING THE MANUFACTURING PROCESS.

THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 $\frac{3}{8}$ INCHES IN OUTSIDE DIAMETER, THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- ① 4" X 6" REINFORCED HANDHOLE & COVER ASSEMBLY WITH 2 (TWO) 1/4" X 3/4" - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- ② SIGNAL FACE MOUNTING BRACKETS, MOUNT WITH CAP SCREWS AND BANDING. (SEE STANDARD SPECIFICATIONS - SEC. 658)
- ③ GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- ④ SECURELY MOUNT DULL BLACK POLYCARBONATE BACKPLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- ⑤ POLE MOUNTED SIGNAL FACES SHALL REQUIRE 1 OR MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACE.
- ⑥ TYPE 3 POLE CONFIGURATIONS SHALL BE MOUNTED DIRECTLY TO THEIR CONCRETE BASES.
- ⑦ MOUNTING BRACKET NIPPLES FOR THE SIGNAL FACE(S) SHALL BE 2 INCHES IN LENGTH AND 1/2 INCHES IN DIAMETER. (SEE STANDARD SPECIFICATION - SECTION 658)
- ⑧ VERTICAL STRUT (ADJUSTABLE), ONE (1) SET SCREW (1/4 " X 3/4" -20 TPI, STAINLESS STEEL, HEX HEAD) INTO EACH ARM MEMBER IF STRUT IS THE SLIDING TYPE.
- ⑨ FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑩ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND POLE.
- ⑪ USE SERRATED LOCK WASHERS WITH NOTCHES BETWEEN END TEE AND SIGNAL HEAD.

6

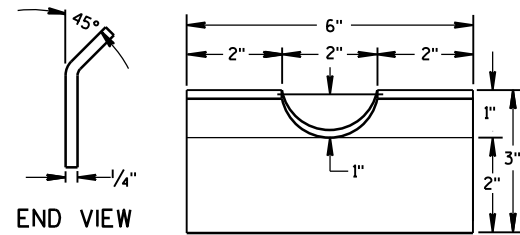
16

S.D.D. 9 E 1-12b

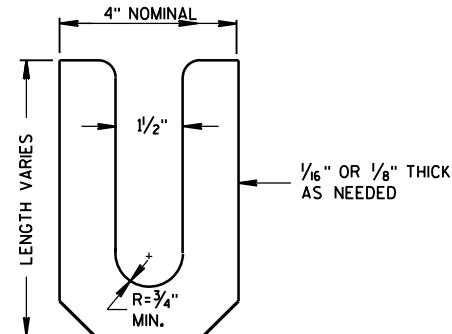
S.D.D. 9 E 1-12b



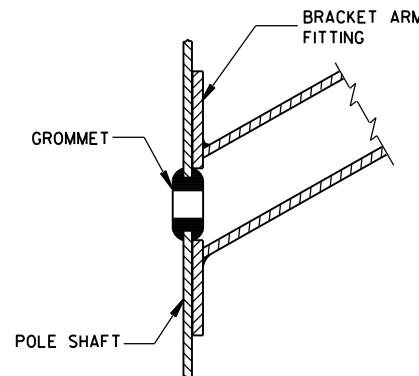
9E1 sheet g: Hardware Details for Pole Mountings



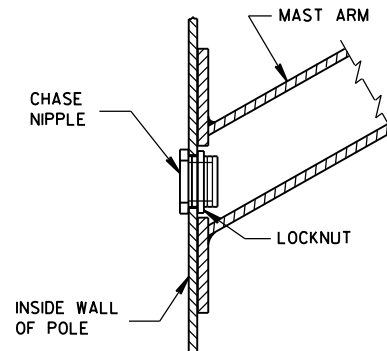
FRONT VIEW
RECTANGULAR CLAMP SHIM
(4 TO A SET)



LEVELING SHIM
SHALL BE ALUMINUM



TYPICAL APPLICATION OF
GROMMET IN POLE SHAFT

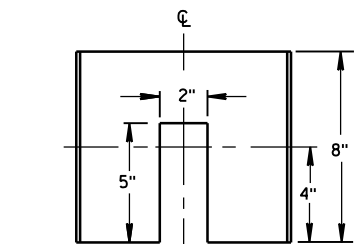
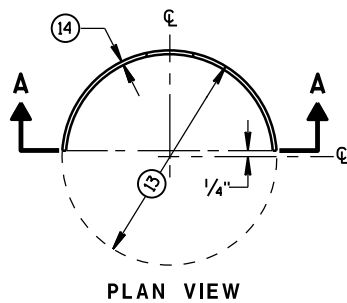


TYPICAL APPLICATION OF
CHASE NIPPLE IN POLE SHAFT

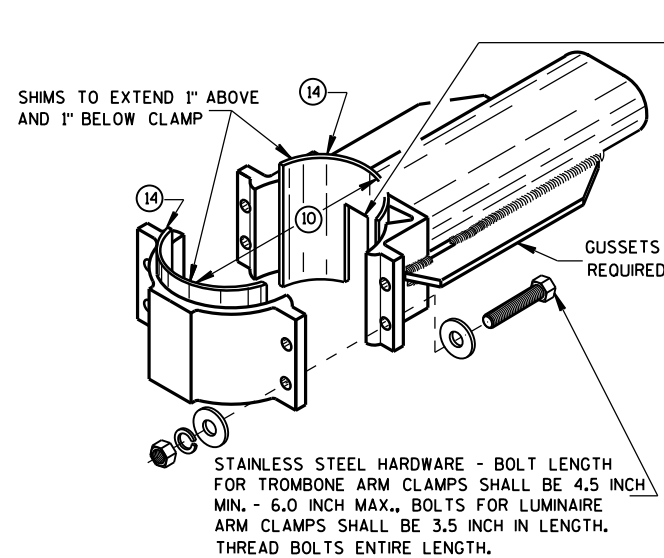
GENERAL NOTES

CLAMP BOLT-NUT TIGHTENING TORQUE SHALL BE INDICATED BY INDENT STAMPING (1/2 INCH NUMERALS AND LETTERS) OR WEATHERPROOF PRINTING ON THE INSIDE OF THE CLAMP THAT IS WELDED TO THE ARM MEMBER.

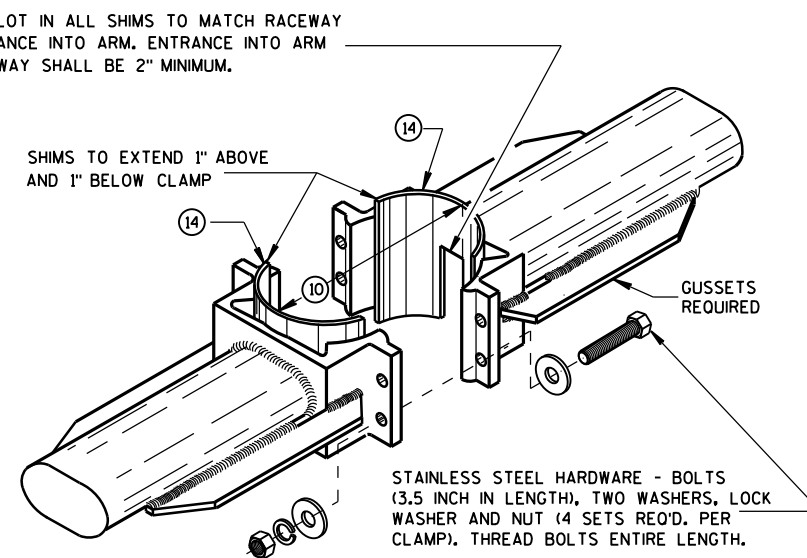
- 10 4.5" I.D. FOR LUMINAIRE MAST ARM CLAMP.
6.625" I.D. FOR TROMBONE MAST ARM CLAMP.
- 11 INDIVIDUAL BASE PLATE ANCHOR ROD COVERS. (4 REQUIRED)
- 12 BASE PLATE SLOTTED TO ACCEPT 11" THROUGH 12" BOLT
CIRCLE USING 1" DIAMETER ANCHOR RODS.
- 13 OUTSIDE SHIM DIAMETER - (4.5" O.D. FOR LUMINAIRE MAST ARM)
(6.625" O.D. FOR TROMBONE MAST ARM)
- 14 VARIABLE SHIM THICKNESS - (0.10", 0.25", 0.35", 0.53" OR 0.70")
SHIM THICKNESS FOR TROMBONE MAST ARMS MAY BE TYPICALLY 0.25", 0.35",
0.53" OR 0.70".
SHIM THICKNESS FOR LUMINAIRE MAST ARMS MAY BE TYPICALLY 0.10",
0.25" OR 0.35".
SHIM MATERIAL SHALL BE ALUMINUM ALLOY.
SHIM THICKNESS SHALL BE IMPRESSED INTO EACH SHIM. NUMERALS
SHALL BE 1/4" HIGH AND LEGIBLE.
THE CONTRACTOR SHALL SUBMIT TWO COPIES OF ALL SHIM SHOP DRAWINGS
TO THE ENGINEER FOR APPROVAL.
- 15 LEVELING SHIMS, DESIGNED FOR THE PURPOSE, SHALL BE USED WHEN PLUMBING
POLES. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT
ACCEPTABLE. LEVELING SHIMS SHALL BE USED ONLY BETWEEN THE TOP OF THE
CONCRETE BASE AND A METALLIC BASE PLATE.
SHIMS SHALL BE LONG ENOUGH AND WIDE ENOUGH TO COMPLETELY COVER THE
AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.



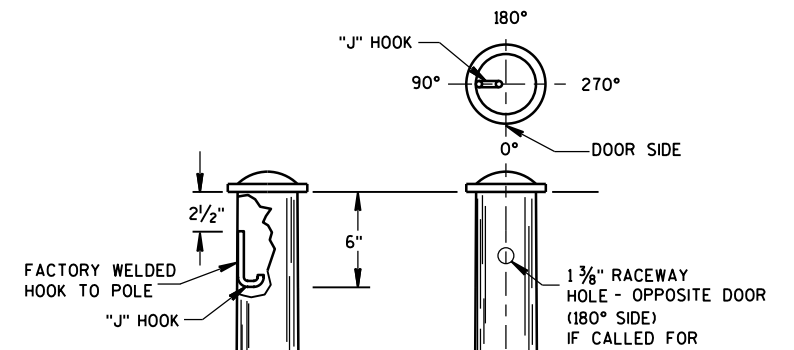
SECTION A-A
CIRCULAR CLAMP SHIM
(2 TO A SET)



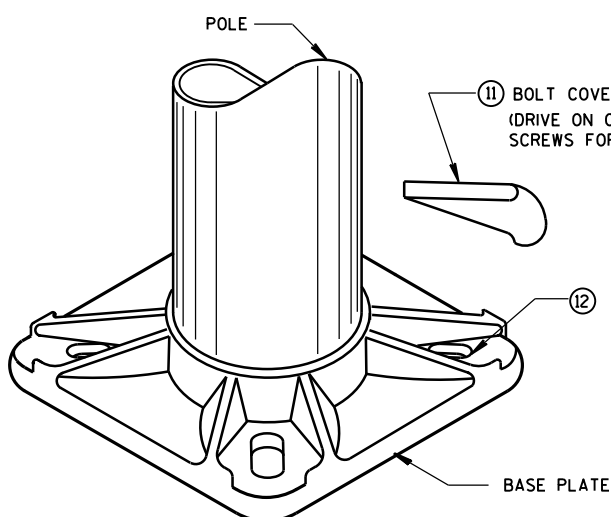
TYPICAL TROMBONE MAST ARM AND SINGLE
LUMINAIRE MAST ARM MOUNTING CLAMP



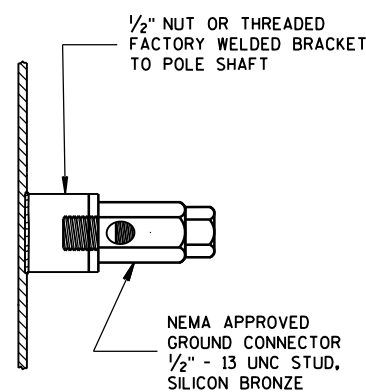
TYPICAL LUMINAIRE MAST ARM
(DOUBLE) MOUNTING BRACKETS



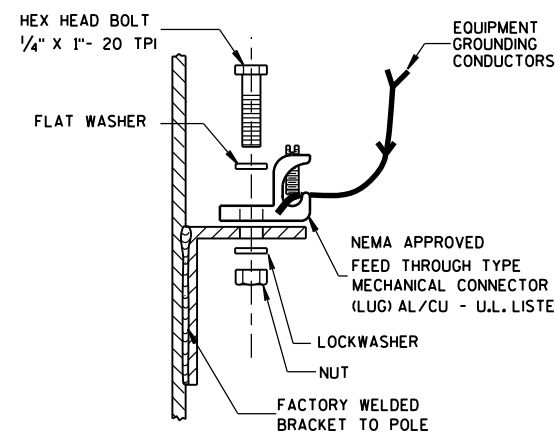
TYPICAL "J" HOOK LOCATION



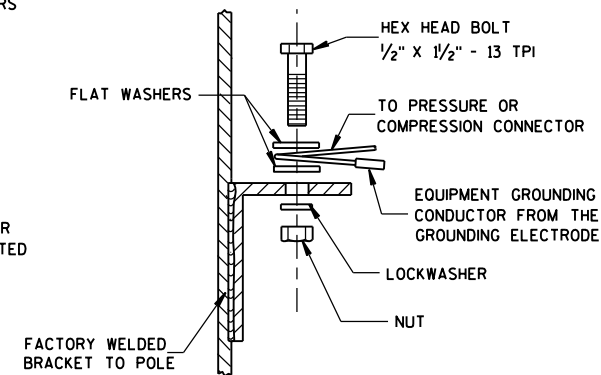
BASE PLATE



NEMA APPROVED
GROUND CONNECTOR
1/2" - 13 UNC STUD,
SILICON BRONZE



TYPICAL GROUNDING CONNECTIONS
NUT, BOLT AND WASHERS SHALL
BE STAINLESS STEEL



HARDWARE DETAILS FOR POLE MOUNTINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
2/7/2013
DATE
/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER
FHWA

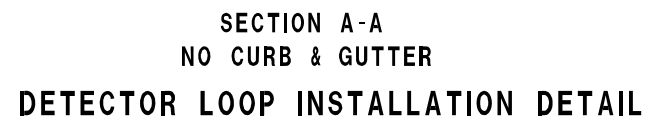
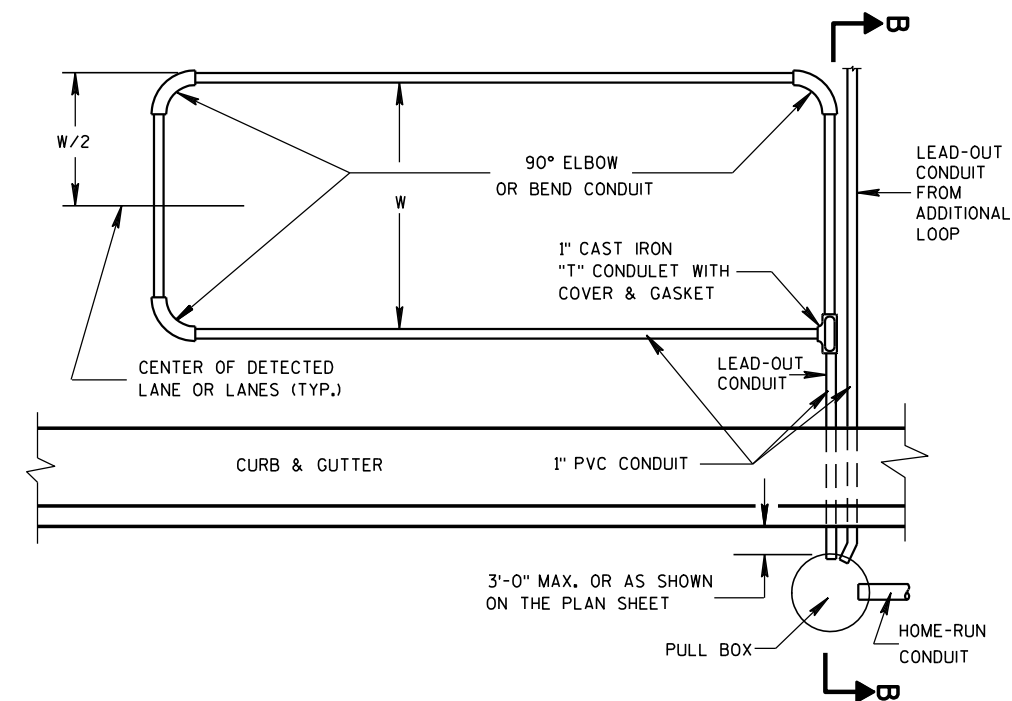


Diagram illustrating the layout of conduits and aggregate shoulder for a typical lane or lanes. The diagram shows a cross-section of the road structure with the following components and labels:

- 90° ELBOW OR BEND CONDUIT**: Located at the top of the conduit assembly.
- 1" CAST IRON "T" CONDULET WITH COVER & GASKET**: The main conduit assembly.
- 1" PVC CONDUIT**: The conduit assembly shown in cross-section.
- CRUSHED AGGREGATE SHOULDER**: The shoulder material shown in cross-section.
- 3'-0" MAX. OR AS SHOWN ON THE PLAN SHEET**: Dimension indicating the width of the shoulder.
- PULL BOX**: A circular structure at the bottom of the conduit assembly.
- HOME-RUN CONDUIT**: A conduit connected to the pull box.
- LEAD-OUT CONDUIT FROM ADDITIONAL LOOP**: A conduit entering from the left.
- LEAD-OUT CONDUIT**: A conduit entering from the left.
- CENTER OF DETECTED LANE OR LANES (TYP.)**: A vertical line indicating the center of the lane.
- W**: Width of the lane.
- W/2**: Half the width of the lane.

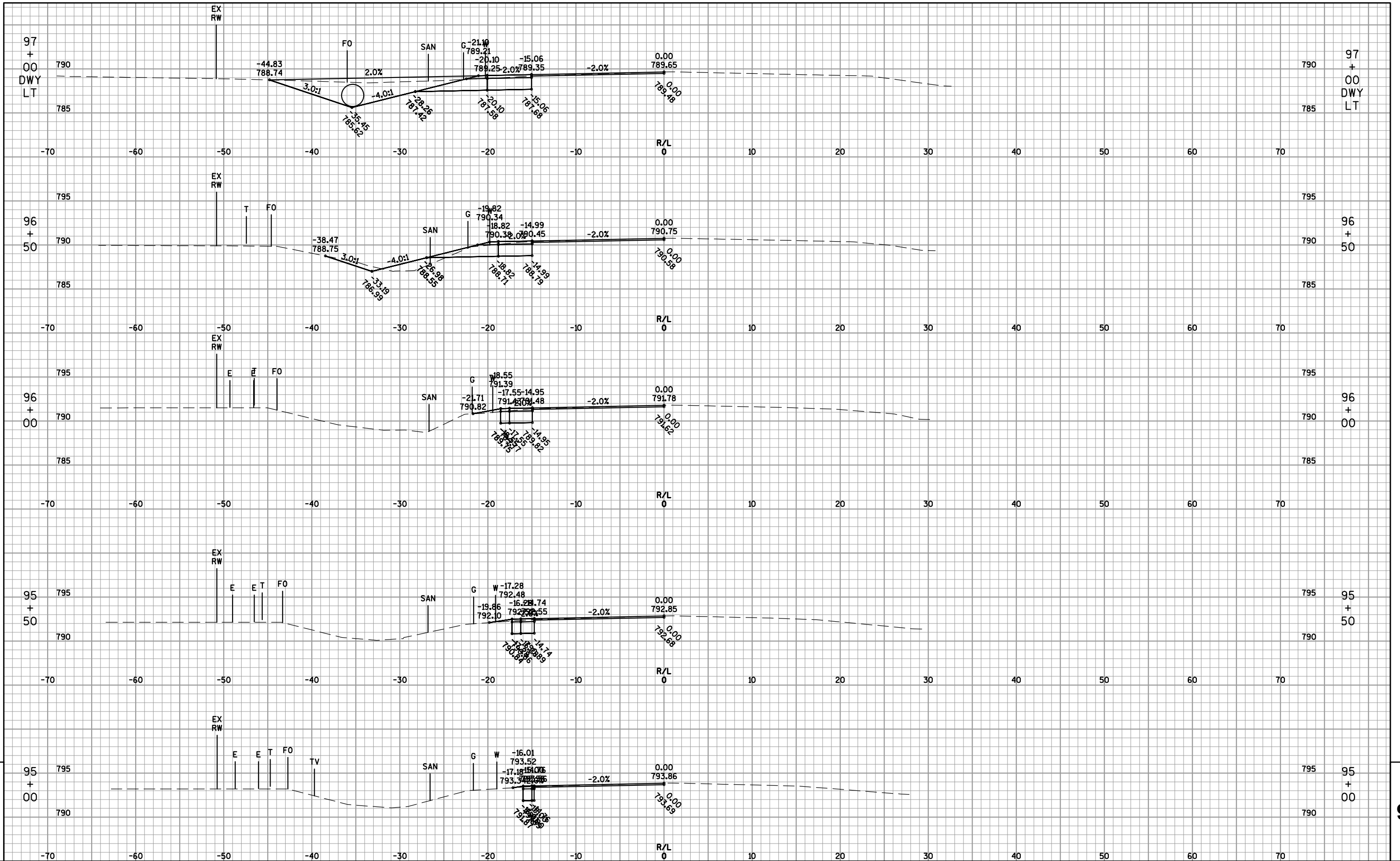
TYPICAL PLAN OF LOOP DETECTOR

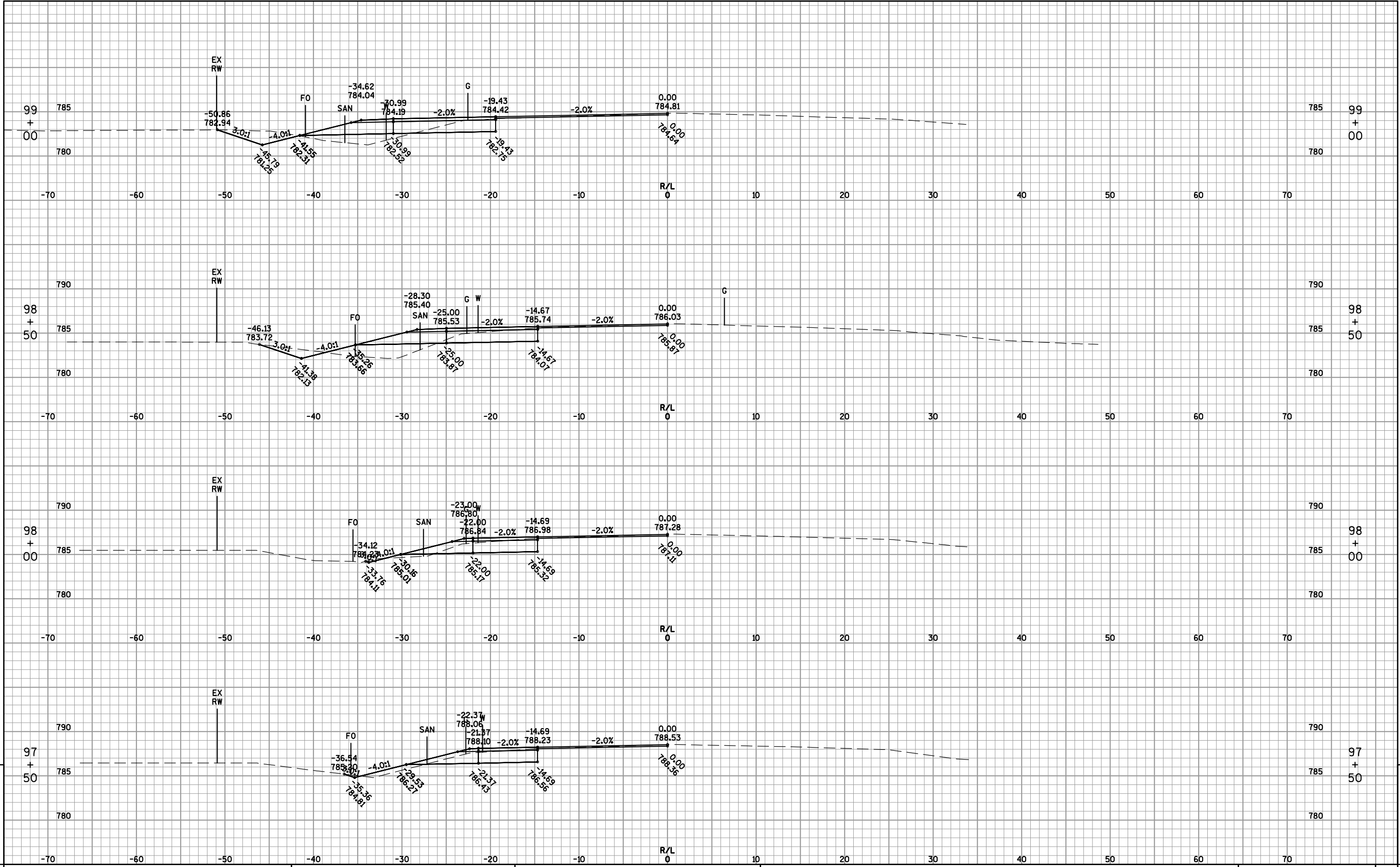
DRIVE A 1½" MAX. PK NAIL INTO THE NEW ASPHALTIC PAVEMENT AND DIRECTLY ABOVE THE CONDULET AFTER THE FINAL LAYER OF NEW ASPHALTIC PAVEMENT IS COMPLETELY INSTALLED, IF REQUIRED BY THE DISTRICT TRAFFIC SECTION.

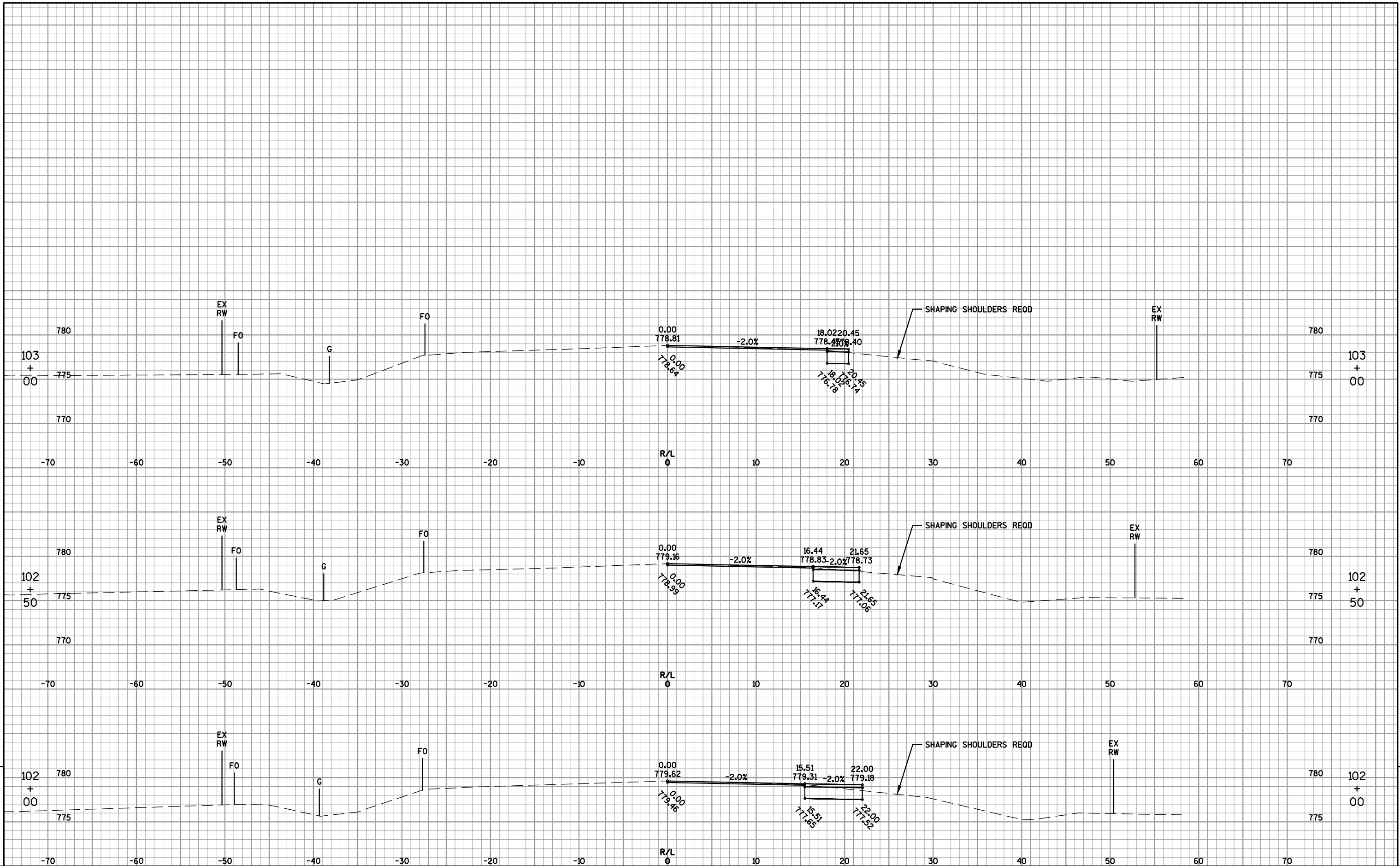


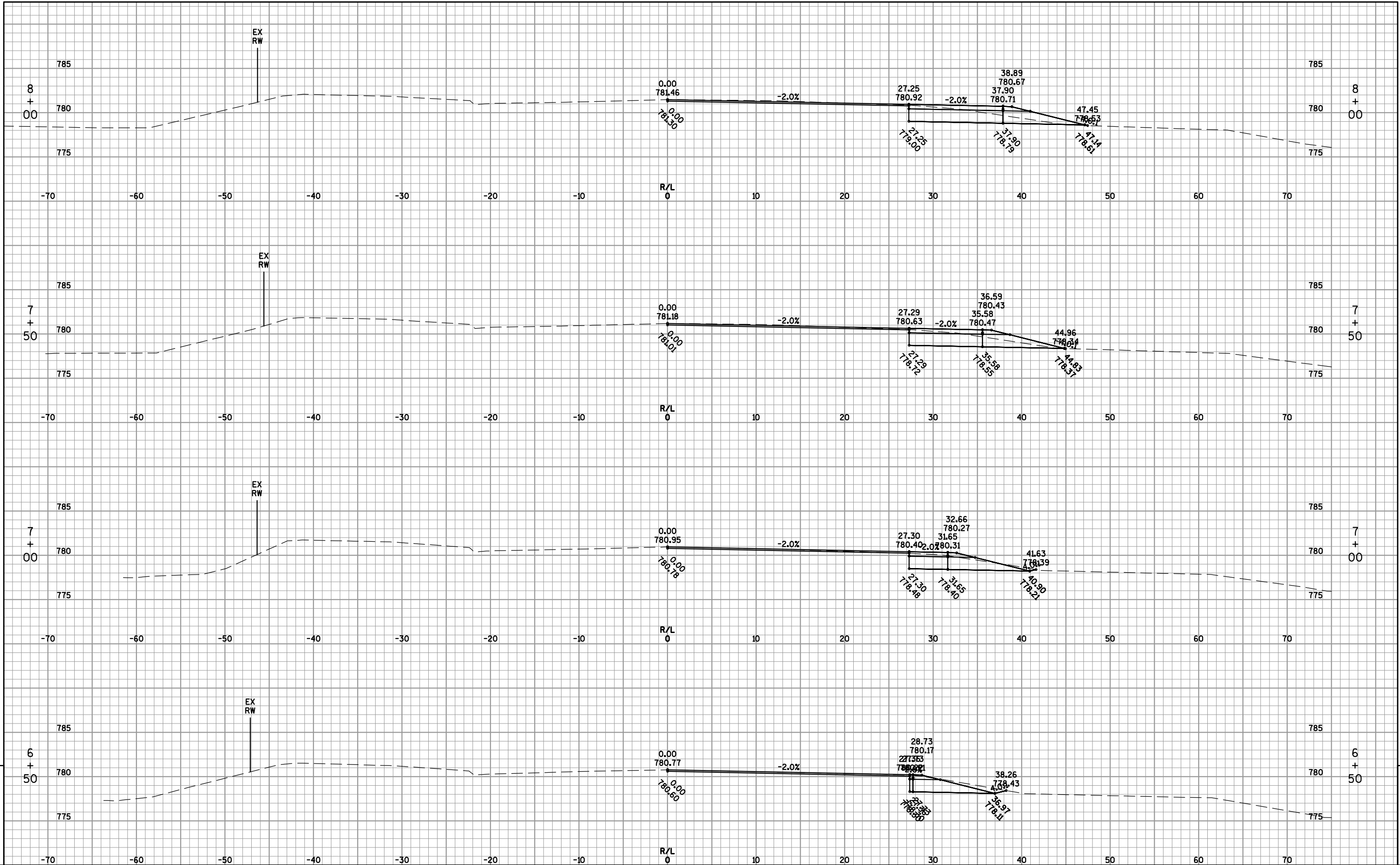
TYPICAL PLAN OF LOOP DETECTOR

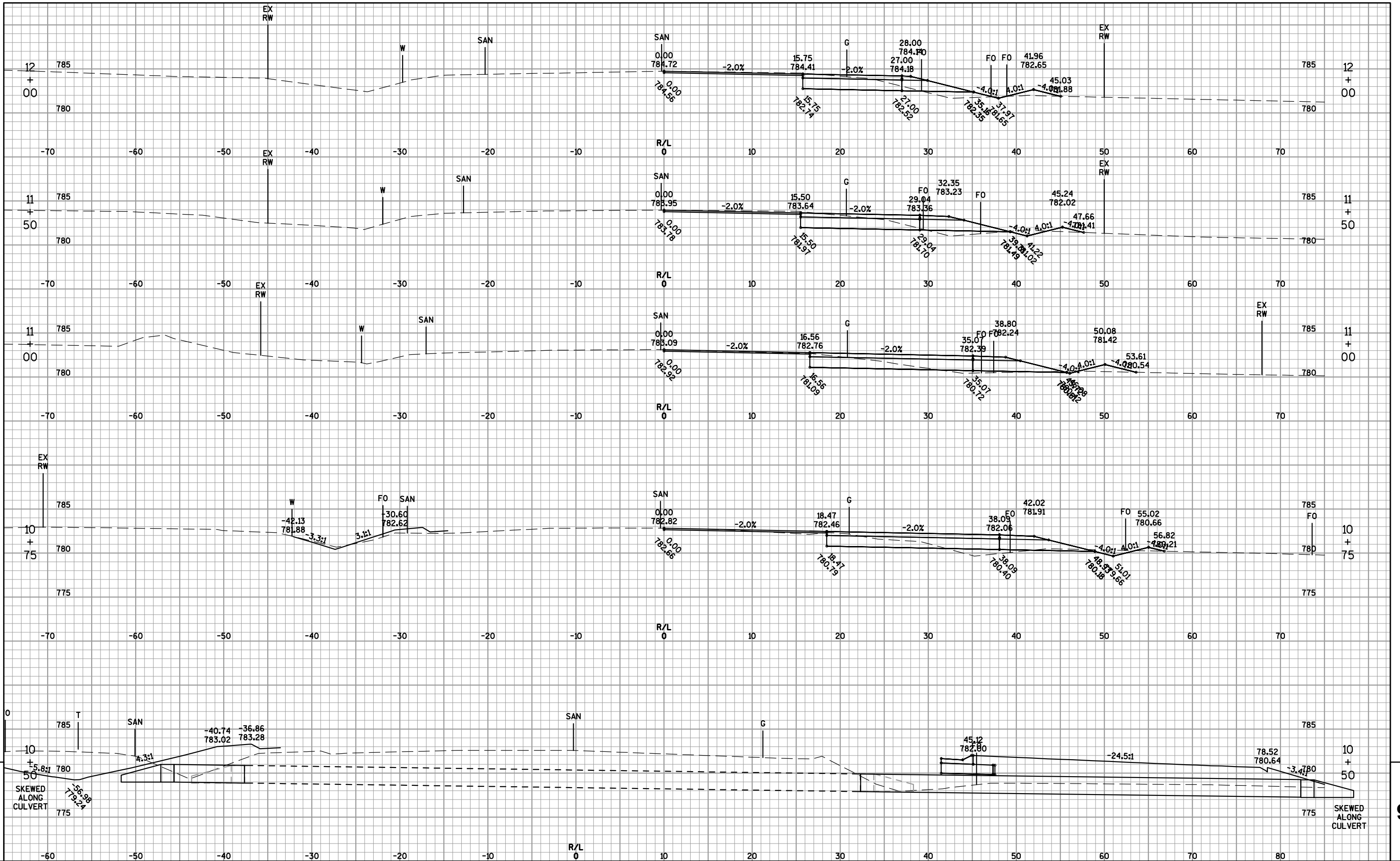
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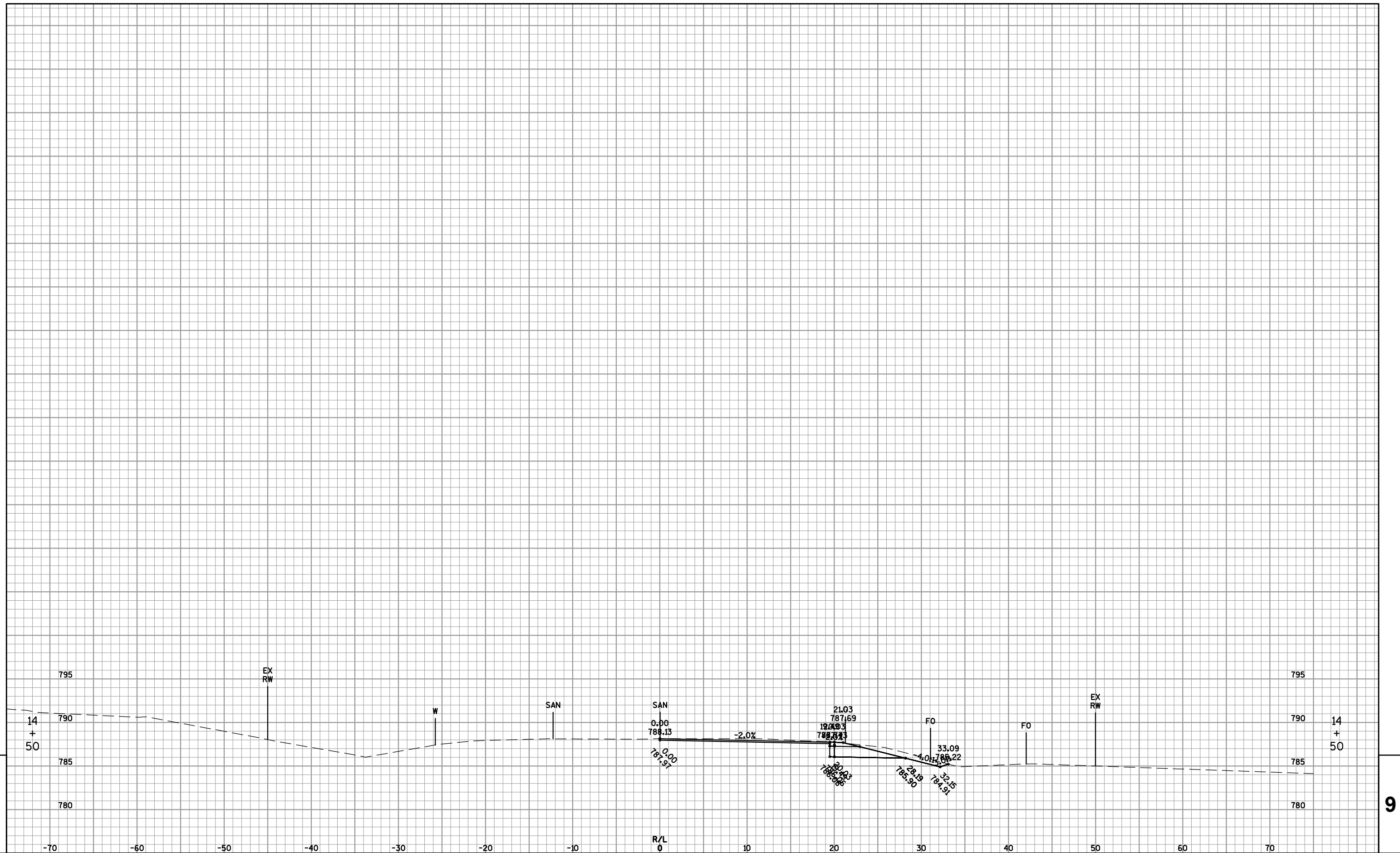












EPlans Preliminary Sheet Numbering Tool

Notes

- Acrobat 5 or higher is required to Insert Preliminary Sheet Numbers.
- The Bureau of Highway Construction Plan Examiner places sheet numbers in the final plan.
- This sheet is for placing preliminary sheet numbers with a “PRE_” prefix.
- If a plan contains multiple projects, number each plan individually.
- Leave this sheet in the plan.

TO ADD PRELIMINARY SHEET NUMBERS

- 1. Insert this sheet at the end of the plan**
 - a. With the plan open in Acrobat, select Document > Insert Pages.
 - b. In the Select File to Insert dialog box, select this file (Preliminary_Sheet_Numbers.pdf)
 - c. In the Insert dialog box, choose After for Location and Last page for Page.
 - d. Click OK.
- 2. Click the Place Preliminary Sheet Numbers button**
 - a. Go to the last sheet of the plan.
 - b. Click the Place Preliminary Sheet Numbers button once.
(The preliminary sheet number appears in the bottom right corner of the sheets.
The number should match the page number in the Acrobat Status bar).
- 3. Re-Save the PDF**
 - a. Select File > Save As and save the PDF.

TO REMOVE PRELIMINARY SHEET NUMBERS

STARTING PAGE NUMBER