

E-11

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

FREEDOM VILLAGE STREETS

(C.T.H. "S" AND C.T.H. "E")

C.T.H. "E"

OUTAGAMIE COUNTY

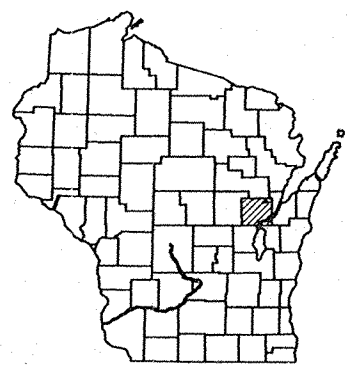
STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
6529-03-71	STP 1091(2)	1

"AS BUILT"

INDEX OF SHEETS

Sheet No.	Title
1	
2-2.3	Typical Sections and Details
3#3.1	Estimate of Quantities
3A#3B	Miscellaneous Quantities
4	Right of Way Plot
5-5.15	Plan and Profile (Includes Erosion Control Plan)
6-6.11	Standard Detail Drawings
	Sign Plates
	Structure Plans
	Computer Earthwork Data
	Cross Sections

TOTAL SHEETS = 38



STATE PROJECT NUMBER
6529-03-71

AS BUILT PLAN NO. _____
 SUPERVISOR RALPH FORSETH
 RESIDENT SCOTT BROSTEAD (AYRES)
 CONTRACTOR SOMMERS CONST. CO. INC.
 COMPLETED 11-07-95

DESIGN DESIGNATION

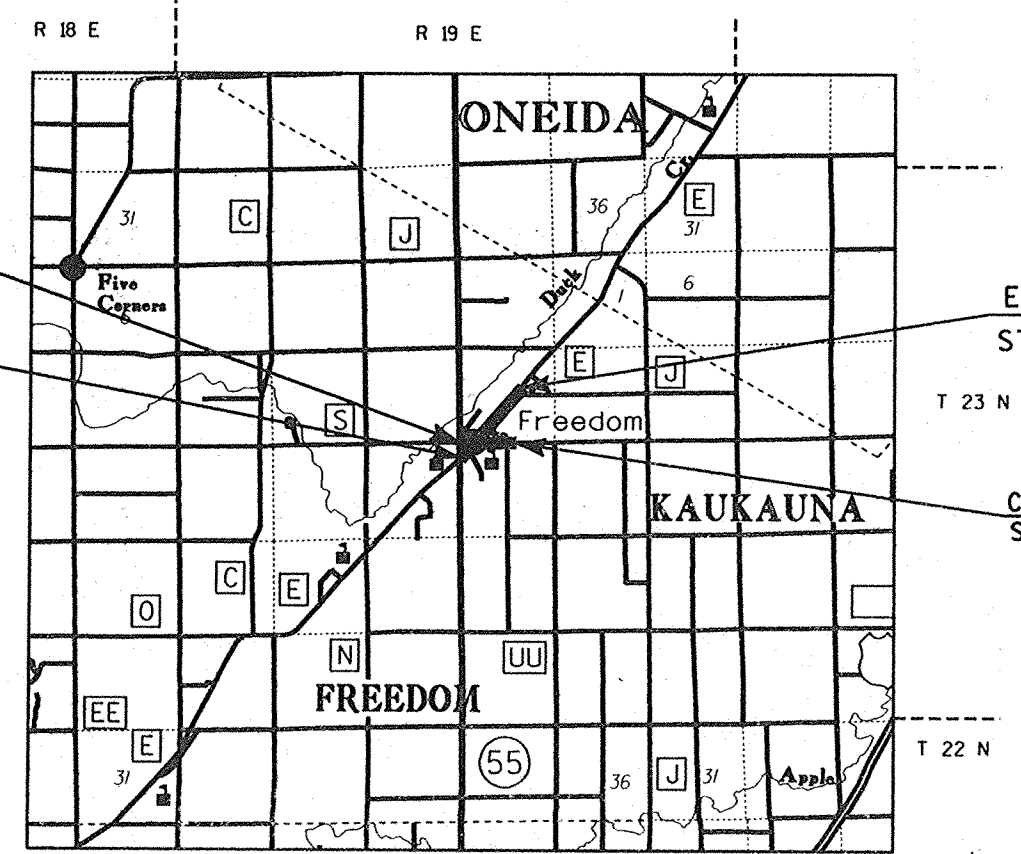
A.D.T. (1994)	=	2,565
A.D.T. (2014)	=	3,130
D.H.V. (2014)	=	410
D.	=	50%-50%
T.	=	6%
V.	=	35 M.P.H.
ESALS	=	306,600

CONSTRUCTION LIMITS
STA. 36+56.88 C.T.H. "S"

BEGIN PROJECT
STA. 46+80 C.T.H. "E"
X = 2,446,800 (± 100')
Y = 205,650 (± 100')

END PROJECT
STA. 88+50 C.T.H. "E"

CONSTRUCTION LIMITS
STA. 63+68.00 C.T.H. "S"



LAYOUT SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = C.T.H. "E" = 0.790 MILES

CONVENTIONAL SIGNS

COUNTY LINE		COMBUSTIBLE FLUIDS (UNDER PRESSURE)	
CORPORATE LIMITS		UNDERGROUND UTILITIES	
PROPERTY LINE		GAS	
LOT LINE		ELECTRIC	
LIMITED HIGHWAY EASEMENT		TELEPHONE	
EXISTING RIGHT OF WAY		SERVICE PEDESTAL	
NEW RIGHT OF WAY		CABLE MARKER	
REFERENCE LINE		POWER POLE	
SLOPE INTERCEPT		TELEPHONE POLE	
ORIGINAL GROUND		RAILROADS	
MARSH OR ROCK PROFILE		MARSH	
CULVERT IN PLACE		WOODED AREA	
CULVERT REQUIRED		SILT FENCE	
CULVERT REQUIRED (Profile)			

ACCEPTED FOR
COUNTY of OUTAGAMIE

DATE 12/5/94 Maha...
COUNTY HIGHWAY COMMISSIONER

PLANS PREPARED BY
AYRES ASSOCIATES
Engineers/Architects
Scientists/Photogrammetrists
Drew Ayres & Associates Inc.
Green Bay, Wisconsin

RONALD J. HERKE
COUNTY ENGINEER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	AYRES ASSOCIATES
Designer	AYRES ASSOCIATES
District Examiner	D.H. CARLSON
District Supervisor	J.C. LAMERS
Project Development Engineer	
C.O. Plan Examiner	E.N. BENISCH

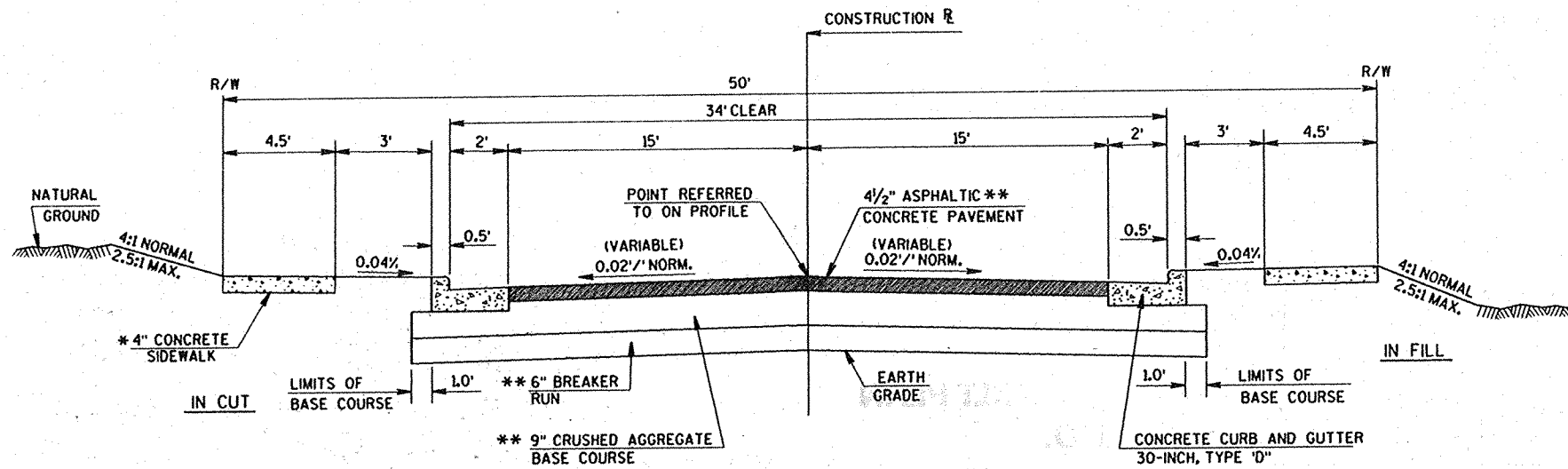
APPROVED FOR DISTRICT OFFICE

DATE: 1/5/95 James...

ALL COORDINATES SHOWN ON THIS PLAN ARE SCALED FROM U.S.G.S. TOPOGRAPHIC MAP, FREEDOM, WI., 7.5 MINUTE QUADRANGLE, CENTRAL ZONE, FOR IDENTIFICATION ONLY.

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E-11



TYPICAL SECTION FOR C.T.H. "S" AND C.T.H. "E"

*-NOT PART OF THIS CONTRACT
 **-PRODUCING THIS CONTRACT

GENERAL NOTES

INLET AND DISCHARGE ELEVATIONS FOR DRAINAGE STRUCTURES SHOWN ON THE PLAN SHEETS ARE APPROXIMATE AND SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD. THE EXACT LOCATION AND LIMITS OF PRIVATE ENTRANCES SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

ALL DISTANCES SHOWN ON THIS PLAN ARE GROUND DISTANCE. BEARINGS SHOWN ON THIS PLAN ARE MAGNETIC BEARINGS TO THE NEAREST SECOND. CURVE DATA IS BASED ON ARC DEFINITION.

ALL TIES ON THIS PLAN ARE HORIZONTAL UNLESS DESCRIBED OTHERWISE.

CURB HEIGHTS AT THE END OF CURB AND GUTTER SHALL BE TAPERED FROM 0 INCHES TO 6 INCHES IN 6 FEET, UNLESS OTHERWISE NOTED.

THE LOCATION OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

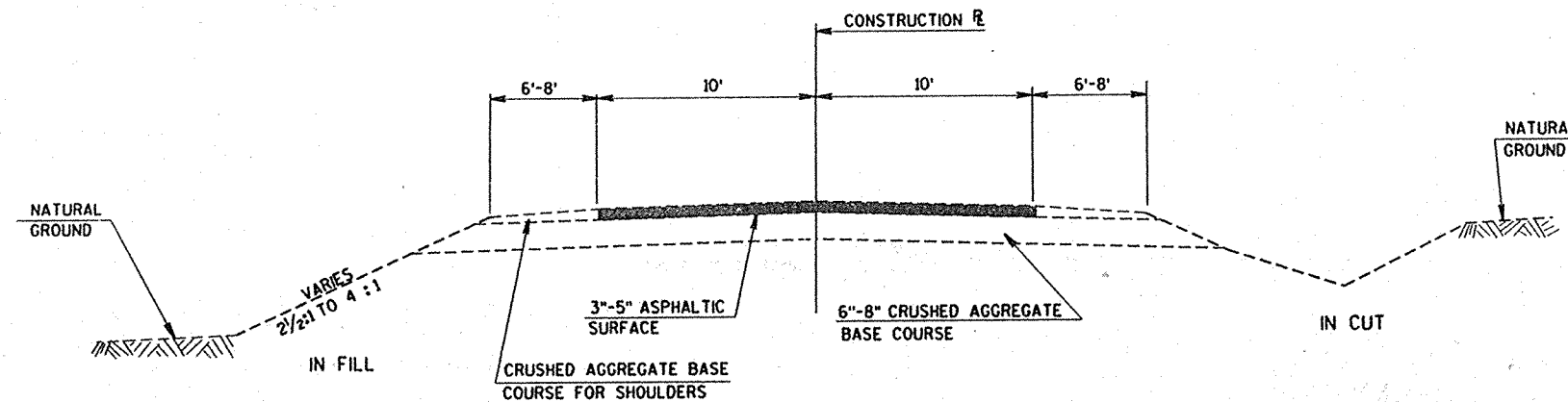
ALL RADII SHOWN ARE TO THE FACE OF CURB, UNLESS OTHERWISE NOTED.

CURB CUTS FOR HANDICAPPED RAMPS SHALL BE PROVIDED IN ALL QUADRANTS OF EACH INTERSECTION FOR FUTURE CONSTRUCTION OF SIDEWALK.

THE WIDTH OF THE ROADWAY AS SHOWN ON THE PLAN AND PROFILE SHEETS IS NOT TO SCALE.

RUNOFF COEFFICIENT FOR DRAINAGE CAN BE FOUND ON FIGURE 2 CHAPTER 10, FDM. RUNOFF COEFFICIENT FOR THIS PROJECT; EXISTING PAVEMENT 0.80, NEW PAVEMENT 0.80. TOTAL PROJECT AREA 7.9 ACRES. TOTAL AREA DISTURBED 7.9 ACRES.

ALL WORK TO DRIVEWAYS AND SIDEWALK BEHIND THE CURB AND GUTTER WILL BE DONE BY OTHERS.



EXISTING TYPICAL SECTION FOR C.T.H. "S" AND C.T.H. "E"

UTILITIES

WISCONSIN ELECTRIC POWER COMPANY
 800 SOUTH LYNNDALE
 P.O. BOX 1699
 APPLETON, WISCONSIN 54914
 ATTENTION: MR. JIM JACOBS

AMERITECH
 221 WEST WASHINGTON ST.
 P.O. BOX 2159
 APPLETON, WISCONSIN 54913
 ATTENTION: MR. JOHN STUMPF

FREEDOM SANITARY DISTRICT NO. 1
 P.O. BOX 1014
 FREEDOM, WISCONSIN 54131
 ATTENTION: MR. MARK KERKHOFF

TELEPHONE 1-414-735-0705

TELEPHONE 1-414-735-3250

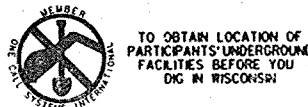
TELEPHONE 1-414-788-5763

D.N.R. AREA LIAISON
 WISCONSIN DEPARTMENT OF NATURAL RESOURCES
 P.O. BOX 10448
 1125 N. MILITARY AVE.
 GREEN BAY, WISCONSIN 54307-0448
 ATTENTION: KELLY O'CONNOR

TELEPHONE 1-414-492-5809

WISCONSIN GAS COMPANY
 1921 SOUTH 8th STREET
 P.O. BOX 789
 WISCONSIN RAPIDS, WISCONSIN 54494
 ATTENTION: MR. DENNIS CHERNEY

TELEPHONE 1-715-432-2700

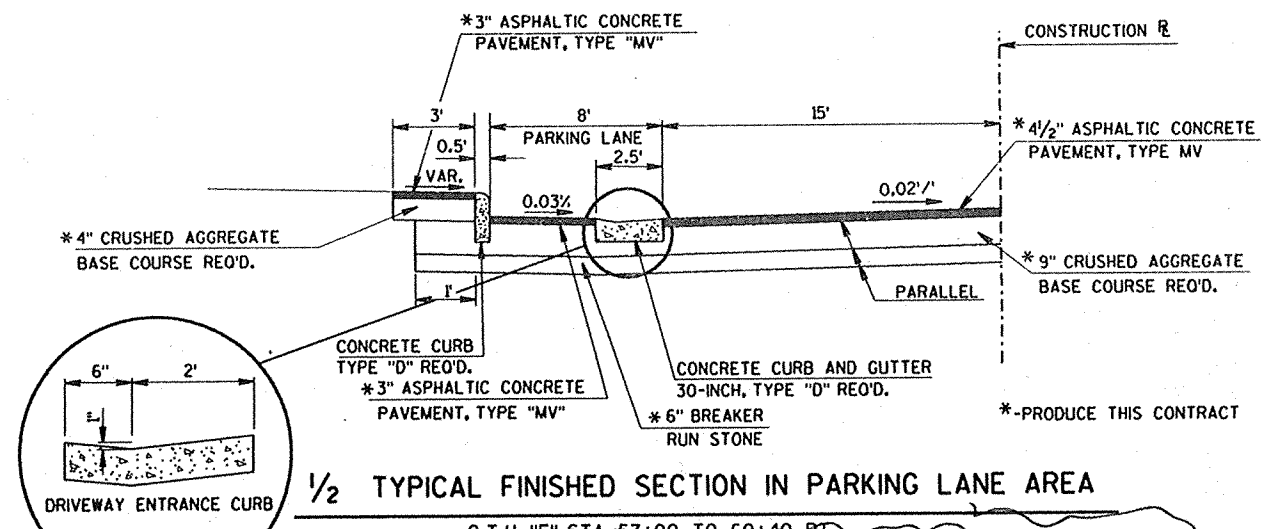


CALL DIGGERS HOTLINE
 1-800-242-8511
 TOLL FREE
 TELEFAX (414) 259-0947
 TDD (FOR HEARING IMPAIRED) 1-800-542-2289
 WIS. STATUTE 182.0175 (1974)
 REQUIRES MIN. OF 3 WORK DAYS
 NOTICE BEFORE YOU EXCAVATE.

STANDARD DETAIL DRAWINGS

- 8A5-10a,b INLET COVERS
- 8A5-10d INLET AND MANHOLE COVERS
- 8B6-3 MANHOLES, TYPE 1
- 8B7-3 MANHOLES, TYPE 2 AND 3
- 8C1-5 INLETS, TYPE 1,2,3, AND 4
- 8D1-11 CONCRETE CURB, CONCRETE CURB AND GUTTER, AND PAVEMENT TIES
- 8D4-3 CONCRETE SURFACE DRAIN AND ASPHALTIC FLUME
- 8D5-8 CURB RAMPS
- 8E9-4 SILT FENCE
- 8F1-11 APRON ENDWALLS FOR CULVERT PIPE
- 8F2-1 APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE

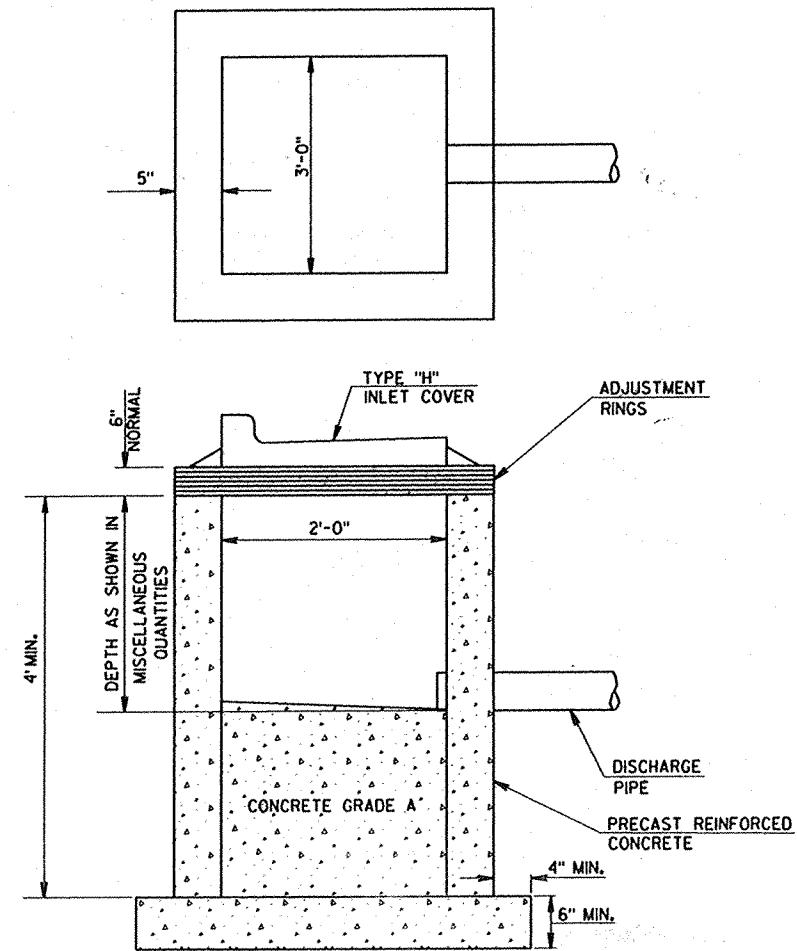
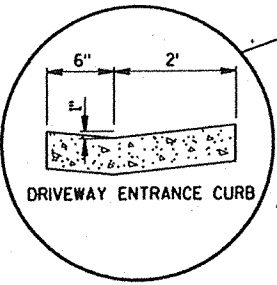
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 LEVELS ON *



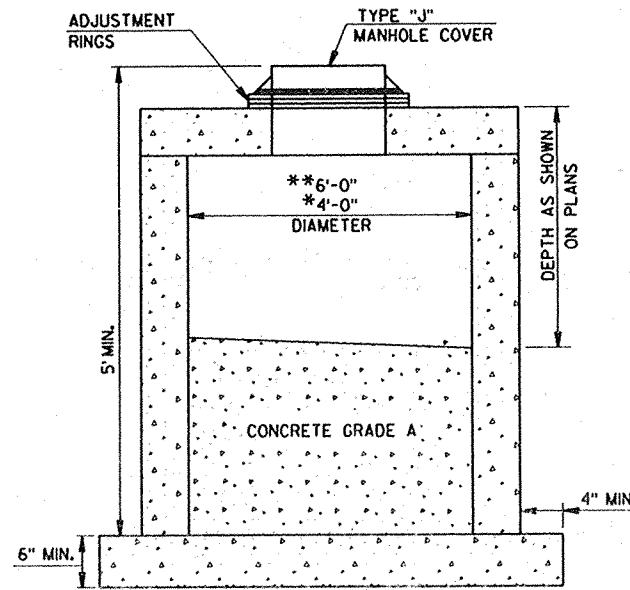
$\frac{1}{2}$ TYPICAL FINISHED SECTION IN PARKING LANE AREA

C.T.H. "E" STA. 57+90 TO 60+40 RT.

Not Constructed per Out. Co. Wary Dept.



INLET, TYPE 3



MANHOLE

- * TYPE 1
- ** TYPE 2

DESIGN FILE IS: f:\cgon\5024cd\01\tdgn DGN LEVELS ON = 1-63

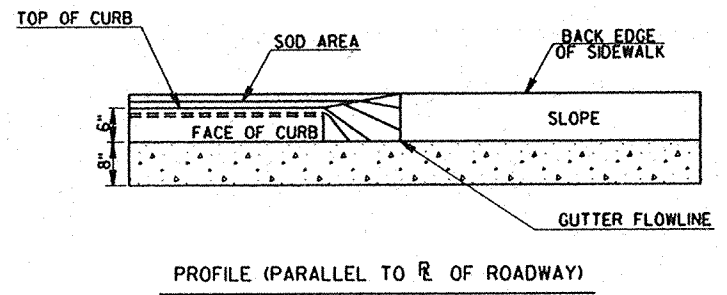
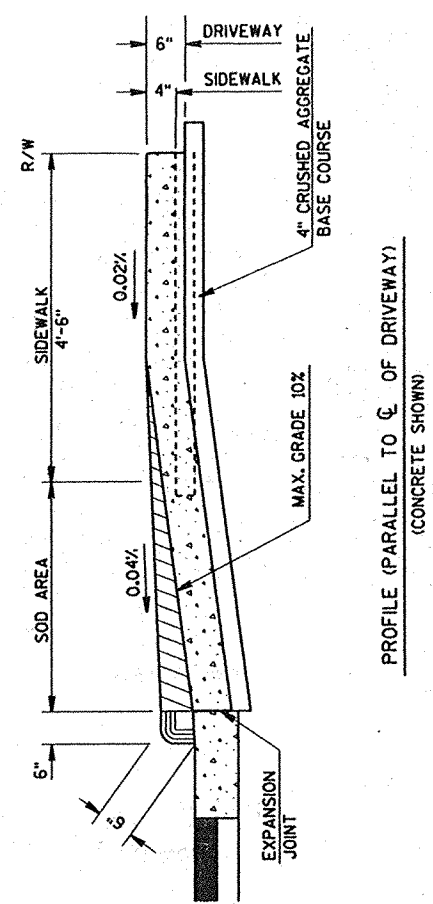
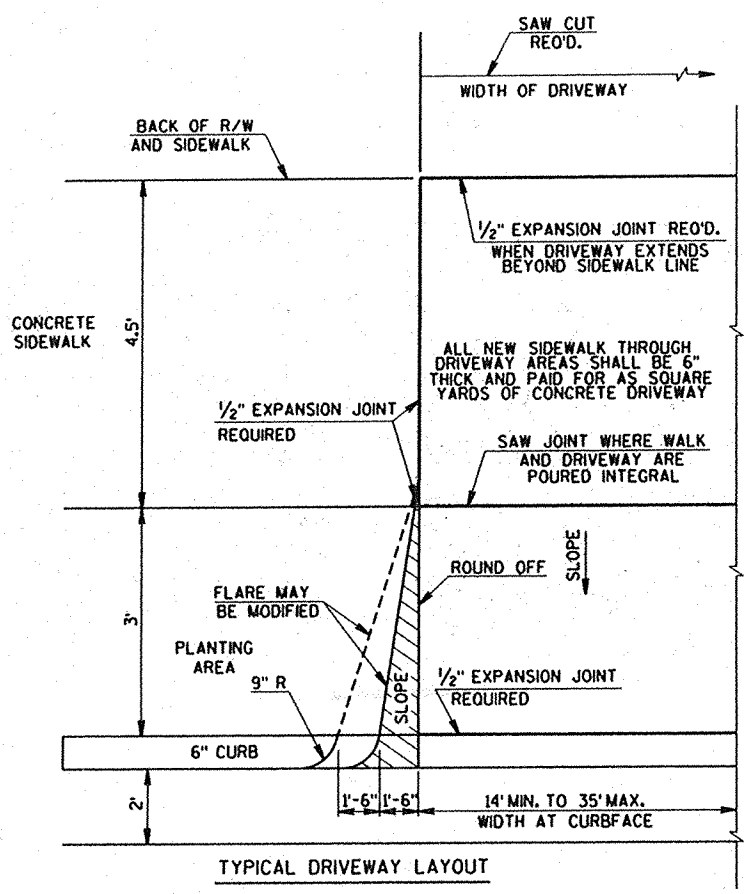
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DATE OF PLOT = 01/04/95
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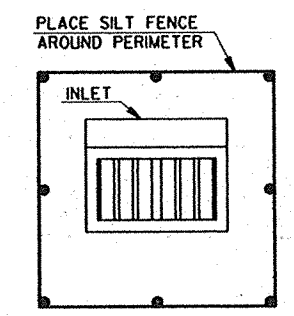


DRIVEWAY DETAILS

NOTE: DRIVEWAY DETAIL SHOWN FOR CURB OPENING SIZE ONLY.
 CONCRETE DRIVEWAY IS NOT PART OF THIS CONTRACT

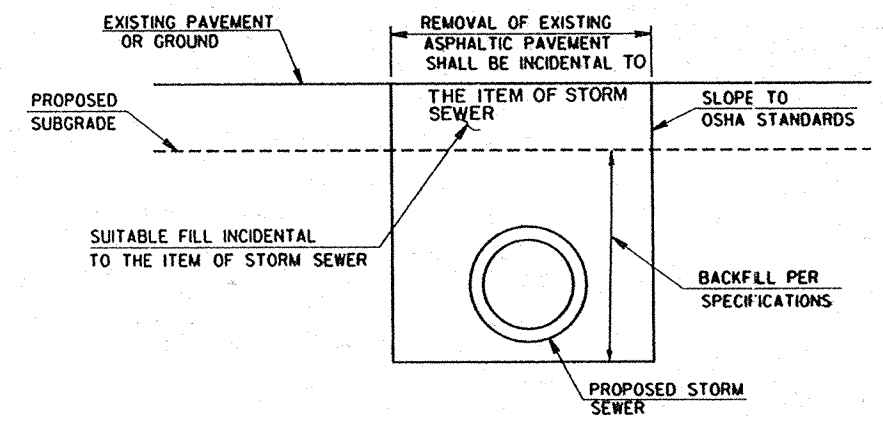
GENERAL NOTES FOR DRIVEWAYS

RESIDENTIAL DRIVEWAY WIDTHS SHALL BE A MAX. OF 24 FEET.
 COMMERCIAL DRIVEWAY WIDTHS SHALL BE A MAX. OF 35 FEET.

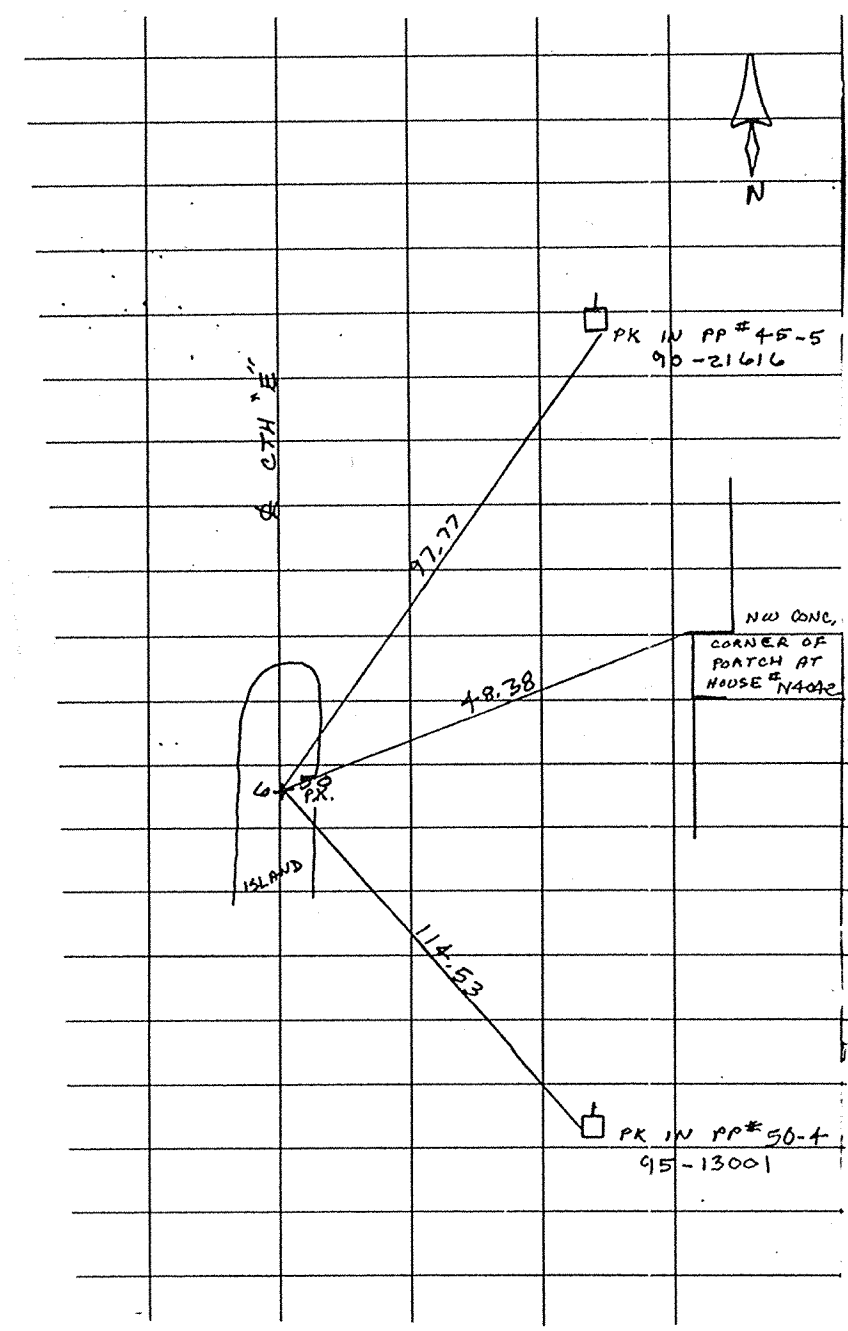
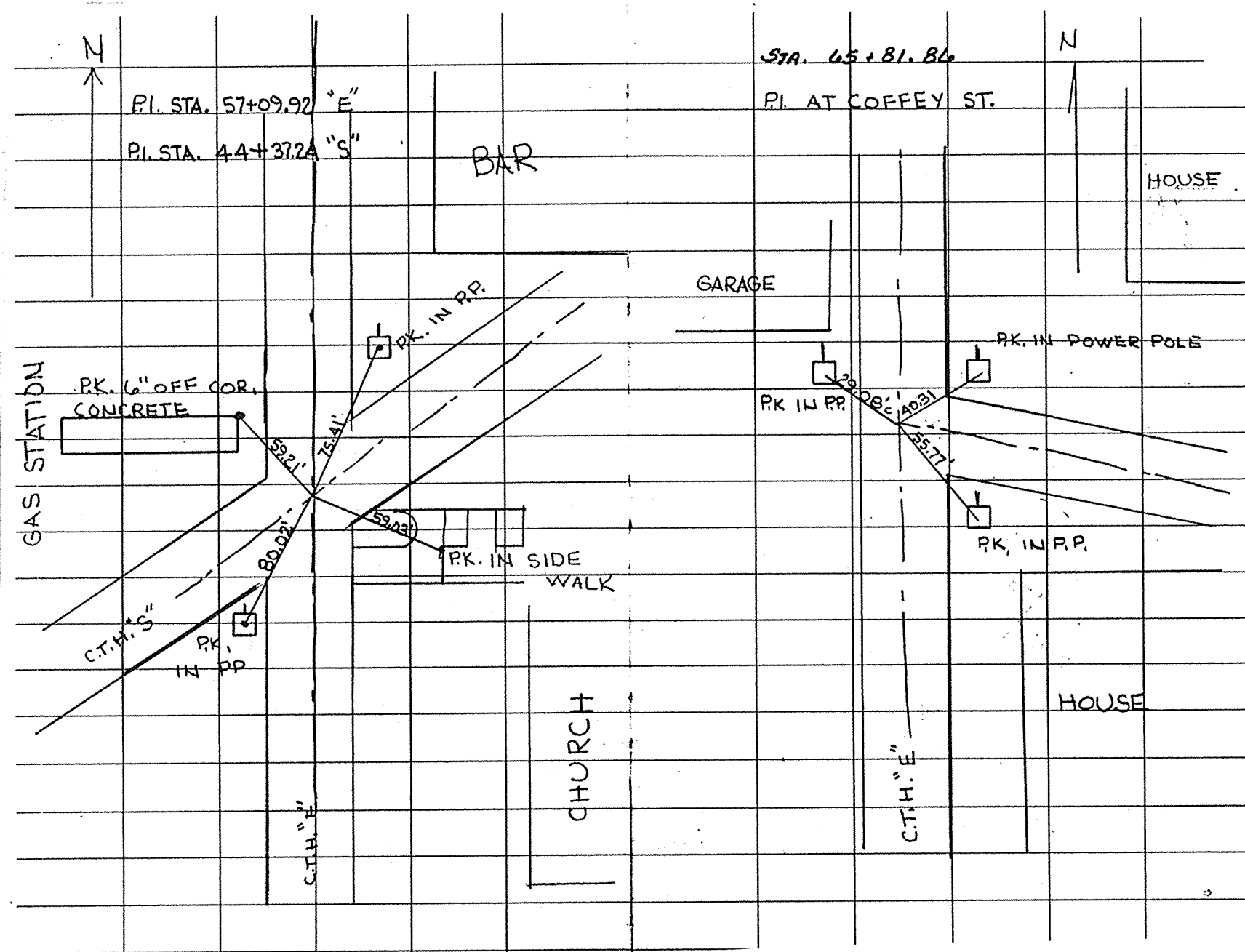


**SILT FENCE INSTALLATION
(AT INLETS)**

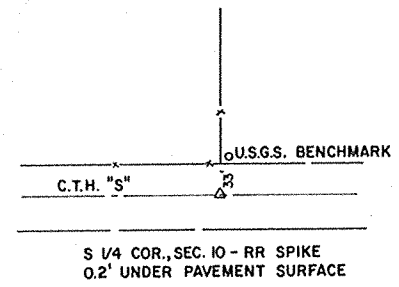
1. ALL SILT FENCE REO'D. FOR THIS PROJECT SHALL MEET THE REQUIREMENTS FOR SILTY SOILS
2. IMMEDIATELY AFTER CONSTRUCTION OF ANY INLET, CONTRACTOR SHALL CONSTRUCT SILT FENCE AROUND THE INLET IN ACCORDANCE WITH THE DETAIL SHOWN ON THE PLANS TO MINIMIZE SEDIMENTATION IN THE INLET AND STORM SEWER.



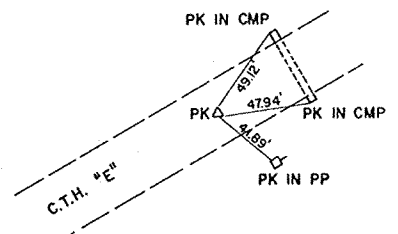
STORM SEWER EXCAVATION



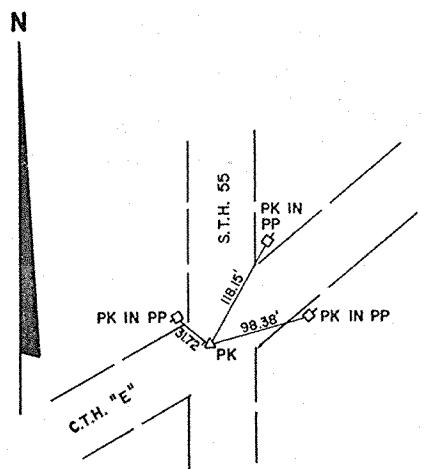
STATE PROJECT NUMBER	SHEET NO.
6529-03-71	2.3
TIES FOR C.T.H. "E" AND C.T.H. "S"	



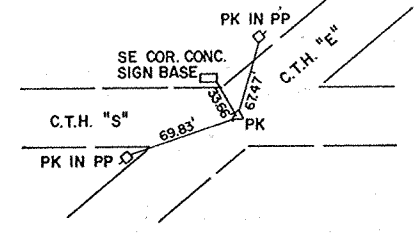
STA. 10+00±
C.T.H. "S"



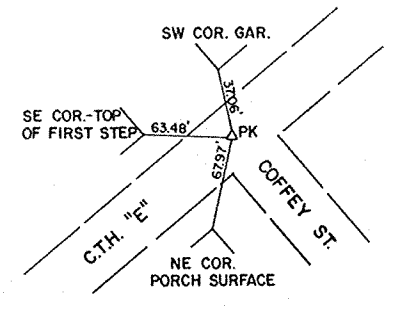
STA. 38+00
C.T.H. "E"



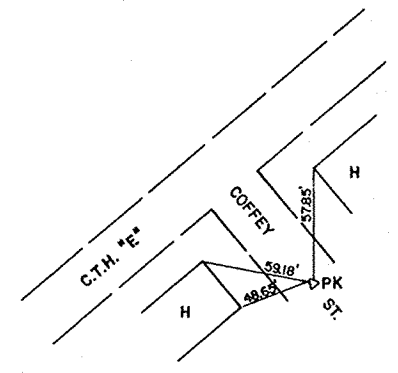
P.I. STA. 44+58.48
C.T.H. "E" AT S.T.H. 55



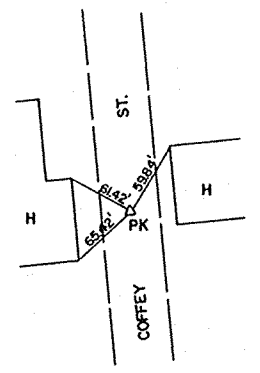
P.I. STA. 57+08.24
C.T.H. "E" AT C.T.H. "S"



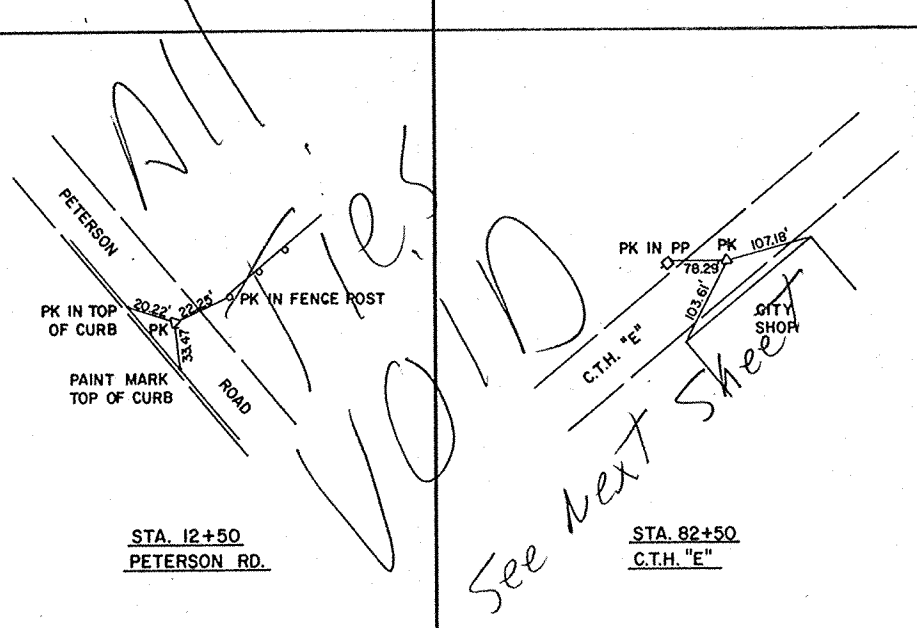
P.I. STA. 65+81.86
C.T.H. "E" AT COFFEY ST.



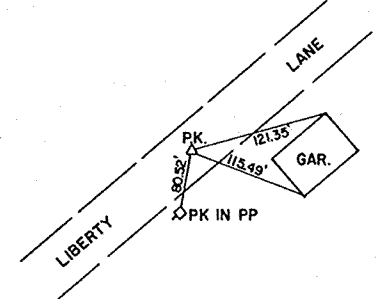
P.I. STA. 10+65.14
COFFEY ST.



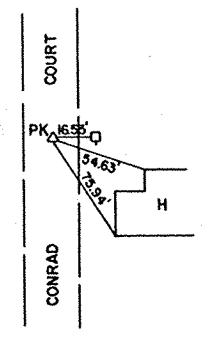
P.O.L. STA. 13+00
COFFEY ST.



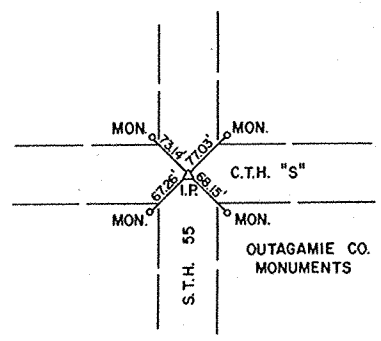
STA. 12+50
PETERSON RD.



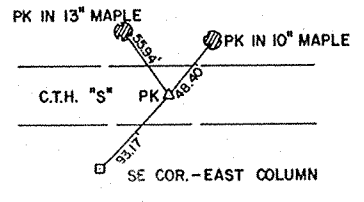
STA. 12+50
LIBERTY LN.



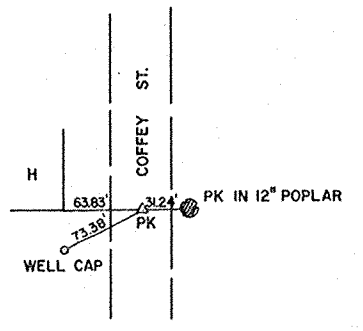
STA. 12+00
CONRAD CT.



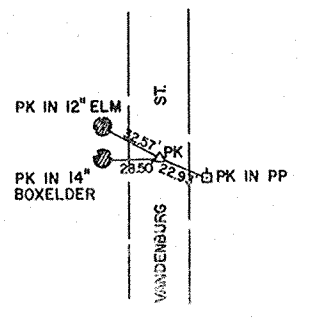
STA. 36+44.88
C.T.H. "S" AT S.T.H. 55



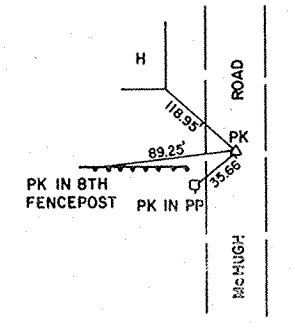
P.O.L. 50+80.69
C.T.H. "S"



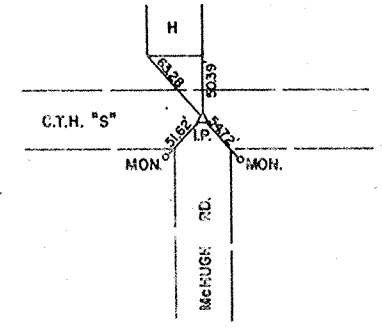
STA. 12+00
(C.T.H. "S" = 10+00)
COFFEY ST.



STA. 8+00
VANDENBURG ST.



STA. 8+00
McHUGH ROAD



STA. 62+89.89
C.T.H. "S"

DATE 02/22/95

ESTIMATE OF QUANTITIES

ITEM	ITEM DESCRIPTION	UNIT	TOTAL	6529-03-71 QUANTITY
20301	REMOVING OLD CULVERT, STATION 37+42	L.S.	1.00	1.00
20302	REMOVING OLD CULVERT, STATION 10+27	L.S.	1.00	1.00
20303	REMOVING OLD CULVERT, STATION 9+68	L.S.	1.00	1.00
20304	REMOVING OLD CULVERT, STATION 74+85	L.S.	1.00	1.00
20405	REMOVING CURB AND GUTTER	L.F.	40.00	40.00
30413	PRODUCING AND STOCKPILING CRUSHED AGGREGATE BASE COURSE	TON	17,550.00	17,550.00
40501	ASPHALTIC MATERIAL FOR PLANT MIXES	TON	391.00	391.00
41534	CONCRETE SURFACE DRAINS	C.Y.	.70	.70
52260	REINFORCED CONCRETE APRON ENDWALLS FOR CULVERT PIPE, 12-INCH	EACH	2.00	2.00
52266	REINFORCED CONCRETE APRON ENDWALLS FOR CULVERT PIPE, 30-INCH	EACH	1.00	1.00
52363	REINFORCED CONCRETE APRON ENDWALLS FOR HORIZONTAL ELLIP. CULVERT PIPE, 24X38-INCH	EACH	1.00	1.00
60102	CONCRETE CURB, TYPE D	L.F.	261.00	261.00
60133	CONCRETE CURB AND GUTTER, 30-INCH, TYPE D	L.F.	13,695.00	13,695.00
60604	MEDIUM RANDOM RIPRAP	C.Y.	20.00	20.00
60825	REINFORCED CONCRETE PIPE, CLASS III, STORM SEWER, 12-INCH	L.F.	1,841.00	1,841.00
60826	REINFORCED CONCRETE PIPE, CLASS III, STORM SEWER, 15-INCH	L.F.	808.00	808.00
60827	REINFORCED CONCRETE PIPE, CLASS III, STORM SEWER, 18-INCH	L.F.	2,008.00	2,008.00
60828	REINFORCED CONCRETE PIPE, CLASS III, STORM SEWER, 21-INCH	L.F.	182.00	182.00
60829	REINFORCED CONCRETE PIPE, CLASS III, STORM SEWER, 24-INCH	L.F.	1,686.00	1,686.00

SHEET 3

ITEM	ITEM DESCRIPTION	UNIT	TOTAL	6529-03-71 QUANTITY
60830	REINFORCED CONCRETE PIPE, CLASS III, STORM SEWER, 27-INCH	L.F.	421.00	421.00
60831	REINFORCED CONCRETE PIPE, CLASS III, STORM SEWER, 30-INCH	L.F.	462.00	462.00
60850	REINFORCED CONCRETE PIPE, CLASS IV, STORM SEWER, 12-INCH	L.F.	31.00	31.00
60854	REINFORCED CONCRETE PIPE, CLASS IV, STORM SEWER, 24-INCH	L.F.	121.00	121.00
61110	MANHOLES, TYPE 1	EACH	25.00	25.00
61112	MANHOLES, TYPE 3	EACH	8.00	8.00
61121	INLETS, TYPE 1	EACH	1.00	1.00
61122	INLETS, TYPE 3	EACH	51.00	51.00
61151	MANHOLE COVERS, TYPE J	EACH	33.00	33.00
61163	INLET COVERS, TYPE C	EACH	1.00	1.00
61167	INLET COVERS, TYPE H	EACH	51.00	51.00
61910	MOBILIZATION	L.S.	1.00	1.00
62815	SILT FENCE, DELIVERED	L.F.	1,000.00	1,000.00
62816	SILT FENCE, INSTALLED	L.F.	1,000.00	1,000.00
62817	SILT FENCE MAINTENANCE	L.F.	500.00	500.00
64202	FIELD OFFICE, TYPE D	L.S.	1.00	1.00
64505	GEOTEXTILE FABRIC, TYPE R	S.Y.	70.00	70.00
64501	SAWING EXISTING PAVEMENT	L.F.	195.00	195.00
90001	PRODUCING BREAKER RUN STONE	TON	9,000.00	9,000.00
90002	PRODUCING ASPHALTIC CONCRETE PAVEMENT, TYPE MV	TON	6,740.00	6,740.00
90003	REINFORCED CONC. HORIZONTAL ELLIPT. PIPE, CLASS HE-IV, STORM SEWER, 24 X 36-INCH	L.F.	184.00	184.00
90402	QUALITY MANAGEMENT PROGRAM, ASPHALTIC MIXTURE	TON	6,740.00	6,740.00
90999	ON-THE-JOB TRAINING	HRS.	250.00	250.00

SHEET 3.1

STORM SEWER SUMMARY

LOCATION		DIAMETER (IN.)	LENGTH (L.F.)	TYPE	ELEVATIONS		REMARKS
FROM	TO				INLET	DISCHARGE	
4	7	12	58	R.C.P. S.S. CLASS III	749.00	748.50	
5	6	12	44	R.C.P. S.S. CLASS III	748.55	748.25	
6	7	12	36	R.C.P. S.S. CLASS III	748.25	748.00	
8	7	12	5	R.C.P. S.S. CLASS III	748.50	748.20	
7	12	18	206	R.C.P. S.S. CLASS III	748.00	746.95	
9	12	12	54	R.C.P. S.S. CLASS III	747.90	747.30	
10	11	12	42	R.C.P. S.S. CLASS III	748.00	747.60	
11	12	12	44	R.C.P. S.S. CLASS III	747.60	747.20	
13	12	12	5	R.C.P. S.S. CLASS III	747.60	747.40	
12	16	18	321	R.C.P. S.S. CLASS III	746.95	745.50	
14	16	12	23	R.C.P. S.S. CLASS III	745.70	745.50	
15	16	12	5	R.C.P. S.S. CLASS III	745.70	745.50	
16	18	18	283	R.C.P. S.S. CLASS III	745.50	744.70	
25	26	12	5	R.C.P. S.S. CLASS III	747.00	746.75	
27	26	12	23	R.C.P. S.S. CLASS III	747.00	746.75	
26	23	12	276	R.C.P. S.S. CLASS III	746.75	745.42	
24	23	12	46	R.C.P. S.S. CLASS III	746.00	745.70	
22	23	12	5	R.C.P. S.S. CLASS III	745.70	745.60	
23	21	18	66	R.C.P. S.S. CLASS III	745.42	745.21	
20	21	12	5	R.C.P. S.S. CLASS III	745.50	745.40	
21	18	18	234	R.C.P. S.S. CLASS III	745.21	744.50	
52	51	27	157	R.C.P. S.S. CLASS III	740.10	739.30	*51 IS AN EXIST. M.H. TO TAP INTO (INCIDENTAL)
53	52	12	23	R.C.P. S.S. CLASS III	742.50	740.10	*53 IS A 12-INCH CONC. APRON ENDWALL
56	52	27	166	R.C.P. S.S. CLASS III	740.10	740.96	
58	56	12	23	R.C.P. S.S. CLASS III	741.90	741.40	
55	56	12	5	R.C.P. S.S. CLASS III	741.90	741.40	
57	56	27	98	R.C.P. S.S. CLASS III	741.46	740.96	
54	57	15	24	R.C.P. S.S. CLASS III	742.22	742.10	FUTURE STUB, BRICK END CLOSED AT *54
59A	57	24	19	R.C.P. S.S. CLASS III	741.62	741.46	
59	59A	12	8	R.C.P. S.S. CLASS III	742.70	742.20	
61	59A	24	181	R.C.P. S.S. CLASS III	742.90	741.62	
60	61	12	5	R.C.P. S.S. CLASS III	744.78	744.30	
62	61	12	23	R.C.P. S.S. CLASS III	744.78	744.30	
18	61	24	251	R.C.P. S.S. CLASS III	744.50	742.90	
17	18	12	44	R.C.P. S.S. CLASS III	746.50	745.50	
19	17	12	54	R.C.P. S.S. CLASS III	747.00	746.60	
28	29	12	37	R.C.P. S.S. CLASS III	745.40	745.10	
30	29	12	5	R.C.P. S.S. CLASS III	745.40	745.10	
29	32	12	396	R.C.P. S.S. CLASS III	745.00	742.90	
33	32	12	5	R.C.P. S.S. CLASS III	743.75	743.20	
31	32	12	23	R.C.P. S.S. CLASS III	743.75	743.20	
32	35	18	394	R.C.P. S.S. CLASS III	742.90	742.20	
36	TEE	12	5	R.C.P. S.S. CLASS III	742.75	742.60	TEE IS INCIDENTAL
34	35	12	46	R.C.P. S.S. CLASS III	742.70	742.40	
34A	34	12	3	R.C.P. S.S. CLASS III	742.90	742.80	
44	43	12	5	R.C.P. S.S. CLASS III	745.10	744.40	
45	43	12	23	R.C.P. S.S. CLASS III	745.10	744.40	
43	40	15	326	R.C.P. S.S. CLASS III	744.13	743.47	
41	40	12	5	R.C.P. S.S. CLASS III	744.10	743.70	
42	40	12	23	R.C.P. S.S. CLASS III	744.10	743.70	
40	35	15	418	R.C.P. S.S. CLASS III	743.47	742.20	
36A	TEE	12	5	R.C.P. S.S. CLASS III	742.85	742.30	TEE IS INCIDENTAL
35	301	21	182	R.C.P. S.S. CLASS III	742.20	740.00	
301	302	18	157	R.C.P. S.S. CLASS III	740.00	731.59	
302	303	24	144	R.C.P. S.S. CLASS III	730.85	729.52	
303	304	24	198	R.C.P. S.S. CLASS III	729.52	727.71	
304	305	24	64	R.C.P. S.S. CLASS III	727.71	727.13	
305	306	30	152	R.C.P. S.S. CLASS III	727.00	725.07	
306	307	30	310	R.C.P. S.S. CLASS III	725.07	721.20	*307 IS A 30-INCH CONCRETE APRON ENDWALL

STORM SEWER SUMMARY

LOCATION		DIAMETER (IN.)	LENGTH (L.F.)	TYPE	ELEVATIONS		REMARKS
FROM	TO				INLET	DISCHARGE	
63A	63	12	10	R.C.P. S.S. CLASS III	745.83	745.60	FUTURE STUB, BRICK END CLOSED AT *63A
63	64	12	5	R.C.P. S.S. CLASS III	745.80	745.50	
65	64	12	23	R.C.P. S.S. CLASS III	745.80	745.50	
64	68	18	314	R.C.P. S.S. CLASS III	745.50	743.31	
66	68	12	16	R.C.P. S.S. CLASS III	744.31	744.00	
67	68	12	25	R.C.P. S.S. CLASS III	744.31	744.00	
68	69	18	33	R.C.P. S.S. CLASS III	743.31	742.95	
70A	69	15	40	R.C.P. S.S. CLASS III	743.10	743.00	FUTURE STUB, BRICK END CLOSED AT *70A
69	69A	24	21	R.C.P. S.S. CLASS III	742.95	742.85	
70	71	12	20	R.C.P. S.S. CLASS III	744.29	743.87	
71	69A	12	5	R.C.P. S.S. CLASS III	743.87	743.30	
72	69A	12	23	R.C.P. S.S. CLASS III	743.87	743.30	
69A	74	24	186	R.C.P. S.S. CLASS III	742.85	742.07	
75	73	12	32	R.C.P. S.S. CLASS III	744.00	743.60	
73	74	12	42	R.C.P. S.S. CLASS III	743.60	743.00	
74	77	24	326	R.C.P. S.S. CLASS III	742.07	737.12	
76	77	12	5	R.C.P. S.S. CLASS III	738.00	737.70	
78	77	12	23	R.C.P. S.S. CLASS III	738.00	737.70	
77	79	24	296	R.C.P. S.S. CLASS III	737.12	725.46	
80	79	12	23	R.C.P. S.S. CLASS III	726.70	726.20	
79A	79	12	17	R.C.P. S.S. CLASS III	726.25	726.00	
79	84	24	121	R.C.P. S.S. CLASS IV	725.46	724.46	
83	82	12	36	R.C.P. S.S. CLASS III	724.90	724.70	
82	84	12	31	R.C.P. S.S. CLASS III	724.70	724.50	
84	89	24x38	121	R.C.H.E.P. S.S. CLASS IV	724.46	723.79	
89	87	24x38	45	R.C.H.E.P. S.S. CLASS IV	723.79	723.54	
85	87	12	55	R.C.P. S.S. CLASS III	723.97	723.77	
88	86	12	8	R.C.P. S.S. CLASS III	726.10	723.90	*88 IS A 12-INCH CONC. APRON ENDWALL
86	87	12	31	R.C.P. S.S. CLASS IV	723.90	723.70	
87	90	24x38	18	R.C.H.E.P. S.S. CLASS IV	723.54	723.50	*90 IS A 24x38-INCH CONC. APRON ENDWALL

STORM SEWER TOTALS

12-INCH	R.C.P. S.S. CLASS III	1,841 L.F.	CONCRETE ENDWALLS
12-INCH	R.C.P. S.S. CLASS IV	31 L.F.	12-INCH +2
15-INCH	R.C.P. S.S. CLASS III	808 L.F.	30-INCH +1
18-INCH	R.C.P. S.S. CLASS III	2,008 L.F.	24x38-INCH +1
21-INCH	R.C.P. S.S. CLASS III	182 L.F.	
24-INCH	R.C.P. S.S. CLASS III	1,686 L.F.	
27-INCH	R.C.P. S.S. CLASS III	421 L.F.	
30-INCH	R.C.P. S.S. CLASS III	462 L.F.	
24x38-INCH	R.C.H.E.P. S.S. CLASS IV	184 L.F.	
24-INCH	R.C.P. S.S. CLASS IV	121 L.F.	

PRODUCING BREAKER RUN STONE

LOCATION	QUANTITY TONS
C.T.H. "S"	3,570
C.T.H. "E"	5,430
TOTAL	9,000

MEDIUM RANDOM RIPRAP AND GEOTEXTILE FABRIC

LOCATION	MEDIUM RANDOM RIPRAP C.Y.	GEOTEXTILE FABRIC TYPE "R" S.Y.
S.S. OUTFALL #307	10	35
S.S. OUTFALL #90	10	35
TOTALS	20	70

PRODUCING ASPHALTIC CONCRETE PAVEMENT, TYPE "MV"

LOCATION	PRODUCING ASPHALTIC CONCRETE PAVEMENT, TYPE "MV" TONS	ASPHALTIC MATERIAL FOR PLANT MIXES FIGURED @ 5.8% TONS
C.T.H. "S"	2,580	150
C.T.H. "E"	3,915	227
P.E.'s & PARKING LOTS	245	14
TOTALS	6,740	391

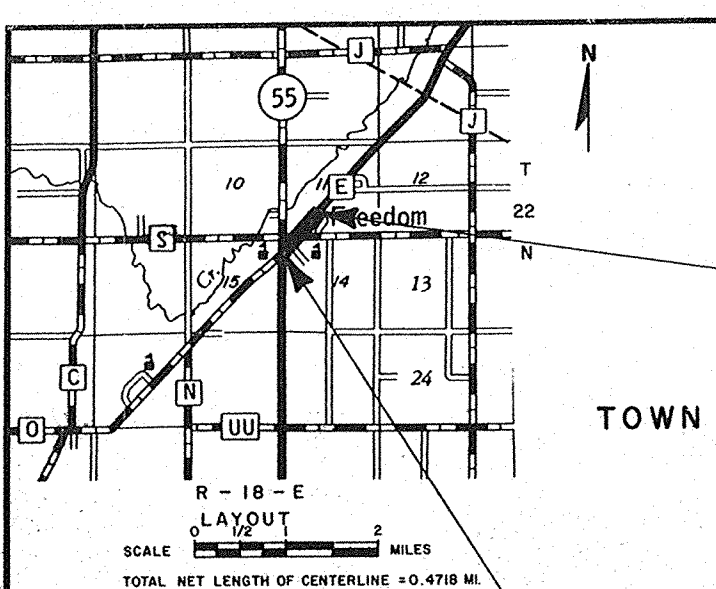
PRODUCING CRUSHED AGGREGATE BASE COURSE

LOCATION	QUANTITY TONS
C.T.H. "S"	7,000
C.T.H. "E"	10,550
TOTAL	17,550

CONCRETE SURFACE DRAIN

STATION	LOCATION	QUANTITY C.Y.
63+68	C.T.H. "S" LT.	0.7

DATE OF PLOT = 01/04/95
 DESIGN FILE IS f:\dgn\5024\misc1.dgn
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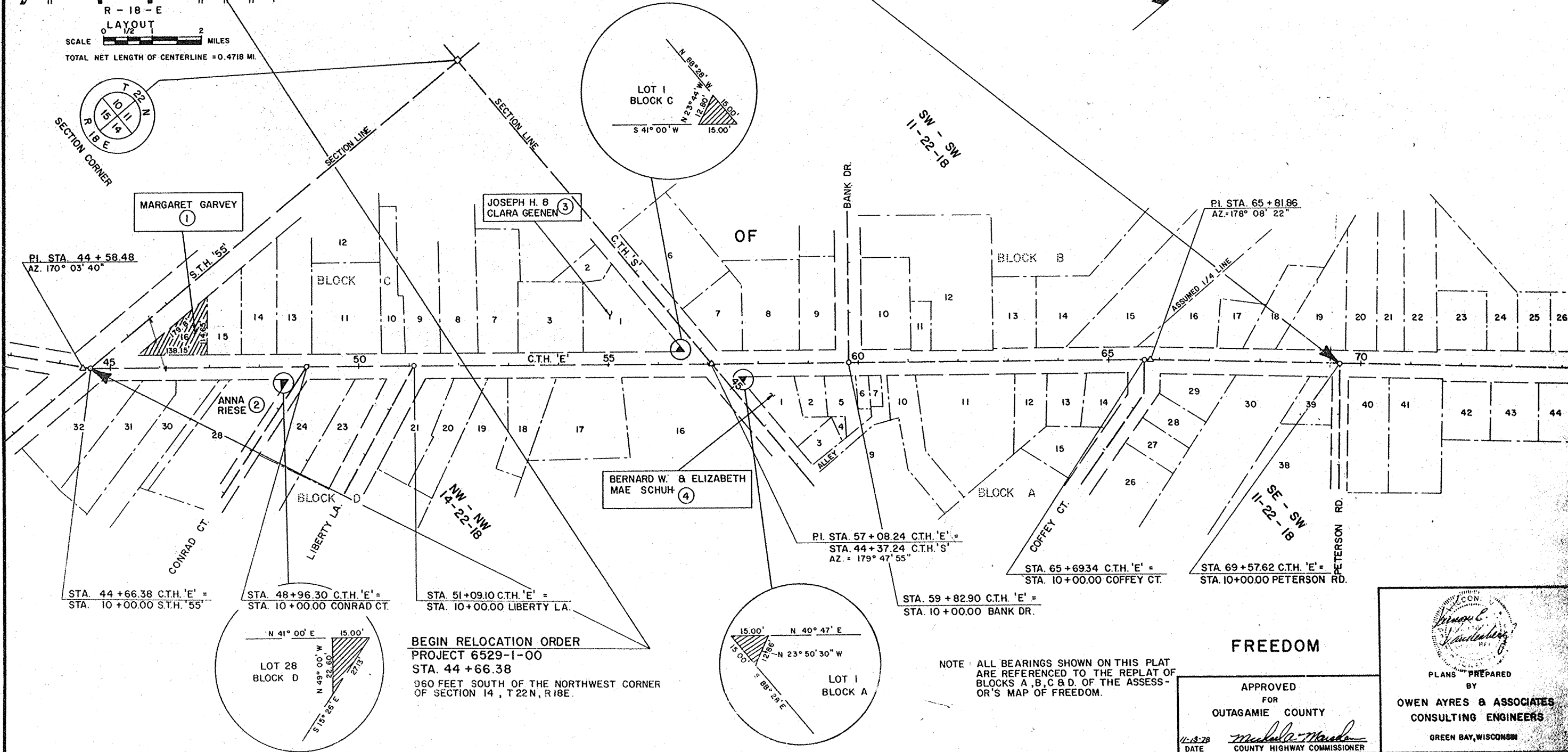


SCHEDULE OF LANDS AND INTERESTS REQUIRED

PARCEL NUMBER	OWNER	INTEREST REQUIRED	L.H.E. ACRES		ACRES REQUIRED			TOTAL REMAINING ACRES	OPERATIONS PROJECT NUMBER
			TEMP.	PERM.	NEW R/W REQUIRED	EXISTING R/W	TOTAL R/W REQUIRED		
1	MARGARET GARVEY	FEE TITLE			0.364	-	0.364		
2	ANNA RIESE	FEE TITLE			0.004	-	0.004		
3	JOSEPH H. & CLARA GEENEN	FEE TITLE			0.002	-	0.002		
4	BERNARD W. & ELIZABETH MAE SCHUH	FEE TITLE			0.002	-	0.002		

REVISION DATE	R/W PROJECT NUMBER 6529-1-00	SHEET NUMBER
	FEDERAL PROJECT NUMBER	
PLAT OF RIGHT OF WAY REQUIRED FOR FREEDOM VILLAGE STREETS		
SCALE 0 100 200 FT. DATE November 1, 1978		
CONSTRUCTION PROJECT NUMBER		
6529-1-71		4
6529-03-71		4.0

END RELOCATION ORDER
PROJECT 6529-1-00
STA. 69+57.62
AT THE INTERSECTION OF THE C.T.H. 'E' &
AND THE C. OF PETERSON ROAD.



BEGIN RELOCATION ORDER
PROJECT 6529-1-00
STA. 44+66.38
960 FEET SOUTH OF THE NORTHWEST CORNER
OF SECTION 14, T22N, R18E.

NOTE ALL BEARINGS SHOWN ON THIS PLAT
ARE REFERENCED TO THE REPLAT OF
BLOCKS A, B, C & D OF THE ASSESS-
OR'S MAP OF FREEDOM.

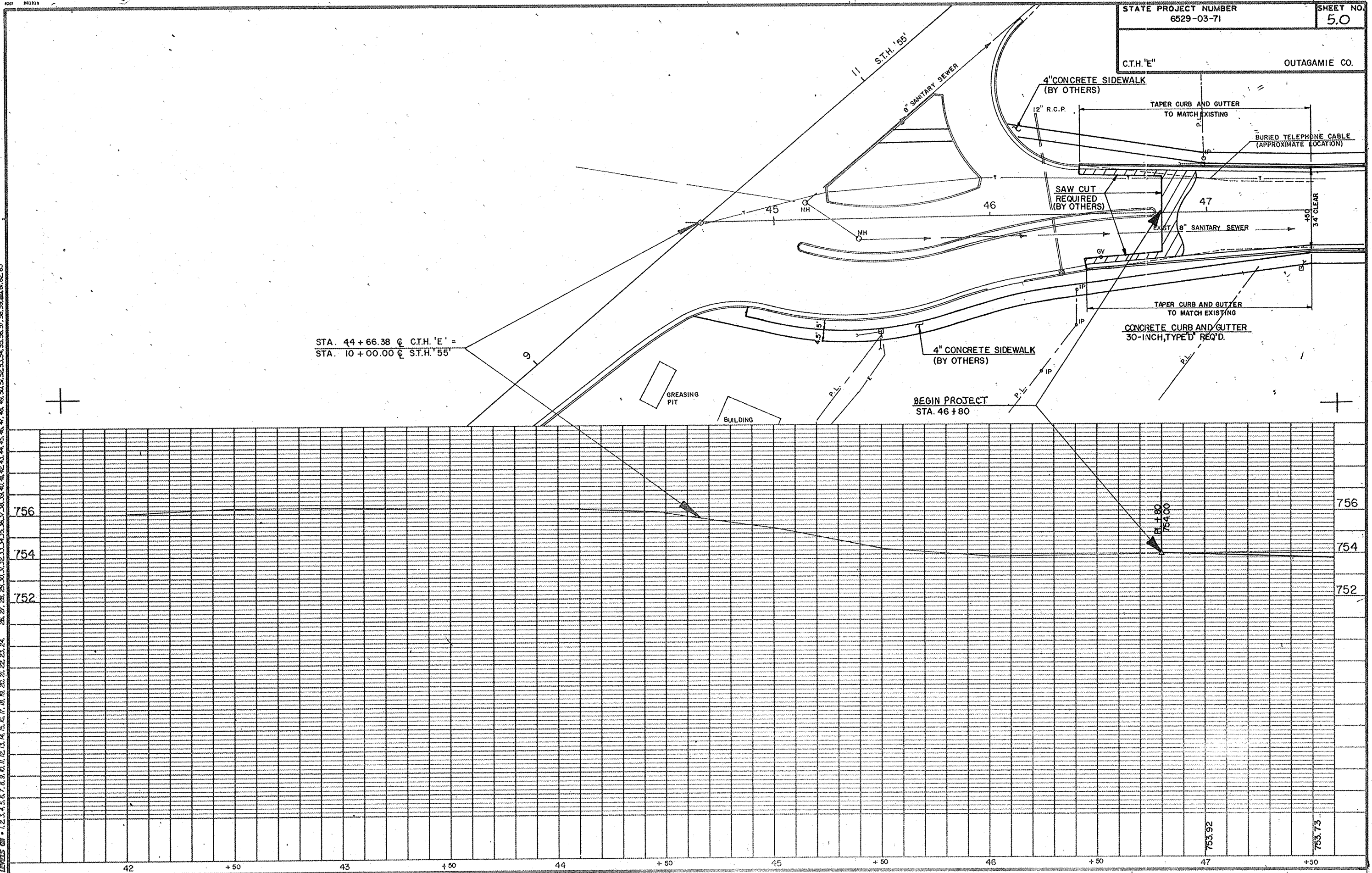
FREEDOM

APPROVED
FOR
OUTAGAMIE COUNTY
M. A. M.
DATE COUNTY HIGHWAY COMMISSIONER

PLANS PREPARED BY
OWEN AYRES & ASSOCIATES
CONSULTING ENGINEERS
GREEN BAY, WISCONSIN

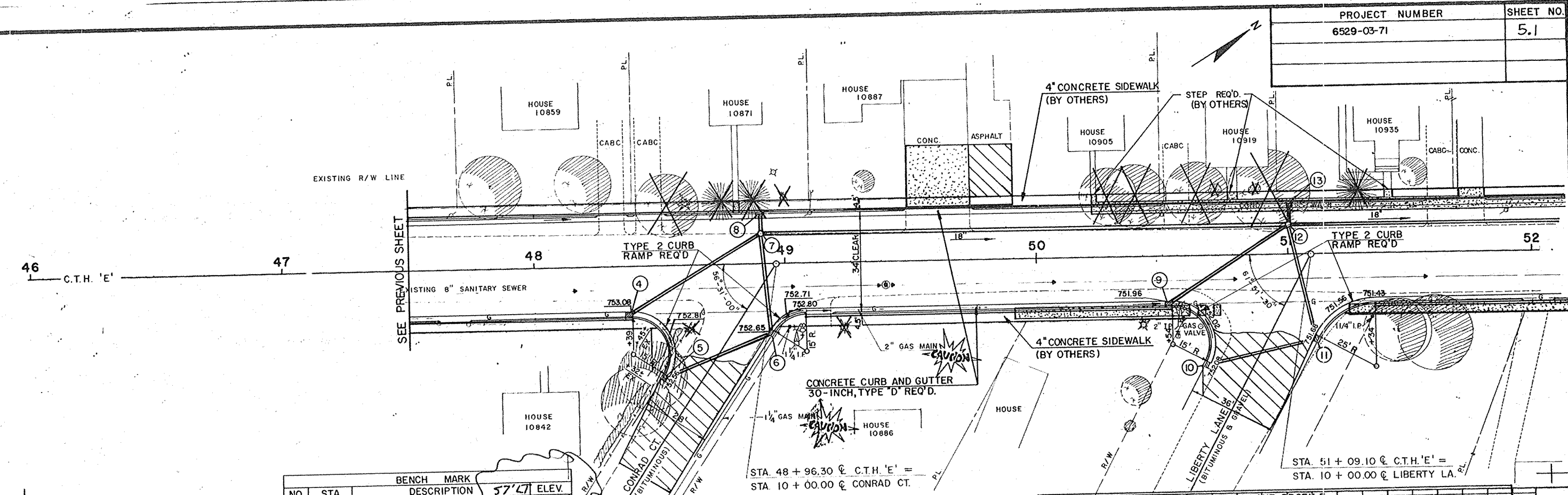
STA. 44 + 66.38 @ C.T.H. 'E' =
STA. 10 + 00.00 @ S.T.H. '55'

BEGIN PROJECT
STA. 46 + 80



1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63

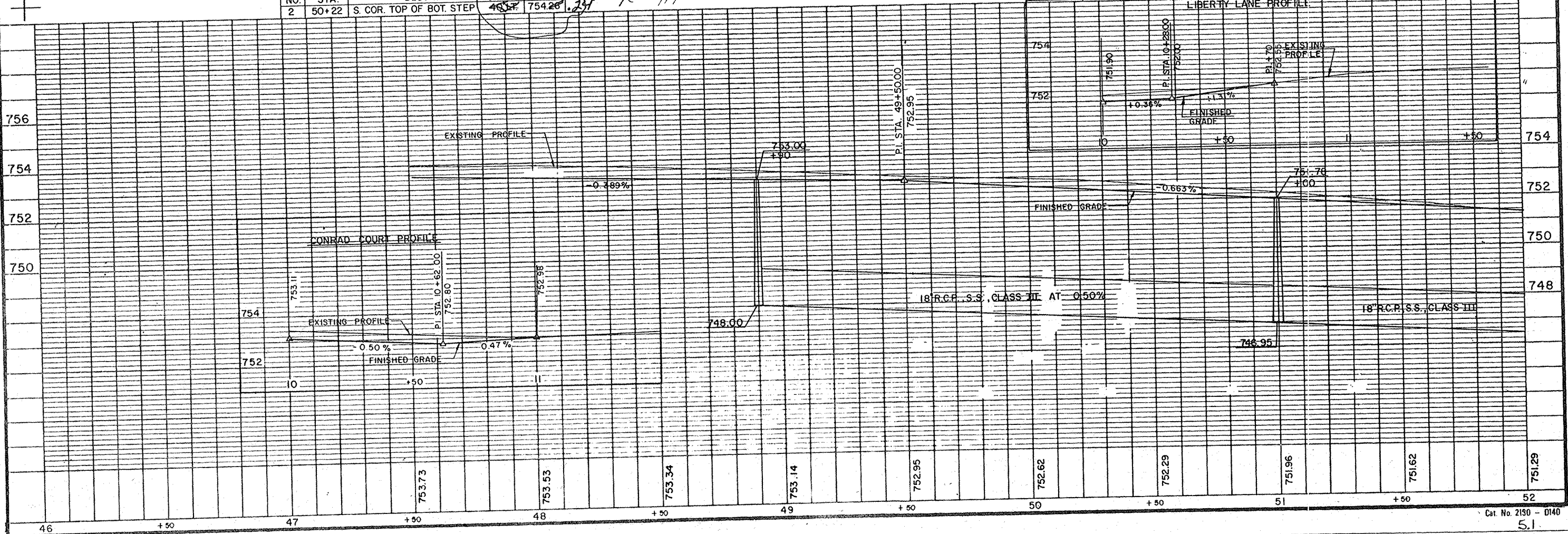
PROJECT NUMBER	SHEET NO.
6529-03-71	5.1



NO.	STA.	BENCH MARK DESCRIPTION	ELEV.
2	50+22	S. COR. TOP OF BOT. STEP	754.26

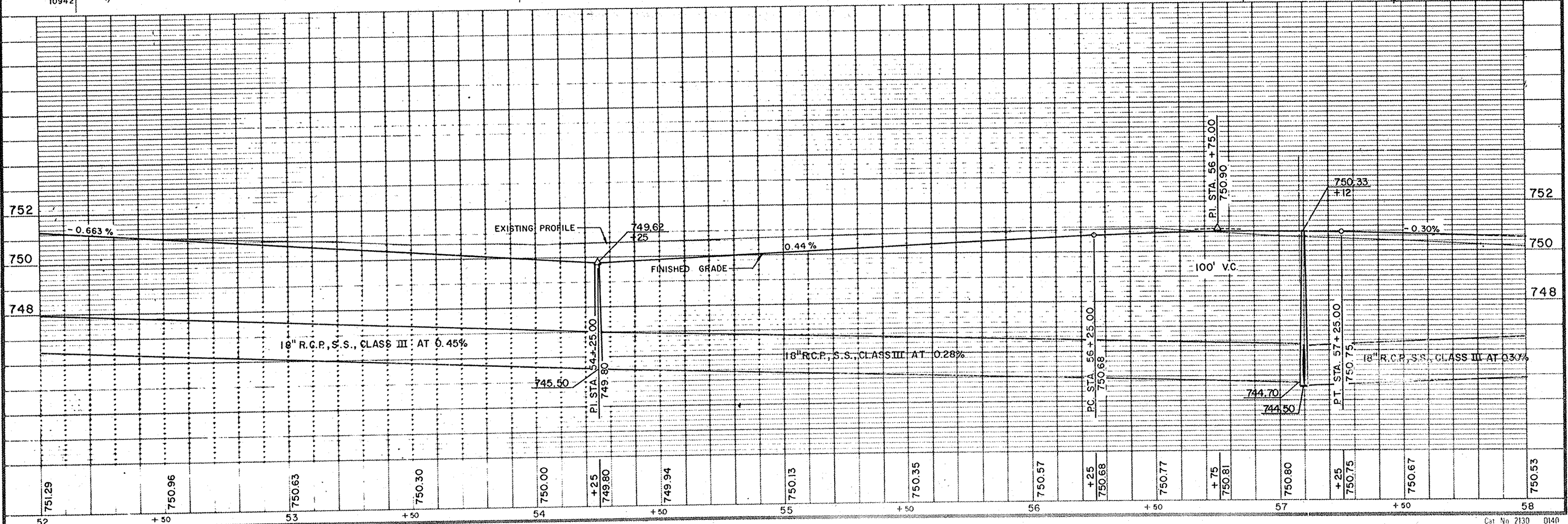
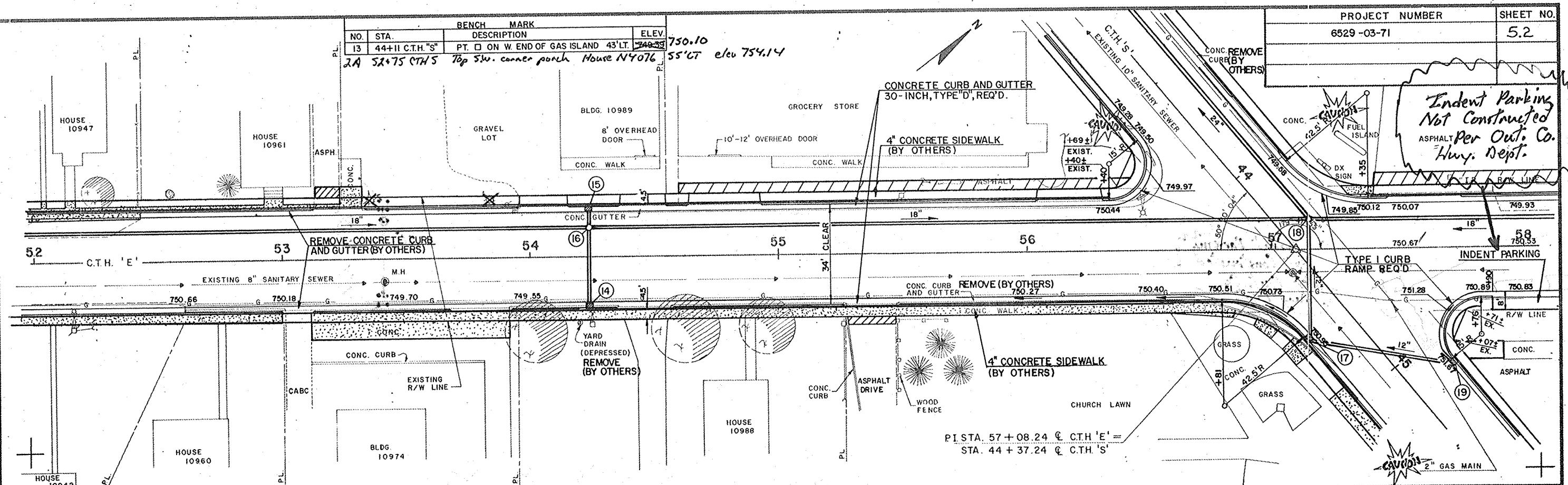
STA. 48 + 96.30 @ C.T.H. 'E' =
 STA. 10 + 00.00 @ CONRAD CT.

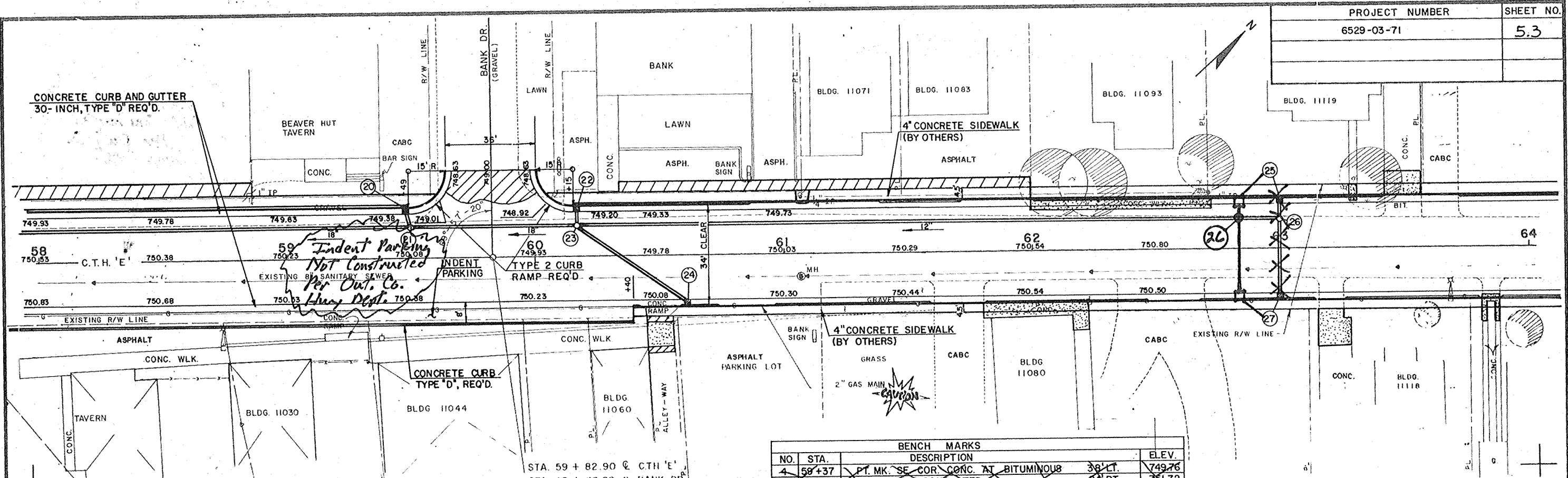
STA. 51 + 09.10 @ C.T.H. 'E' =
 STA. 10 + 00.00 @ LIBERTY LA.



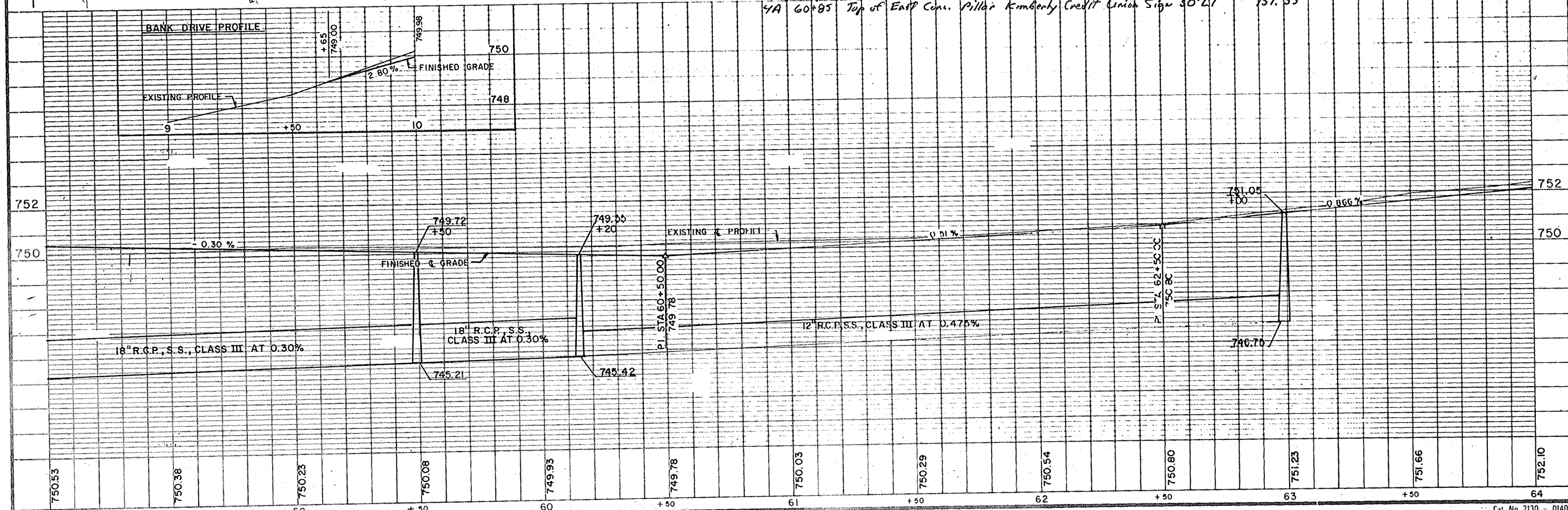
PROJECT NUMBER	SHEET NO.
6529-03-71	5.2

NO.	STA.	BENCH MARK DESCRIPTION	ELEV.
13	44+11 C.T.H. 'S'	PT. □ ON W END OF GAS ISLAND 43' LT.	750.10
2A	52+75 C.T.H. 'S'	Top SW corner porch House N4076	55'6" elev 754.14

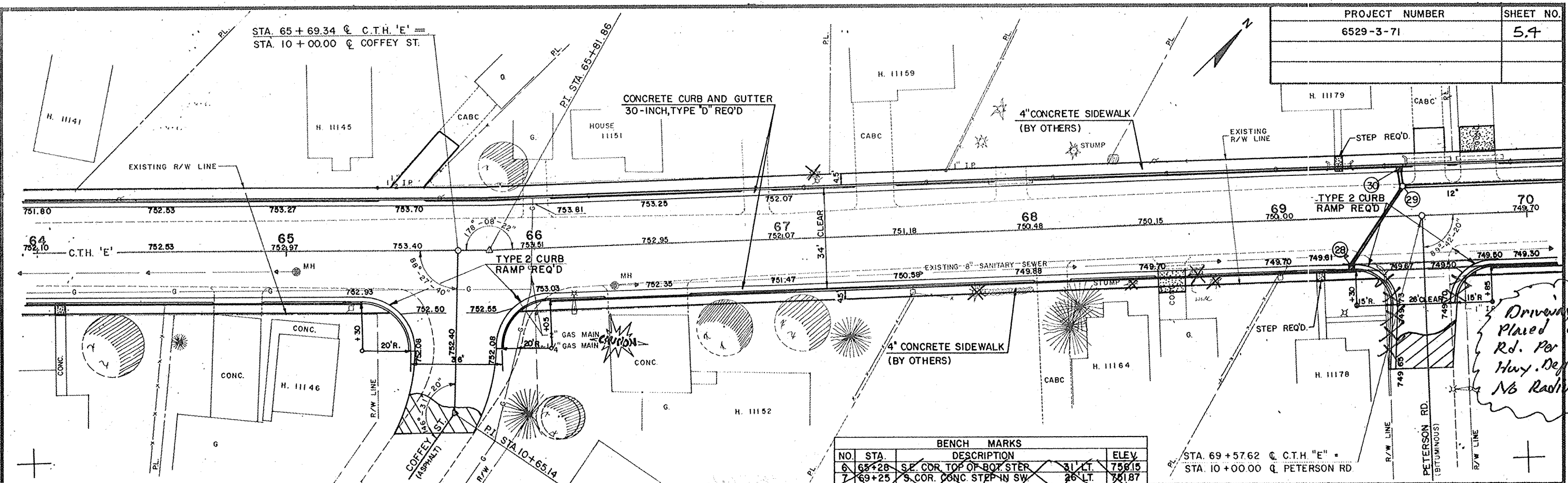




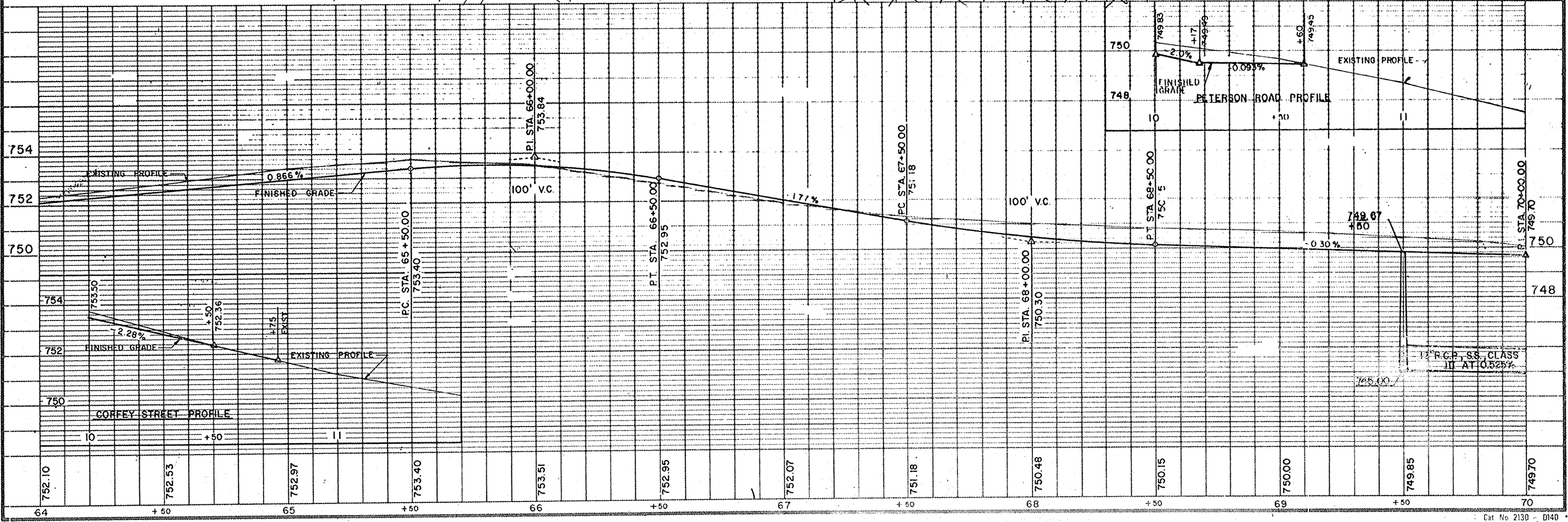
BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
4	58+37	PT. MK. SE COR. CONC. AT BITUMINOUS	38' LT. 749.76
5	62+15	NORTH COR. CONC. STEP	24' RT. 751.72
4A	60+85	Top of East Con. Pillar Kentucky Credit Union Sign	30' LT. 751.53

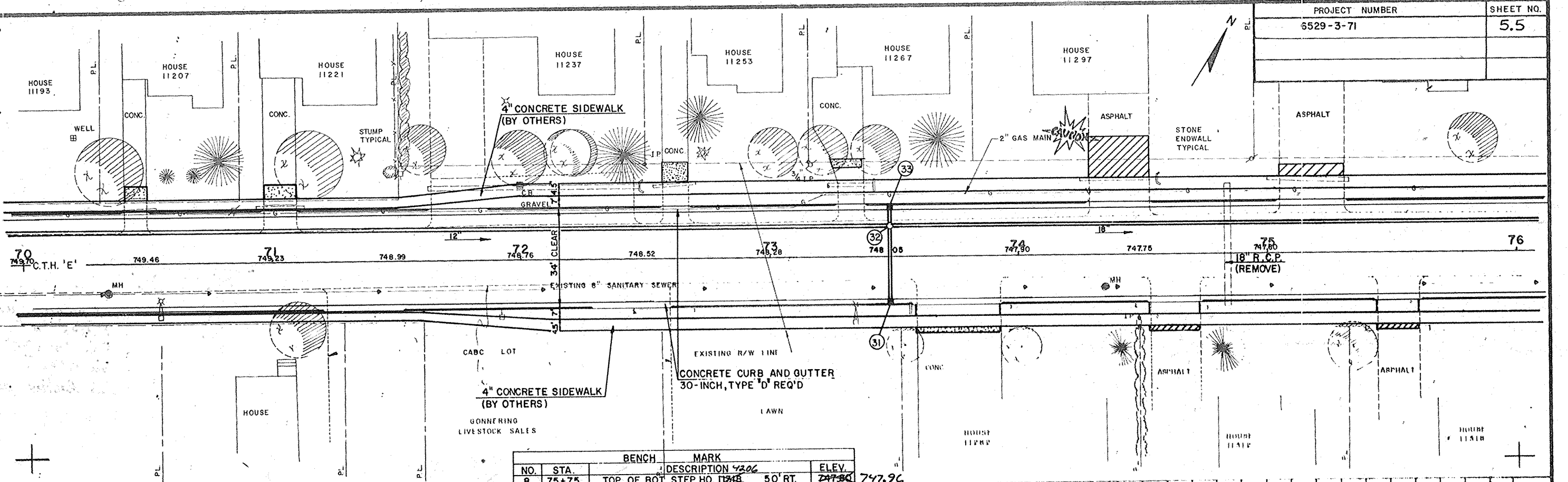


PROJECT NUMBER	SHEET NO.
6529-3-71	5.4

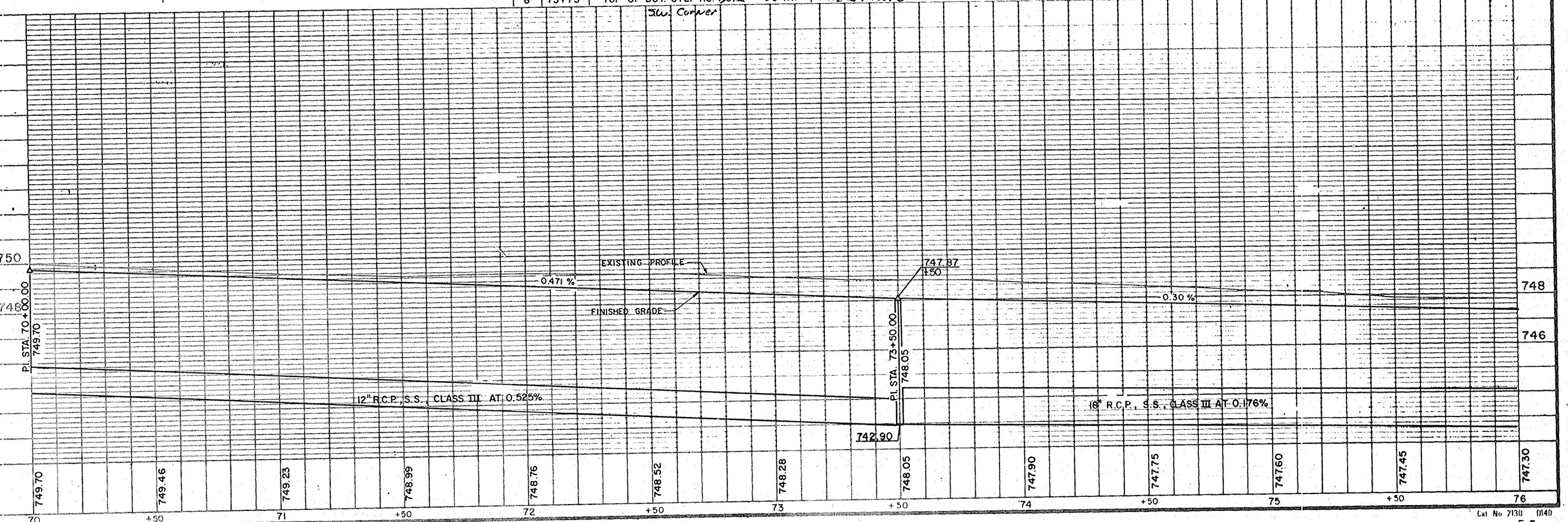


*Driving Curb
 Placed at Peterson
 Rd. Per Out Co.
 Hwy. Dept.
 No Radius poured*

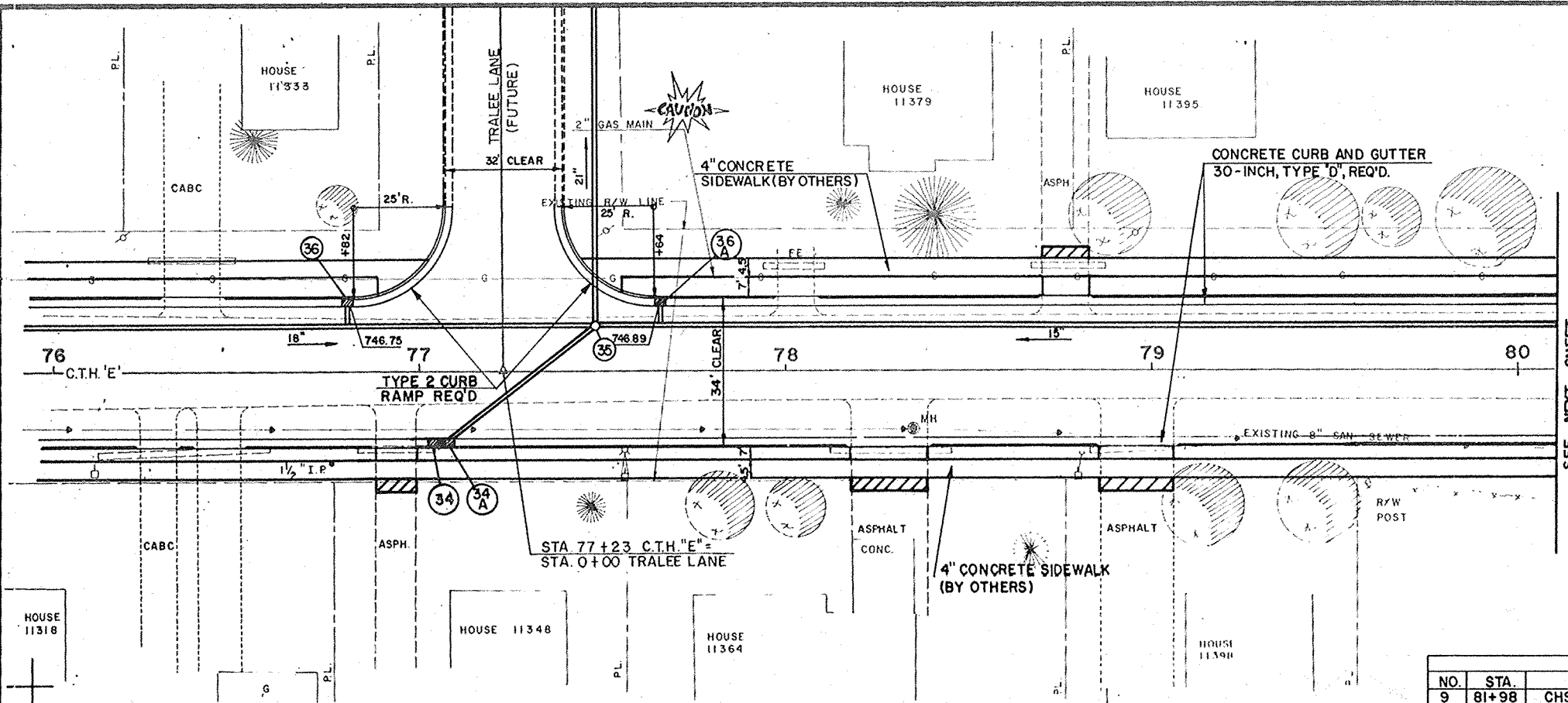




NO.	STA.	BENCH MARK DESCRIPTION	ELEV.
8	75+75	TOP OF BOT. STEP HO. 12x18 50' RT.	747.90

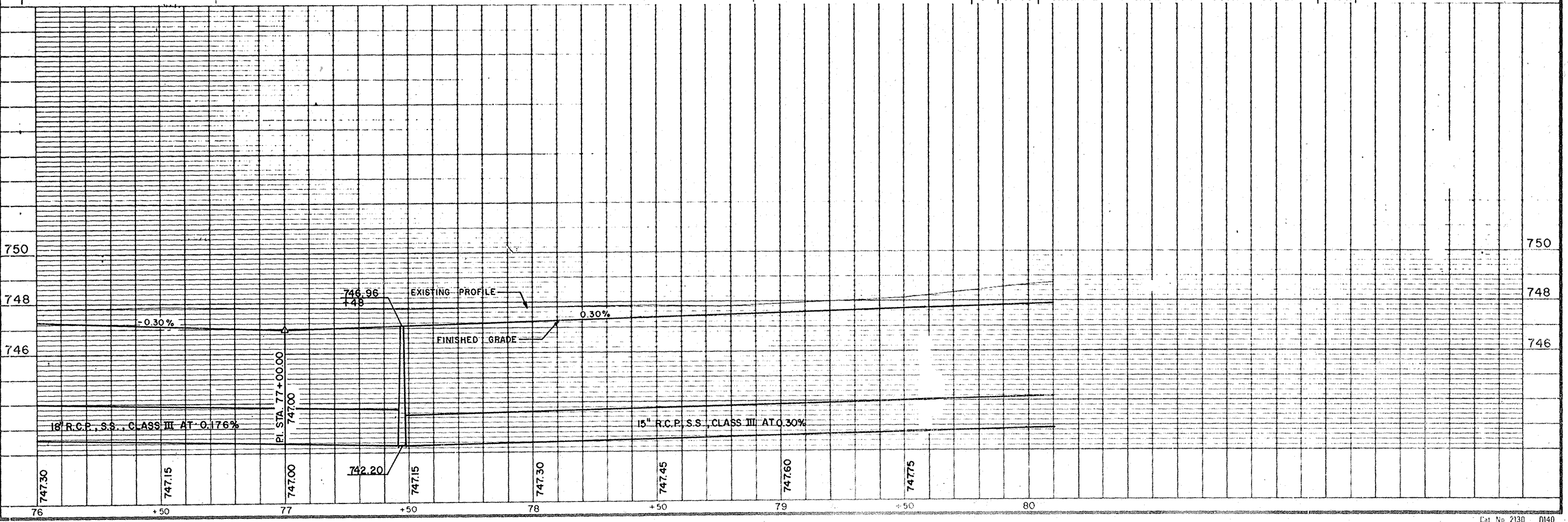


PROJECT NUMBER	SHEET NO.
6529-3-71	5.6



SEE NEXT SHEET

BENCH MARK		DESCRIPTION		ELEV.
NO.	STA.			
9	81+98	CHSLD. □	THRESHOLD FRONT DOOR 87' LT.	749.11



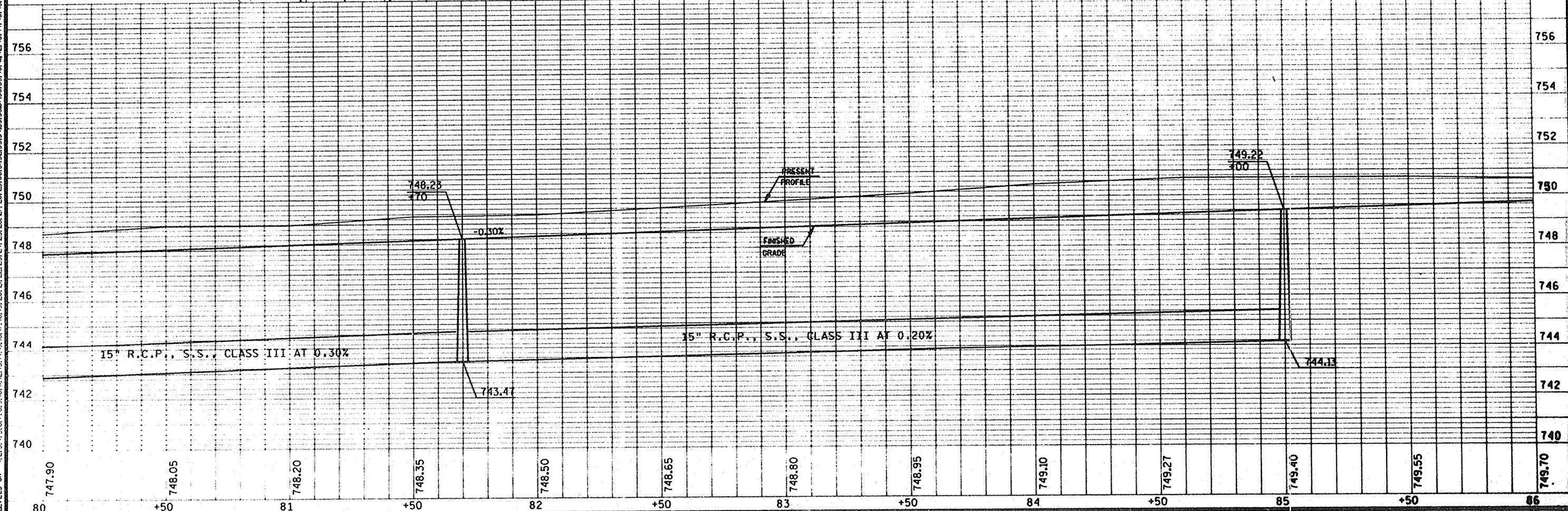
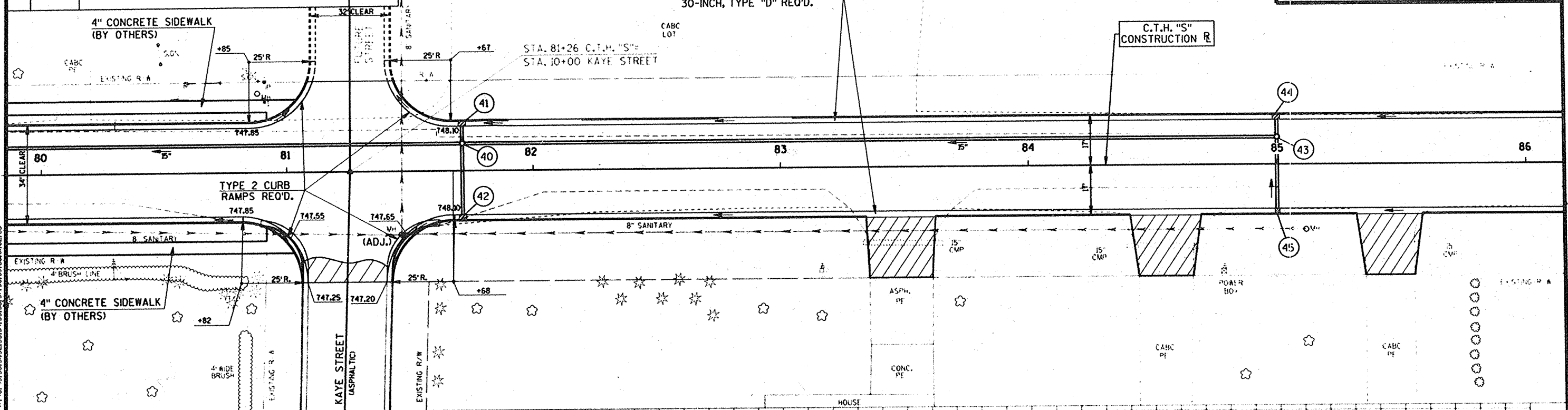
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DGN LEVELS ON = 1-63

BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
9	81+98	CHIS. BOX THRESHOLD SERVICE DOOR- 87' LT.	749.11

STATE PROJECT NUMBER
6529-03-71

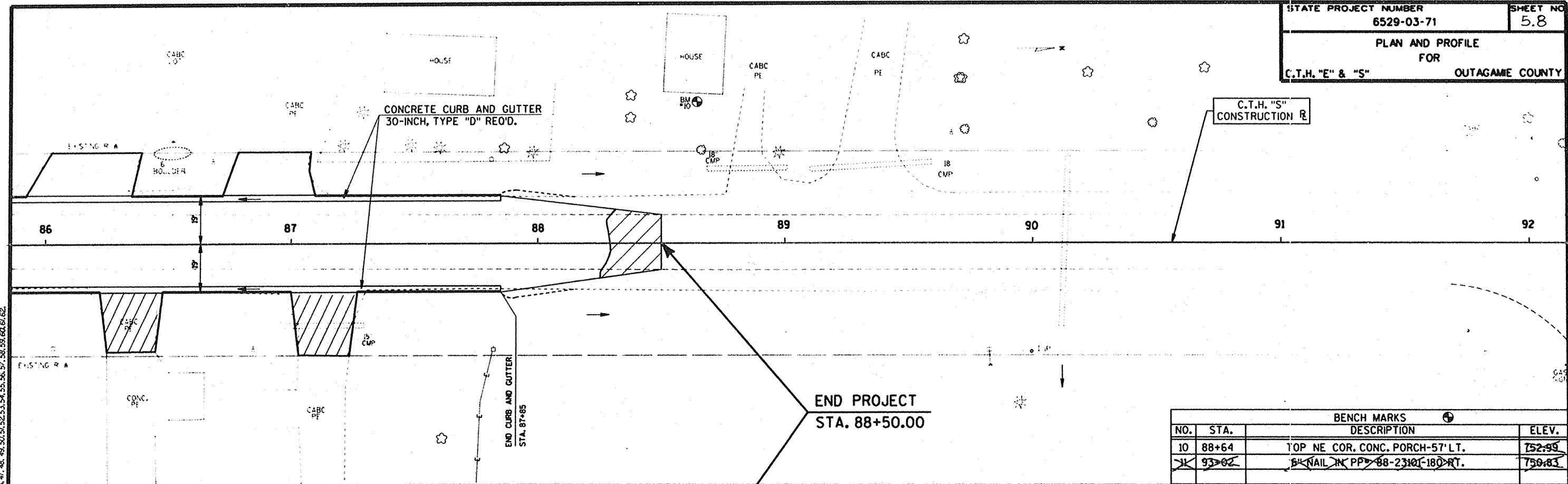
SHEET NO
5.7

PLAN AND PROFILE
FOR
C.T.H. "E" & "S"
OUTAGAME COUNTY

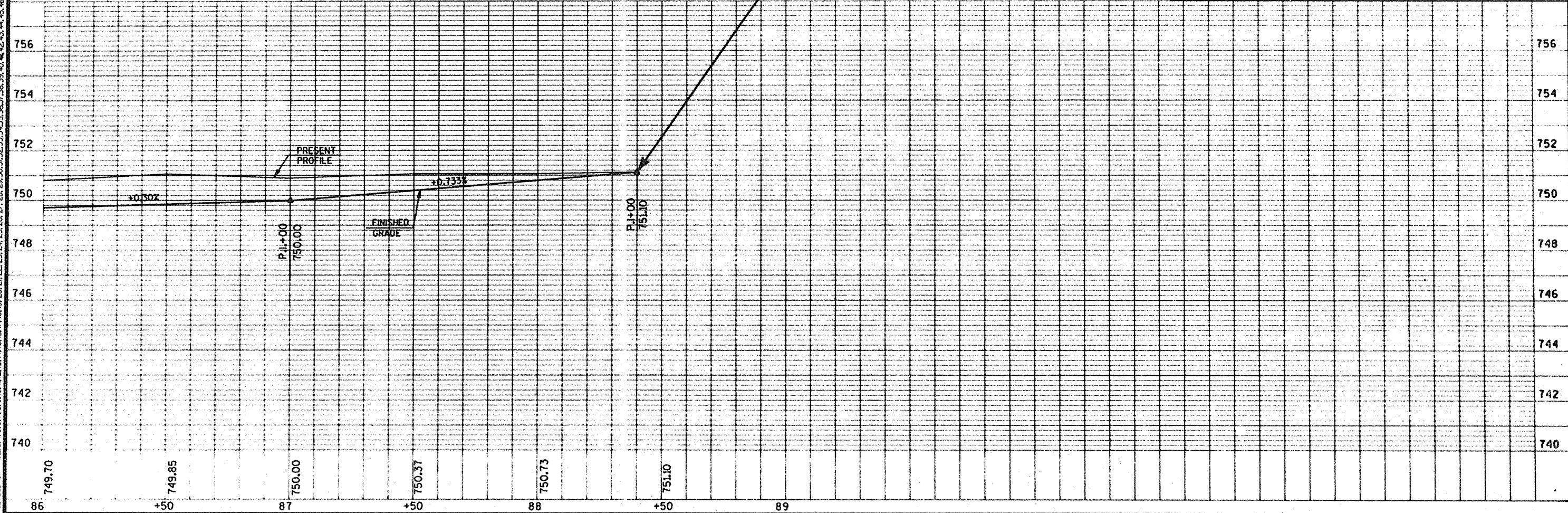


DATE OF PLOT = 12/27/94
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STATE PROJECT NUMBER 6529-03-71 SHEET NO 5.8
 PLAN AND PROFILE FOR C.T.H. "E" & "S" OUTAGAME COUNTY



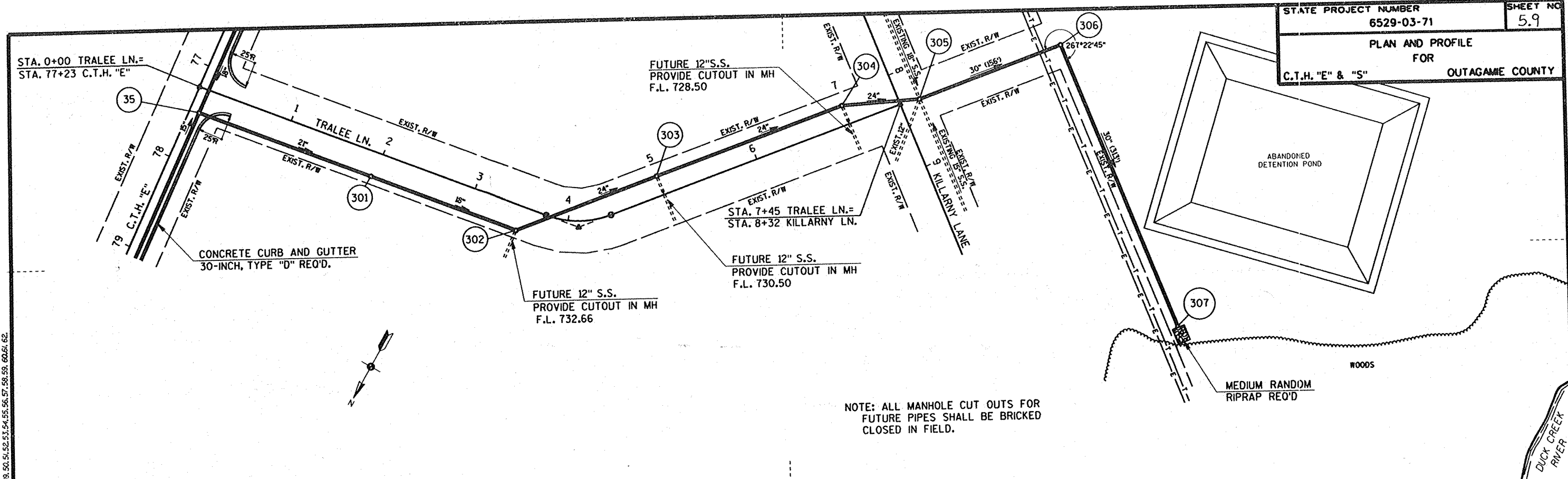
BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
10	88+64	TOP NE COR. CONC. PORCH-57' LT.	752.99
11	93+02	W NAIL IN PP-88-23101-180 RT.	750.83



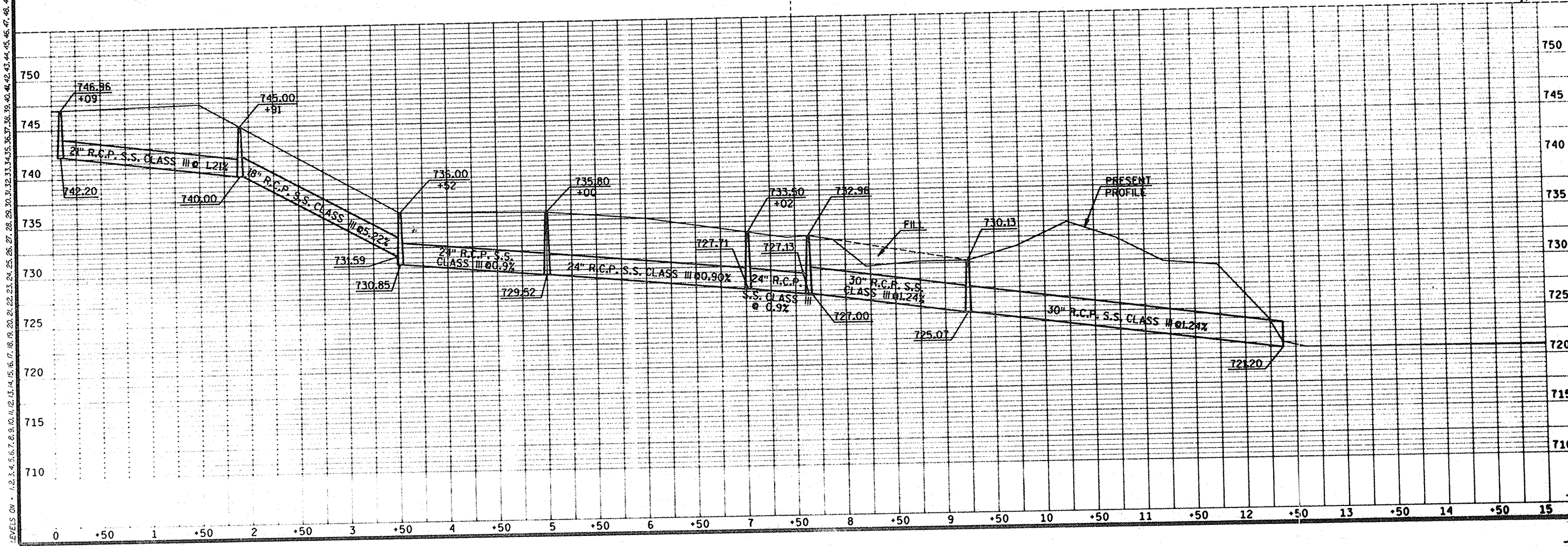
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DATE OF PLOT = 12/27/94
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STATE PROJECT NUMBER 6529-03-71 SHEET NO. 5.9
 PLAN AND PROFILE FOR C.T.H. "E" & "S" OUTAGAME COUNTY



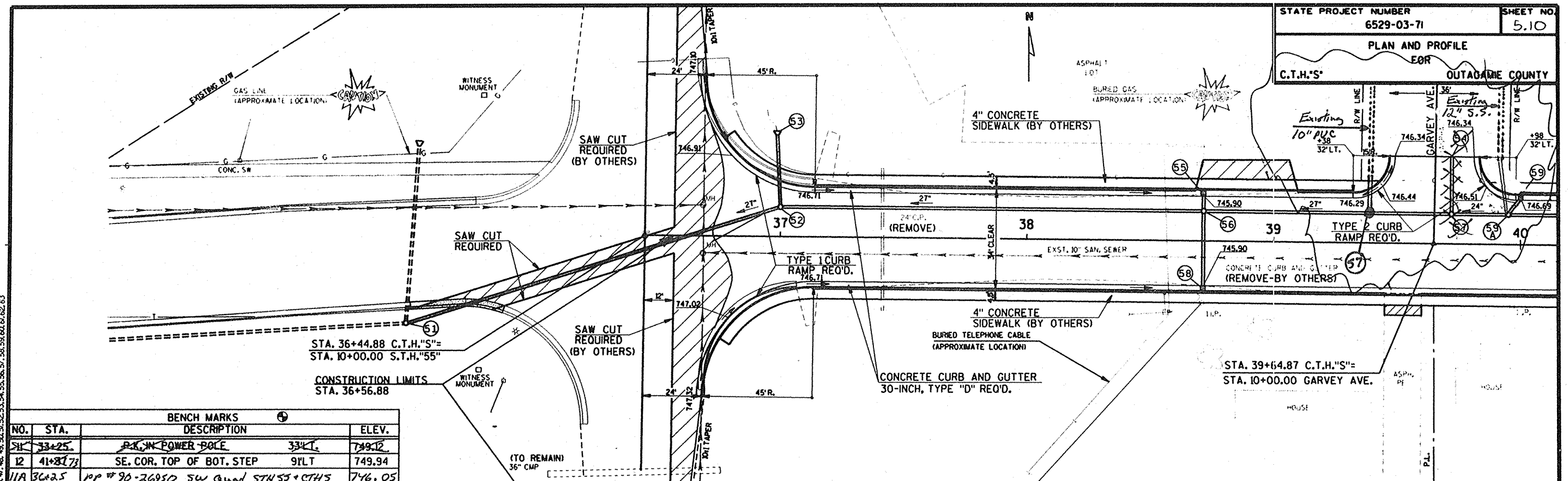
NOTE: ALL MANHOLE CUT OUTS FOR FUTURE PIPES SHALL BE BRICKED CLOSED IN FIELD.



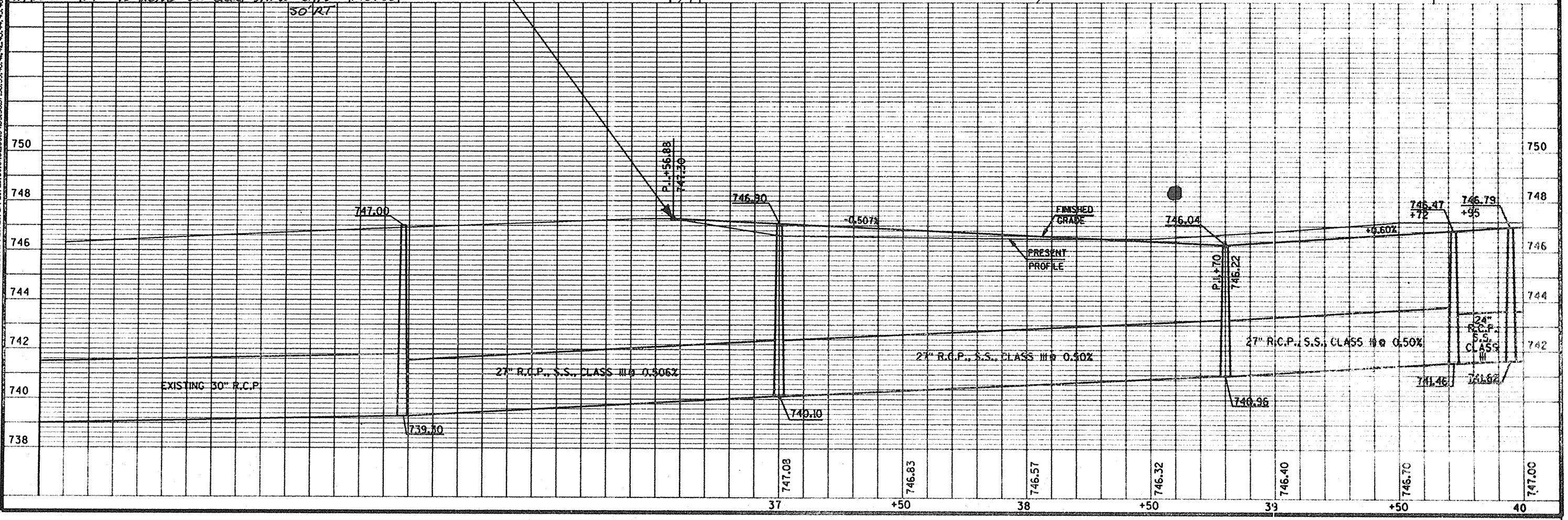
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 SCALE: 1"=50'

PEN TABLE = ALLREFL.TBL
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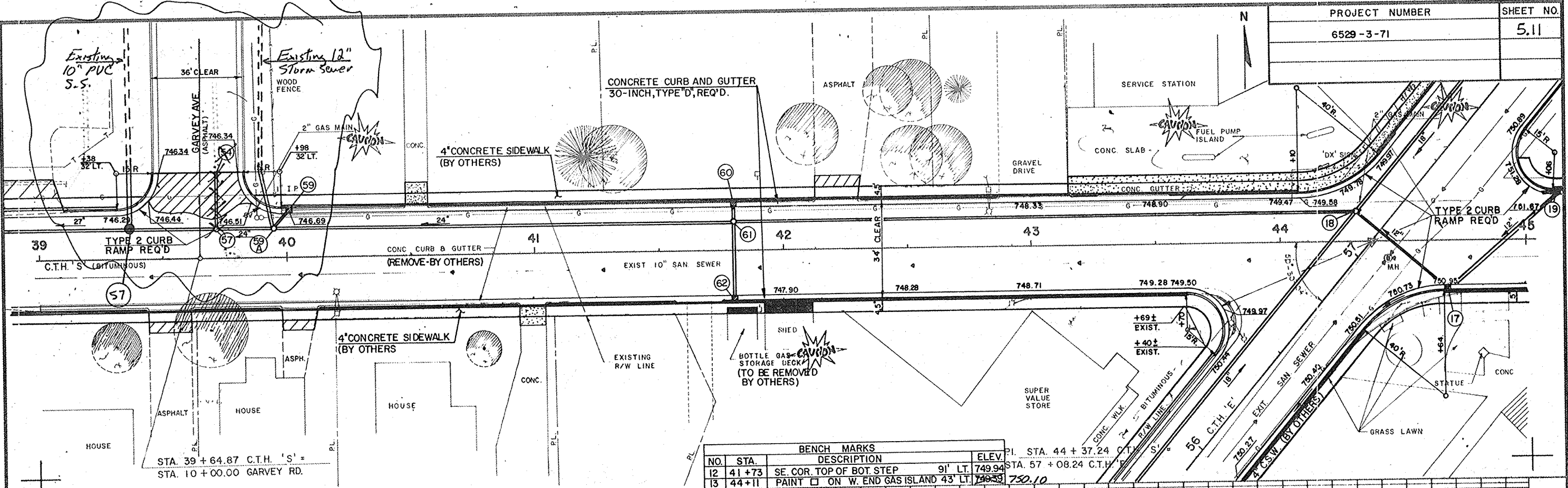
STATE PROJECT NUMBER 6529-03-71 SHEET NO. 5.10
 PLAN AND PROFILE FOR C.T.H.'S OUTAGAME COUNTY



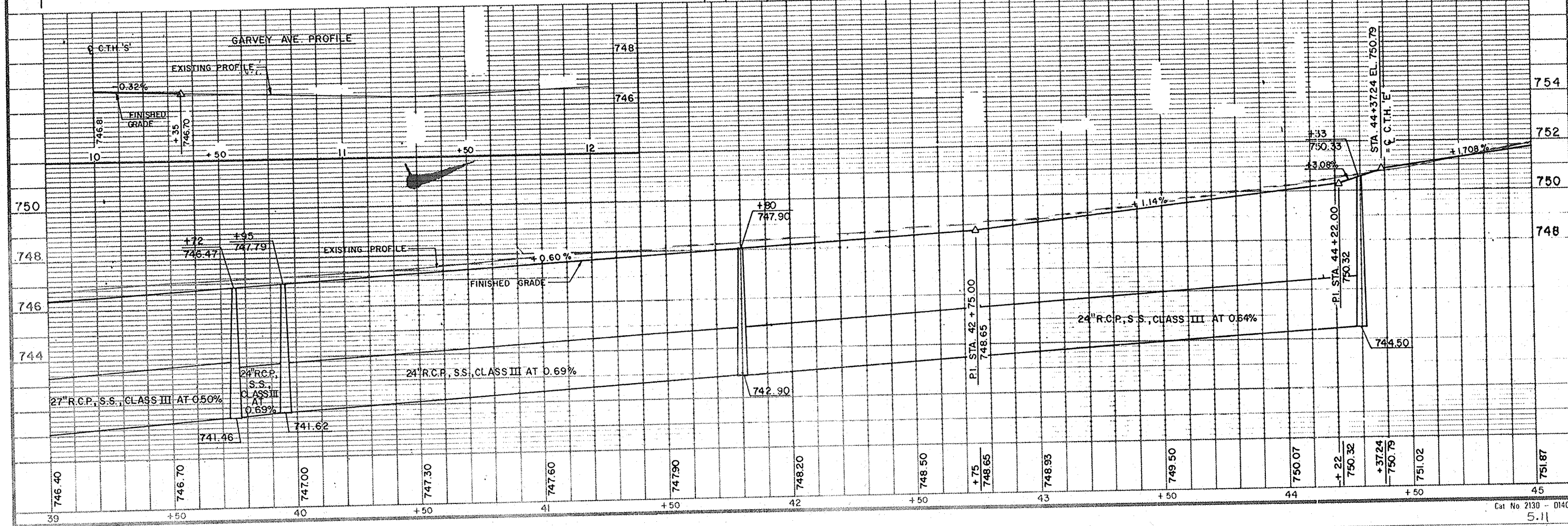
NO.	STA.	DESCRIPTION	ELEV.
11	33+25	R.K. IN POWER POLE 33' LT.	749.12
12	41+81.77	SE. COR. TOP OF BOT. STEP 9' LT.	749.94
11A	36+25	TOP OF 70-26950 SW COR. STA. 55 + C.T.H.'S 50' RT.	746.05



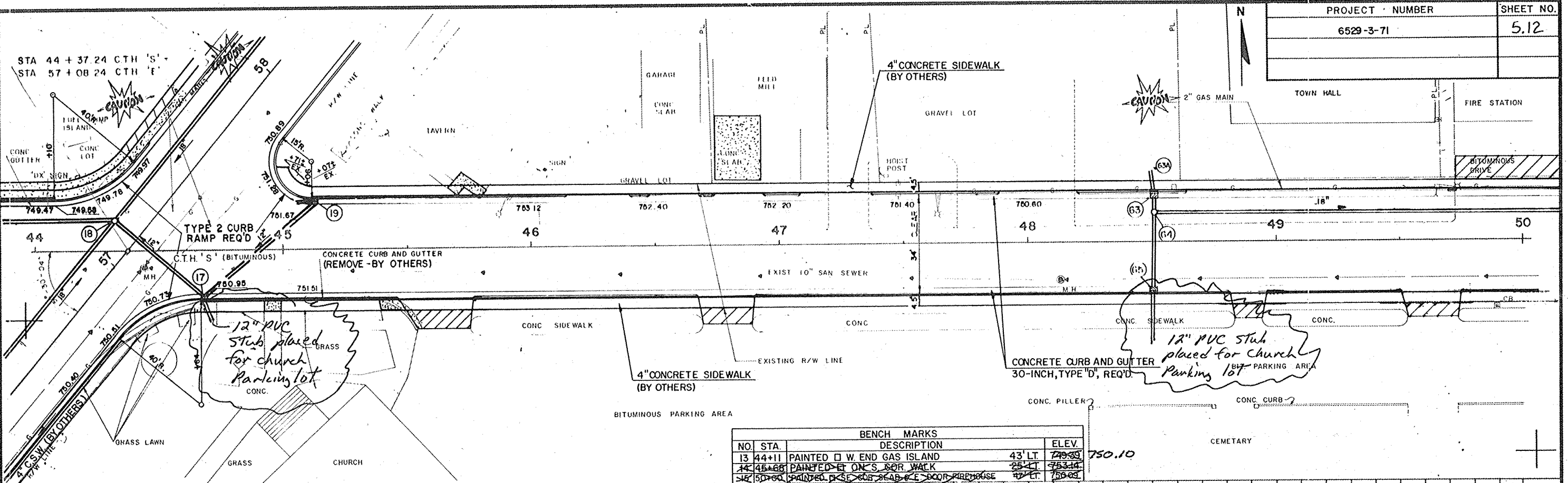
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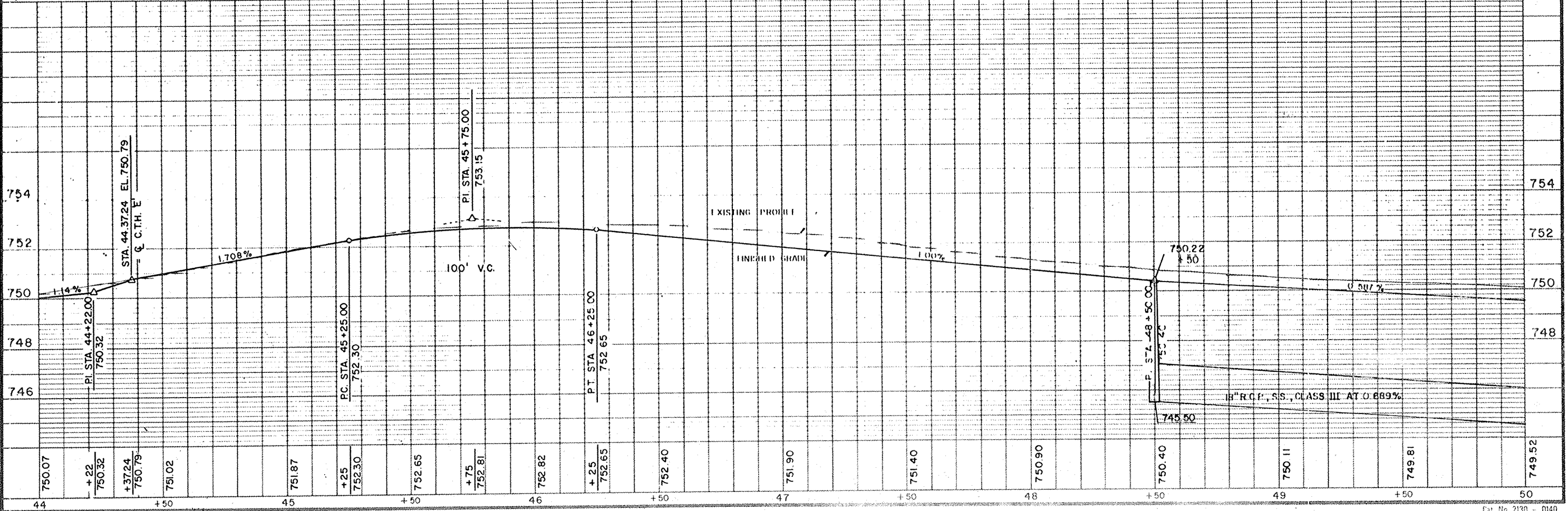
BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
12	41+73	SE. COR. TOP OF BOT. STEP	749.94
13	44+11	PAINT □ ON W. END GAS ISLAND 43' LT.	750.10

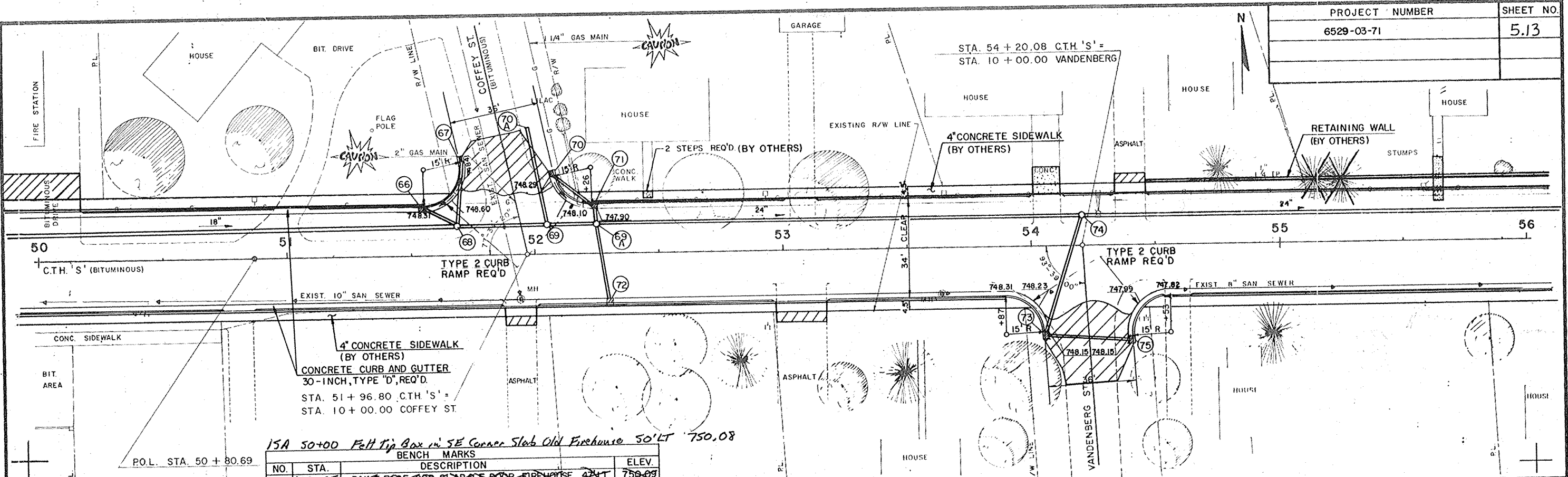


PROJECT NUMBER	SHEET NO.
6529-3-71	5.12



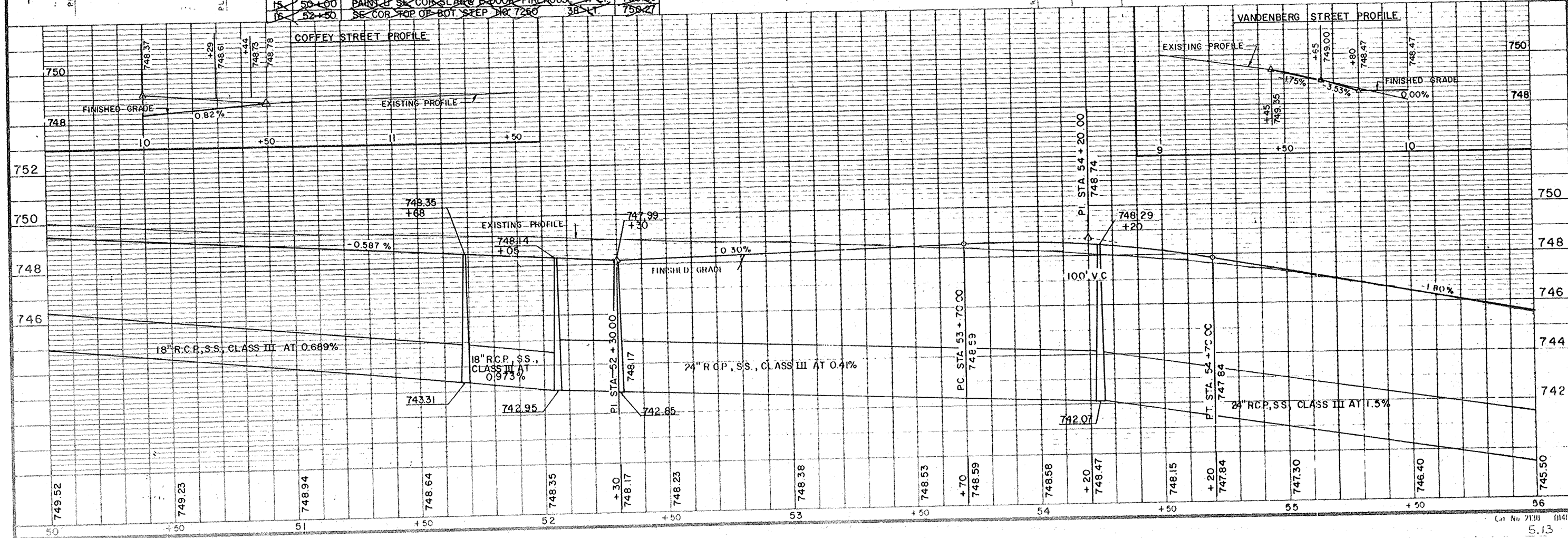
BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
13	44+11	PAINTED □ W. END GAS ISLAND	43' LT. 749.39
14	45+88	PAINTED □ ON S. SIDE WALK	25' LT. 753.14
15	50+60	PAINTED □ ON S. SIDE WALK	47' LT. 750.03



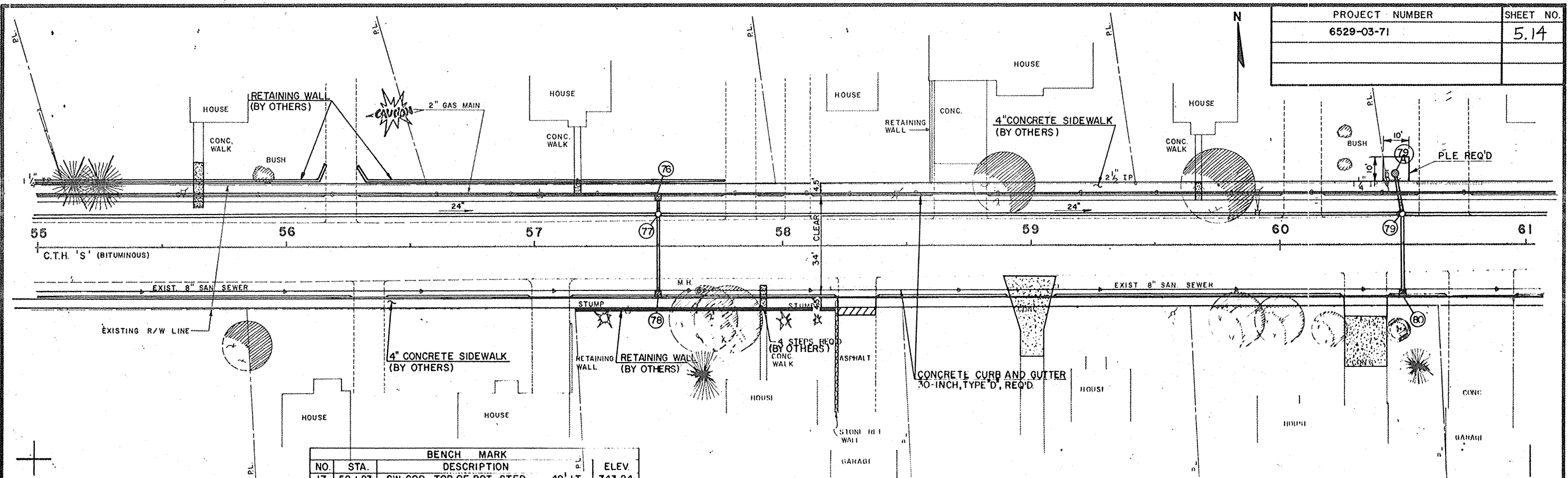


15A 50+00 Felt Tip Box in SE Corner Slab Old Firehouse 50' LT 750.08

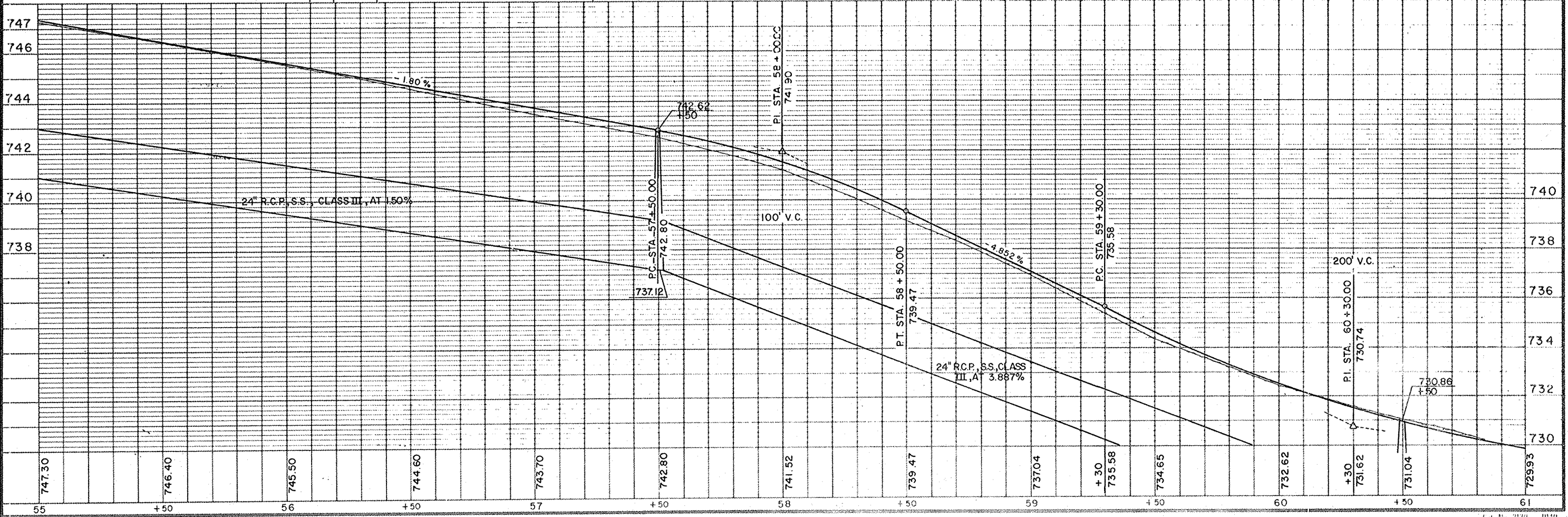
NO.	STA.	DESCRIPTION	ELEV.
15	50+00	PART B SE COR SLAB & DOOR FIREHOUSE 47' LT	750.08
16	52+50	SE COR TOP OF BOT STEP NO. 7280 38' LT	750.27



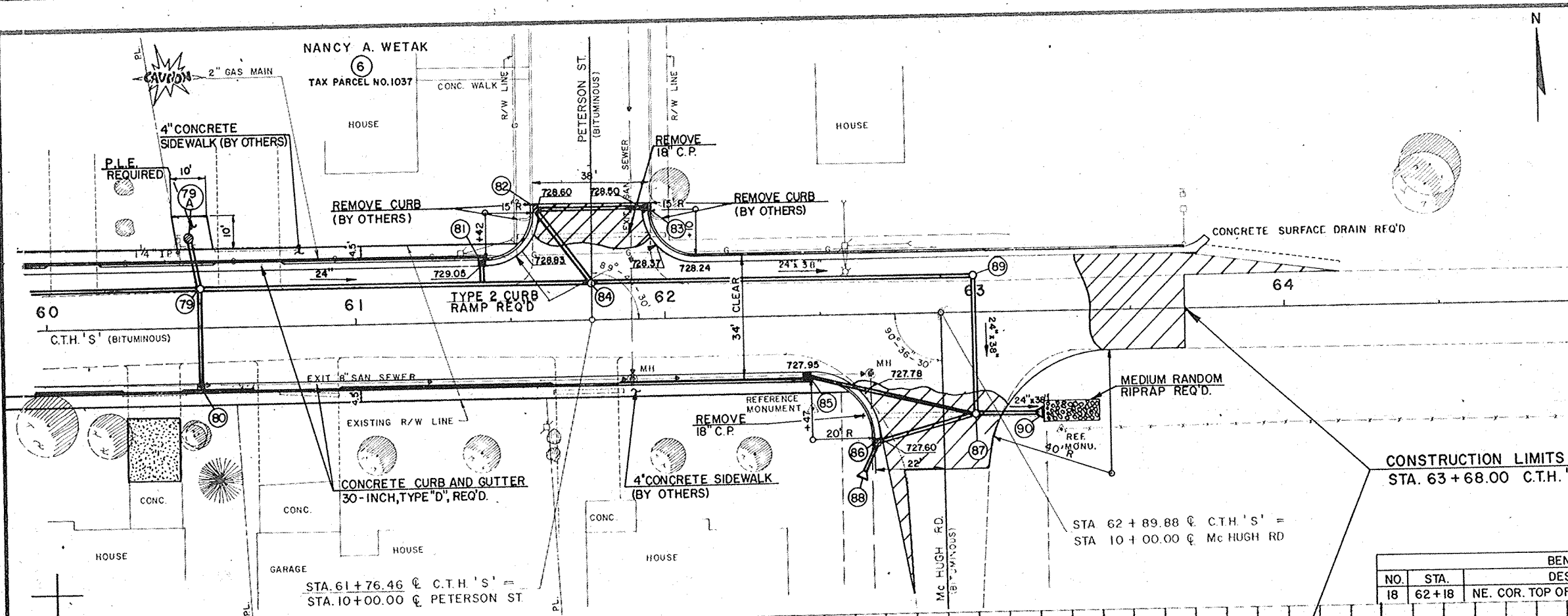
PROJECT NUMBER	SHEET NO.
6529-03-71	5.14



BENCH MARK				
NO.	STA.	DESCRIPTION	PL.	ELEV.
17	58+23	SW. COR. TOP OF BOT. STEP	49' LT	743.24



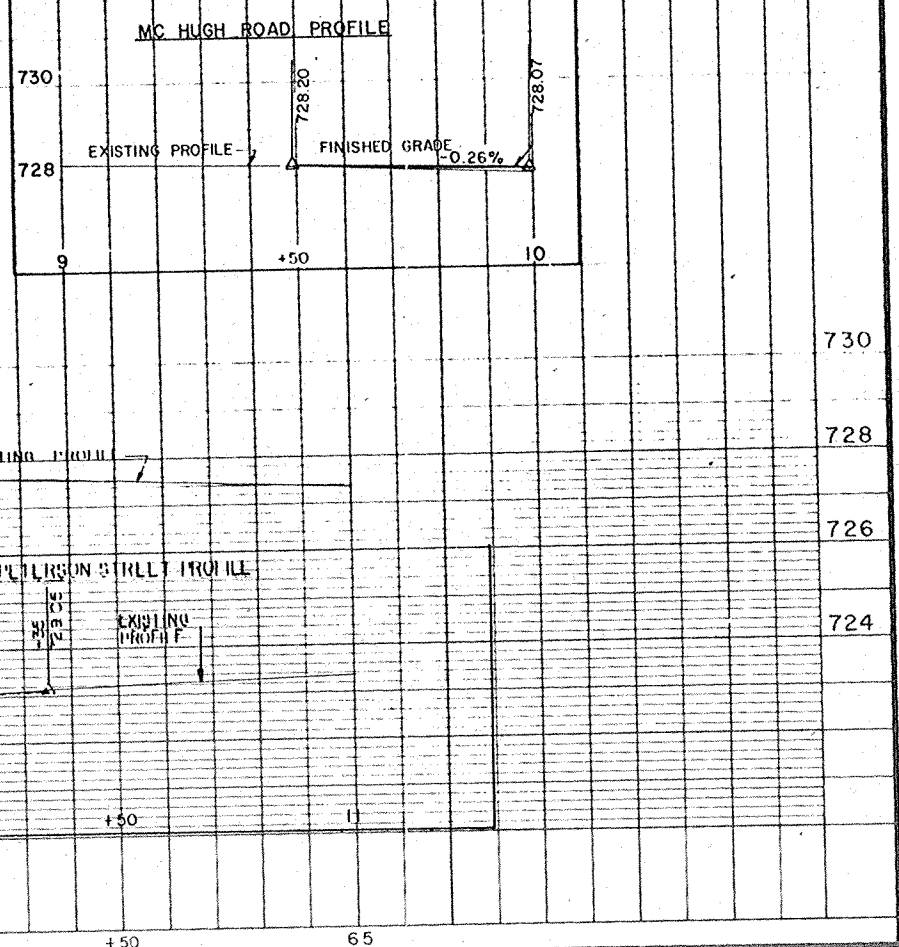
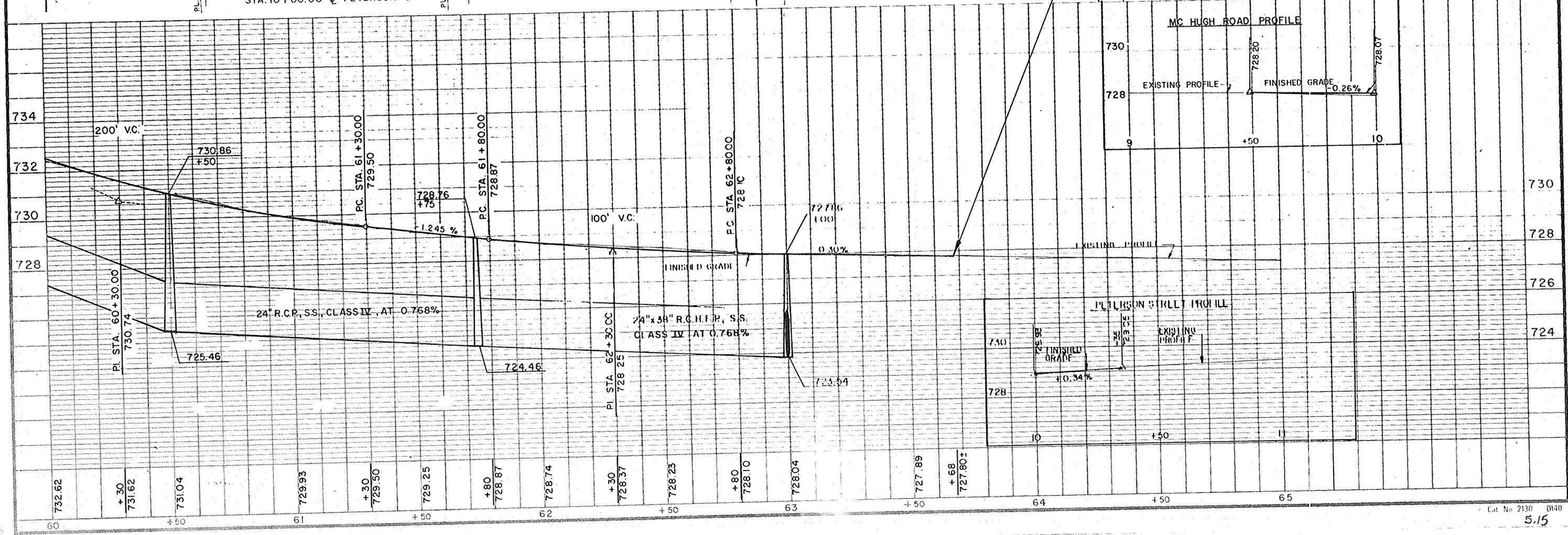
PROJECT NUMBER	SHEET NO.
6529-03-71	5.15

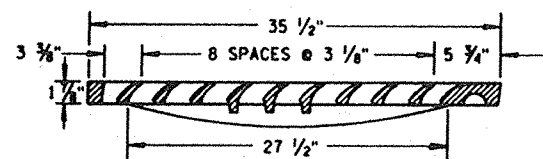
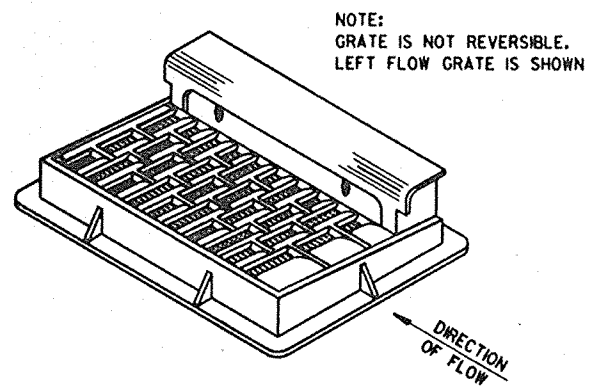
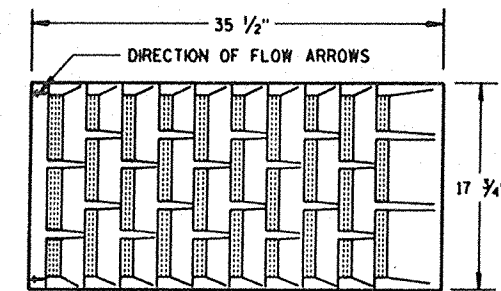


CONSTRUCTION LIMITS
STA. 63+68.00 C.T.H. "S"

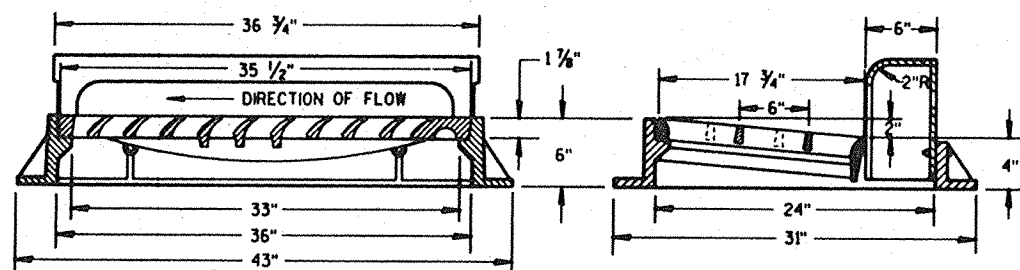
STA 62+89.88 @ C.T.H. 'S' =
STA 10+00.00 @ Mc HUGH RD

BENCH MARK				
NO.	STA.	DESCRIPTION	ELEV.	
18	62+18	NE. COR. TOP OF BOT. STEP HO. 7489 62' RT.	732.35	





NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"

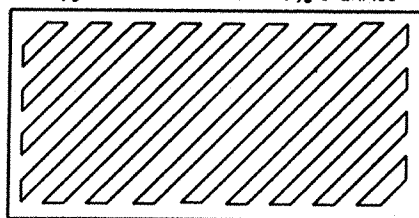


TYPE "H"

(APPROXIMATE WEIGHT 145 LBS.)

- FRAME..... 195 LBS.
- GRATE..... 135 LBS.
- CURB BOX..... 115 LBS.

1 1/8" DIAGONAL BARS WITH 1/2" OPENINGS



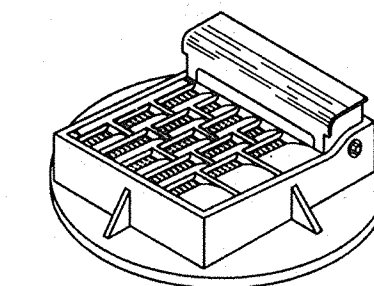
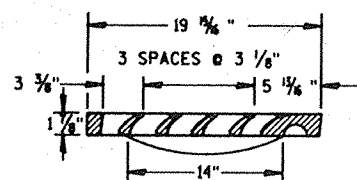
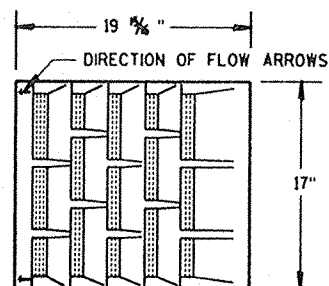
SPECIAL GRATE FOR TYPE "H" COVER

(MEASURES 35 1/2" X 17 3/4" X 2")

(APPROXIMATE WEIGHT 170 LBS.)

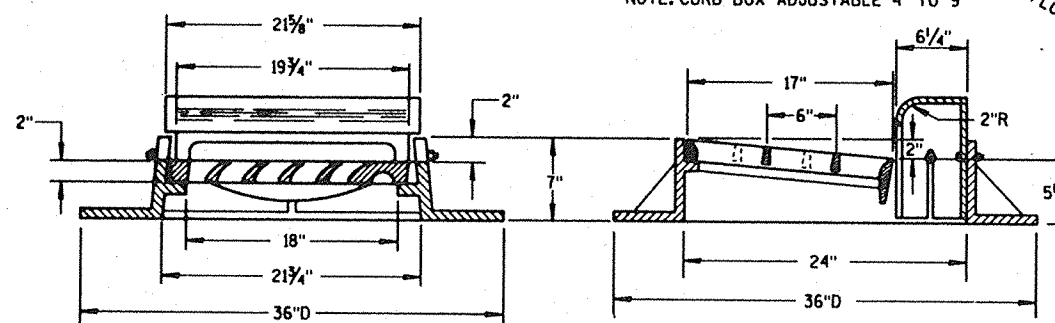
GRATE..... 170 LBS.

(NOTED AS TYPE H-S ON DRAINAGE TABLE)



NOTE: GRATE IS NOT REVERSIBLE LEFT FLOW GRATE IS SHOWN

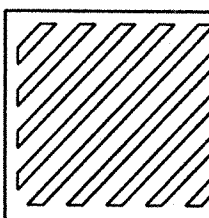
NOTE: CURB BOX ADJUSTABLE 4" TO 9"



TYPE "A"

(APPROXIMATE WEIGHT 405 LBS.)

- FRAME..... 235 LBS.
- GRATE..... 85 LBS.
- CURB BOX..... 85 LBS.



SPECIAL GRATE FOR TYPE "A" COVER

(MEASURES 19 7/8" X 17" X 1 1/8")

GRATE..... 85 LBS.

(NOTED AS TYPE A-S ON DRAINAGE TABLE)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

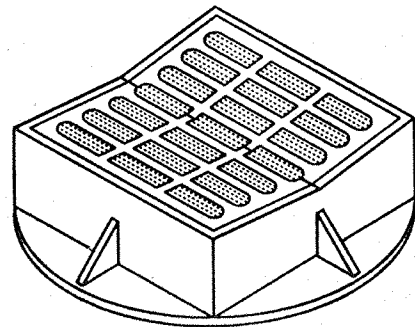
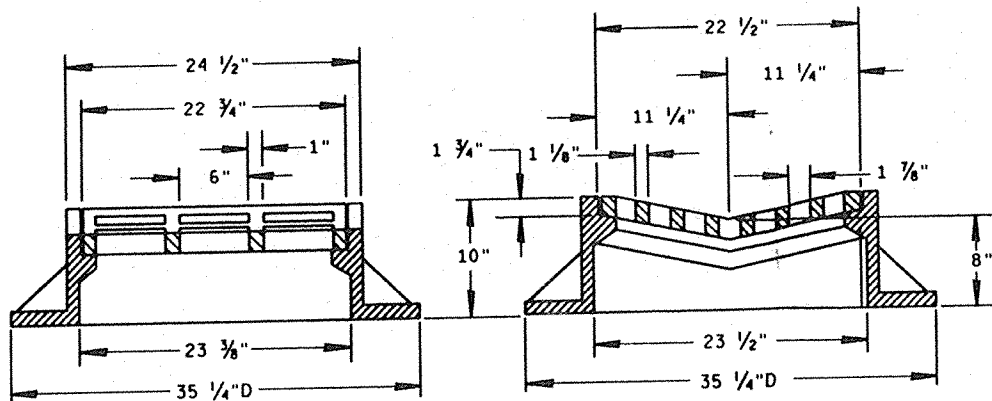
THE ACTUAL WEIGHT OF COVERS MAY VARY WITHIN 5 PERCENT, PLUS OR MINUS, OF THE APPROXIMATE WEIGHT.

1" DIAGONAL BARS WITH 1/2" OPENINGS

INLET COVERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
12/19/94
DATE
[Signature]
CHIEF ROADWAY DESIGN ENGINEER
FHWA

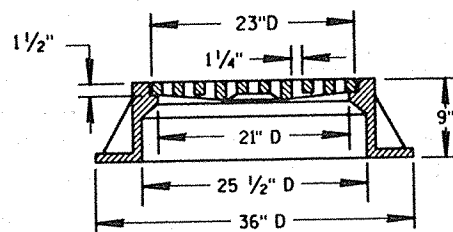
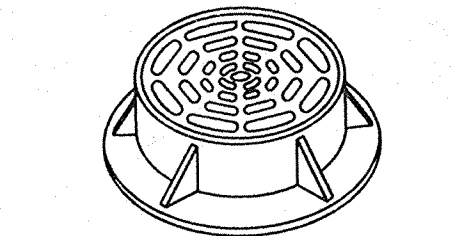
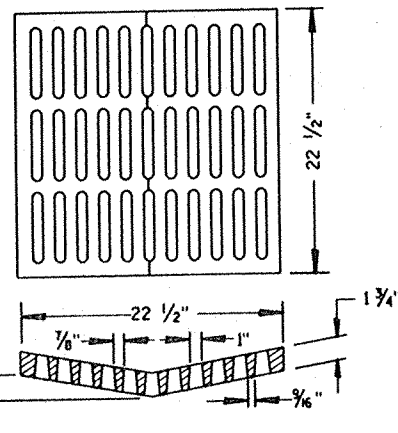


TYPE "B"

(APPROXIMATE WEIGHT 395 LBS.)
 FRAME..... 285 LBS.
 GRATE..... 110 LBS.

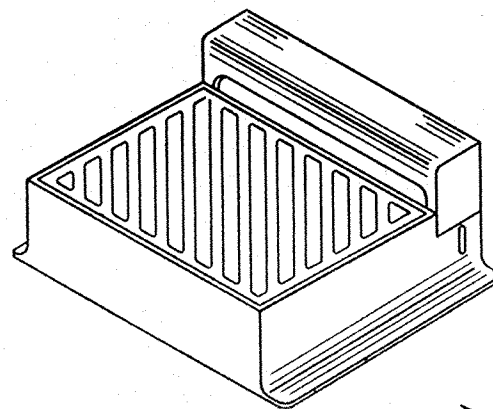
**ALTERNATIVE GRATE FOR
 FOR TYPE "B" COVER**

(APPROXIMATE GRATE WEIGHT 125 LBS.)
 GRATE..... 125 LBS.
 USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS POSSIBLE.
 NOTED AS TYPE B-A ON THE DRAINAGE TABLE



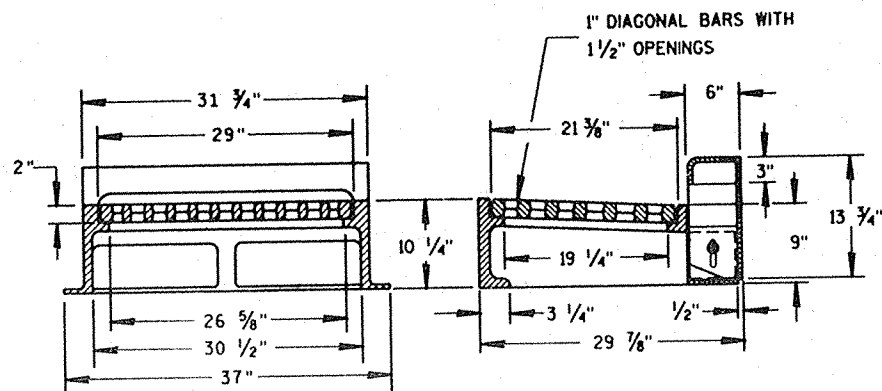
TYPE "C"

(APPROXIMATE WEIGHT 340 LBS.)
 FRAME..... 235 LBS.
 GRATE..... 105 LBS.



DIRECTION
 OF FLOW

DIAGONAL SLOTS, SHALL BE ORIENTED
 TO THE DIRECTION OF FLOW AS ILLUSTRATED.
 GRATES ARE MANUFACTURED TO BE REVERSIBLE.



NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"

TYPE "WM"

(APPROXIMATE WEIGHT 670 LBS.)
 FRAME..... 360 LBS.
 GRATE..... 160 LBS.
 CURB BOX..... 150 LBS.

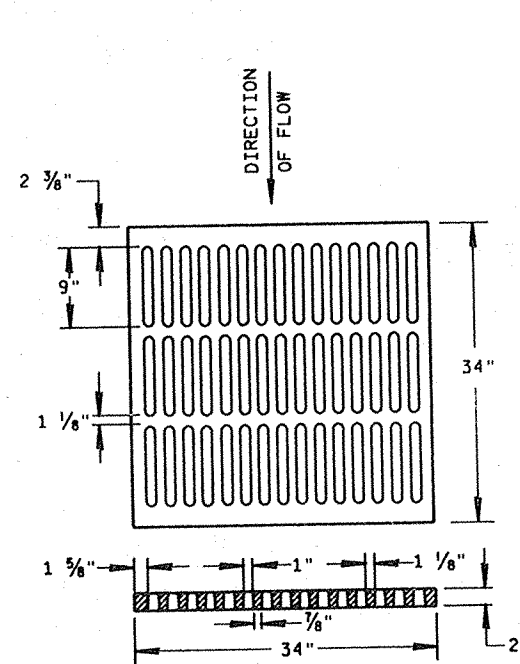
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

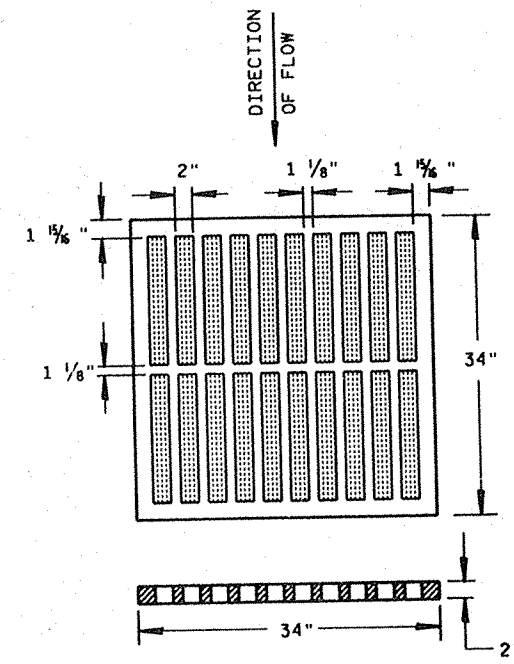
ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

THE ACTUAL WEIGHT OF COVERS MAY VARY WITHIN 5 PERCENT, PLUS OR MINUS, OF THE APPROXIMATE WEIGHT.



ALTERNATIVE TYPE "MS"

(APPROXIMATE GRATE WEIGHT 365 LBS.)
 GRATE..... 365 LBS.
 USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS PERMITTED
 NOTED AS TYPE MS-A ON THE DRAINAGE TABLE



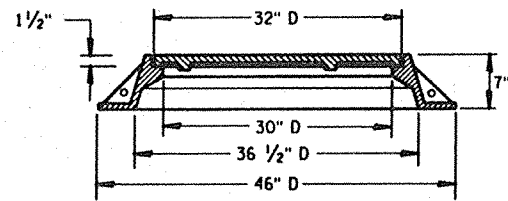
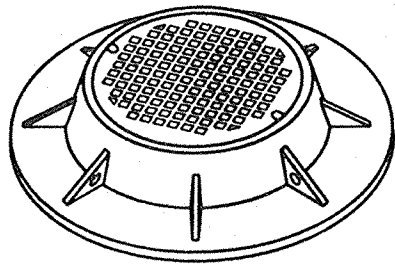
TYPE "MS"

(APPROXIMATE GRATE WEIGHT 270 LBS.)
 GRATE..... 270 LBS.
 USE ON FREEWAYS AND EXPRESSWAYS
 NOTED AS TYPE MS ON DRAINAGE TABLE

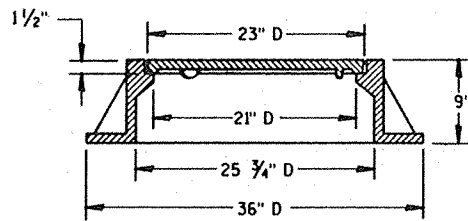
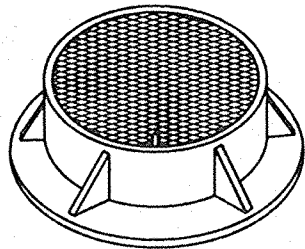
INLET COVERS

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 12/19/94
 DATE
 FHWA
 [Signature]
 CHIEF ROADWAY DESIGN ENGINEER



TYPE "K"
 (APPROXIMATE WEIGHT 535 LBS.)
 FRAME..... 330 LBS.
 LID..... 205 LBS.



TYPE "J"
 (APPROXIMATE WEIGHT 315 LBS.)
 FRAME..... 200 LBS.
 LID..... 115 LBS.

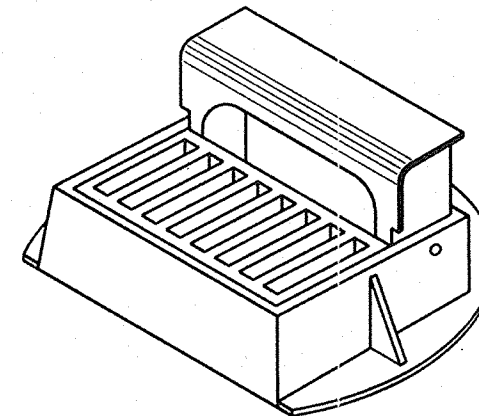
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

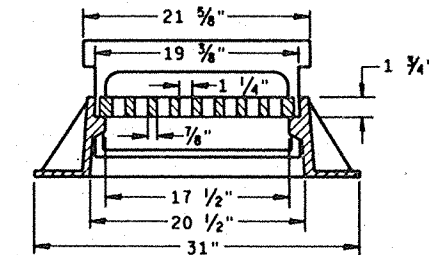
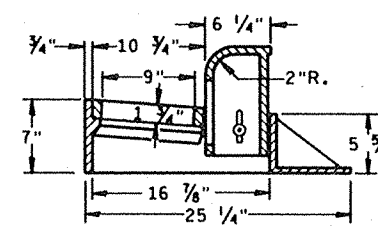
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

THE ACTUAL WEIGHT OF COVERS MAY VARY WITHIN 5 PERCENT, PLUS OR MINUS, OF THE APPROXIMATE WEIGHT.

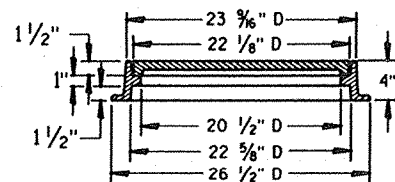
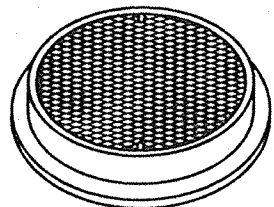


CURB BOX ADJUSTABLE 4" TO 10"

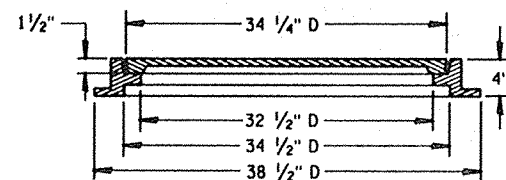
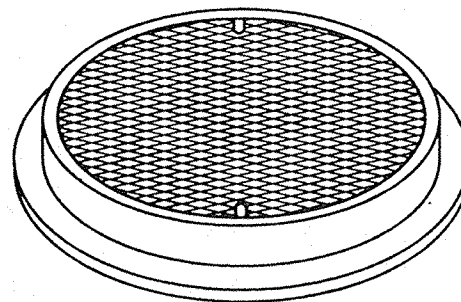


INLET COVER TYPE "Z"

(APPROXIMATE WEIGHT 280 LBS.)
 FRAME..... 145 LBS.
 GRATE..... 50 LBS.
 CURB BOX..... 85 LBS.



TYPE "L"
 (APPROXIMATE WEIGHT 145 LBS.)
 FRAME..... 75*
 LID..... 70*

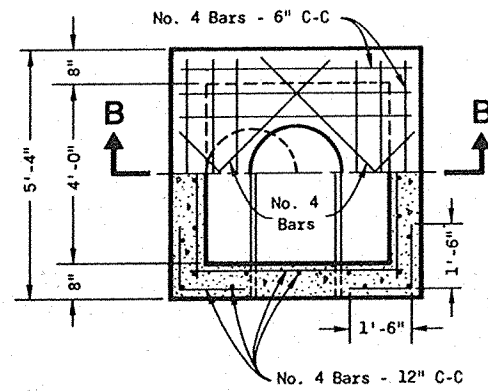


TYPE "M"
 (APPROXIMATE WEIGHT 385 LBS.)
 FRAME..... 125*
 LID..... 260*

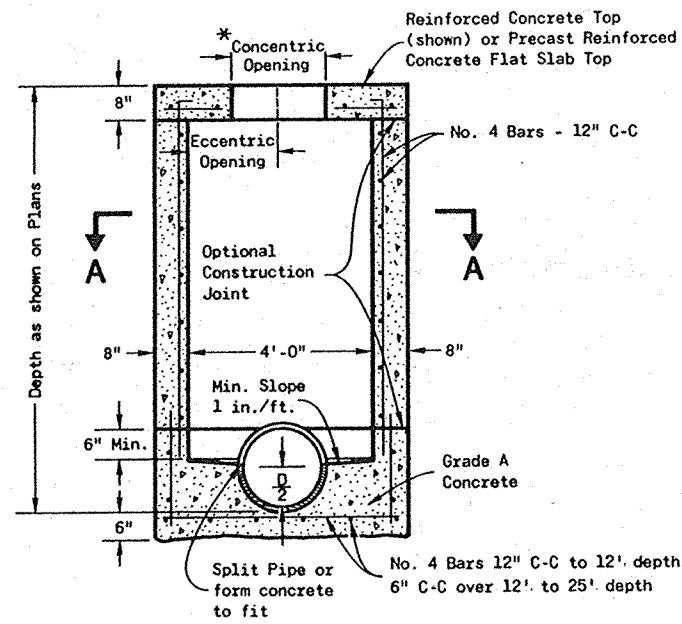
**INLET AND
 MANHOLE COVERS**

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

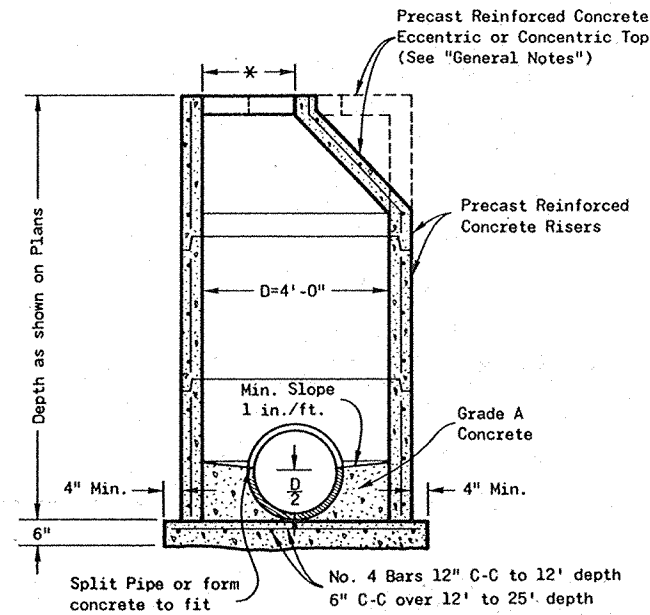
APPROVED
 12/19/94
 DATE
 Roy L. [Signature]
 CHIEF ROADWAY DESIGN ENGINEER
 FHWA



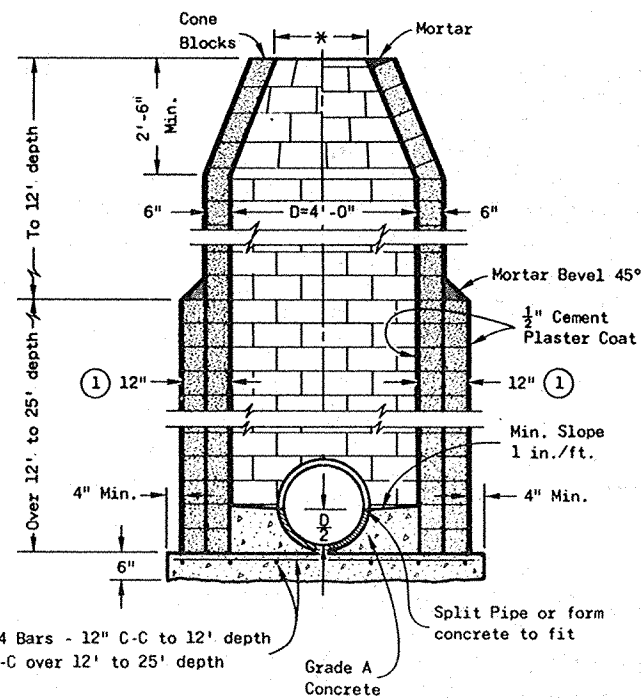
HALF SECTION A-A



SECTION B-B
REINFORCED CONCRETE



PRECAST REINFORCED CONCRETE



CONCRETE BLOCK

GENERAL NOTES

Details of construction, materials and workmanship not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.

Detailed drawings for proposed alternate designs for underground drainage structures shall be submitted to the Engineer for approval providing that such alternate designs make provision for equivalent capacity and strength.

All drainage structures are designated on the plans as "Manholes 1-C", "Catch Basins 1-B", "Inlets 3-H", etc. The first digit designates the masonry portion of the structure, and the following letter designates the type of cover to be used to comprise the complete unit.

Precast Reinforced Bases shall be placed on a bed of material at least 6 inches in depth, which meets the requirements for Granular Backfill. This bedding shall be compacted and provide uniform support for the entire area of the base.

Precast Reinforced Concrete Cone Tops (Eccentric or Concentric) may be used on concrete block structures. The Cone Tops shall be installed on a bed of mortar.

Eccentric Cone Tops may be used on all structures, and Concentric Cone Tops shall be used only on structures 5 feet or less in depth, unless otherwise directed by the Engineer.

Steps meeting the following requirements shall be installed in all structures over 5 feet in depth: 16 inch C-C maximum spacing; project a minimum clear distance of 4 inches from the wall at the point of embedment; minimum length of 10 inches; minimum wall embedment of 3 inches; and be capable of supporting a concentrated load of 300 lbs. Ferrous metal steps not painted or treated to resist corrosion shall have a minimum cross sectional dimension of 1 inch.

Solid Aluminum steps shall have a minimum cross sectional dimension of 0.75 inch. Aluminum surfaces to be embedded in concrete shall be given one coat of suitable quality paint, such as zinc chromate primer conforming to Federal Specification TT-P-645 or equivalent. Steps of approved Polypropylene plastic coated reinforcement bar will be acceptable.

All bar steel reinforcement shall be embedded 2 inches clear unless otherwise shown or noted.

Precast Reinforced Concrete Risers may be placed with tongue up or down.

All Precast Inlet Units shall conform to the pertinent requirements of AASHTO Designation M 199.

* Use 2'-0" diameter opening with Type "C", "L" and "J" covers, or 3'-0" diameter with Type "K" and "M" covers.

① 2 courses 6" block.

MANHOLES TYPE 1

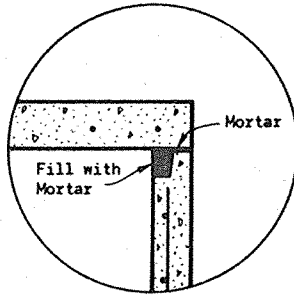
MANHOLES TYPE 1

State of Wisconsin
Department of Transportation

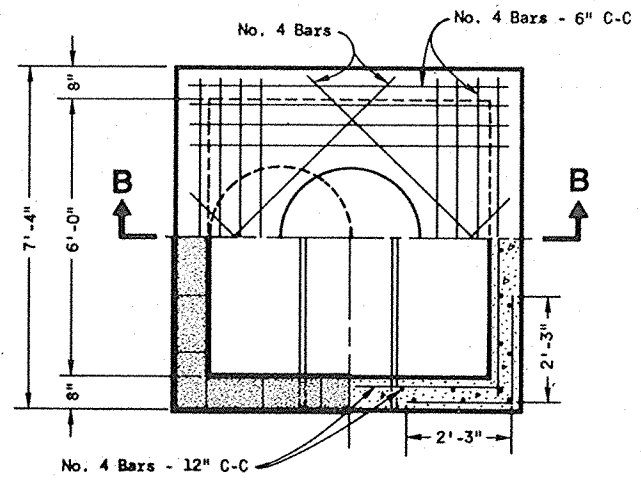
APPROVED
4-13-82
DATE

D. J. Strand

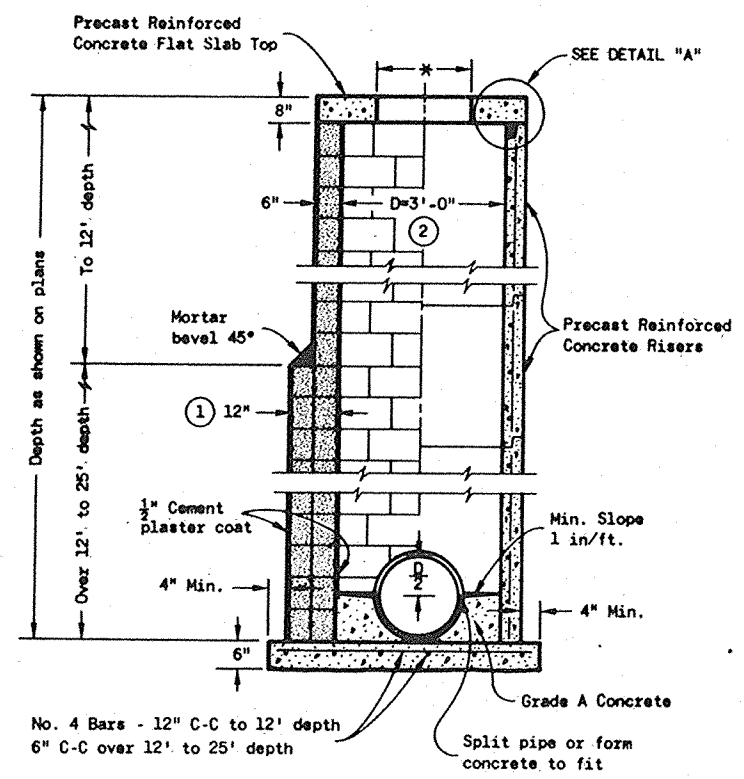
THWA



DETAIL "A"

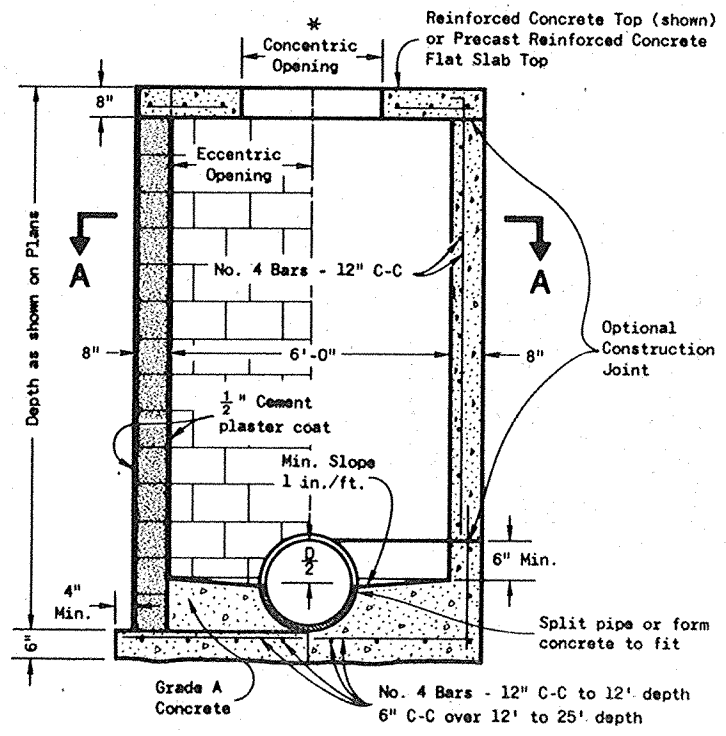


HALF SECTION A-A



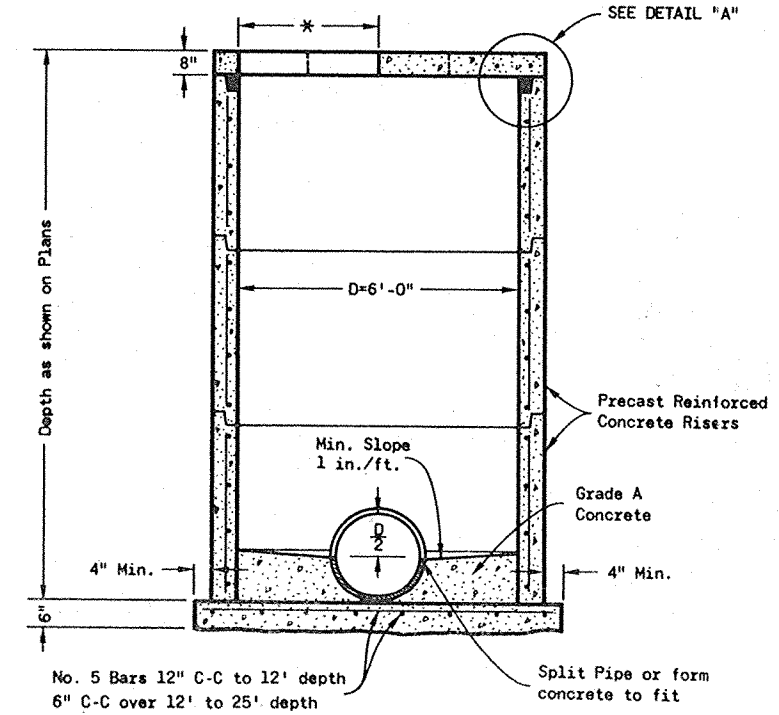
CONCRETE BLOCK
PRECAST REINFORCED CONCRETE

MANHOLES TYPE 2



SECTION B-B
CONCRETE BLOCK
REINFORCED CONCRETE

MANHOLES TYPE 3



PRECAST REINFORCED CONCRETE

GENERAL NOTES

Details of construction, materials and workmanship not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.

Detailed drawings for proposed alternate designs for underground drainage structures shall be submitted to the Engineer for approval providing that such alternate designs make provision for equivalent capacity and strength.

All drainage structures are designated on the plans as "Manholes 1-C", "Catch Basins 1-B", "Inlets 3-H", etc. The first digit designates the masonry portion of the structure, and the following letter designates the type of cover to be used to comprise the complete unit.

Precast Reinforced Bases shall be placed on a bed of material at least 6" in depth, which meets the requirements for Granular Backfill. This bedding shall be compacted and provide uniform support for the entire area of the base.

Steps meeting the following requirements shall be installed in all structures over 5 feet in depth: 16 inch C-C maximum spacing; project a minimum clear distance of 4 inches from the wall at the point of embedment; minimum length of 10 inches; minimum wall embedment of 3 inches; and capable of supporting a concentrated load of 300 lbs. Ferrous metal steps not painted or treated to resist corrosion shall have a minimum cross sectional dimension of 1 inch.

Solid Aluminum steps shall have a minimum cross sectional dimension of 0.75 inch. Aluminum surfaces to be embedded in concrete shall be given one coat of suitable quality paint, such as zinc chromate primer conforming to federal specification TT-P-645 or equivalent. Steps of approved Polypropylene plastic coated reinforcement bar are acceptable.

All bar steel reinforcement shall be embedded 2 inches clear unless otherwise shown or noted.

Precast Reinforced Concrete Risers shall be placed with tongue down.

All precast inlet units shall conform to the pertinent requirements of AASHTO Designation M 199.

* Use 2'-0" diameter opening with type "C", "L", and "J" covers, or 3'-0" diameter with type "K" and "M" covers.

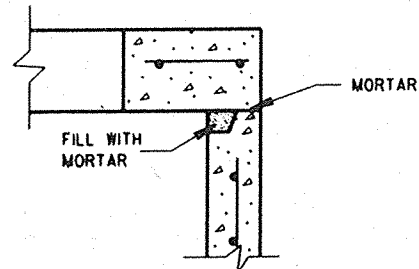
- ① 2 courses 6" block.
- ② When connecting pipes are 24" or larger the Precast Manholes may be increased to 42" diameter.

S.D.D. 8 B 7-3

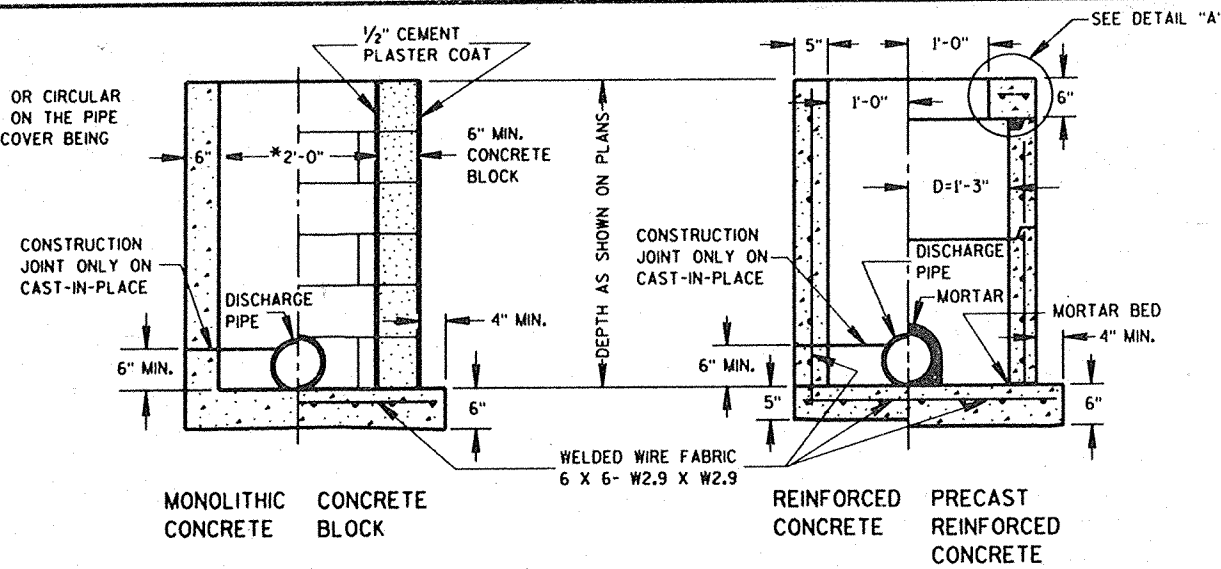
MANHOLES TYPE 2 & 3	
State of Wisconsin Department of Transportation	
APPROVED 4-13-82 DATE	 CHIEF DESIGN ENGINEER
FHWA	

S.D.D. 8 B 7-3

*SELECTION OF SQUARE OR CIRCULAR DESIGN WILL BE BASED ON THE PIPE SIZES AND THE INLET COVER BEING UTILIZED



DETAIL "A"



INLETS TYPE 1

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M 199.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 1-C", "CATCH BASINS 1-B", "INLETS 3-H", ETC. THE FIRST DIGIT DESIGNATES THE MASONRY PORTION OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

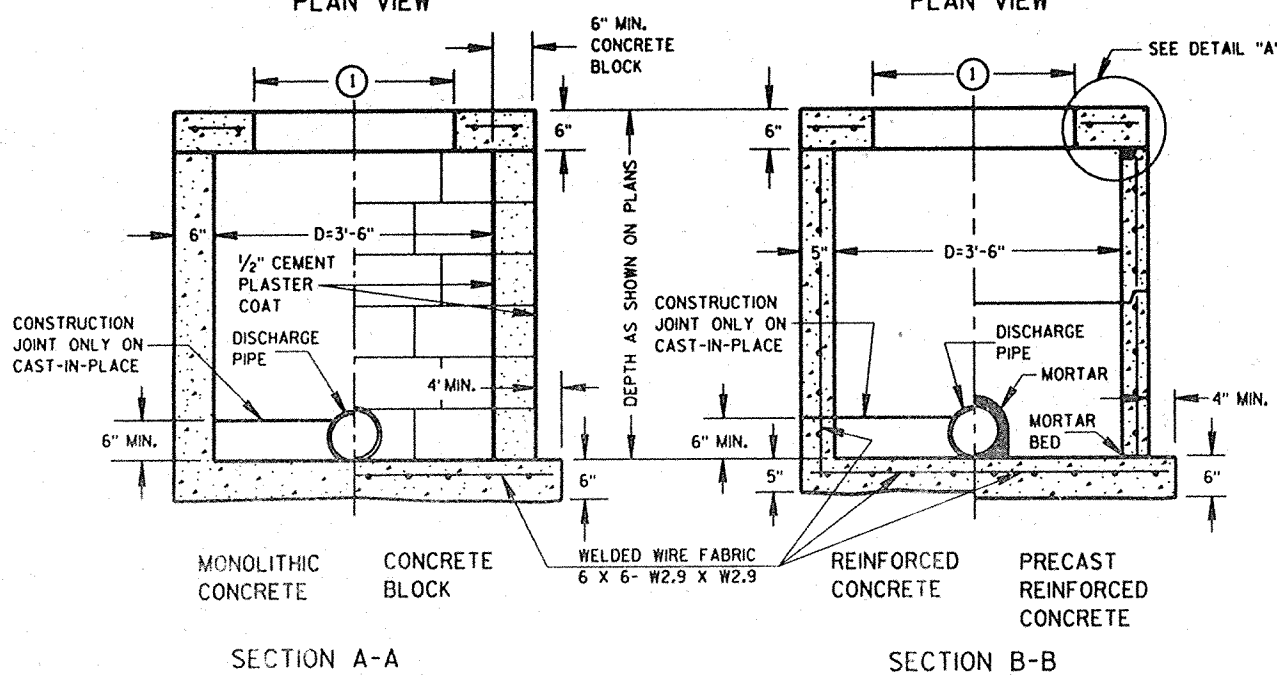
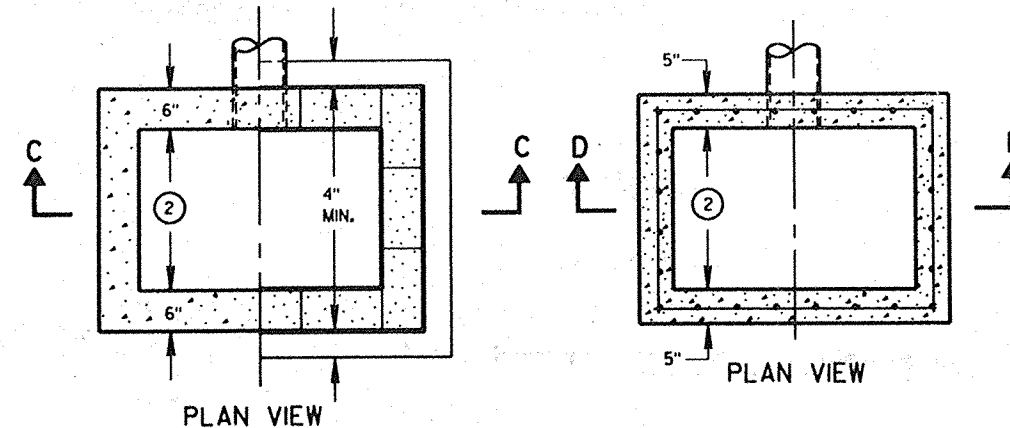
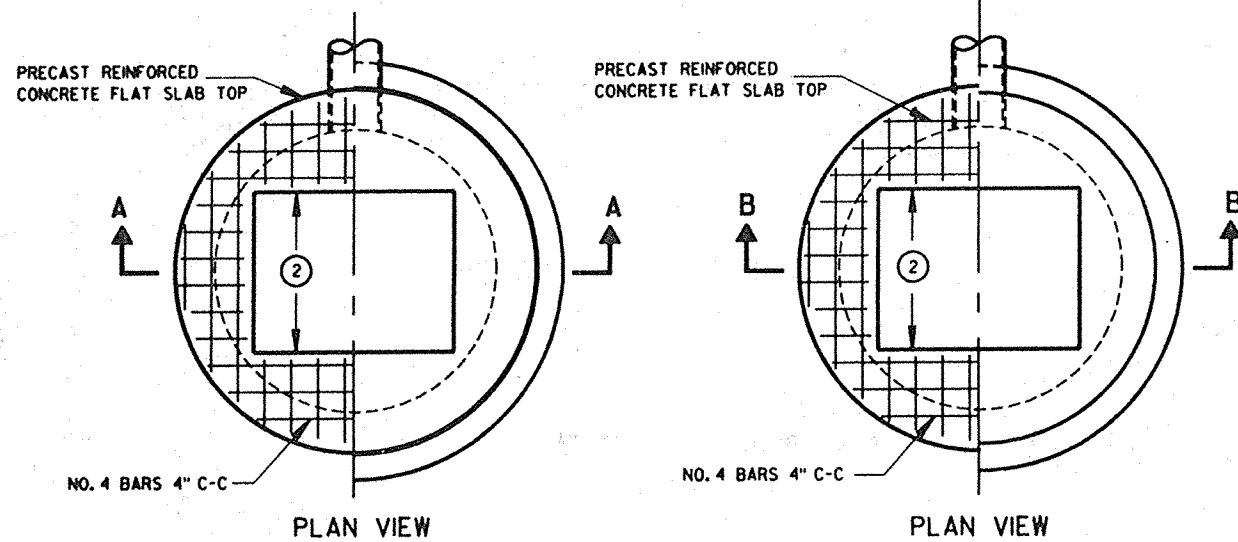
PRECAST REINFORCED BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONCRETE FLAT SLAB TOPS MAY BE USED ON THE STRUCTURES. THE TOPS SHALL BE INSTALLED ON A BED OF MORTAR.

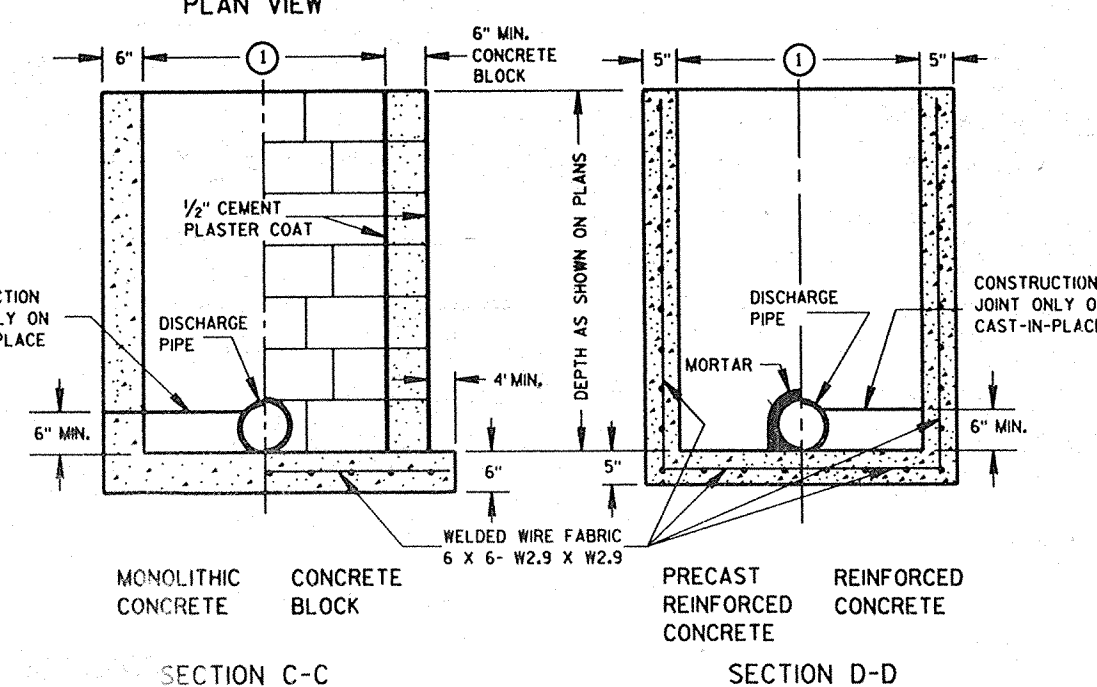
ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED CONCRETE RISERS SHALL BE PLACED WITH TONGUE DOWN.

- ① USE 2'-6" OPENING FOR TYPE 2 INLETS, 3'-0" OPENING FOR TYPE 3 INLETS, AND 2'-11" FOR TYPE 4 INLETS.
- ② USE 2'-0" OPENING FOR TYPE 1, 2 & 3 INLETS, 2'-6 1/2" OPENING FOR TYPE 4 INLETS.



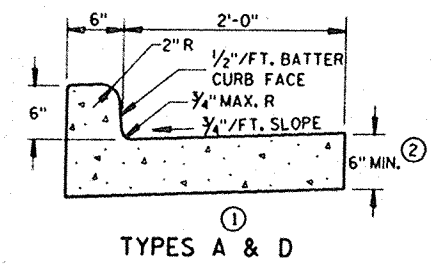
INLETS TYPE 2, 3 & 4



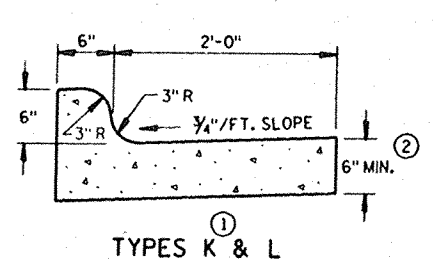
INLETS TYPE 1, 2, 3 & 4

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

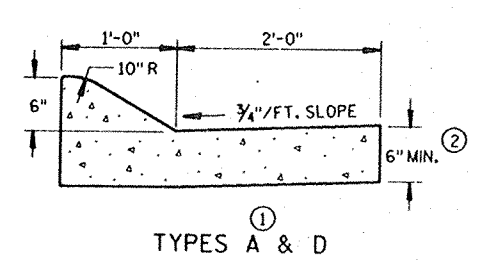
APPROVED
8/26/94
DATE
[Signature]
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



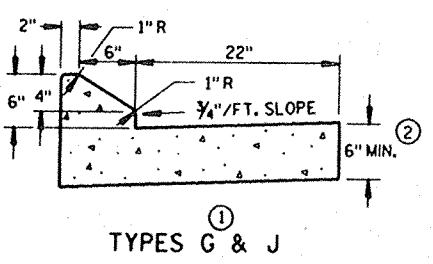
TYPES A & D



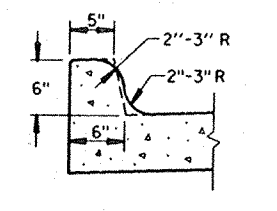
TYPES K & L



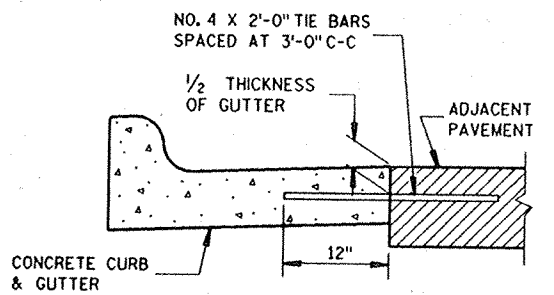
TYPES A & D
CONCRETE CURB & GUTTER 36"



TYPES G & J

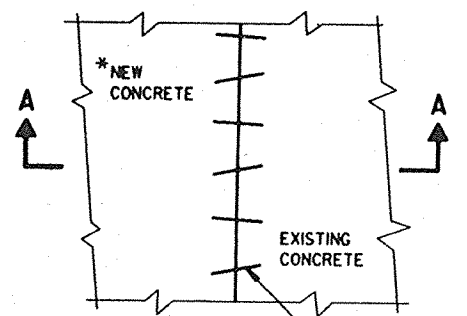


OPTIONAL CURB SHAPE
FOR TYPES K & L



TYPICAL TIE BAR LOCATION

CONCRETE CURB & GUTTER 30"

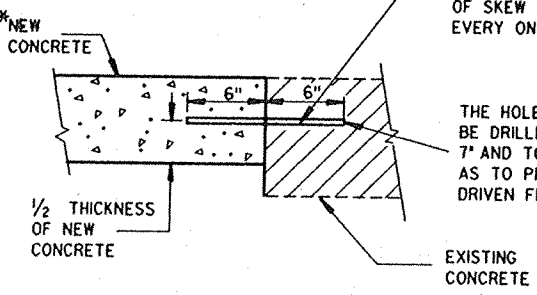


PLAN VIEW

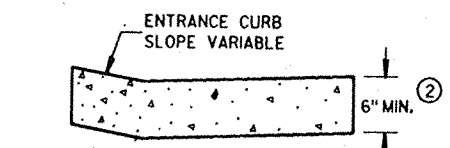
*NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

NO. 6 X 12" DEF. BARS
SPACED 3'-0" C-C,
INSTALLED ON 6" SKEW
HORIZONTALLY. DIRECTION
OF SKEW ALTERNATING AFTER
EVERY ONE OR TWO BARS.

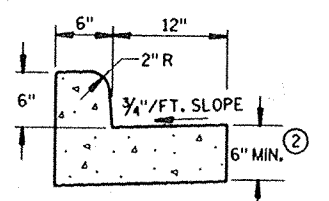
THE HOLE FOR THE BAR SHALL
BE DRILLED TO A DEPTH OF
7" AND TO SUCH A DIAMETER
AS TO PROVIDE A TIGHT
DRIVEN FIT



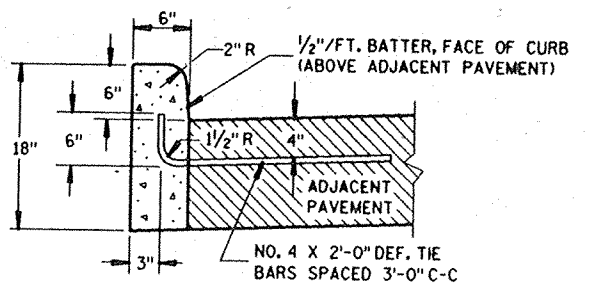
SECTION A-A
PAVEMENT TIES



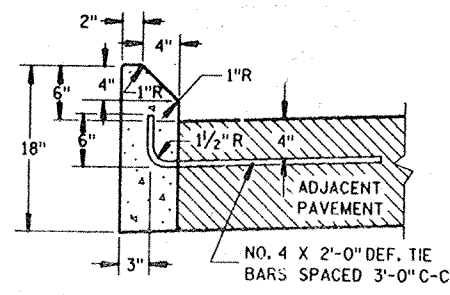
DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES A & D



TYPES G & J

CONCRETE CURB

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SEALANT IS NOT REQUIRED IN THE JOINTS OF CONCRETE CURB OR CONCRETE CURB & GUTTER EXCEPT AS REQUIRED FOR INTEGRAL GUTTER.

PAVEMENT TIES ARE REQUIRED, WHEN INCLUDED IN THE CONTRACT, WHERE CONCRETE CURB, CONCRETE CURB AND GUTTER OR CONCRETE PAVEMENT IS PLACED ADJACENT TO EXISTING CONCRETE.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.

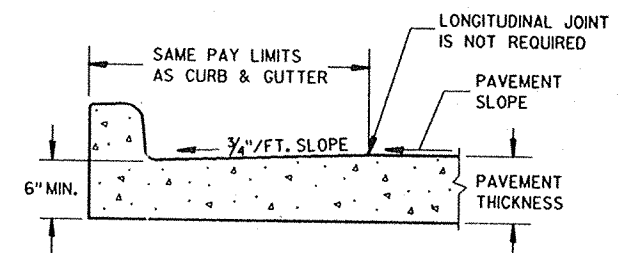
INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE, TIE BARS AND A LONGITUDINAL CONSTRUCTION JOINT ARE NOT REQUIRED WITH THIS ALTERNATE.

PAVEMENT JOINTS SHALL BE EXTENDED THROUGH INTEGRAL CURB & GUTTER. JOINTS IN INTEGRAL GUTTER SHALL HAVE THE SAME DIMENSIONS AS THE JOINTS IN THE ADJACENT PAVEMENT. JOINTS IN INTEGRAL CURB SHALL BE 1/8" WIDE.

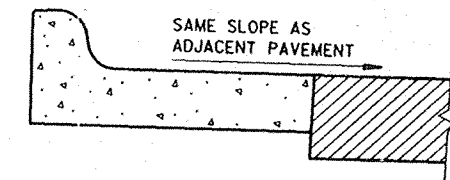
JOINTS IN INTEGRAL CURB & GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME SEALANT SPECIFIED FOR THE PAVEMENT JOINT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB & GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE COURSE AND UNCLASSIFIED EXCAVATION LIMITS ARE TWO FEET BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G AND K.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE COURSE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATIONS WILL BE SHOWN ELSEWHERE IN THE PLAN.



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)

CONCRETE CURB, CONCRETE CURB & GUTTER AND PAVEMENT TIES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10-23-86 DATE	 STATE DESIGN ENGINEER FOR HWYS FHWA

S.D.D. 8 D 1-11

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

① JOINTS SHALL BE 1/8 TO 1/4 INCH WIDE BY 1/2 INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.

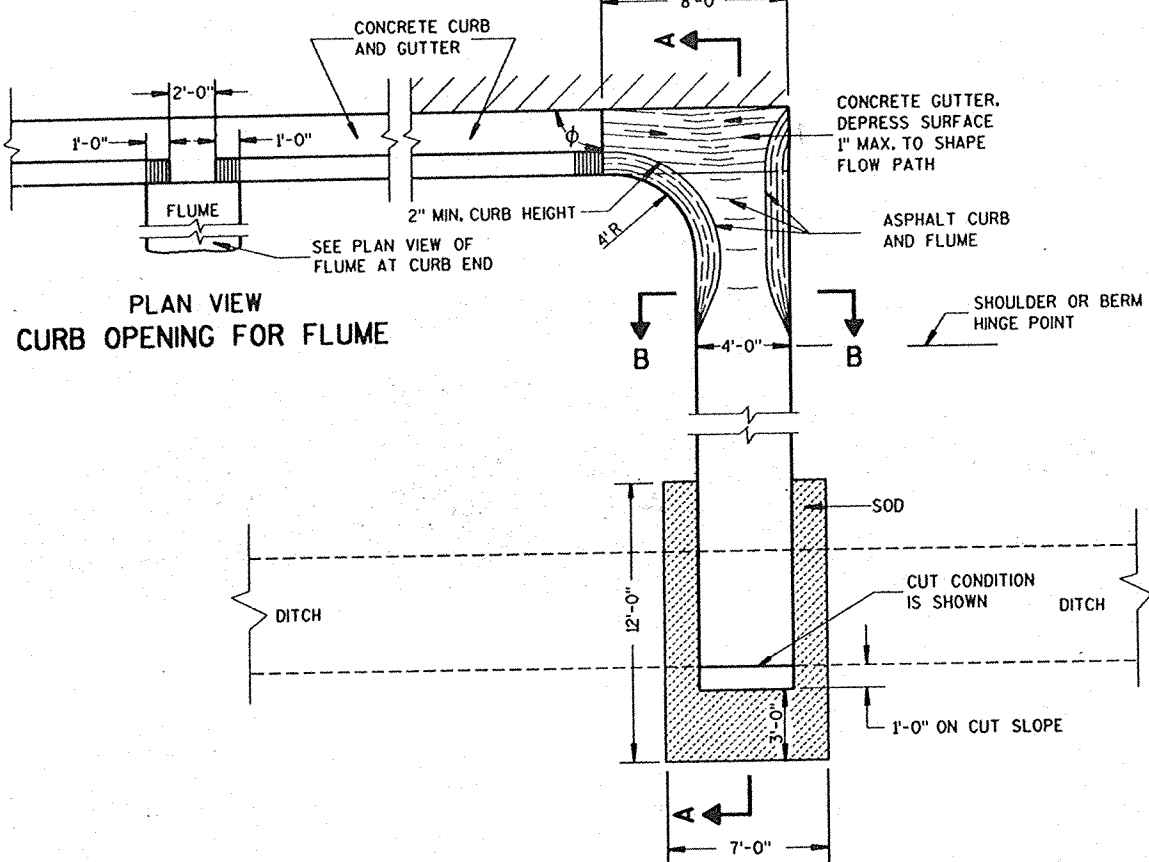
② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.

③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

ASPHALTIC FLUME

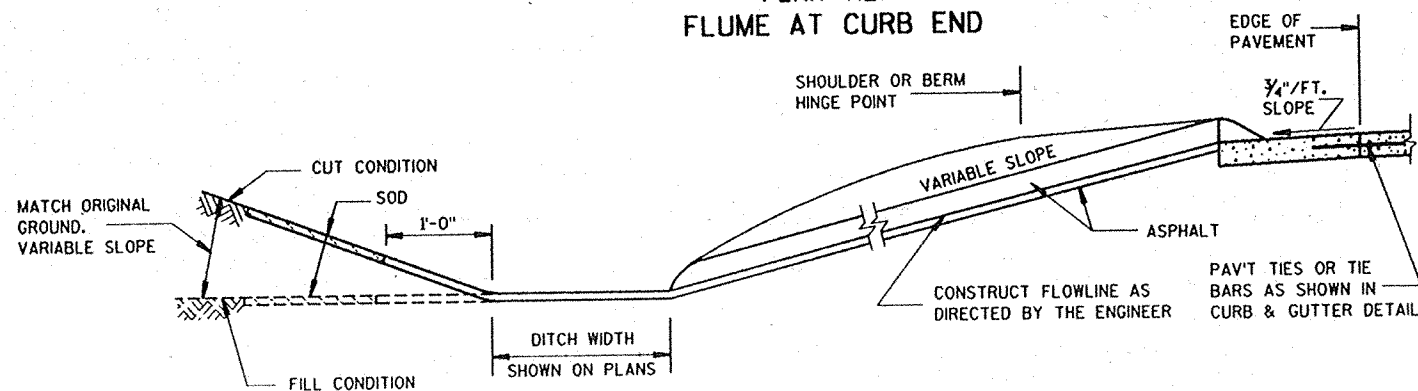
NOTE: TAPER CURB ENDS TO GUTTER IN 1'-0"

INCREASE ϕ FROM RIGHT ANGLE TO BEST FIT FIELD CONDITIONS

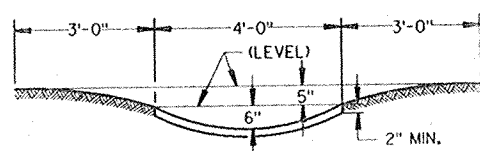


PLAN VIEW CURB OPENING FOR FLUME

PLAN VIEW FLUME AT CURB END

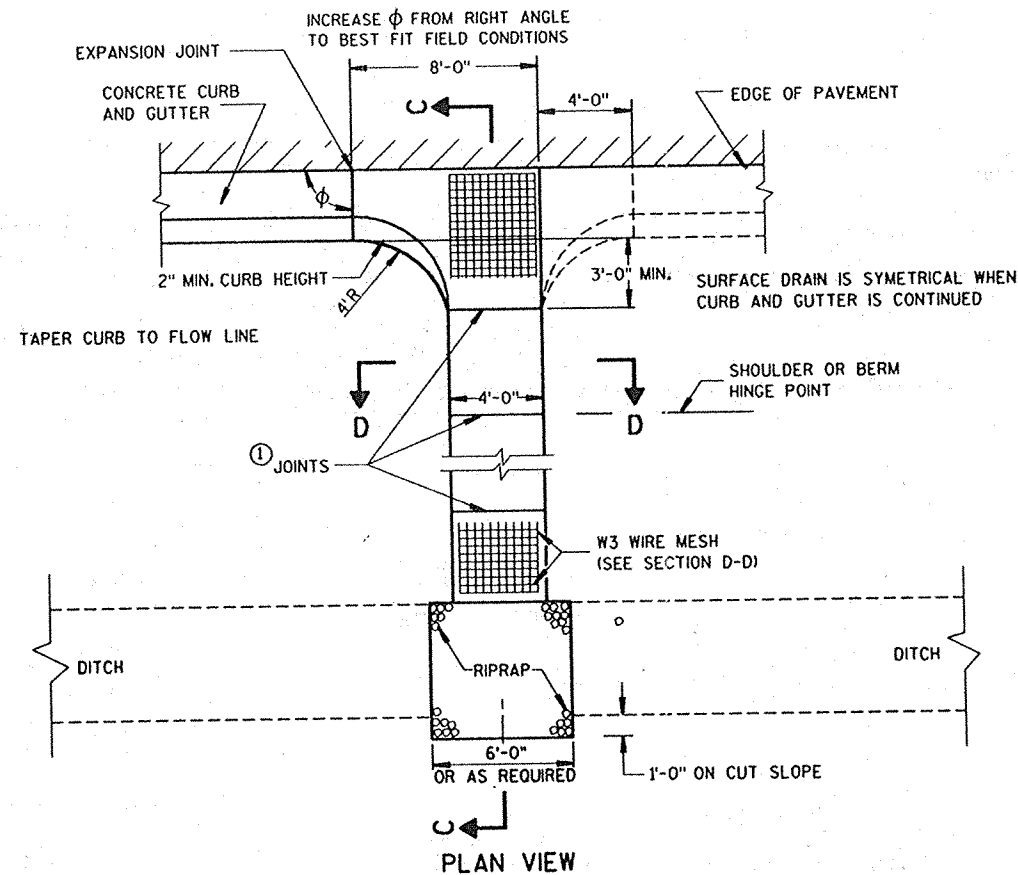


SECTION A-A

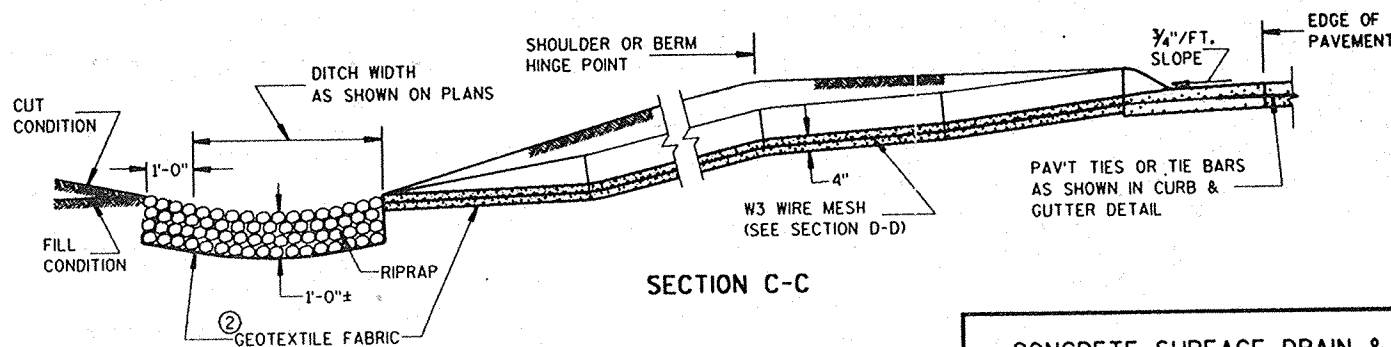


SECTION B-B

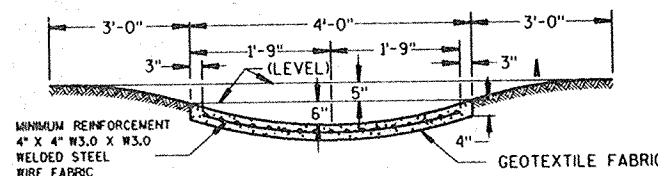
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



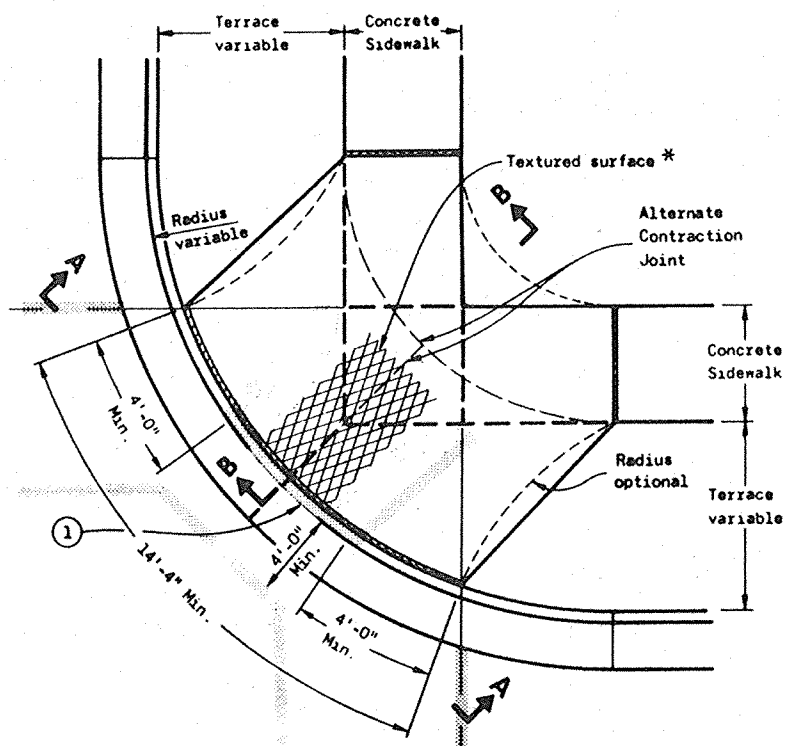
SECTION D-D

CONCRETE SURFACE DRAIN & ASPHALTIC FLUME

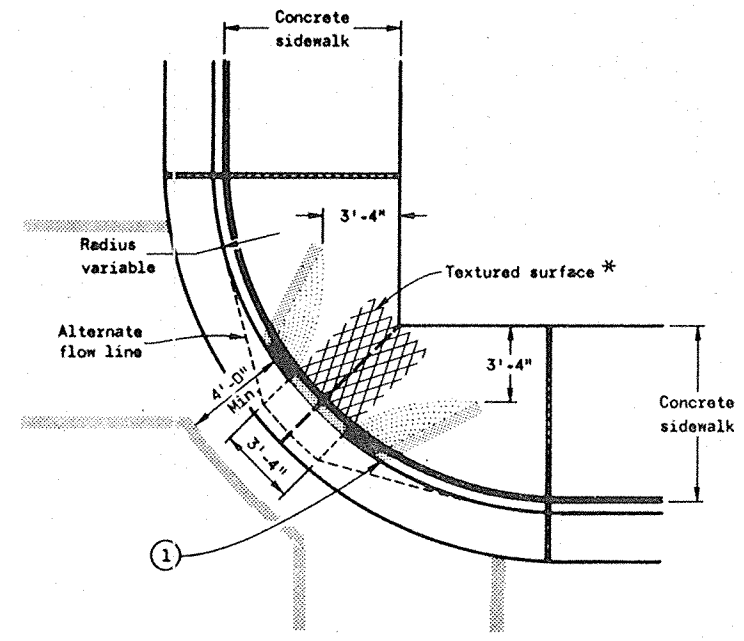
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/23/09
DATE

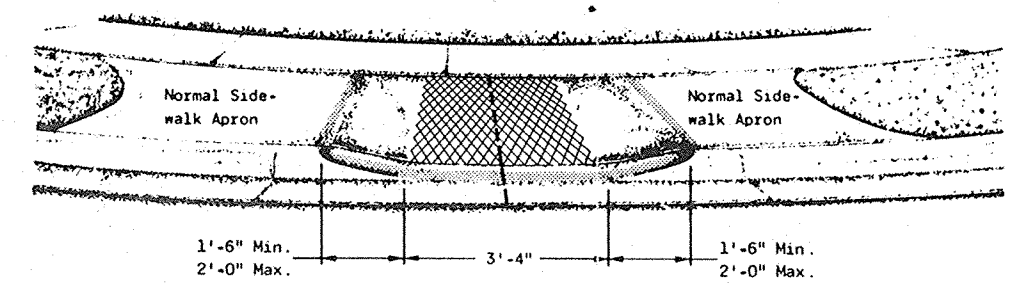
STATE DESIGN ENGINEER FOR HWYS
FHWA



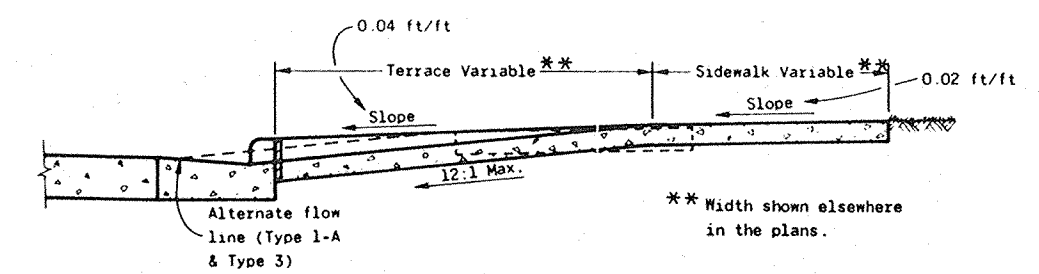
PLAN VIEW
TYPE 1 RAMP
(CENTER OF CORNER RADIUS)



PLAN VIEW
TYPE 1-A RAMP
(NO TERRACE)

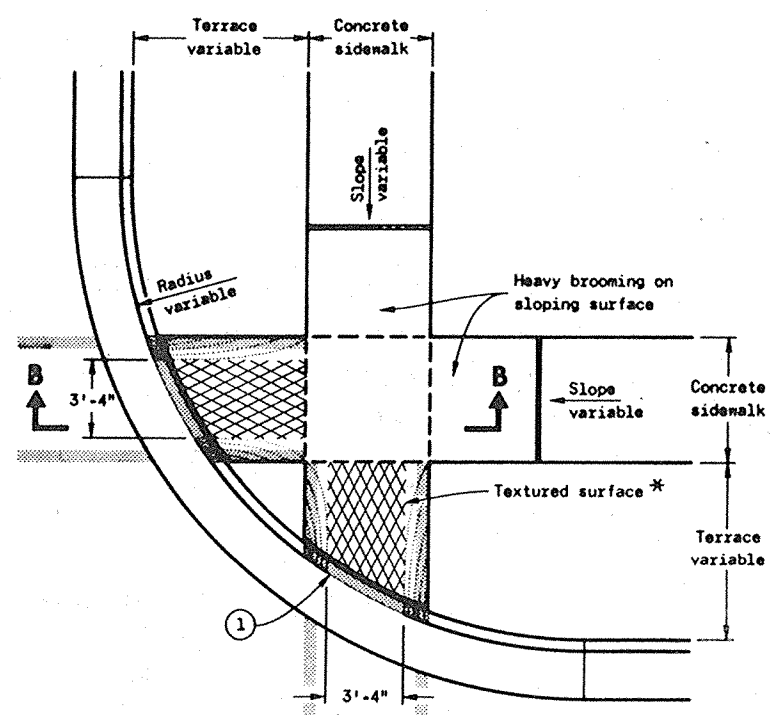


VIEW A-A

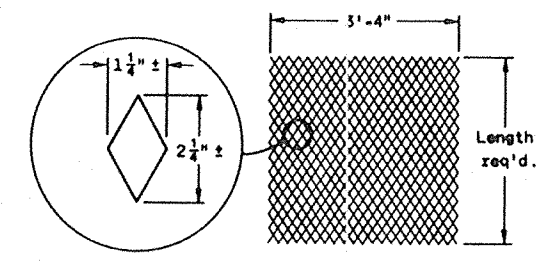


SECTION B-B

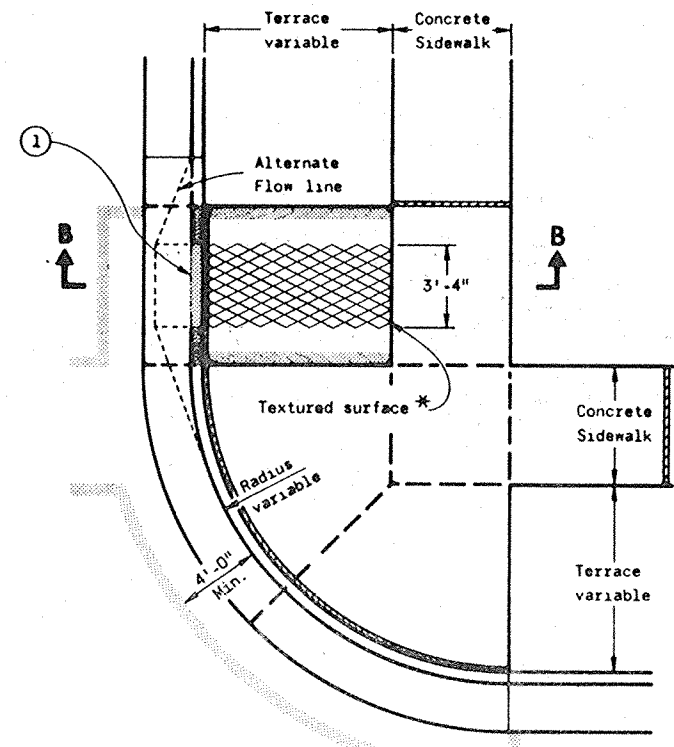
1/2" EXPANSION JOINTS - SIDEWALK
 --- CONTRACTION JOINTS
 Location of joints may be varied from those shown to better fit site conditions and/or local government preference.



PLAN VIEW
TYPE 2 RAMP
(ON LINE WITH SIDEWALK)



DETAIL OF DIAMOND PATTERN *



PLAN VIEW
TYPE 3 RAMP
(OUTSIDE OF CROSSWALK AREA)

GENERAL NOTES

Details of construction, materials and workmanship not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.

Ramps shall be built at 12:1 or flatter. When necessary, the sidewalk elevation may be lowered to meet the high point on the ramp.

Type 1 or Type 1-A Ramps shall have a normal sidewalk apron and curb on both sides of ramp.

Curb ramps shall be measured and paid for as Concrete Sidewalk and Concrete Curb and Gutter.

Surface texturing shall consist of linear impressions approximately 1/4 inch to 3/8 inch in depth and width, oriented to provide a uniform pattern of diamond shapes measuring approximately 1 1/4 inches in width by 2 1/4 inches in length, with the length being parallel to the direction of pedestrian movement. This surface texture may be achieved by impressing and removing a piece of expanded metal regular industrial mesh into the surface of the ramp while the concrete is in a plastic state.

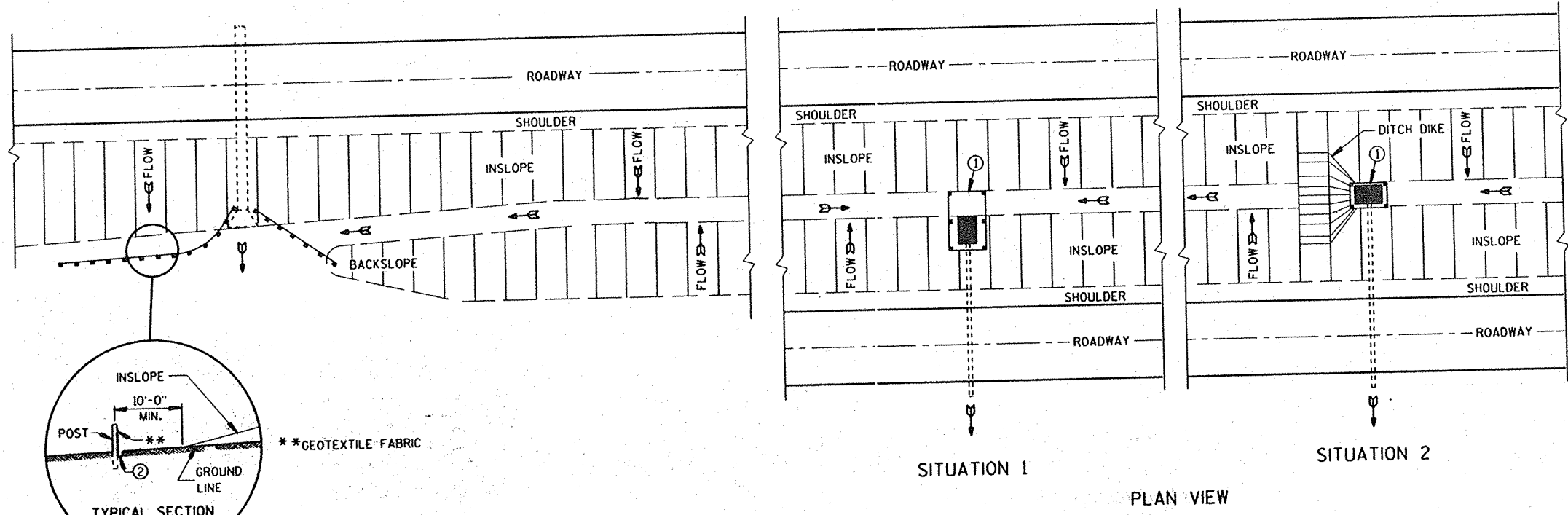
① The ramp shall be bordered on both sides and on the curb line with a 4 inch wide yellow stripe or with brick of a contrasting color. Normally the paint stripe alternate will be used. The municipality or the department will apply this striping unless otherwise specified in the contract.

If a municipality requires the brick alternate, special details and provisions are shown elsewhere in the plans.

CURB RAMPS	
State of Wisconsin Department of Transportation	
APPROVED 10-23-84 DATE	<i>D. J. Strand</i> CHIEF DESIGN ENGINEER
FHWA	

S.D.D. 8 D 5-8

S.D.D. 8 D 5-8



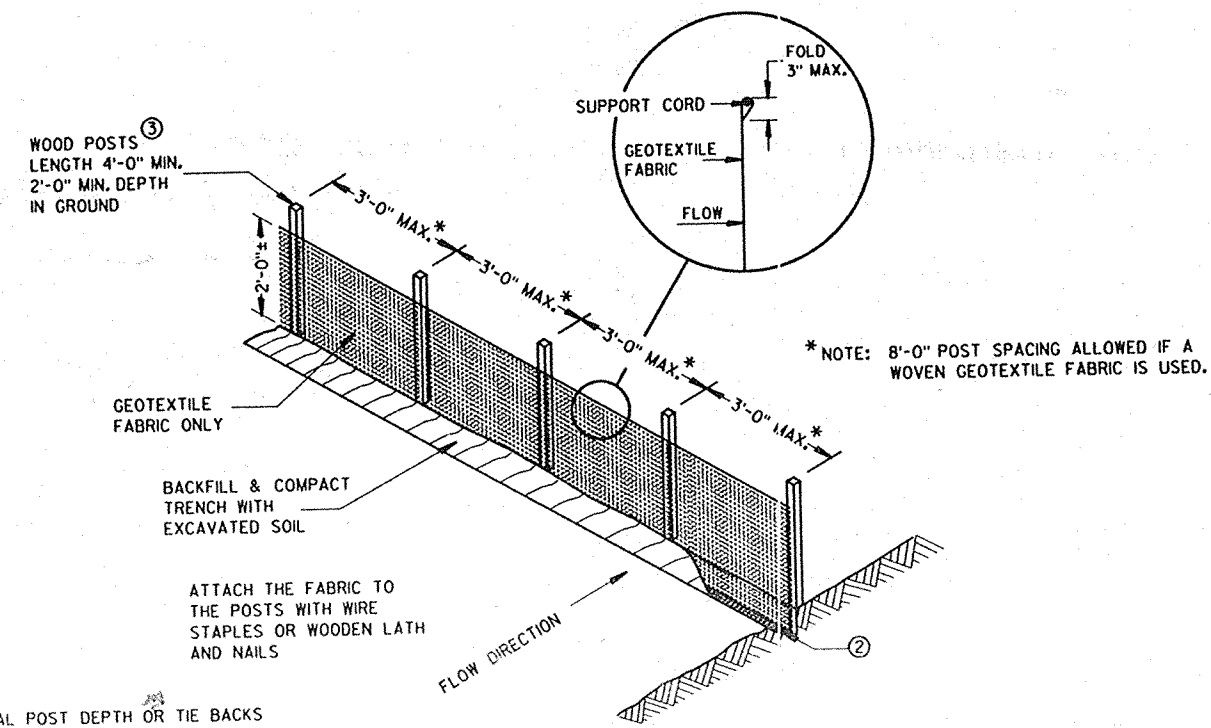
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS AS DIRECTED BY THE ENGINEER.
- ② TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC, FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.

PLAN VIEW
TYPICAL APPLICATIONS OF SILT FENCE

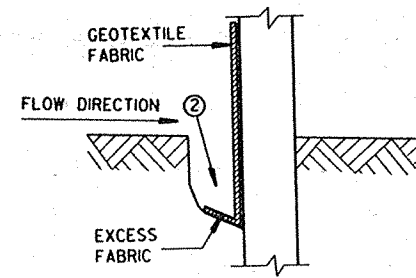
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS



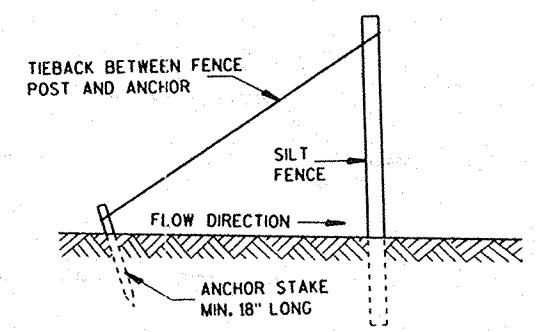
NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.

SILT FENCE
(NON-REINFORCED)



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i>
DATE	6/29/04
FHWA	CHIEF ROADWAY DEVELOPMENT ENGINEER

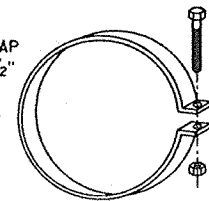
METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1/2")	L1 (1)	L2 (1)	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29 3/8	42	2 1/2 to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75 3/8	84	2 1/2 to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2 1/2 to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/2 to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.	

* EXCEPT CENTER PANEL SEE GENERAL NOTES

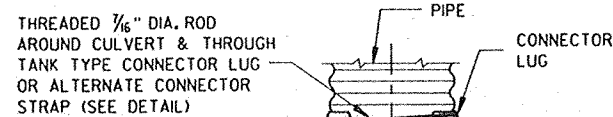
REINFORCED CONCRETE APRON ENDWALLS										
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE		
	T	A	B	C	D	E	G			
12	2	4	24	48 1/8	72 3/8	24	2	3 to 1		
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1		
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1		
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1		
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1		
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1		
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1		
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1		
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1		
48	5	24	72	26	98	84	5	3 to 1		
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 3/4 to 1		
60	6	30-35	60	39	99	96	5	2 to 1		
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1		
72	7	24-36	78	21	99	108	6	2 to 1		
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1		
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1		
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1		

* MINIMUM
** MAXIMUM

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



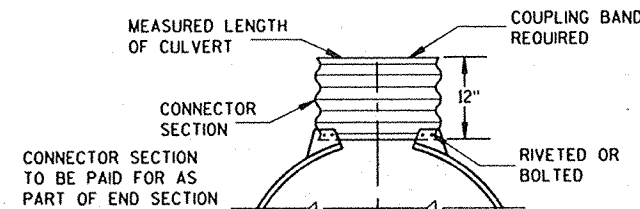
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



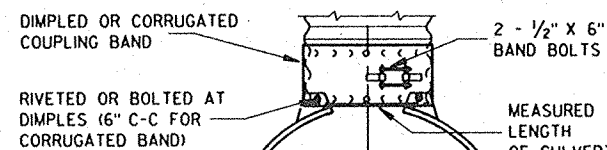
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



TYPE 5
ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

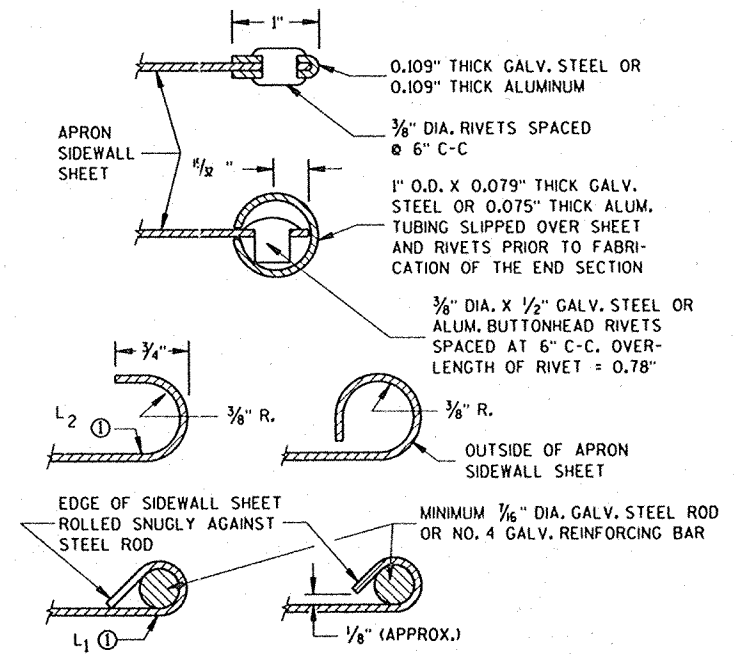
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

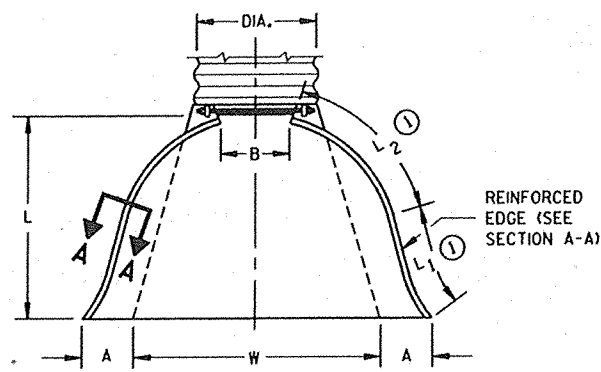
FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS

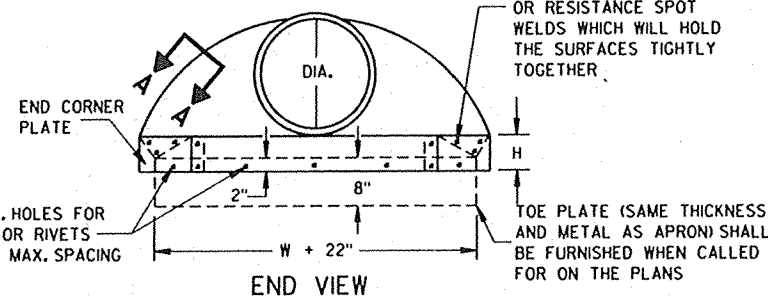


SECTION A-A

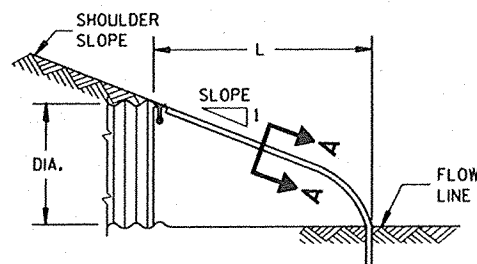


PLAN VIEW

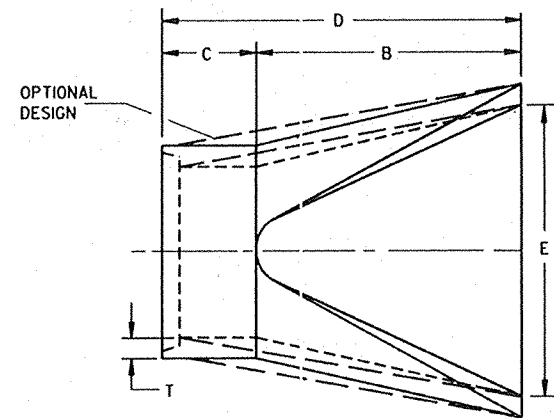
REINFORCED EDGE (SEE SECTION A-A)
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER.
TOE PLATE (SAME THICKNESS AND METAL AS APRON) SHALL BE FURNISHED WHEN CALLED FOR ON THE PLANS



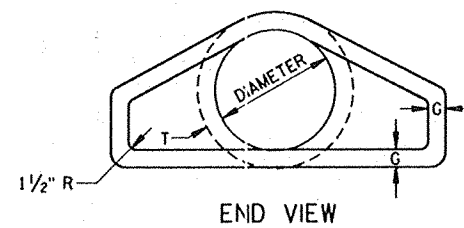
END VIEW



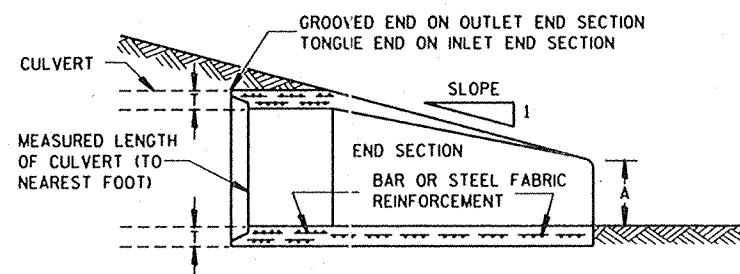
SIDE ELEVATION
METAL ENDWALLS



PLAN



END VIEW



LONGITUDINAL SECTION
CONCRETE ENDWALLS

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

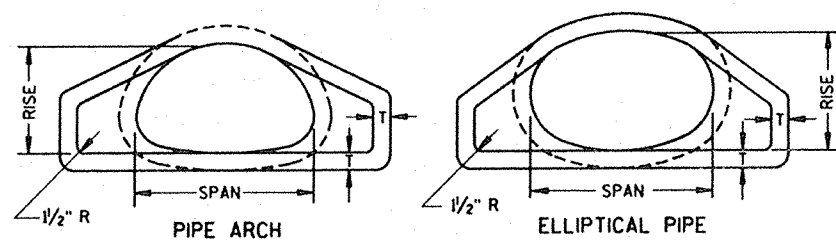
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

(1) FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

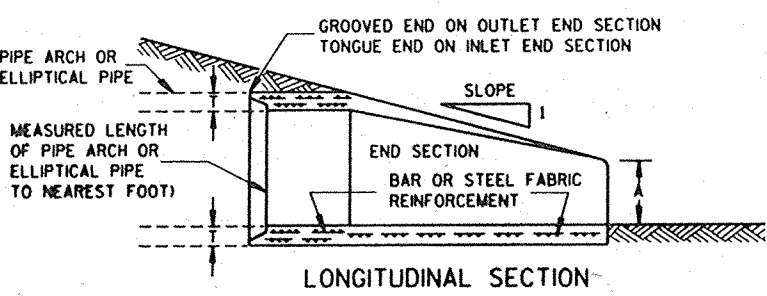
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
[Signature]
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

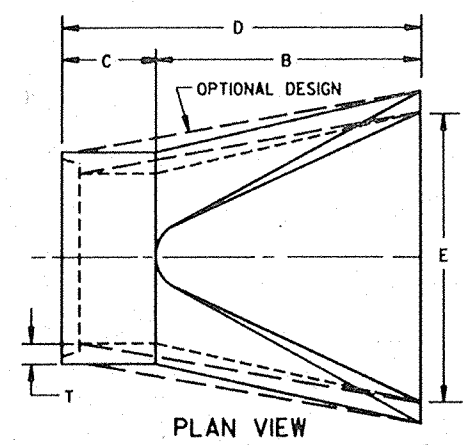


END VIEW



LONGITUDINAL SECTION

CONCRETE ENDWALLS



PLAN VIEW

2- 2/3" X 1/2" CORRUGATIONS

EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1/2")	L1 (⊙)	L2 (⊙)	W (±2")		
15	17	13	.064	.060	7	9	6	19	14	16	30	2 1/2 to 1	1 Pc.
18	21	15	.064	.060	7	10	6	23	14	19 3/8	36	2 1/2 to 1	1 Pc.
21	24	18	.064	.060	8	12	6	28	18	21 3/4	42	2 1/2 to 1	1 Pc.
24	28	20	.064	.060	9	14	6	32	18	27 1/2	48	2 1/2 to 1	1 Pc.
30	35	24	.079	.075	10	16	6	39	18	37 3/8	60	2 1/2 to 1	1 Pc.
36	42	29	.079	.075	12	18	8	46	24	45 3/8	75	2 1/2 to 1	1 Pc.
42	49	33	.109	.105	13	21	9	53	24	54 3/4	85	2 1/2 to 1	2 Pc.
48	57	38	.109	.105	18	26	12	63	24	68	90	2 1/2 to 1	3 Pc.
54	64	43	.109	.105	18	30	12	70	24	72 3/4	102	2 1/2 to 1	3 Pc.
60	71	47	.109*	.105*	18	33	12	77	30	82 1/4	114	2 1/2 to 1	3 Pc.
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1	3 Pc.
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.

3" X 1" CORRUGATIONS

EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1/2")	L1 (⊙)	L2 (⊙)	W (±2")		
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1	2 Pc.
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1	2 Pc.
60	66	51	.109*	.105*	18	33	12	77	—	114	1 1/2 to 1	3 Pc.	
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1	3 Pc.
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1	3 Pc.
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1	3 Pc.
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1	3 Pc.
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1	3 Pc.

NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED. * EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE PIPE ARCH

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)									APPROX. SLOPE
	**SPAN	**RISE	T	A	B	C	D	E		
24	29	18	3	8 1/2	39	33	72	48	3 to 1	
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1	
36	44	27	4	11 1/8	60	36	96	72	3 to 1	
42	51	31	4 1/2	15 3/8	60	36	96	78	3 to 1	
48	58	36	5	21	60	36	96	84	3 to 1	
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1	
60	73	45	6	31	60	36	96	96	3 to 1	
72	88	54	7	31	60	39	99	120	2 to 1	
84	102	62	8	28 1/2	83	19	102	144	2 to 1	

REINFORCED CONCRETE ELLIPTICAL PIPE

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)									APPROX. SLOPE
	**SPAN	**RISE	T	A	B	C	D	E		
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1	
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1	
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1	
42	53	34	5	15 3/4	60	36	96	78	2 1/2 to 1	
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1	
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1	
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1	

**NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

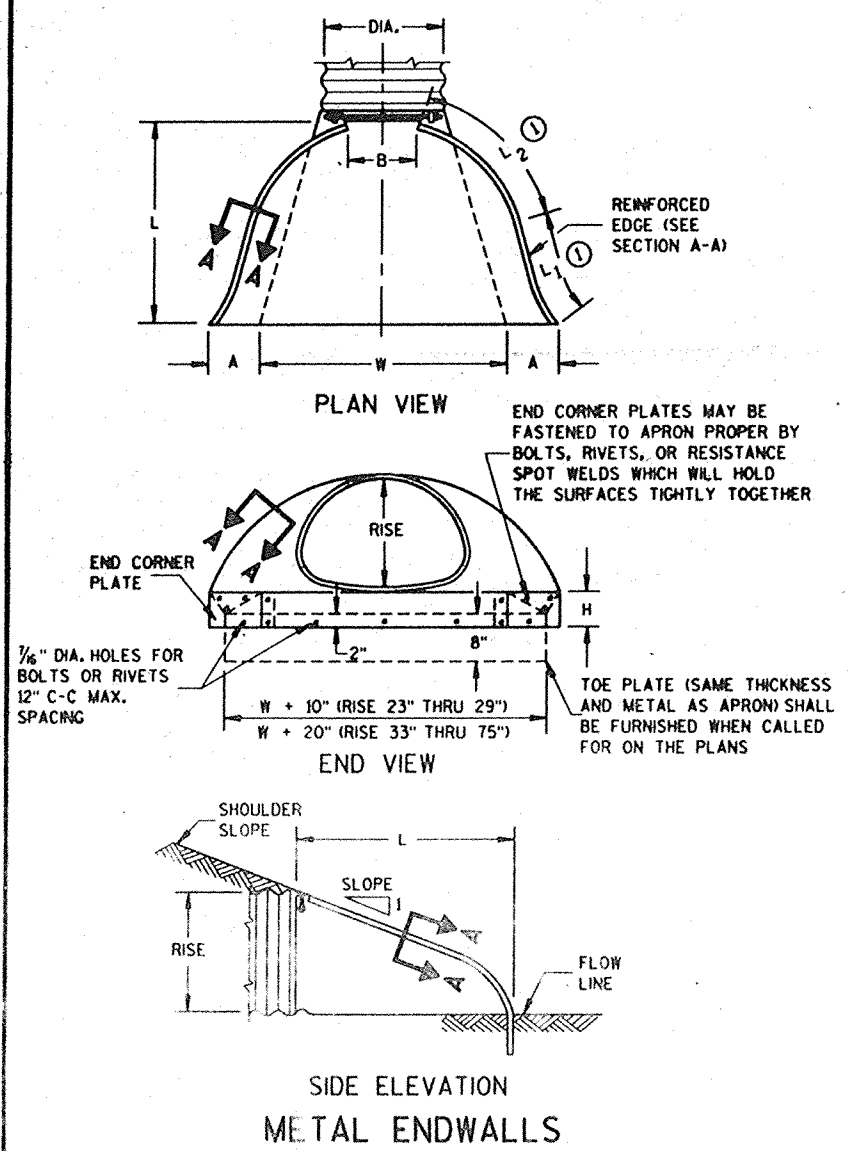
CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

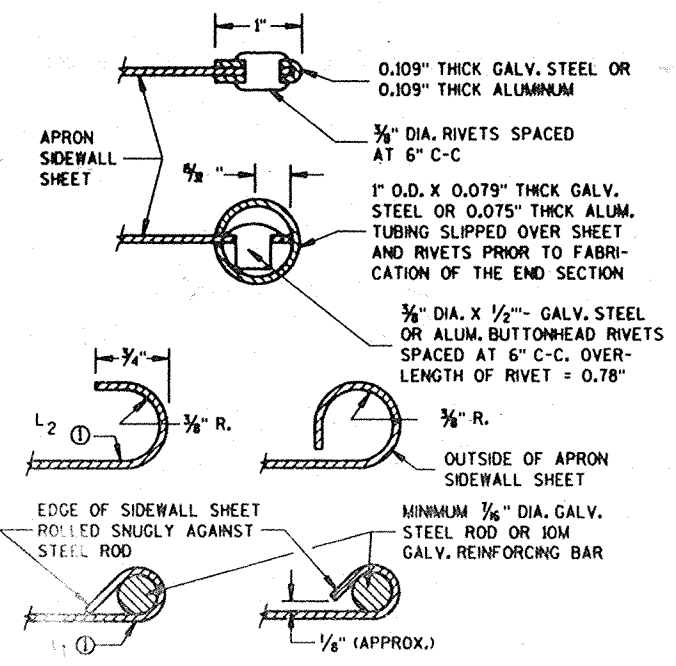
LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

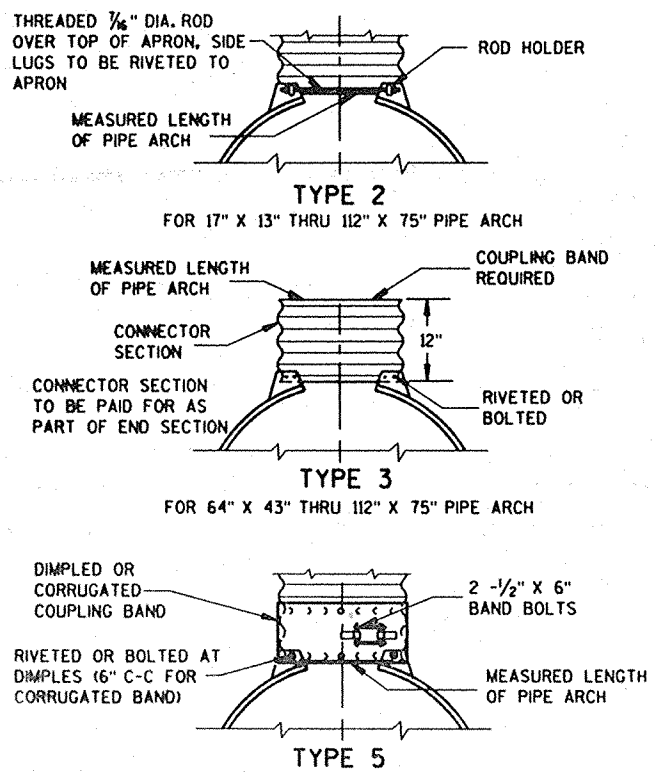
Ⓛ FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.



SIDE ELEVATION METAL ENDWALLS



SECTION A-A



ALTERNATE FOR: ALL SIZES CORRUGATED PIPE ARCHES

NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL.

CONNECTION DETAILS

APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE

Roy L. Thompson
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA